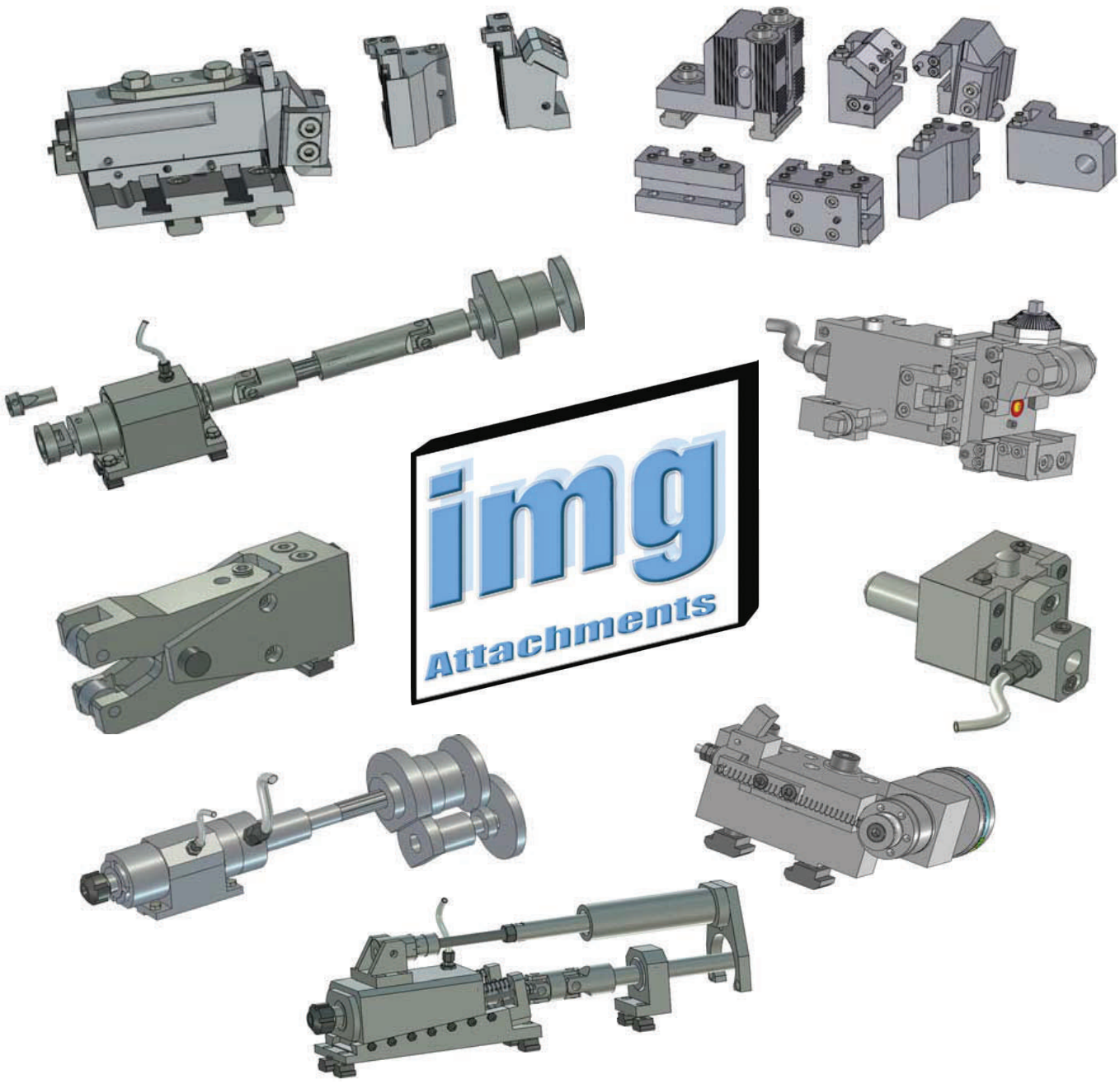
Katalog příslušenství pro vícevřetenové automaty
Catalogue for multispindle

Gildemeister



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76316 Fryšták (Zlín)
tel.: 571 117 847 * fax: 571 118 402
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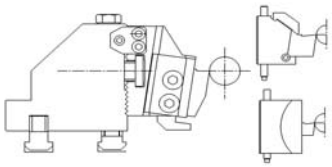
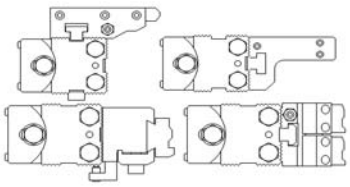
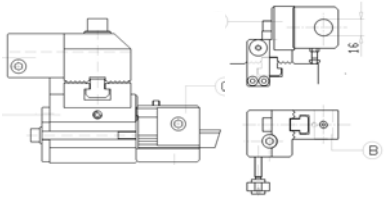
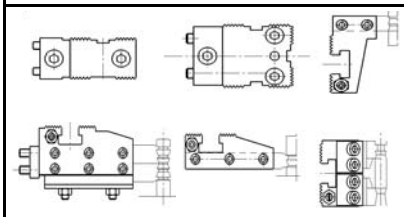
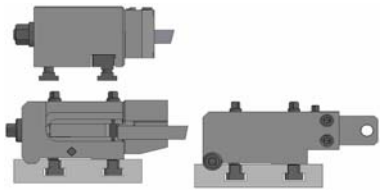
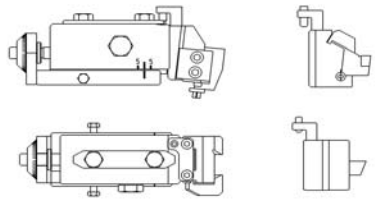
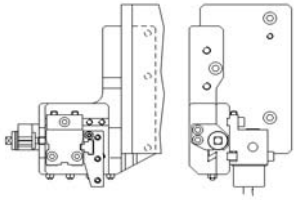
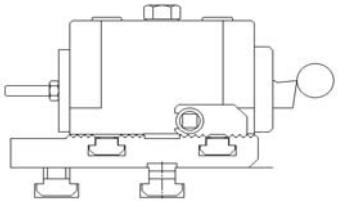
	**Torrette e porta utensili prismatici;prismatici piatti e a barretta con attacco rapido** **Turrets and flat dovetail toolholders;dovetail toolholders;square bit toolholder with fast shank** PAG. 1.0 PAG. 2.0 PAG. 3.0
	**Torrette e porta utensili prismatici;prismatici piatti e a barretta con attacco rapido** **Turrets and flat dovetail toolholders;dovetail toolholders;square bit toolholder with fast shank** PAG. 4.0
	**Porta utensili da ripresa** **pickup toolholders** **GILDEMEISTER GM35-GM32 POS.6** PAG. 5.0
	**Porta utensili modulari per Gildemeister AS16-AS20-GS20-GM20** **Modular type toolholders for Gildemeister AS16-AS20-GS20-GM20** PAG. 6.0 PAG. 7.0
	**Porta utensili modulari per Gildemeister GM16AC-GM20AC** **Modular type toolholders for Gildemeister GM16AC-GM20AC** PAG. 10.2
	**Porta utensili con regolazione radiale micrometrica** **Toolholder with radial micrometric adjustment** PAG. 10.0 PAG. 17.0
	**Basi regolabili pos.3 per GILDEMEISTER** **Adjustable base for pos.3 for GILDEMEISTER** PAG. 11.0 PAG. 12.0
	**Porta utensili a barretta laterali** **Side type square bit toolholder** PAG. 13.0

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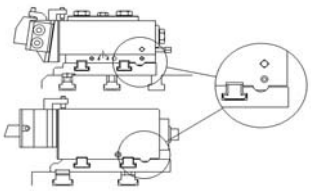
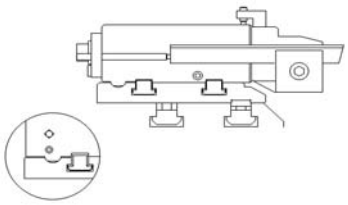
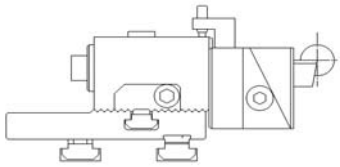
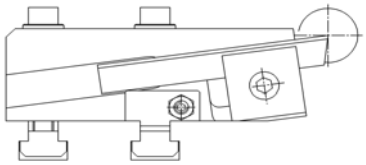
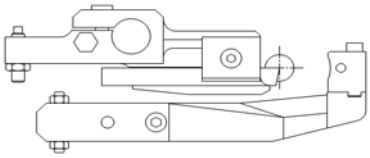
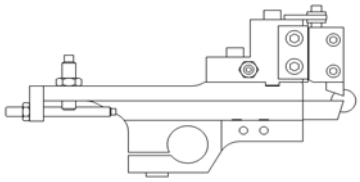
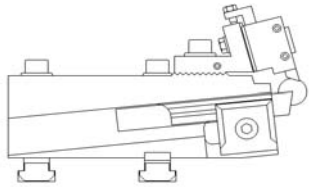
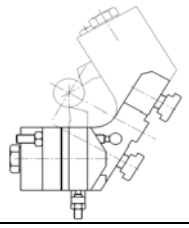
	**PORTA UTENSILI MODULARI TIPO TS** **MODULAR TOOLHOLDERS TS STYLE** PAG. 14.0 PAG. 15.0 PAG. 16.0 PAG. 17.0 PAG. 18.0
	**PORTA UTENSILI MODULARI DA TAGLIO TIPO TS** **MODULAR PART-OFF TOOLHOLDER TS STYLE** PAG. 19.0 PAG. 20.0
	**Porta lame empire e barretta modulari** **modular part off holder for empire blade** PAG. 21.0 PAG. 22.0
	**Porta lame Empire** **Empire blade part off holders** PAG. 23.0
	**Porta utensili pos. 3-6 per Gildemeister AS16-AS20-GS20** **Toolholder pos. 3-6 for Gildemeister AS16-AS20-GS20** PAG. 24.0 PAG. 25.0
	**Porta utensili da taglio con porta utensili tangenziali pos.6** **per GILDEMEISTER AS16-AS20-GS20** **Cut off with skiving toolholder** **for GILDEMEISTER AS16-AS20-GS20** PAG. 26.0
	**Porta lame con porta utensile tangenziale** **blade holder with tangential toolholder** PAG. 27.0
	**Porta utensili a barretta per supporto centrale** **Knee turning square bit toolholder** PAG. 28.0

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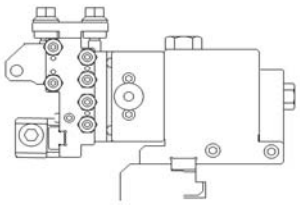
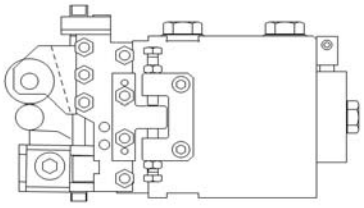
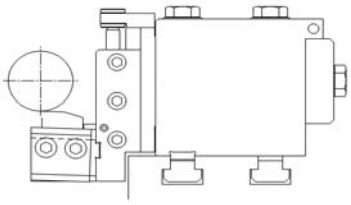
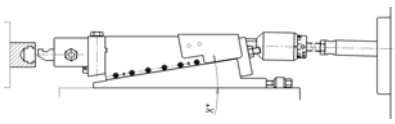
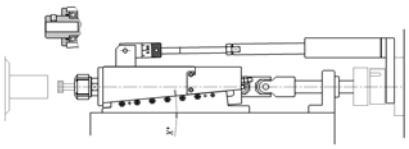
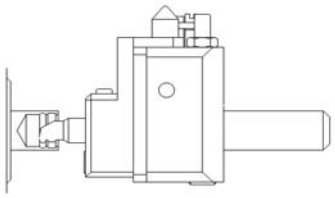
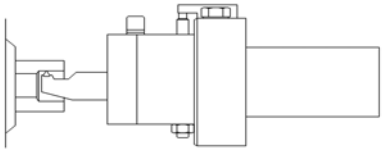
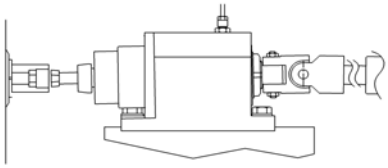
	**Calibratori per piccoli diametri** **Small shaving toolholder**	PAG. 29.0
	**Calibratori** **Shaving toolholder**	PAG. 30.0 PAG. 31.0 PAG. 32.0 PAG. 33.0 PAG. 34.0 PAG. 35.0 PAG. 36.0 PAG. 37.0 PAG. 38.0 PAG. 39.0 PAG. 40.0 PAG. 41.0 PAG. 42.0 PAG. 43.0 PAG. 44.0 PAG. 45.0 PAG. 46.0 PAG. 47.0 PAG. 48.0 PAG. 49.0 PAG. 50.0 PAG. 51.0
	**Porta utensile tangenziale** **Skiving toolholder**	PAG. 52.0
	**Testine per recessi a rampa** **Ramp type recessing slide**	PAG. 53.0 PAG. 54.0 PAG. 55.0
	**Recessitore rotante a rampa** **Ramp type rotating recess attach.**	PAG. 56.0 PAG. 60.0 PAG. 57.0 PAG. 58.0 PAG. 59.0
	**Tesina per recessi a spinta** **Push type recess head**	PAG. 61.0 PAG. 62.0 PAG. 63.0 PAG. 64.0
	**Porta bareno modulare** **Modular type boring toolholder**	PAG. 65.0
	**Brocciatori** **Broaching attachment**	PAG. 66.0 PAG. 67.0 PAG. 68.0 PAG. 69.0

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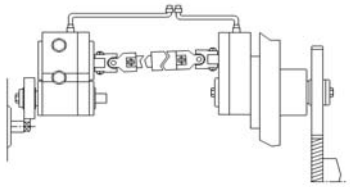
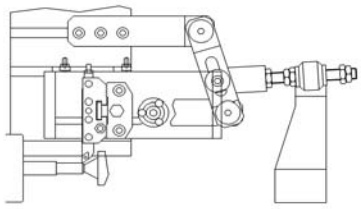
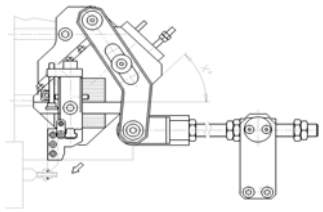
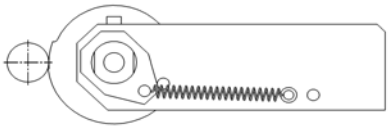
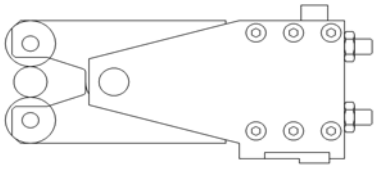
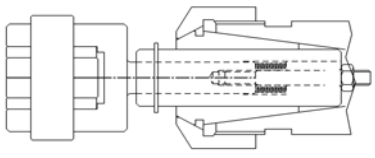
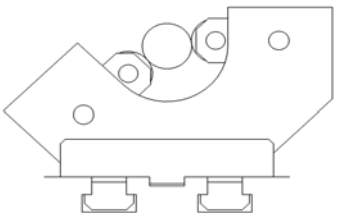
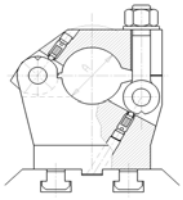
	**Poligonale fresa filetti spacco sfera** **Flat generating thread milling ball slots attachment**	PAG. 70.0 PAG. 75.0 PAG. 71.0 PAG. 72.0 PAG. 73.0 PAG. 74.0
	**Slitte per tornitore assiali** **Long turning slides**	PAG. 76.0 PAG. 77.0
	**Slitte per torniture posteriori o anteriori** **Slides for rear recessing or front turning**	PAG. 78.0 PAG. 82.0 PAG. 79.0 PAG. 83.0 PAG. 80.0 PAG. 81.0
	**Marcatori** **Marking attachment**	PAG. 84.0 PAG. 90.0 PAG. 85.0 PAG. 86.0 PAG. 87.0 PAG. 88.0 PAG. 89.0
	**Rullatori e godronatori** **Burnishing and knurling attachment**	PAG. 91.0 PAG. 92.0
	**Rullatori frontali da mandrino** **Front burnishing Holder actuated by tool spindle**	PAG. 93.0
	**Porta rulli di sostegno** **Steady roll holders**	PAG. 94.0 PAG. 95.0
	**Supporto per mandrino** **Spindle support**	PAG. 96.0

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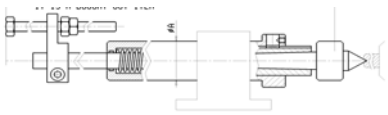
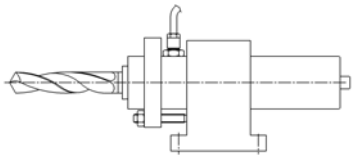
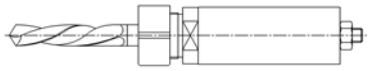
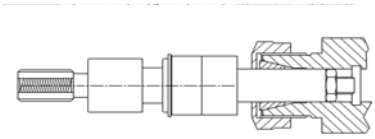
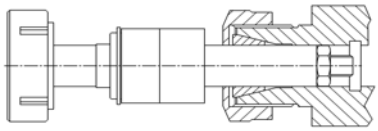
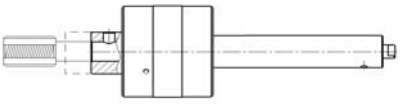
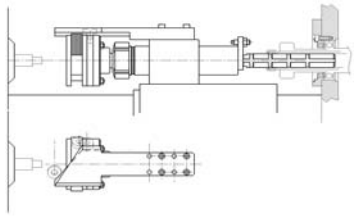
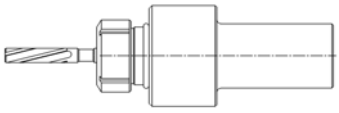
	**Contropunta elastica** **Spring loaded unit** PAG. 97.0 PAG. 98.0 PAG. 99.0 PAG. 100.0
	**Porta punta con refrigerazione interna attacco cono morse** **Morse taper drill holder with coolant for cored drills** PAG. 101.0
	**Porta punta con pinze ER** **Drill holder for ER collets** PAG. 102.0 PAG. 103.0 PAG. 104.0 PAG. 105.0
	**Porta maschi** **Tap holders** PAG. 106.0 PAG. 107.0 PAG. 108.0
	**Porta filiera** **Button die holders** PAG. 106.0 PAG. 107.0 PAG. 108.0
	**Porta maschio a sganciamento automatico** **self releasing** PAG. 109.0
	**Dispositivo per ricarica teste a rullare** **Device to re-load self opening folling die heads** PAG. 110.0 PAG. 111.0
	**Porta alesatore oscillante autocentrante** **Self-centering floating reamer holders** PAG. 112.0

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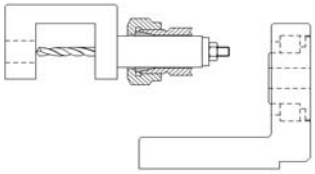
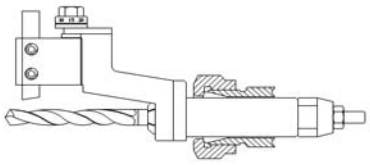
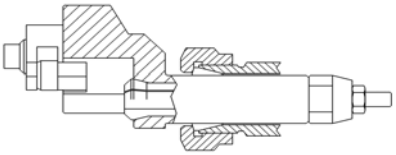
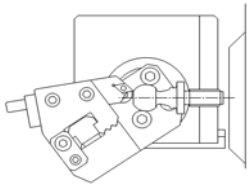
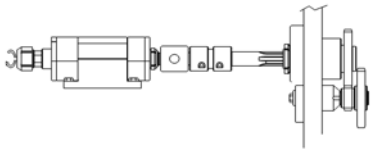
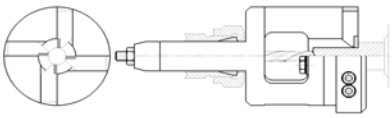
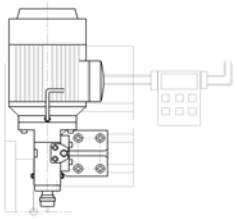
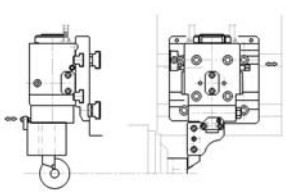
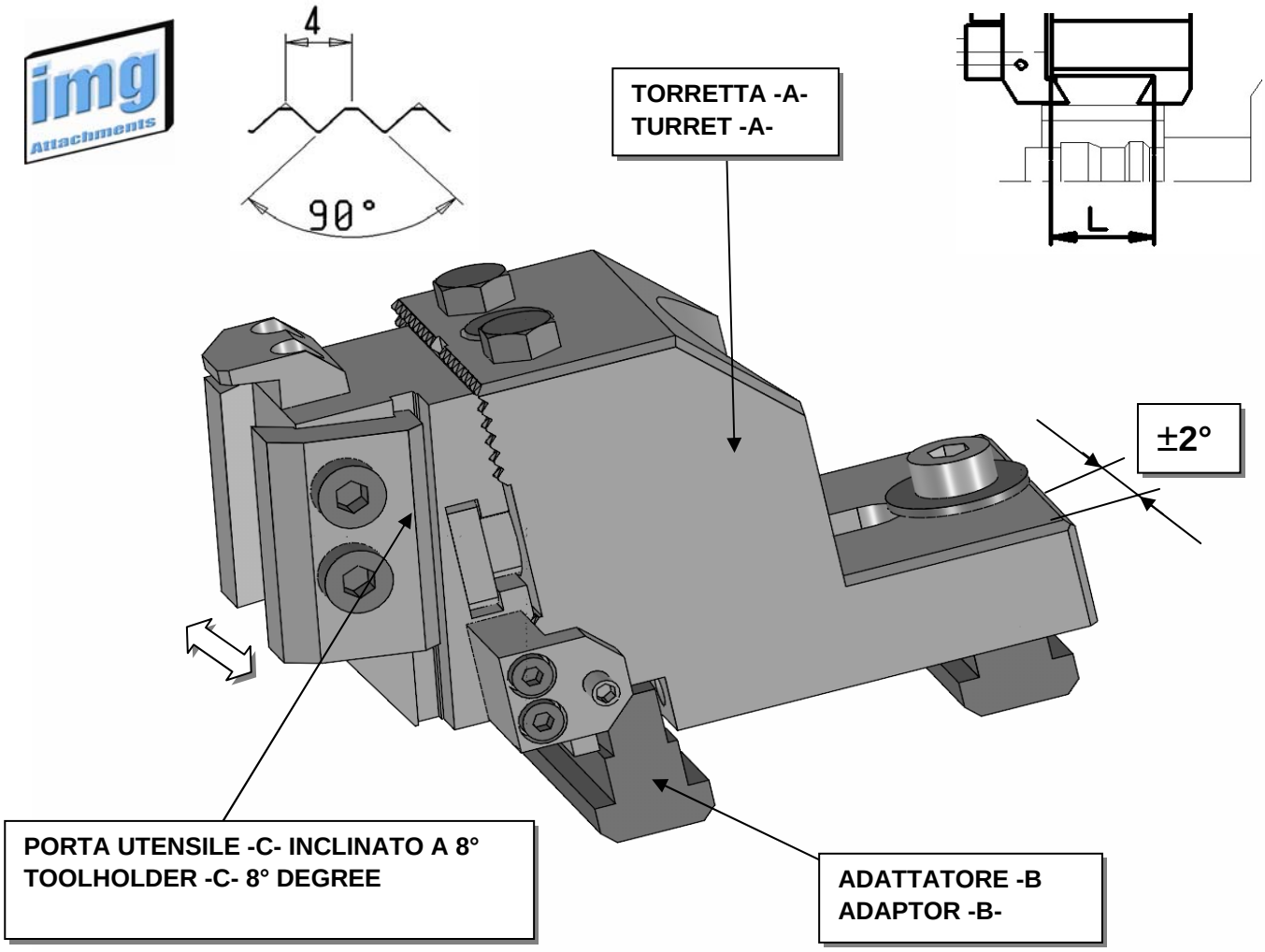
	**Supporti di sostegno barre con o senza porta punta** **Support with carbide bush and drill holder** PAG. 113.0 PAG. 114.0 PAG. 115.0 PAG. 116.0
	**Porta punta con porta utensile** **Drill Holder with turning toolholder** PAG. 117.0 PAG. 118.0
	**Porta punta con porta rulli** **Drill holder with roller steady** PAG. 119.0
	**tornitore sferico** **Spherical turning att.** PAG. 120.0
	**Gruppo mandrino controrotante con refrigerazione interna** **Counter rotating spindle with inner coolant system** PAG. 121.0 PAG. 122.0
	**Testina a tornire con porta punta** **turning-drilling head** PAG. 123.0
	**Gruppo testina a forare a velocità variabile** **Cross drilling head with variable speed** PAG. 124.0
	**Gruppo porta utensile intestatore con stacco pneumatico** **Facing toolholder with pneumatic actuator** PAG. 125.0

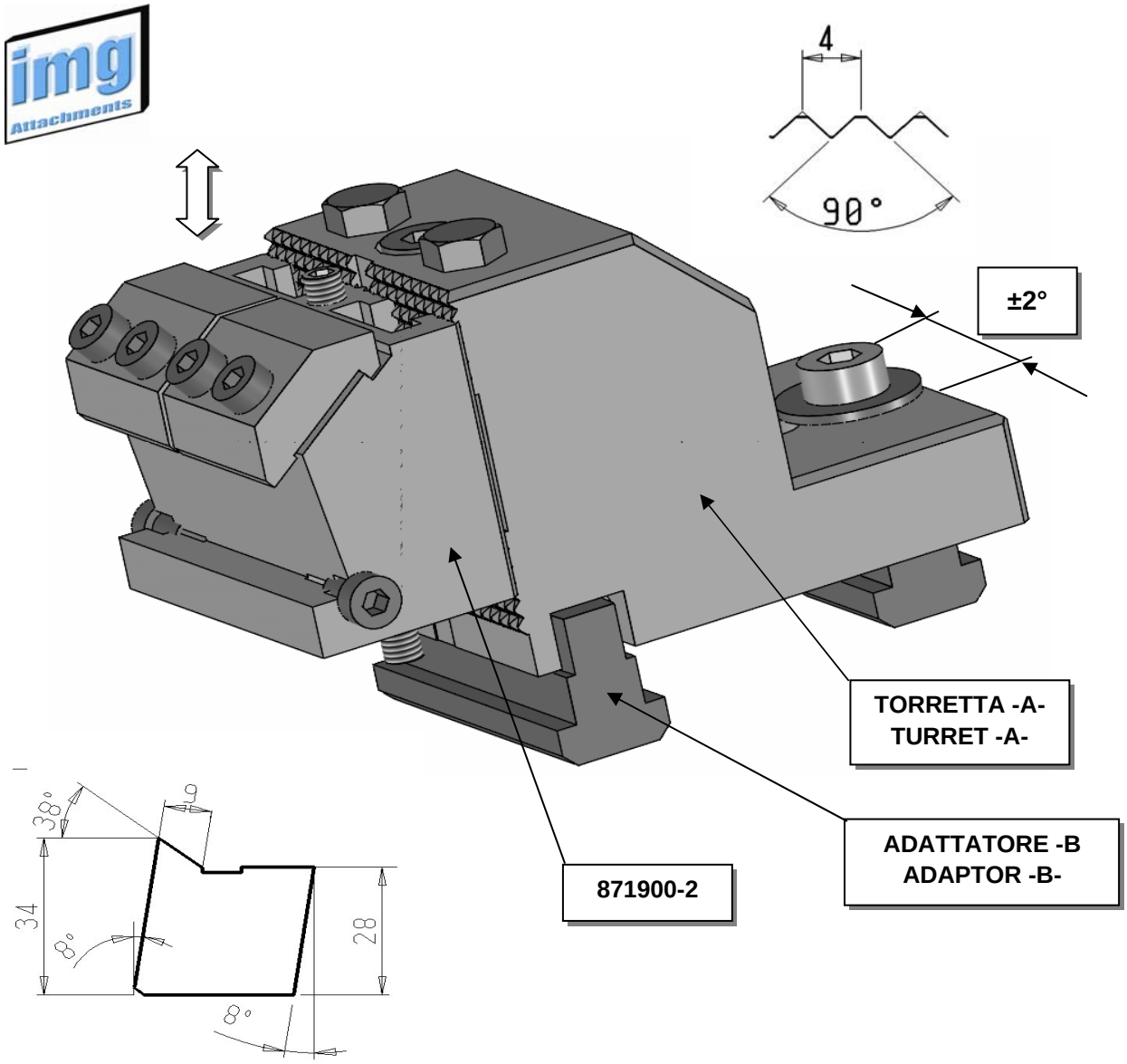
TORRETTE E PORTA UTENSILI PRISMATICI CON BLOCCAGGIO RAPIDO
TURRET AND DOVETAIL TOOLHOLDER WITH FAST SHANK



MODELLO MODEL	POS.	TORRETTA (A)+ ADATTATORE (B) TURRET (A)+ ADAPTOR (B)	PORTA UTENSILE -C- TOOLHOLDER -C- ATTACCO -L- SHANK -L-				
			24,15	28,00	40,00	47,80	50,00
AS32-AS25	1-2-3-4-5	870900-1+872200	*	*	*	*	*
GM32-GM35-GM42	1-2-3-4-5	870900-1+875100	*	*	*	*	*
AA32	2-3-6-7	870900-1+872200	*	*	*	*	*
AS48	1-2-3-4-5	874600+872500	*	*	*	*	*
AA48	2-3-6-7	874600+872500	*	*	*	*	*
AA48 PER BASE ORIGINALE -FOR ORIGINAL BASE N°373-716-40	5	872800+873000	*	*	*	*	*
AS67	1-2-3-4-5	874400+873800		*	*		*
AA67	2-3-6-7	874400+873800		*	*		*

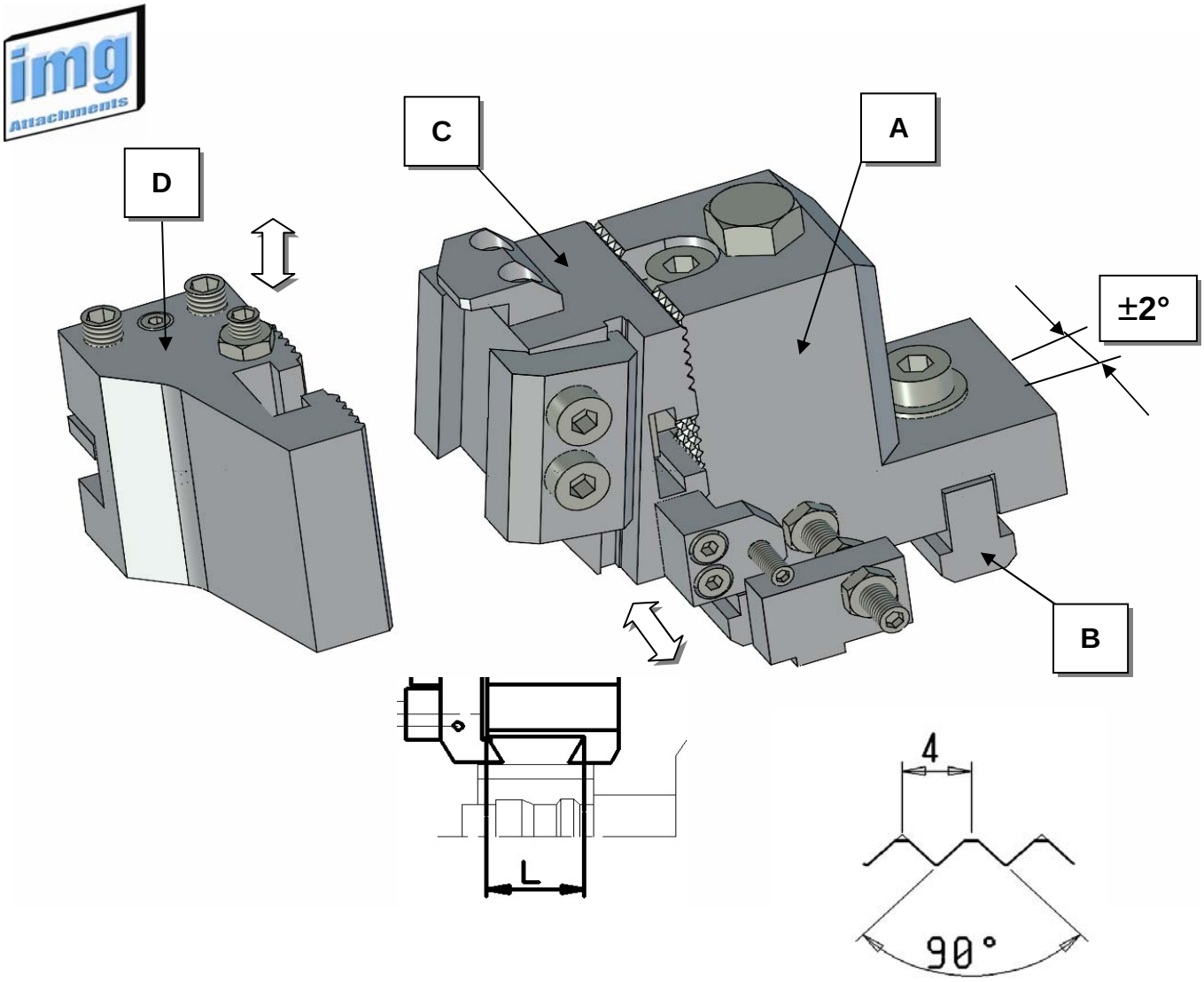
ALTRI ATTACCHI -L- A RICHIESTA

TORRETTE E PORTA UTENSILI PRISMATICI PIATTI CON BLOCCAGGIO RAPIDO
TURRET AND FLAT DOVETAILS TOOLHOLDER WITH FAST SHANK



MODELLO MODEL	POS.	TORRETTA (A)+ ADATTATORE (B) TURRET (A)+ ADAPTOR (B)	PORTA UTENSILE (C) TOOLHOLDER (C)
AS48	1-2-3-4-5	874600+872500	871900-2
AA48	2-3-6-7	874600+872500	
AS32-AS25	1-2-3-4-5	870900-1+872200	
GM32	1-2-3-4-5	870900-1+875100	

TORRETTA TIPO STRETTO CON PORTA UTENSILE PRISMATICO O A BARRETTA CON BLOCCAGGIO RAPIDO
TURRET TIGHT TYPE WITH DOVETAIL OR SQUARE BIT TOOLHOLDER WITH FAST SHANK

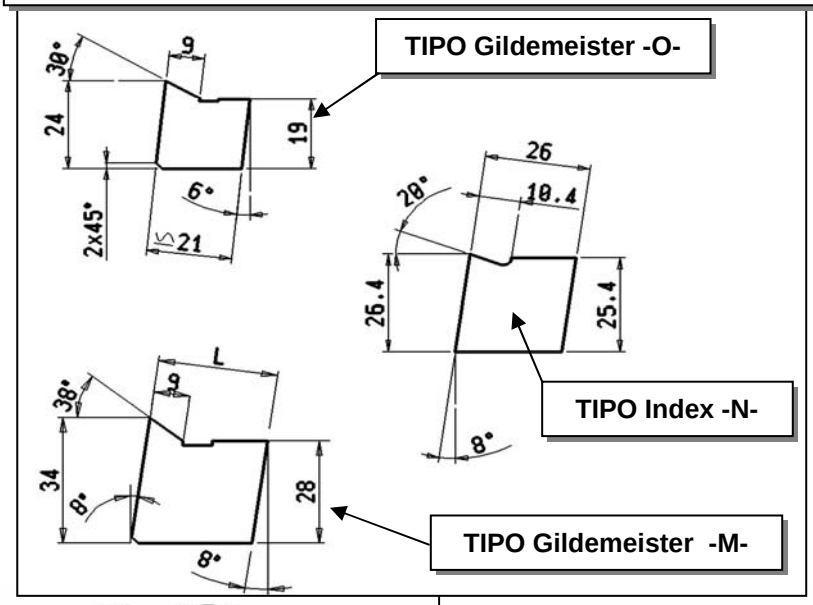


MODELLO MODEL	POS.	TORRETTA (A)+ ADATTATORE (B) TURRET (A)+ ADAPTOR (B)	PORTA UTENSILE -C- TOOLHOLDER -C- ATTACCO -L- SHANK -L-					PORTA UTENSILE -D- TOOLHOLDER -D- bxh		
			24,15	28,00	40,00	47,80	50,00	16x16		
AS32-AS25-GM32-GM35-GM42	1-2-3-4-5	879400+879300	*	*	*	*	*	*		

ALTRI ATTACCHI -L- A RICHIESTA

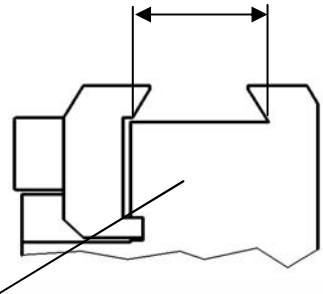
TORRETTE E PORTA UTENSILI PRISMATICI, PRISMATICIPIATTI, A BARRETTA
TURRET AND FLAT DOVETAILS, DOVETAIL, AND SQUARE BIT TOOLHOLDERS

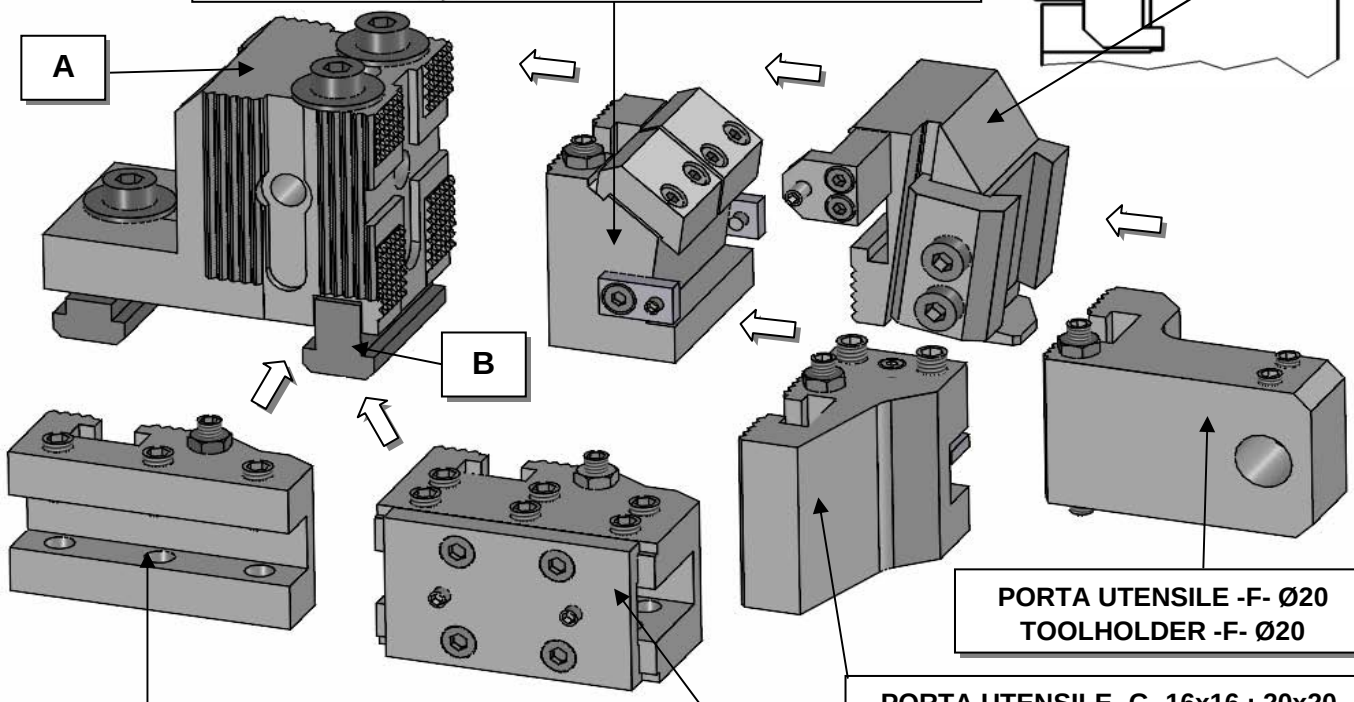
GRUPPO TORRETTA UNIVERSALE ADATTA PER MONTAGGIO DI VARI TIPO DI PORTA UTENSILI
MODULAR TOOL POST FIT FOR DIFFERENT KIND OF TOOLHOLDER



PORTA UTENSILE -C-
DOVETAIL HOLDER -C-

Attacchi
shank
24,15
28
40
47,8
50





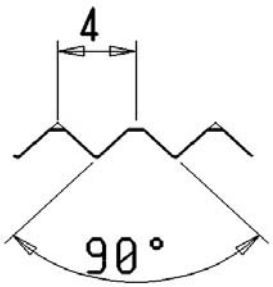
PORTA UTENSILE -F- Ø20
TOOLHOLDER -F- Ø20

PORTA UTENSILE -G- 16x16 ; 20x20
TOOLHOLDER -G- 16x16 ; 20x20

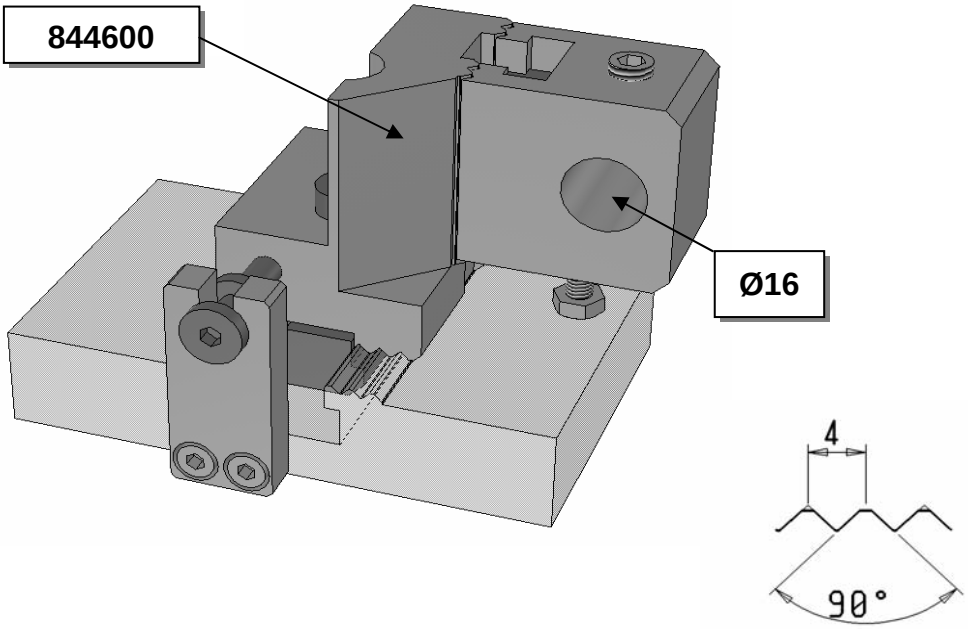
PORTA UTENSILE -E- 16x16 ; 20x20 ; 25x25
TOOLHOLDER -E- 16x16 ; 20x20 ; 25x25

PORTA UTENSILE -H- 32x16 ; 40x20 ; 50x25
TOOLHOLDER -H- 32x16 ; 40x20 ; 50x25

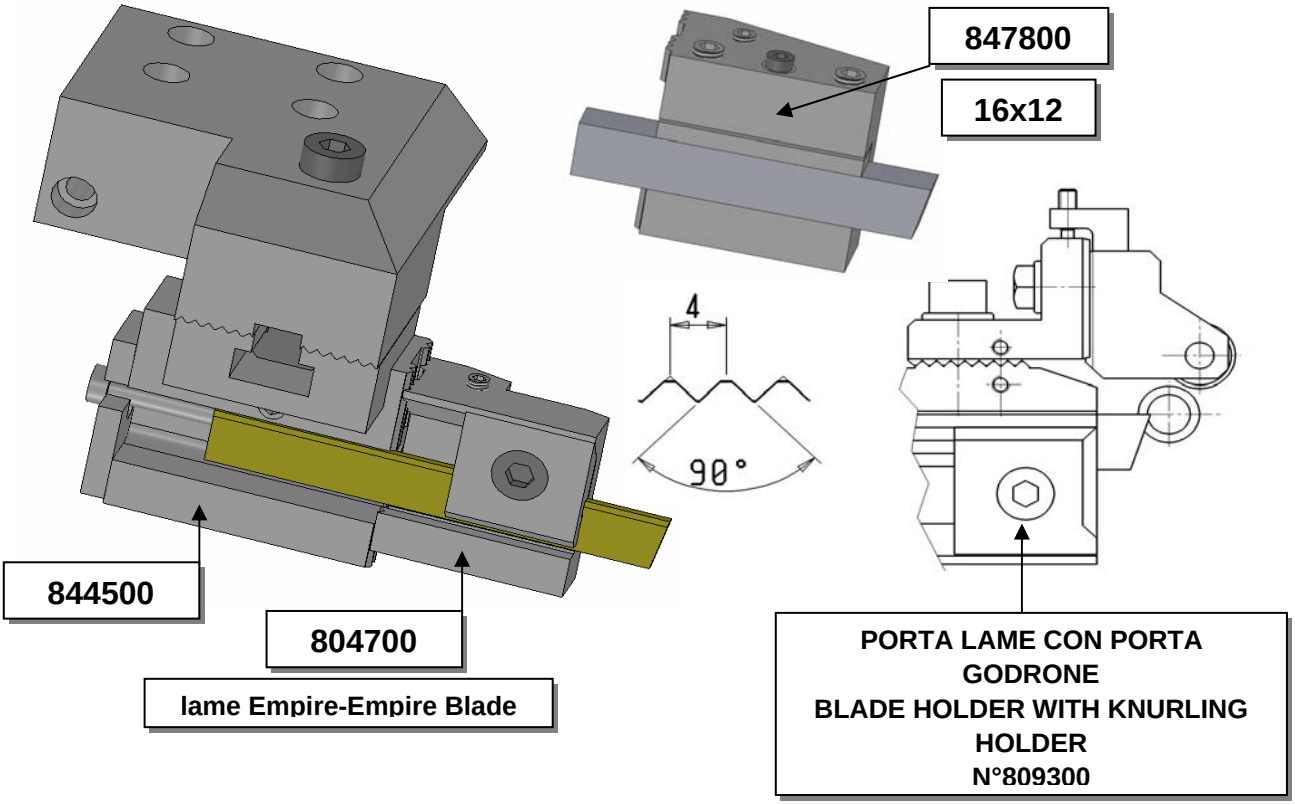
MODELLO MODEL	POS.	TORRETTA (A)+ ADATTATORE (B) TURRET (A)+ ADAPTOR (B)
AS25-AS32-AA32	1-2-3-4-5	841100+853200
GM32	1-2-4-5	841100+853100
AS48-AA48-AS40	1-2-3-4-5-6-7	841100+850400
AS67	1-2-3-4-5	841100+853500
AS67	1-2-3-4-5	846100+846200 TIPO GROSSO



PORTA UTENSILE DA RIPRESA PICKUP TOOLHOLDERS GILDEMEISTER GM35-GM32 pos.6



PORTA LAMA MODULARE-MODULAR BLADE HOLDER GILDEMEISTER GM35-GM32 pos.6

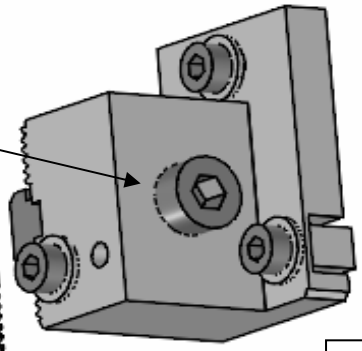


specificare dimensione lama specify blade dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5

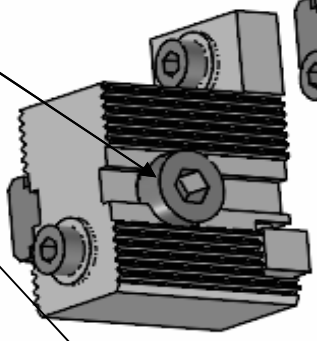
TORRETTE E PORTA UTENSILI-TOOLHOLDERS GILDEMEISTER AS16-AS20-GS20-GM20-GM16AC

GRUPPO TORRETTA UNIVERSALE ADATTA PER MONTAGGIO DI VARI TIPO DI PORTA UTENSILI
MODULAR TOOL POST FIT FOR DIFFERENT KIND OF TOOLHOLDER

Torretta-Turret pos.1
n°880500

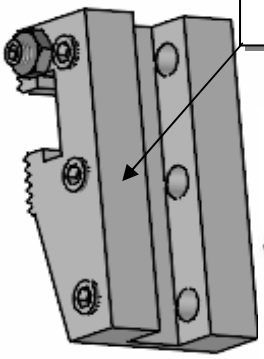


Torretta tipo stretto-
Turret n°880600

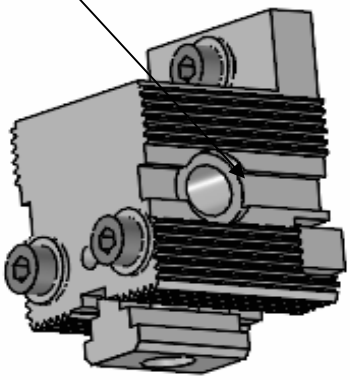


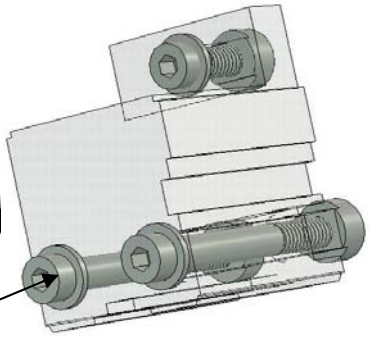
Torretta-Turret
n°880200

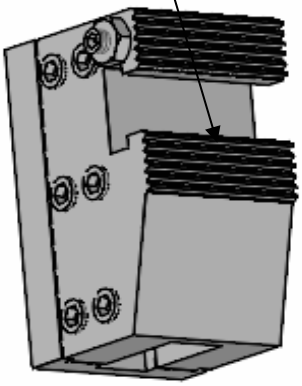
porta utensile-toolholder
n°880300 12x12(14x14)
n°884600 16x16



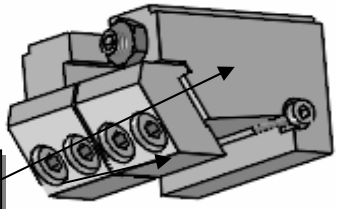
porta utensile
doppio-Toolholder
n°881500 24x12
n°885400 32x14

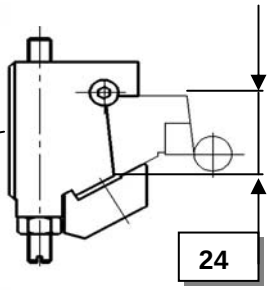




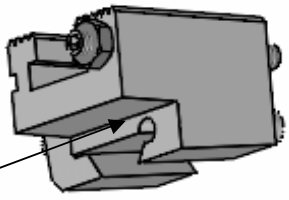


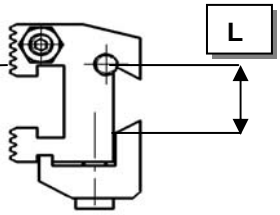
Adattatore
per GM16AC
n°885100





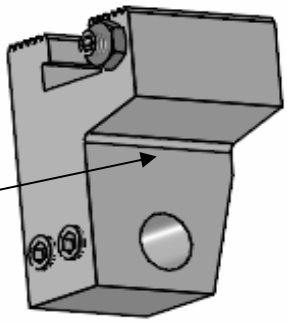
porta utensile
prismatico piatto-flat dovetail
toolholder
n°880100

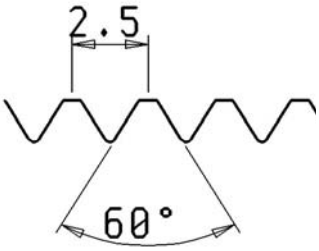




porta utensile
prismatico-Dovetail
toolholder
n°880700
A richiesta L=24,5-L=28

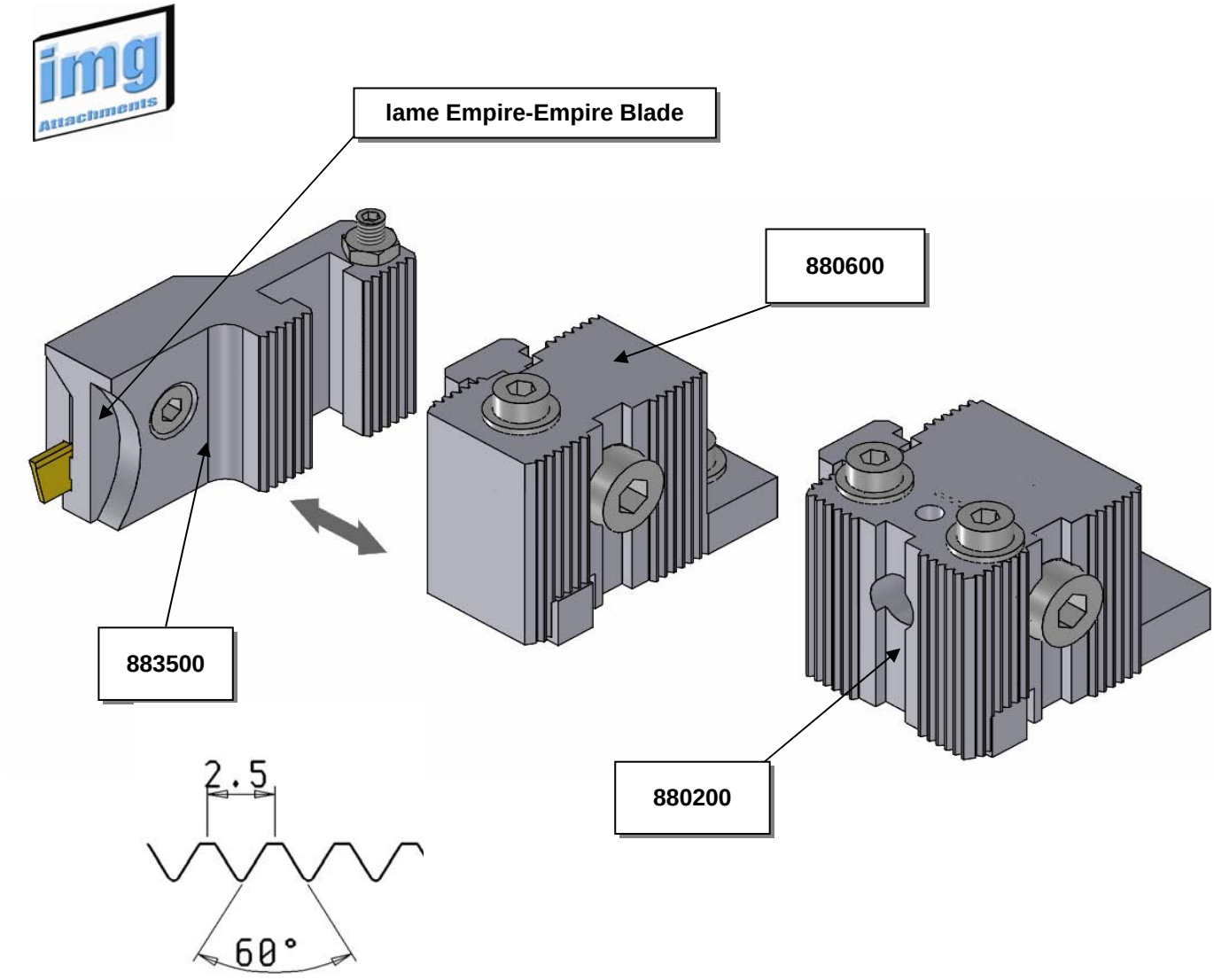
porta bareno
n°881800 Ø10
n°884200 Ø12
n°880900 Ø14
n°885300 Ø16





SPECIFICARE POSIZIONE

PORTA UTENSILI-PART OFF TOOLHOLDERS
GILDEMEISTER AS20-GS20-GM20

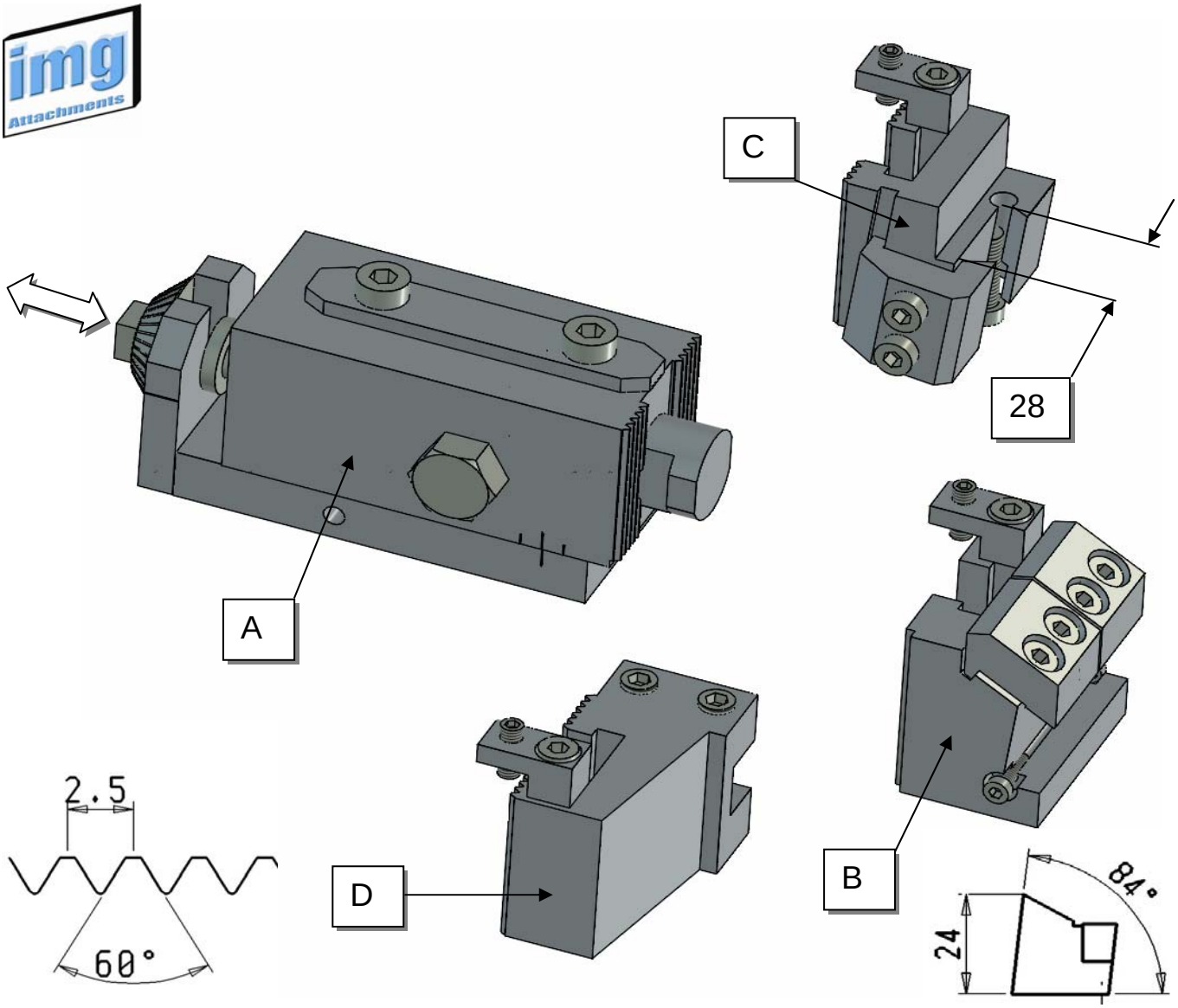


specificare dimensione specify dimension 12x1,6 ; 12x2 ; 12x2,5 ; 12x3

TORRETTE E PORTA UTENSILI CON REGOLAZIONE RADIALE MICROMETRICA E ANGOLARE
TURRET AND TOOLHOLDER WITH ANGULAR AND RADIAL MICROMETRIC ADJUSTMENT

TORRETTA SPECIALE CON REGOLAZIONE RADIALE E ANGOLARE PARTICOLARMENTE ADATTA PER NON AGIRE SUL FERMO POSITIVO DELLE SLITTE RADIALI UNA VOLTA REGOLATO E PRECARICATO
SPECIAL TOOL POST WITH MICROMETRIC RADIAL AND TAPER ADJUSTMENT SUITABLE OBTAIN A RADIAL ADJUSTMENT WITHOUT MOUVE THE MACHINE POSITIVE STOP

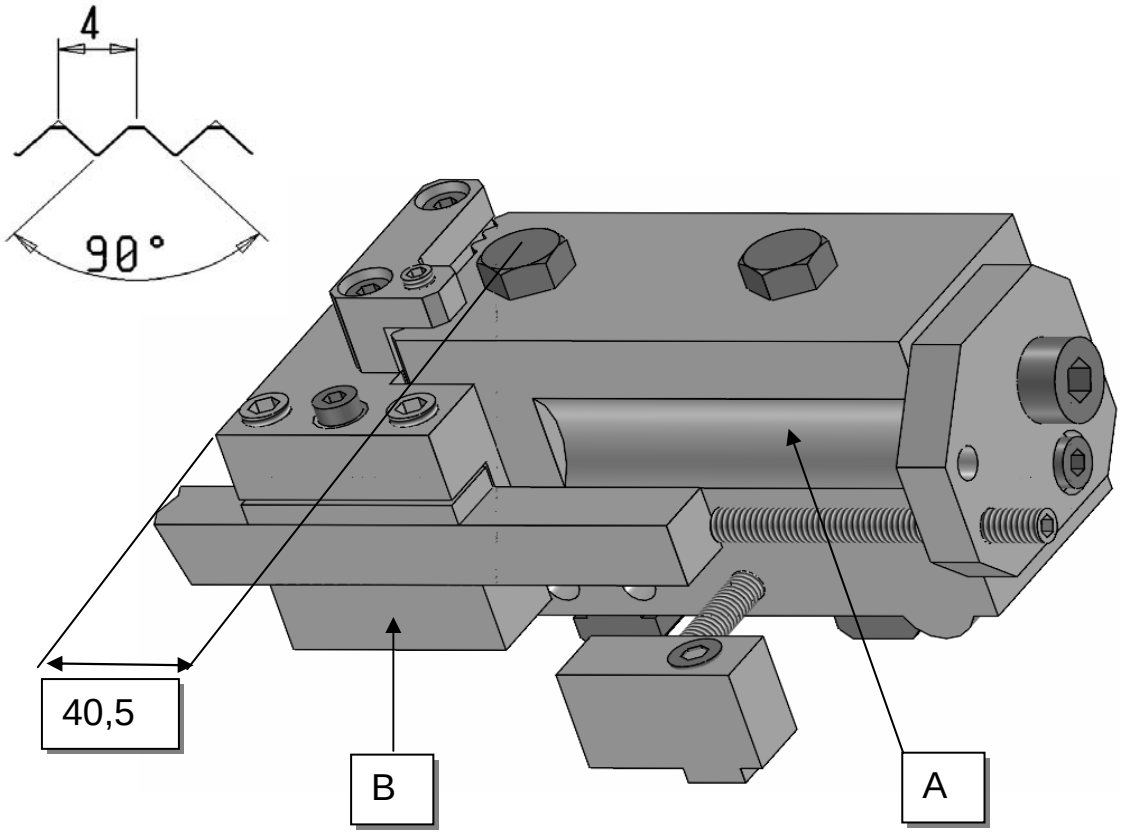
AS16-AS20-GS20-GM20



TORRETTA A TURRET A	PORTA UTENSILE B TOOLHOLDER B	PORTA UTENSILE C TOOLHOLDER C	PORTA UTENSILE D TOOLHOLDER D
A330300	880100	880700	880400 12x12

PORTA UTENSILI A BARRETTA
SQUARE TOOLHOLDER BIT

Modello GM 16 AC
posizione 1-2-3-4-5 position 1-2-3-4-5

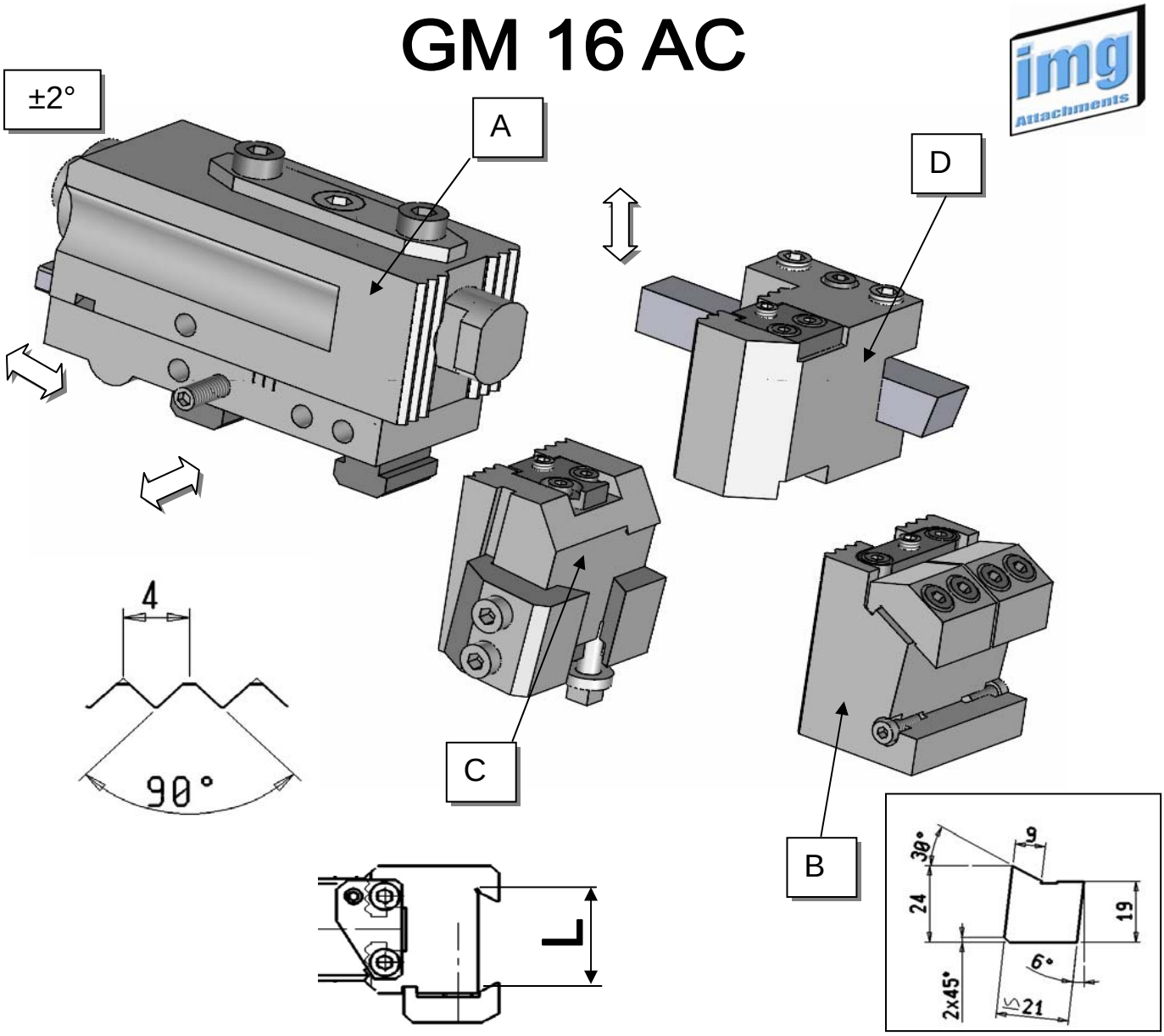


TORRETTA A TURRET A	PORTA UTENSILE B TOOLHOLDER B
A292600	A294000 12x12

PORTA UTENSILI PRISMATICI ,PRISMATICI PIATTI E A BARRETTA CON REGOLAZIONE ASSIALE RADIALE E ANGOLARE

DOVETAIL TOOLHOLDER , FLAT DOVETAIL TOOLHOLDER, AND SQUARE BIT TOOLHOLDER WITH AXIAL RADIAL AND ANGULAR ADJUSTMENT

GM 16 AC



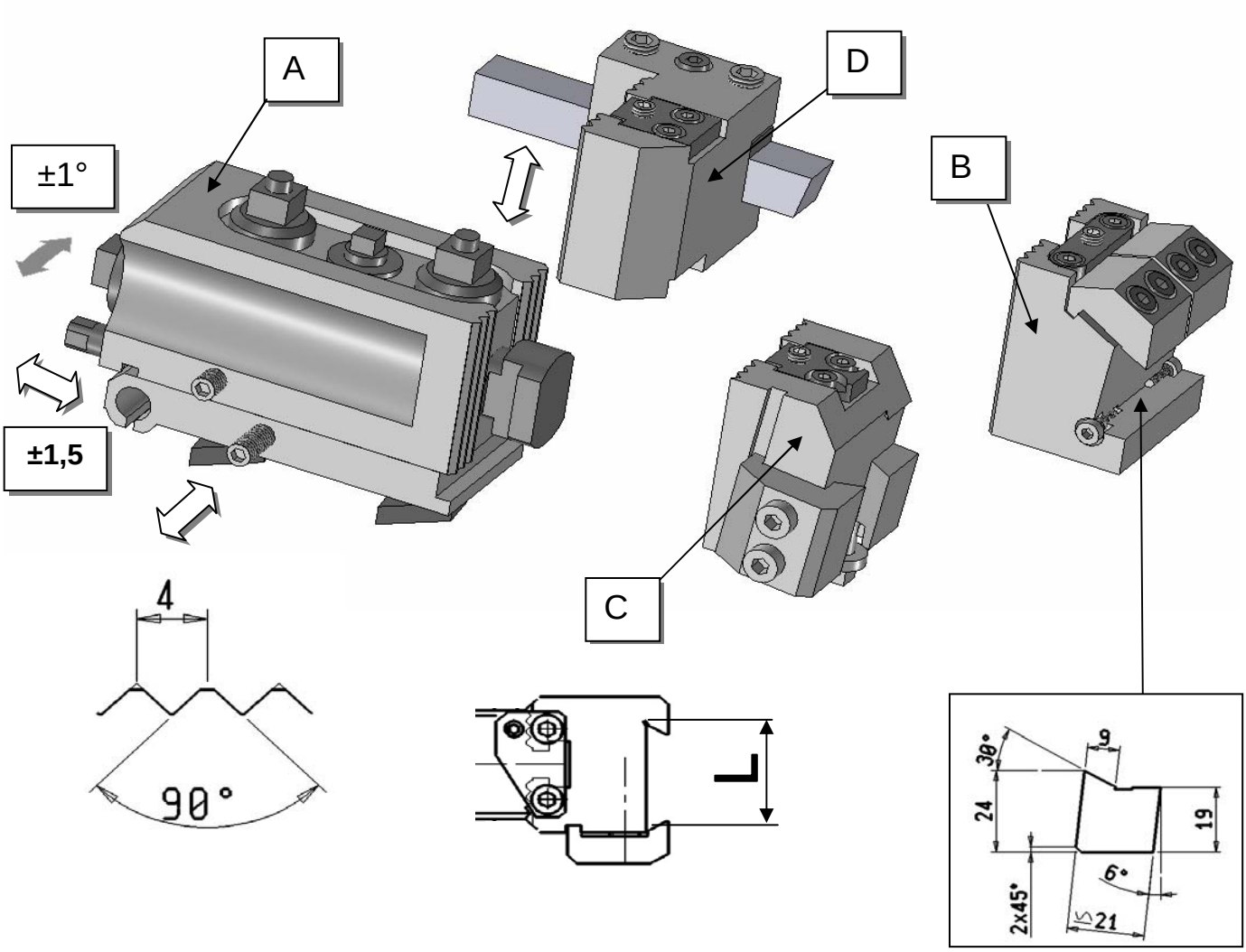
TORRETTA A TURRET A	PORTA UTENSILE B TOOLHOLDER B	PORTA UTENSILE C TOOLHOLDER C	PORTA UTENSILE D TOOLHOLDER D
A264400	A481000	A480900 L=24,5 - 28	A480700 12x12

PORTA UTENSILI PRISMATICI ,PRISMATICI PIATTI E A BARRETTA CON REGOLAZIONE ASSIALE RADIALE E ANGOLARE

DOVETAIL TOOLHOLDER , FLAT DOVETAIL TOOLHOLDER, AND SQUARE BIT TOOLHOLDER WITH AXIAL RADIAL AND ANGULAR ADJUSTMENT

(TIPO ORIGINALE-ORIGINAL TYPE)

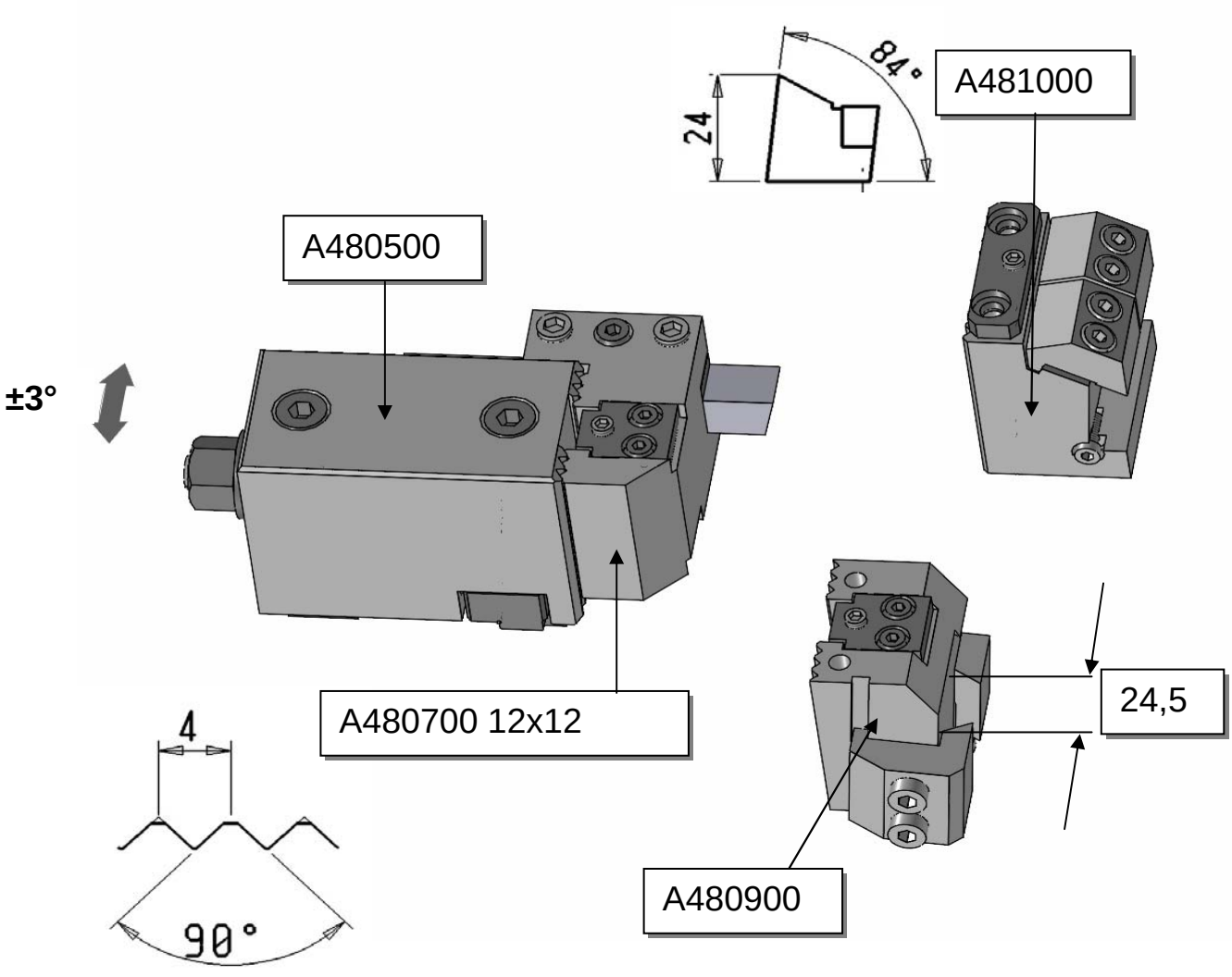
GM 16 AC



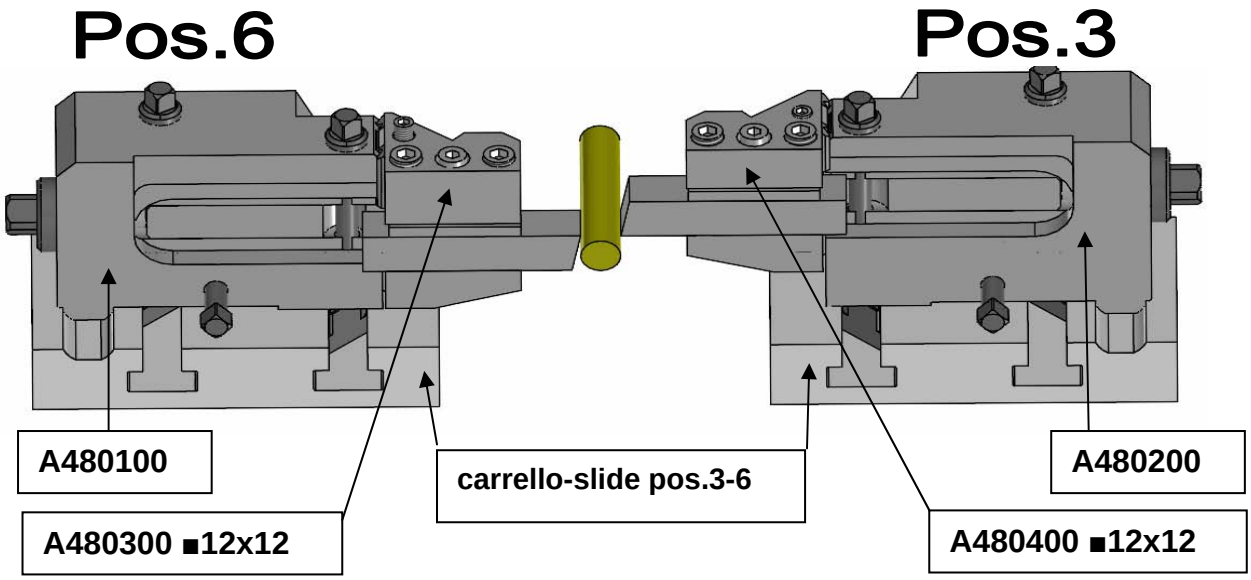
TORRETTA A TURRET A	PORTA UTENSILE B TOOLHOLDER B	PORTA UTENSILE C TOOLHOLDER C	PORTA UTENSILE D TOOLHOLDER D
A482000	A481000	A480900 L=24,5 - 28	A480700 12x12

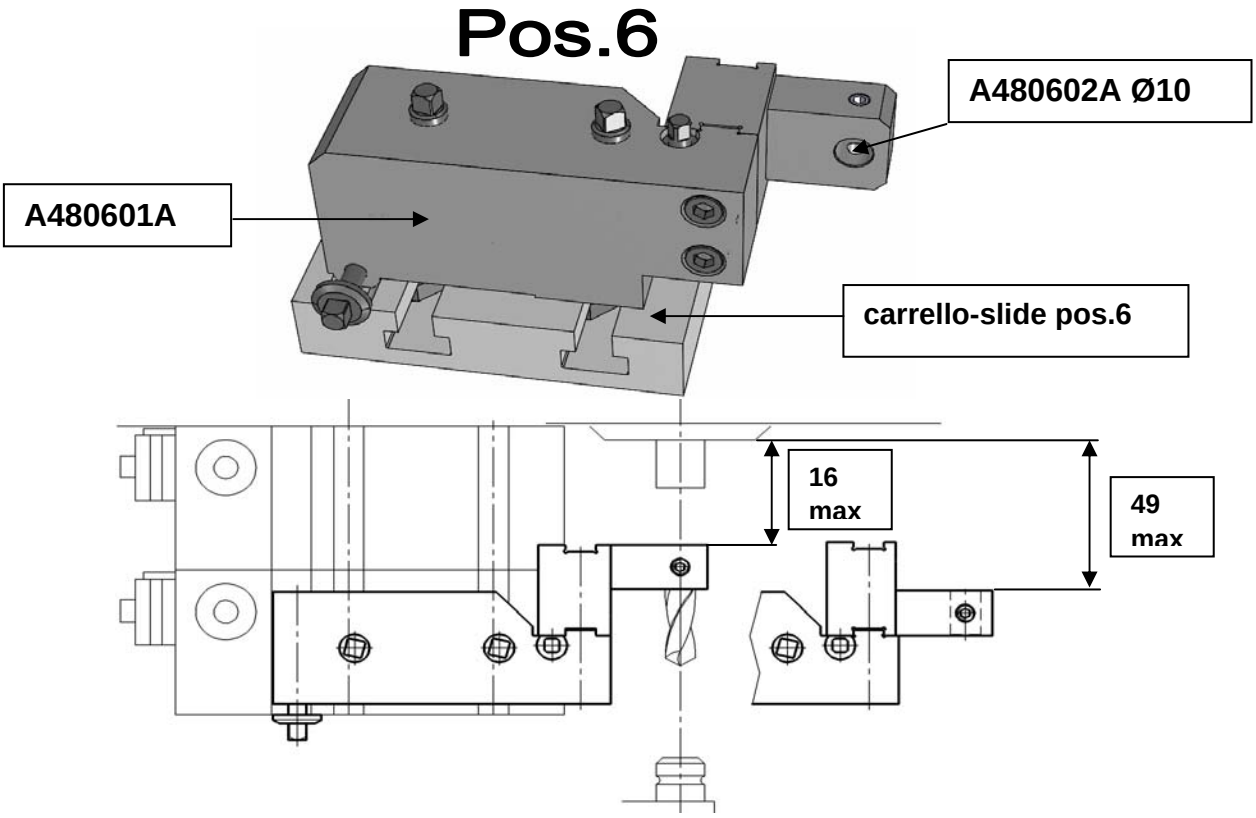
PORTA UTENSILI PRISMATICI ,PRISMATICI PIATTI E A BARRETTA CON REGOLAZIONE ANGOLARE
DOVETAIL TOOLHOLDER,FLAT DOVETAIL TOOHOLDER AND SQUARE TOOL BIT WITH ANGULAR ADJUSTMENT

GM 16 AC,GM 20 AC



TORRETTE E PORTA UTENSILI-TOOLHOLDERS
GILDEMEISTER GM16AC

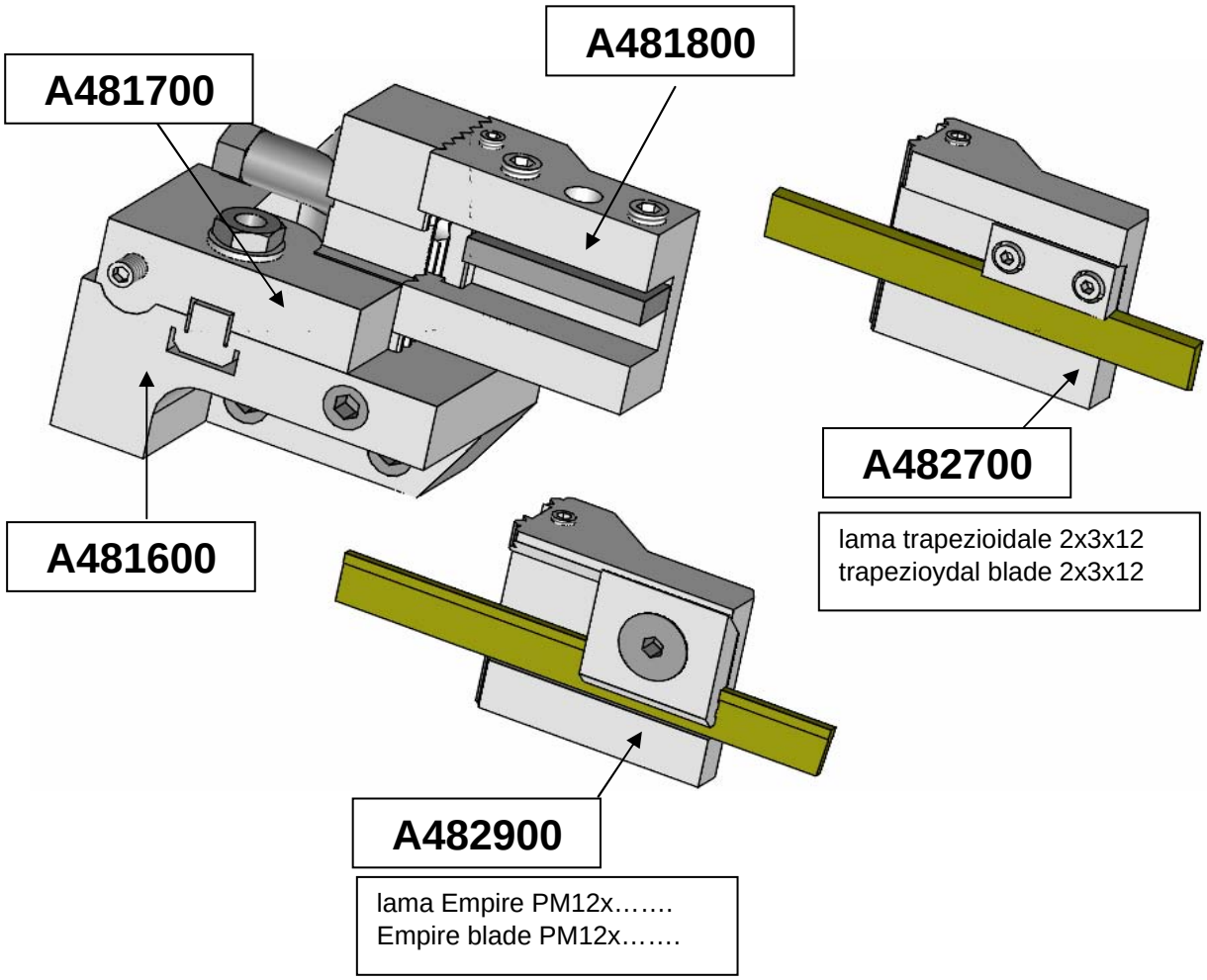




TORRETTE E PORTA UTENSILI-TOOLHOLDERS GILDEMEISTER GM20-GS20-AS20

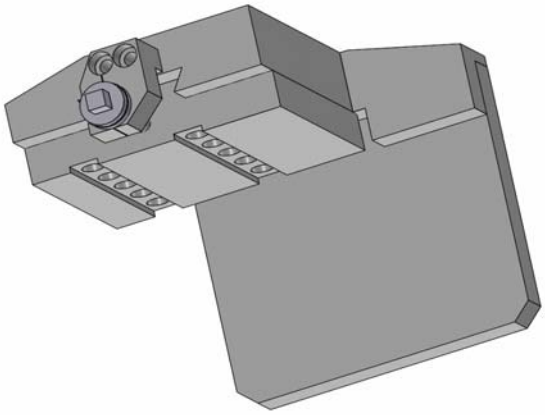
POS.6

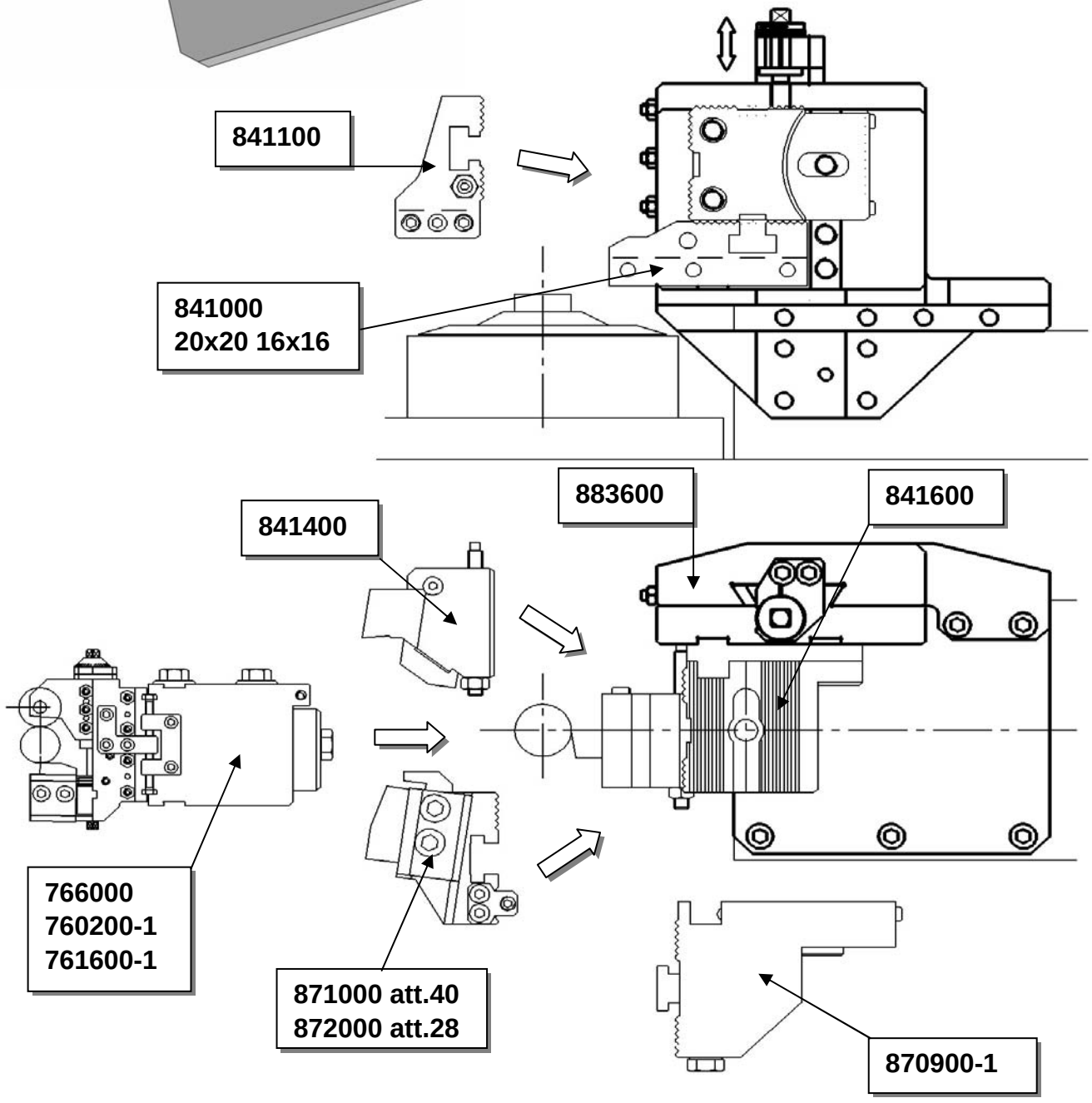
MONTAGGIO CON SLITTA DOPPIA-MOUNTING ON DOUBLE SLIDE



BASE CON REGOLAZIONE MICROMETRICA
BASE WITH MICROMETRIC ADJUSTMENT

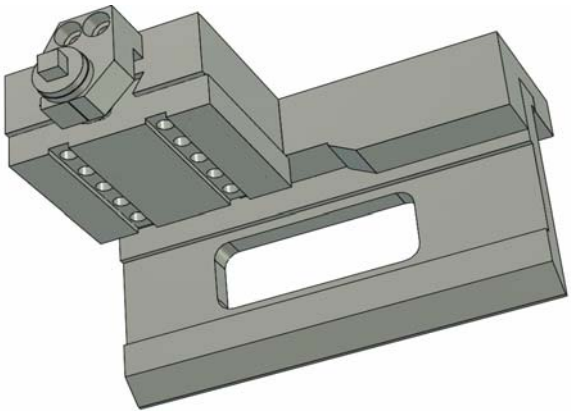
GM32-GM35 POS.3

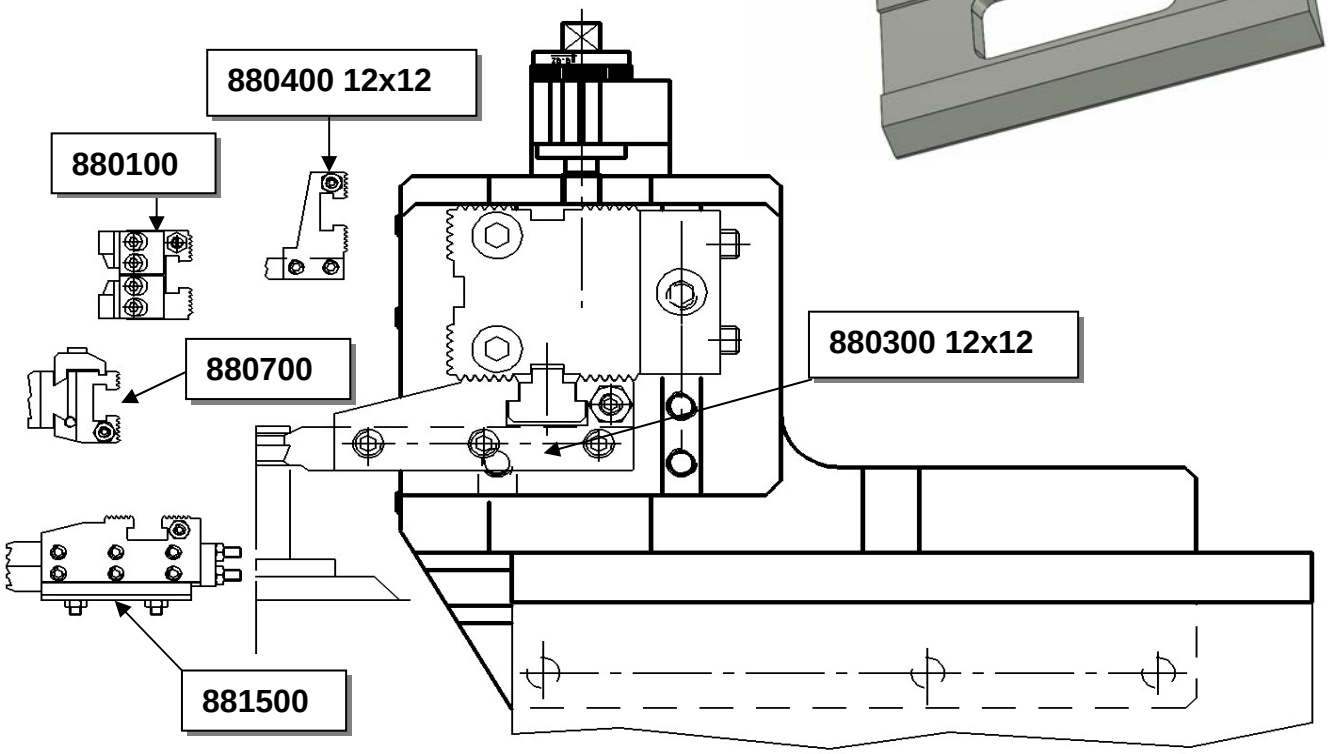


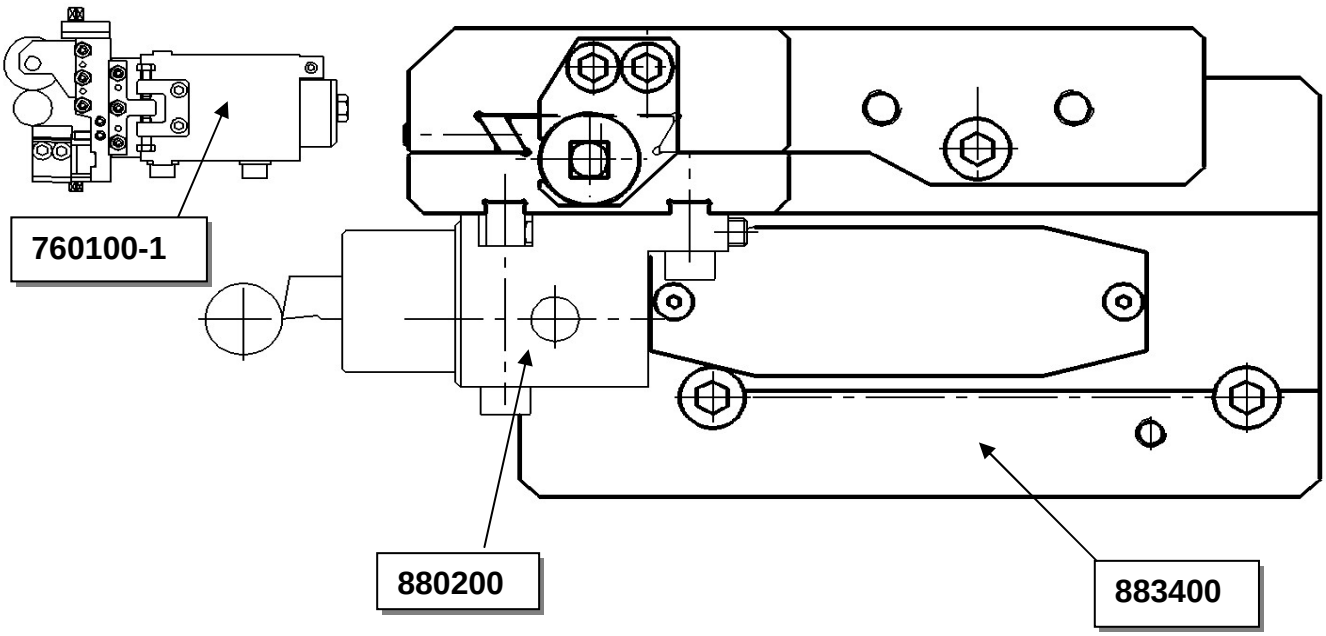


BASE CON REGOLAZIONE MICROMETRICA
BASE WITH MICROMETRIC ADJUSTMENT

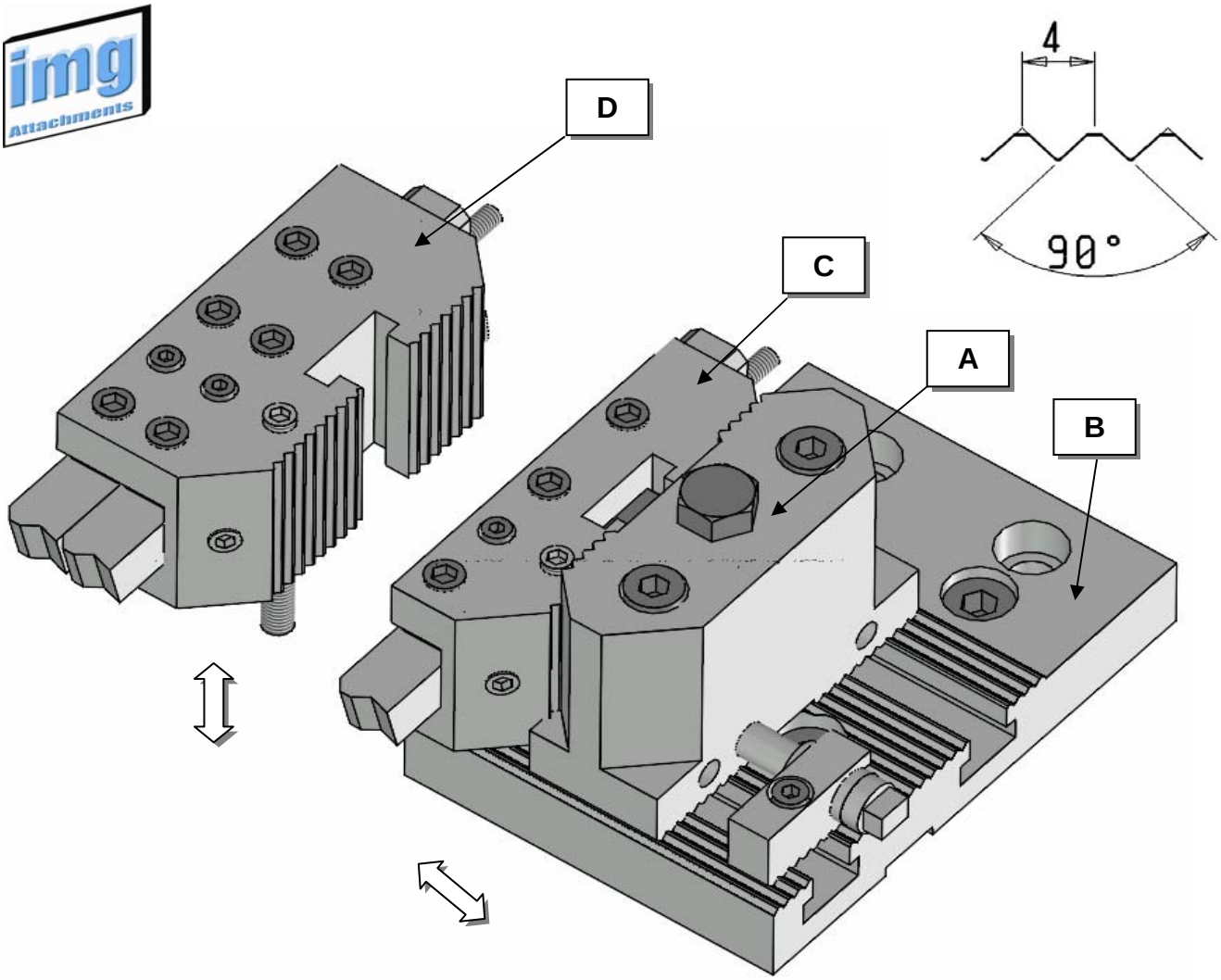
AS20-GS20-GM20 POS.3







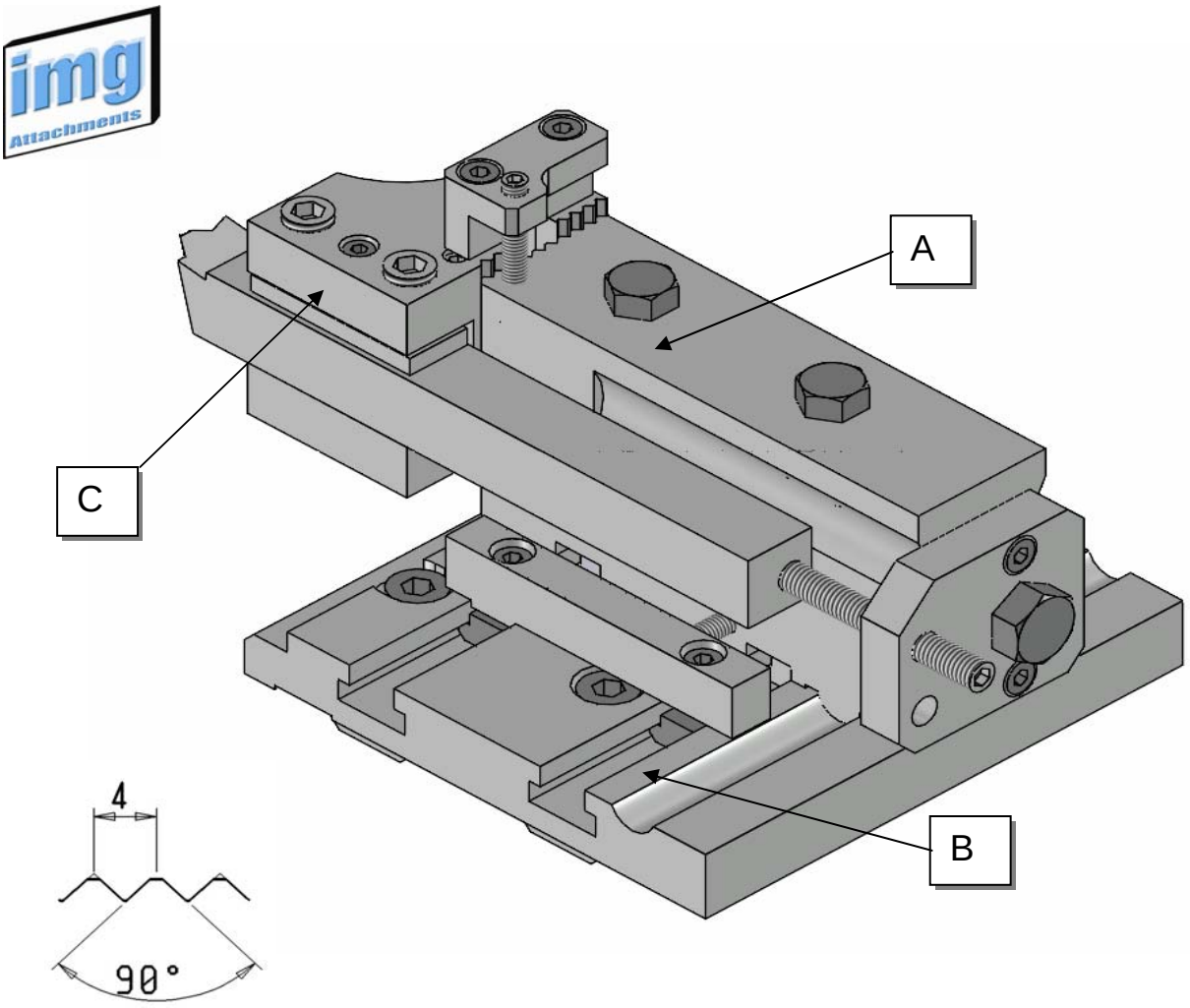
PORTA UTENSILI A BARRETTA LATERALI CON REGOLAZIONE MICROMETRICA ASSIALE
SIDE MOUNTED SQUARE BIT TOOLHOLDER WITH MICROMETRE AXIAL ADJUSTMENT



MODELLO	POS.	TORRETTA (A)	BASE (B)	PORTA UTENSILE (C)	bxh	PORTA UTENSILE (D)	bxh
MODEL		TURRET (A)		TOOLHOLDER (C)		TOOLHOLDER (C)	
AS32-AS25-AA32	1-2-3-4-5	874902A	874903A	874901A	16x16	874920	32x16
GM32	1-2-3-4-5	878801A	874909A	874901A	16x16	874920	32x16
AS40-AS48-AA48	1-2-3-4-5-6-7	874100	874300	874901A	16x16	874920	32x16
				878802A	20x20	8737200	40x20
AS 67-AA67	1-2-3-4-5-6-7	876703A	876701A	876701A	25x25		

PORTA UTENSILI A BARRETTA,TIPO TS CON REGOLAZIONE ASSIALE PARTICOLARMENTE ADATTO PER PRESETTING

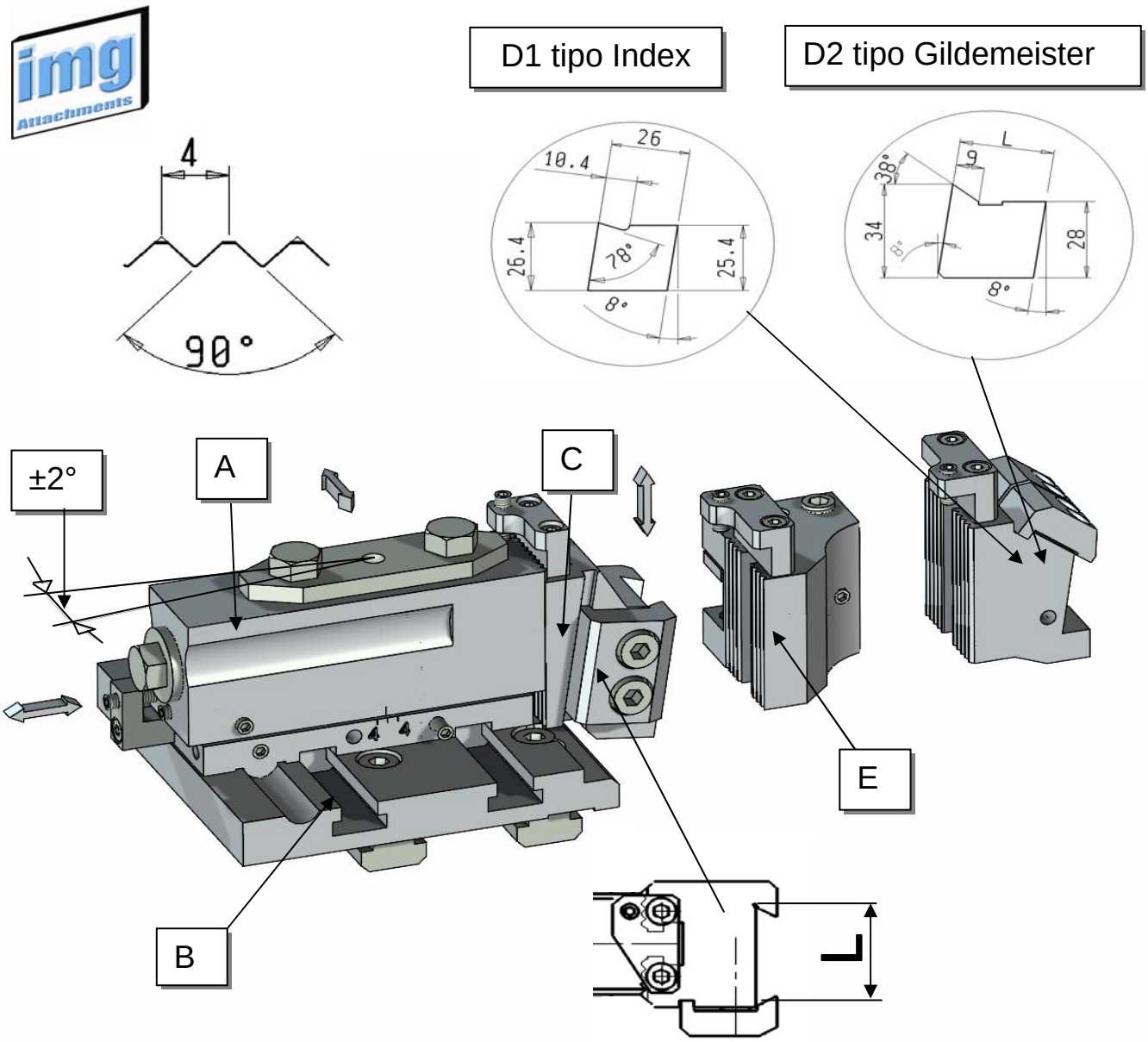
SQUARE BIT TOOLHOLDER,TS TYPE WITH AXIAL AND RADIAL ADJUSTMENT SUITABLE FOR PRESETTING



MODELLO MODEL	POS.	TORRETTA (A)+ TURRET (A)+	BASE (B)	PORTA UTENSILE -C- TOOLHOLDER -C- ATTACCO SHANK bxh		
				16x16	20x20	25x25
AS32	1….5	A290400	A261900	*	*	
GM32-GM35-GM42	1….5	A290400	A263700	*	*	
AS40-AS48	1….5	A290100	A262000	*	*	
AA48	(2)-3-6-7	A290100	A262000	*	*	
AS67	1….5	A290800	A262500			*

GRUPPO TORRETTA TIPO TS CON REGOLAZIONE ASSIALE, RADIALE E ANGOLARE PARTICOLARMENTE ADATTO PER PRESETTING

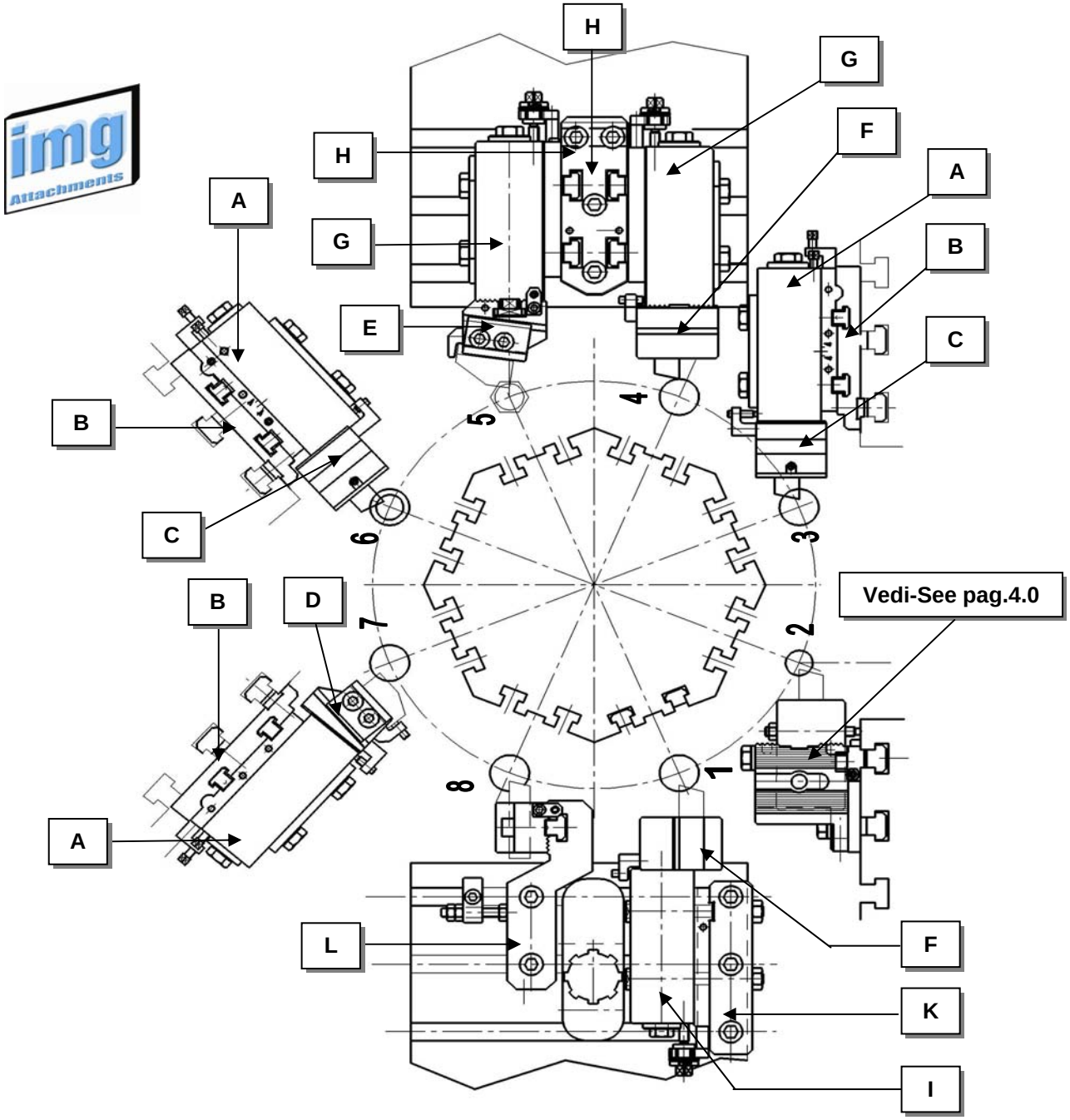
TURRET UNIT TS TYPE WITH AXIAL ANGULAR AND RADIAL ADJUSTMENT SUITABLE FOR PRESETTING



MODELLO MODEL	POS.	TORRETTA (A) TURRET (A)	BASE (B)	C		D1	D2	E		
				L 28,00	L 40,00			16x16	20x20	25x25
AS32	1-2-3-4-5	A260900	A261900	*	*	*	*	*	*	
GM32-GM35-GM42	1-2-3-4-5	A260900	A263700	*	*	*	*	*	*	
AS40-AS48	1-2-3-4-5	A260100	A262000	*	*	*	*	*	*	
AA48	(2)-3-6-7	A260100	A262000	*	*	*	*	*	*	
AS67	2-3-4-5-6	A260600	A262500	*	*					*

GRUPPI DI ATTREZZATURE PER TORNI A 8 MANDRINI
ATTACHMENTS FOR 8 SPINDLE LATHES

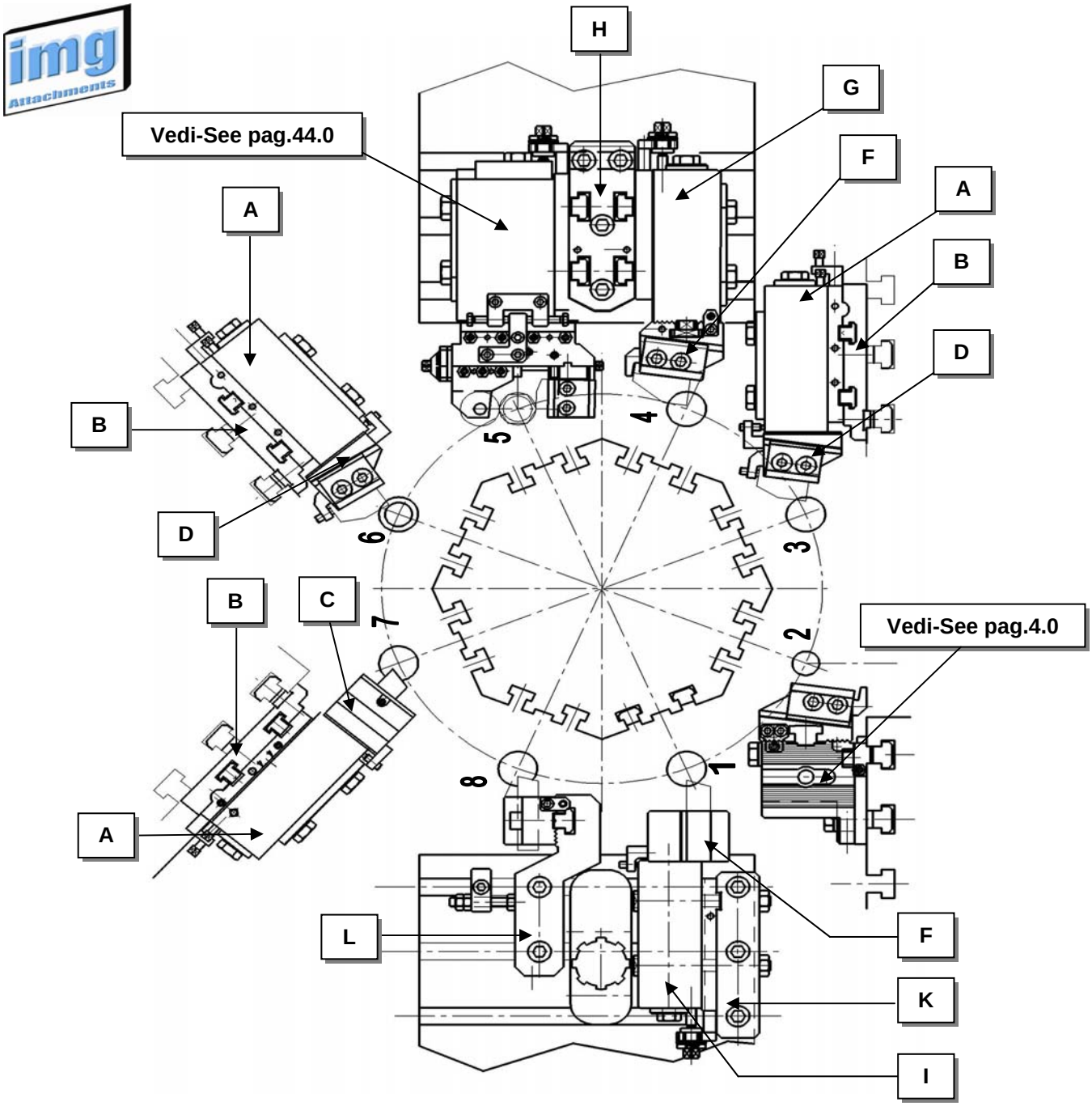
GILDEMEISTER AA 32



	TIPO-TYPE	POS.	N°
TORRETTA-TOOL POST	A	2-3-6-7	A260900
BASE	B	2-3-6-7	A261900
PORTA UTENSILE A BARRETTA 20x20-SQUARE TOOL-BIT HOLDER 20x20	C	2-3-6-7	8719300
PORTA UTENSILE A BARRETTA 16x16-SQUARE TOOL-BIT HOLDER 16x16	C	2-3-6-7	8733500
PORTA UTENSILE PRIMATICO att.28-DOVETAIL TOOLHOLDER shank 28	D	2-3-6-7	8730000
PORTA UTENSILE PRIMATICO att.28-DOVETAIL TOOLHOLDER shank 28	E	4-5	A324300
PORTA UTENSILE A BARRETTA 20x20-SQUARE TOOL-BIT HOLDER 20x20	F	4-5	A324700
TORRETTA-TOOL POST	G	4-5	A323000
BASE	H	4-5	A323200
BASE	K	1	A324800
TORRETTA	I	1	A323500
PORTA LAME TRAPEZIOIDALI-TRAPEZIOIDAL BLADE 2x3x17	L	1	845900

GRUPPI DI ATTREZZATURE PER TORNI A 8 MANDRINI
ATTACHMENTS FOR 8 SPINDLE LATHES

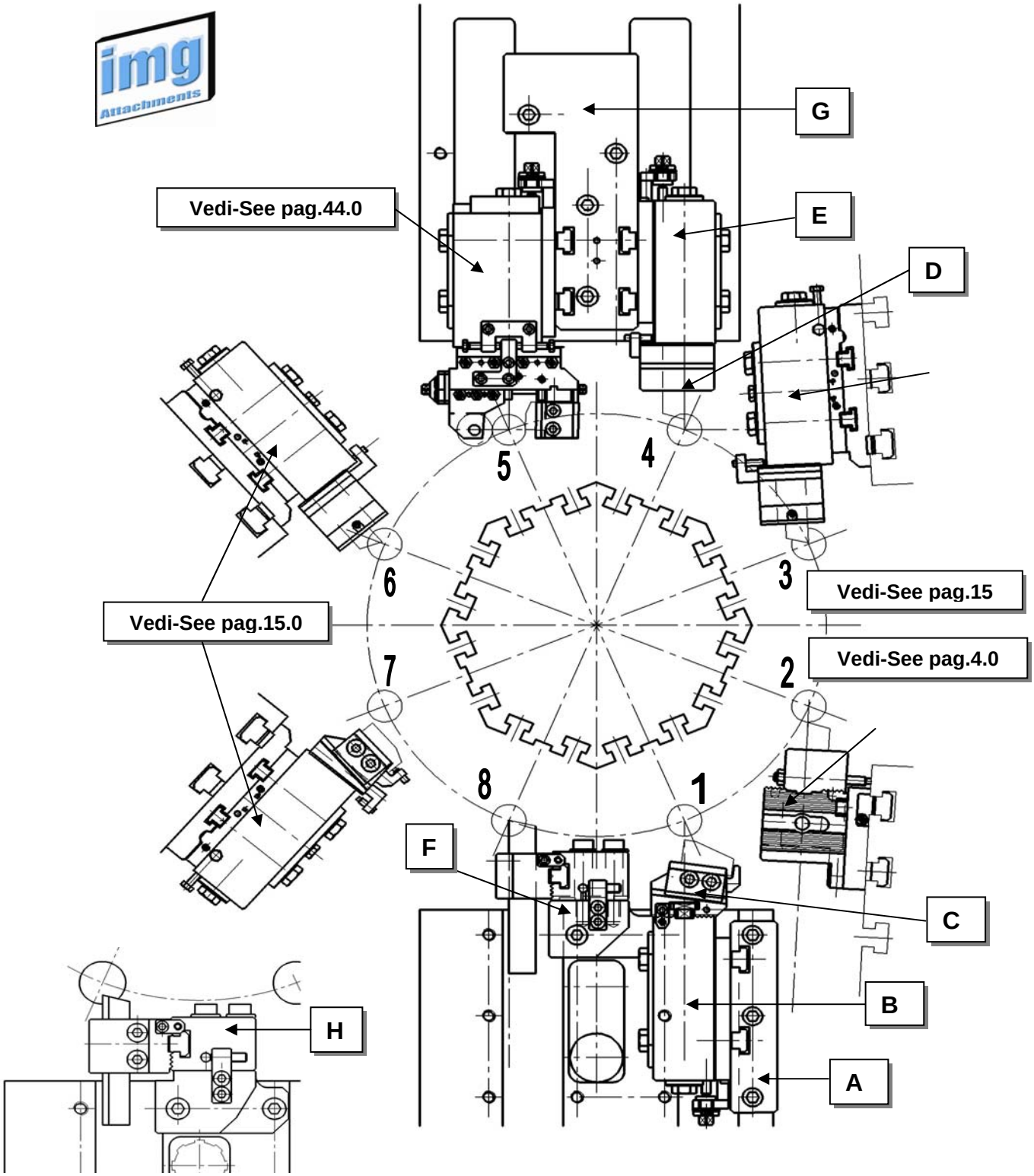
GILDEMEISTER AA 32



	TIPO-TYPE	POS.	N°
TORRETTA-TOOL POST	A	2-3-6-7	A260900
BASE	B	2-3-6-7	A261900
PORTA UTENSILE A BARRETTA 20x20-SQUARE TOOL-BIT HOLDER 20x20	C	2-3-6-7	8719300
PORTA UTENSILE A BARRETTA 16x16-SQUARE TOOL-BIT HOLDER 16x16	C	2-3-6-7	8733500
PORTA UTENSILE PRIMATICO att.28-DOVETAIL TOOLHOLDER shank 28	D	2-3-6-7	8730000
PORTA UTENSILE PRIMATICO att.28-DOVETAIL TOOLHOLDER shank 28	E	4-5	A324300
PORTA UTENSILE A BARRETTA 20x20-SQUARE TOOL-BIT HOLDER 20x20	F	4-5	A324700
TORRETTA-TOOL POST	G	4-5	A323000
BASE	H	4-5	A323200
BASE	K	1	A324800
TORRETTA	I	1	A323500
PORTA LAME TRAPEZIOIDALI-TRAPEZIOIDAL BLADE 2x3x17	L	1	845900

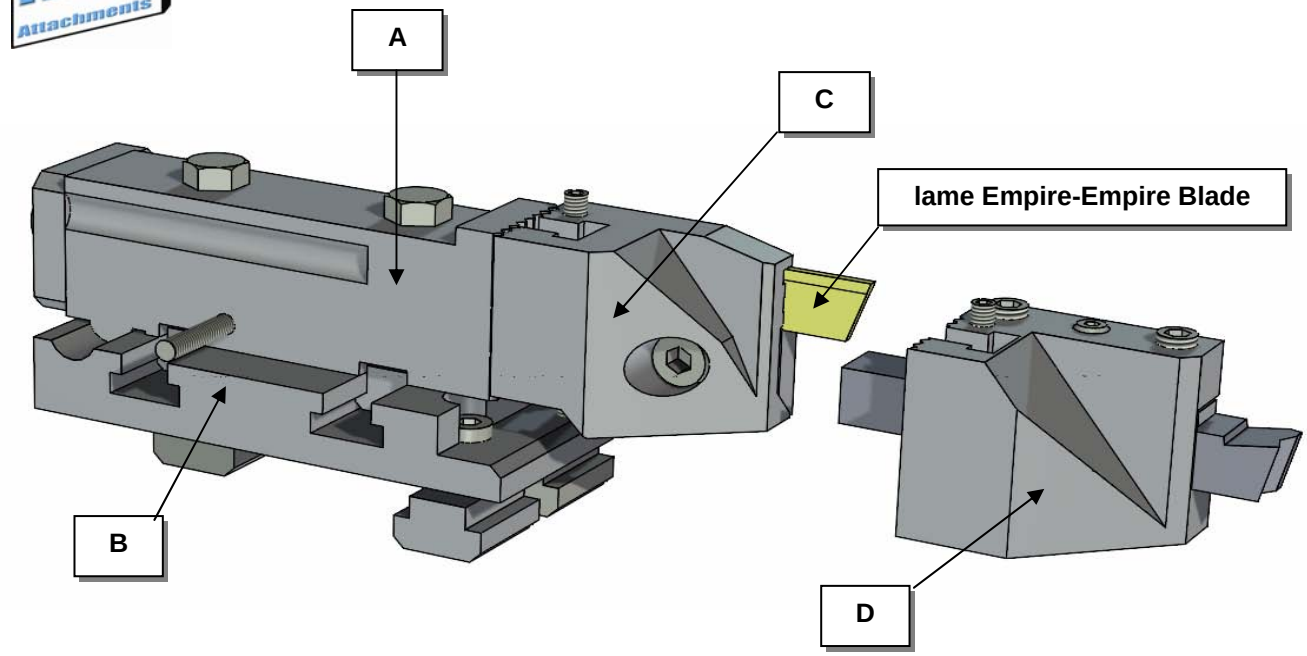
GRUPPI DI ATTREZZATURE PER TORNI A 8 MANDRINI
ATTACHMENTS FOR 8 SPINDLE LATHES

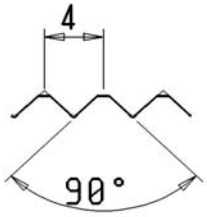
GILDEMEISTER AA 48



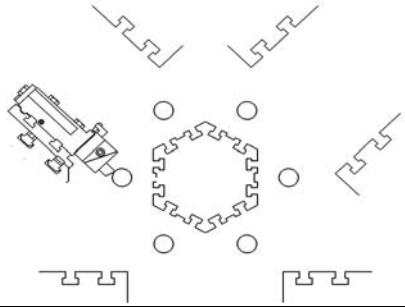
	TIPO-TYPE	POS.	N°
BASE	A	1	A325800
TORRETTA-TOOL POST	B	1	A325700
PORTA UTENSILE PRIMATICO-DOVETAIL TOOLHOLDER	C	1-4-5	A324300
PORTA UTENSILE A BARRETTA 20x20-SQUARE TOOL-BIT HOLDER 20x20	D	4-5	A323400
TORRETTA-TOOL POST	E	4-5	A323000
PORTA LAME TRAPEZIOIDALI 25x3x2 TRAPEZIOIDAL BLADE HOLDER	F	8	846300
BASE	G	4-5	A324400
PORTA LAME EMPIRE 22x3,2 EMPIRE BLADE HOLDER 22x3,2	H	8	847700

TORRETTE E PORTA UTENSILI DA TAGLIO MODULARI
TURRETS AND MODULAR PART-OFF TOOLHOLDERS





pos.6



MODELLO		DIS.N° DRWG. N°
AS32-AS40-AS48	TORRETTA -A-	A294900
AS67	TORRETTA -A-	A295100
AS32	BASE -B-	A291600
AS40-AS48	BASE -B-	A291700
AS67	BASE -B-	A294300

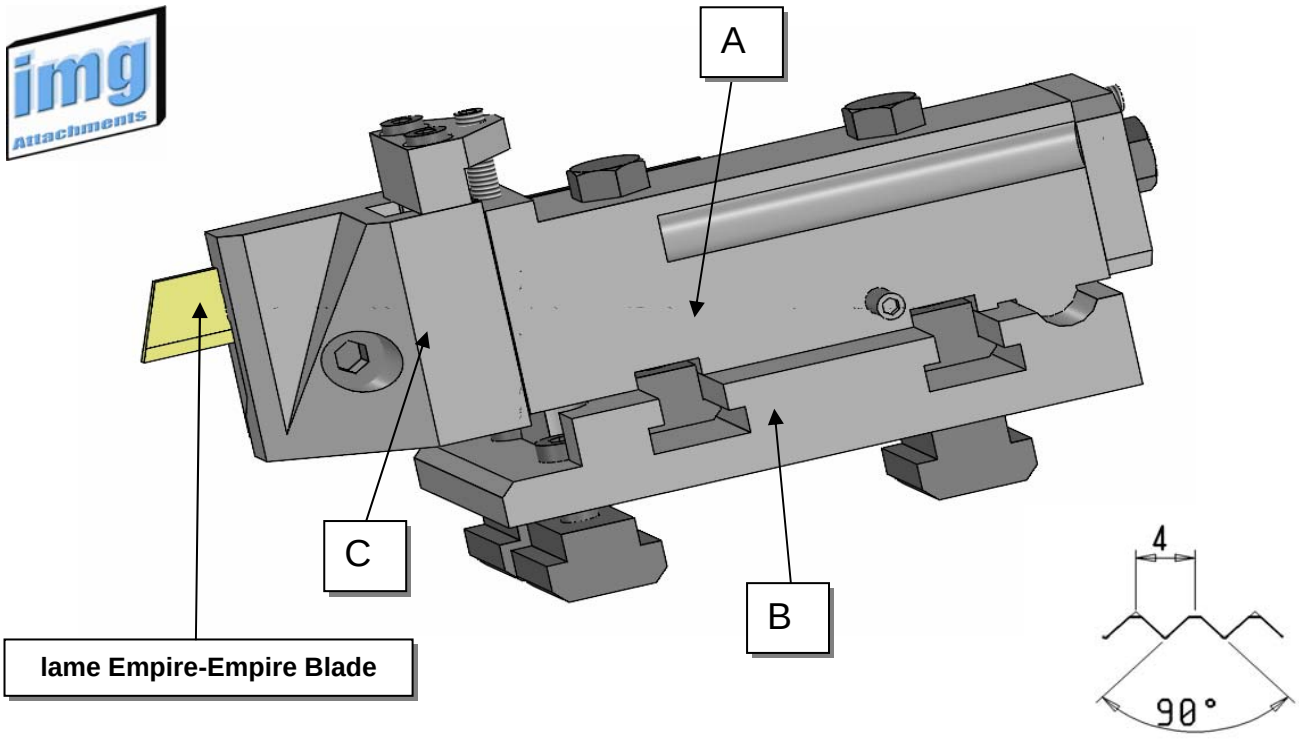
AS32-AS40-AS48	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	8735500

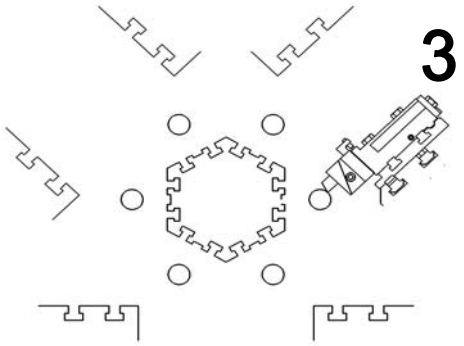
AS32-AS40-AS48	PORTA UTENSILE A BARRETTA -D- SQUARE TOOL BIT -D-	□16x16	8735400

AS67	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 22x3,2;22x4;22x5;22x6 specify dimension 22x3,2;22x4;22x5;22x6	A295200

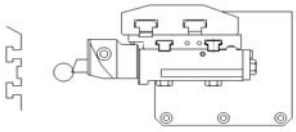
AS67	PORTA UTENSILE A BARRETTA -D- SQUARE TOOL BIT -D-	□20x20	A295300
		□25x25	A295400

TORRETTE E PORTA UTENSILI DA TAGLIO MODULARI
TURRETS AND MODULAR PART-OFF TOOLHOLDERS



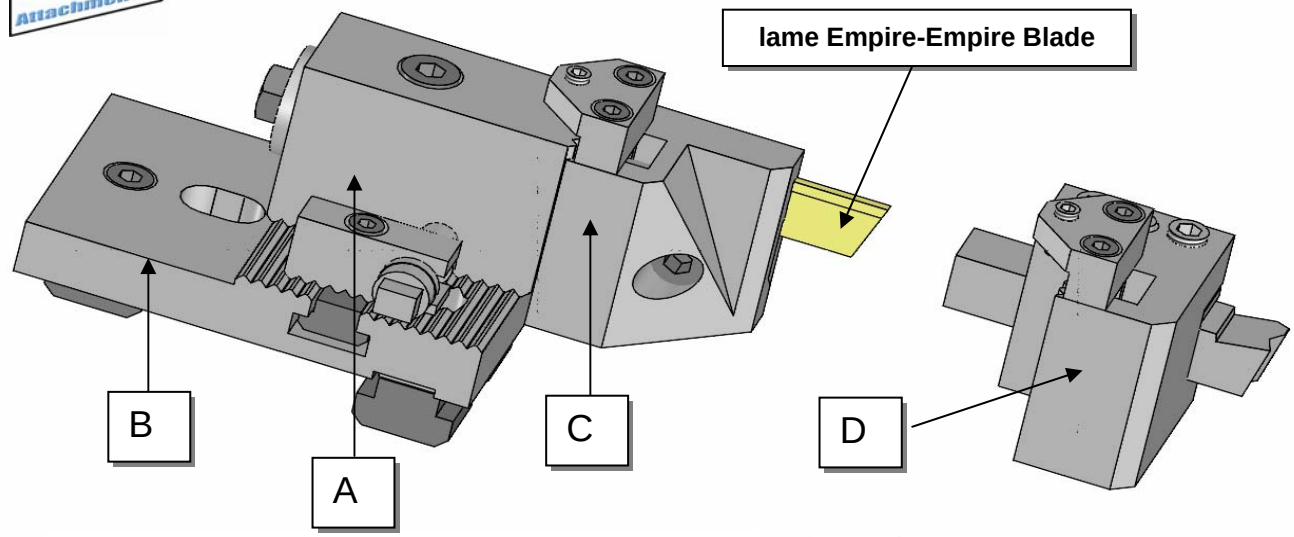


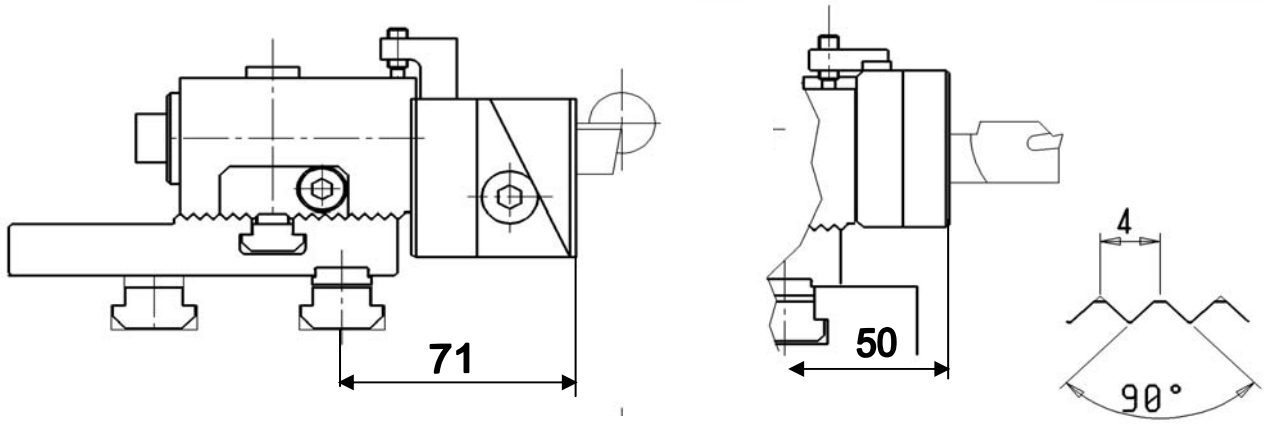
pos.3 per
GM32-GM35



MODELLO		DIS.N° DRWG. N°
AS32-GM32-GM35-GM42-AS40-AS48	TORRETTA -A-	A290300
AS32-GM32-GM35-GM42	BASE -B-	A291600
AS40-AS48	BASE -B-	A291700
AS32-GM32-GM35-GM42-AS40-AS48	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	8732800
GM32-GM35-GM42	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	A294600

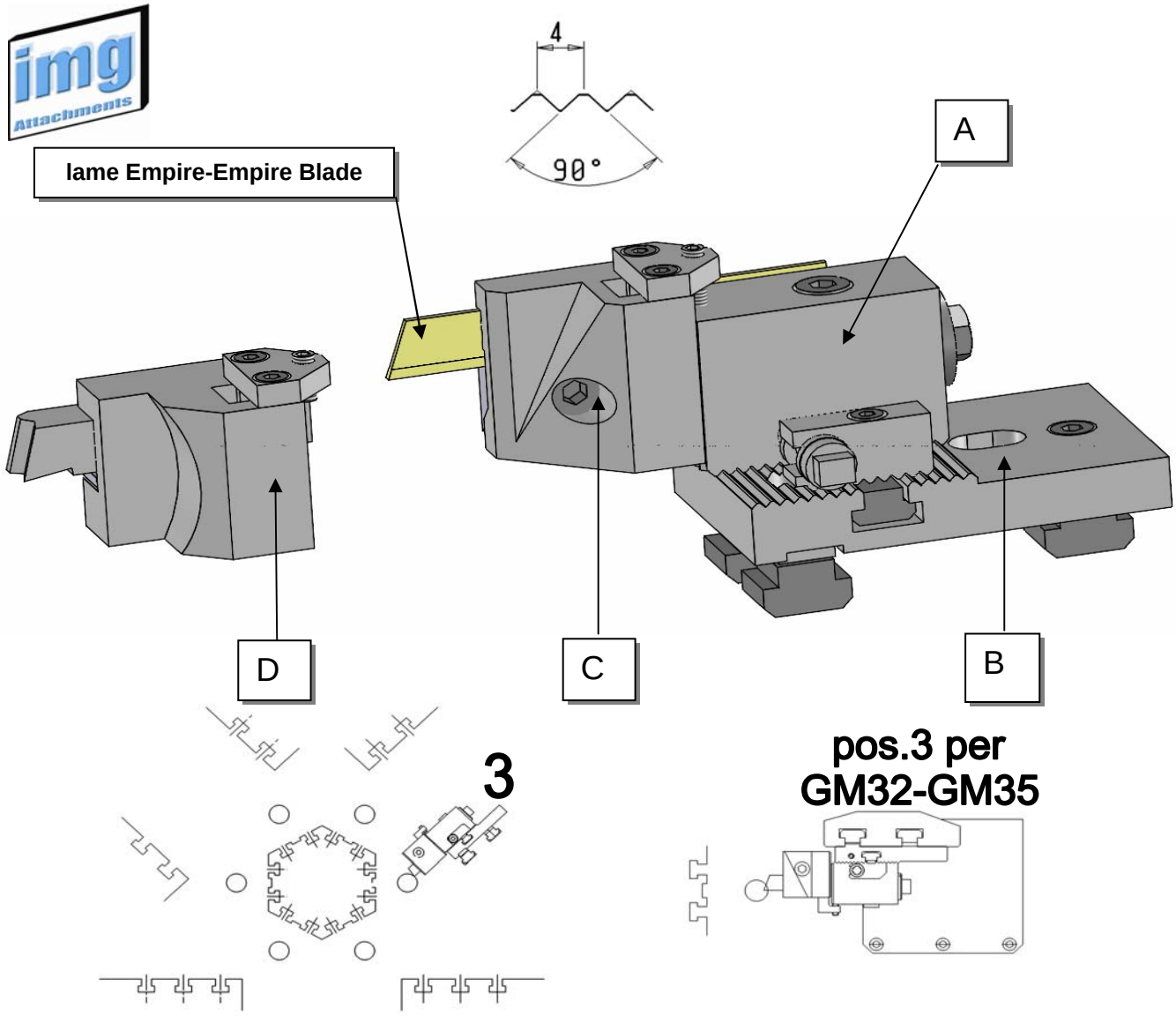
TORRETTE E PORTA UTENSILI DA TAGLIO MODULARI
TURRETS AND MODULAR PART-OFF TOOLHOLDERS
posizione 6-position 6





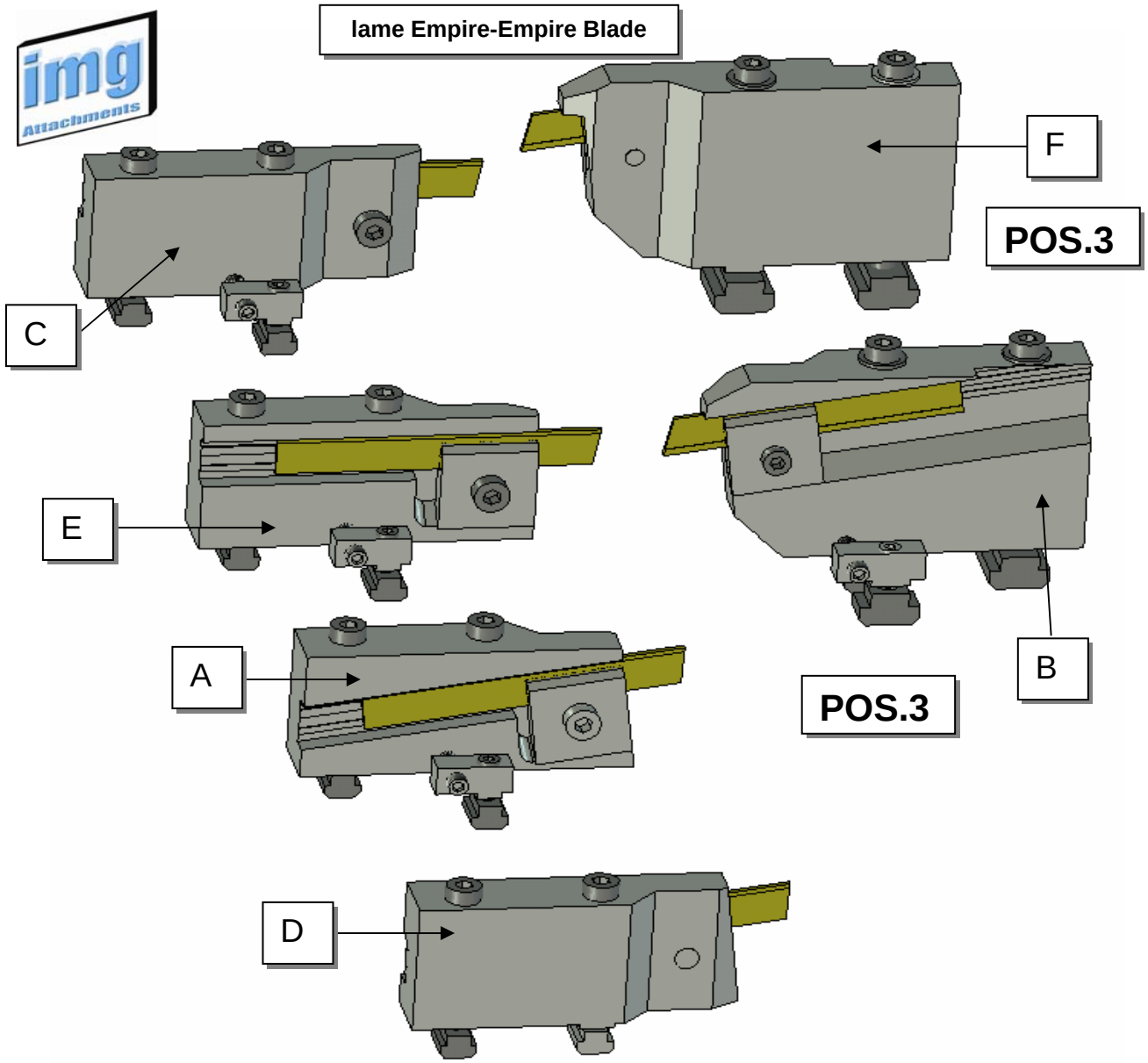
modello		DIS.N° DRWG. N°
AS32-AS25-AS40-AS48	TORRETTA -A-	879001A
AS32-AS25-AS40-AS48	BASE -B-	874801A
AS32-AS25-AS40-AS48	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 12x1 ; 12x1,6 ; 12x2 ; 12x2,5 ; 12x3 specify dimension 12x1 ; 12x1,6 ; 12x2 ; 12x2,5 ; 12x3	879500
AS32-AS25-AS40-AS48	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	878903A
AS32-AS25-AS40-AS48	PORTA UTENSILE A BARRETTA -D- SQUARE TOOL BIT -D- 16x16	8740200

TORRETTE E PORTA UTENSILI DA TAGLIO MODULARI
TURRETS AND MODULAR PART-OFF TOOLHOLDERS



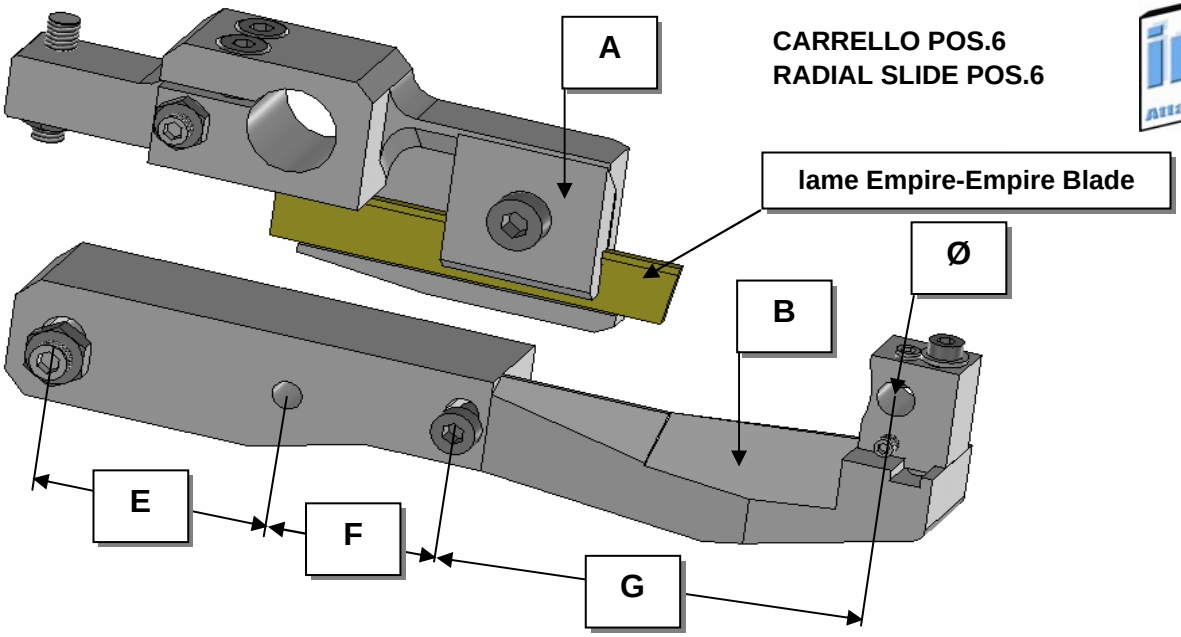
MODELLO		DIS.N° DRWG. N°
AS32-AS25-GM32-GM35	TORRETTA -A-	879001A
AS32-AS25-GM32-GM35	BASE -B-	874801A
AS32-AS25	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	8732800
AS32-AS25	PORTA UTENSILE A BARRETTA -D- SQUARE TOOL BIT -D- 16x16	8739100
GM32-GM35	PORTA UTENSILE A BARRETTA -D- SQUARE TOOL BIT -D- 16x16	878902A
GM32-GM35	PORTA UTENSILE PER LAME EMPIRE -C- TOOLHOLDER FOR EMPIRE BLADE -C- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	878903A

PORTA UTENSILI PER LAME EMPIRE
EMPIRE PART-OFF TOOLHOLDERS



modello-modell AS25-AS32		
specificare dimensione specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5		
	DIS.N° DRWG. N°	TIPO-TYPE
PORTA UTENSILE PER LAME EMPIRE-TOOLHOLDER FOR EMPIRE BLADE	805000	A
	805200	B
	806400	D
	805100	E
modello-modell AS40-AS48		
specificare dimensione specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5		
	DIS.N° DRWG. N°	TIPO-TYPE
PORTA UTENSILE PER LAME EMPIRE-TOOLHOLDER FOR EMPIRE BLADE	805300	A
	805400	B
	805102A	E
specificare dimensione specify dimension 22x2,5 22x3,2		
	DIS.N° DRWG. N°	TIPO-TYPE
PORTA UTENSILE PER LAME EMPIRE-TOOLHOLDER FOR EMPIRE BLADE	805300	A
	805400	D

GRUPPO PORTA LAME CON BRACCIO DA RIPRESA SUL CARRELLO
BLADE HOLDER WITH PICK UP ARM ON RADIAL SLIDE
GILDEMEISTER AS16-AS20-GS20-GM20



GRUPPO UNIT B		E	F	G
920100 Ø6 or Ø10	AS20 pos.3-6	30	30	114,5
920800 Ø6 or Ø10	GS20-GM20 pos.3-6	60	46	113,5

GRUPPO-UNIT A tipo corto-short type	8010100

specificare dimensione specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5

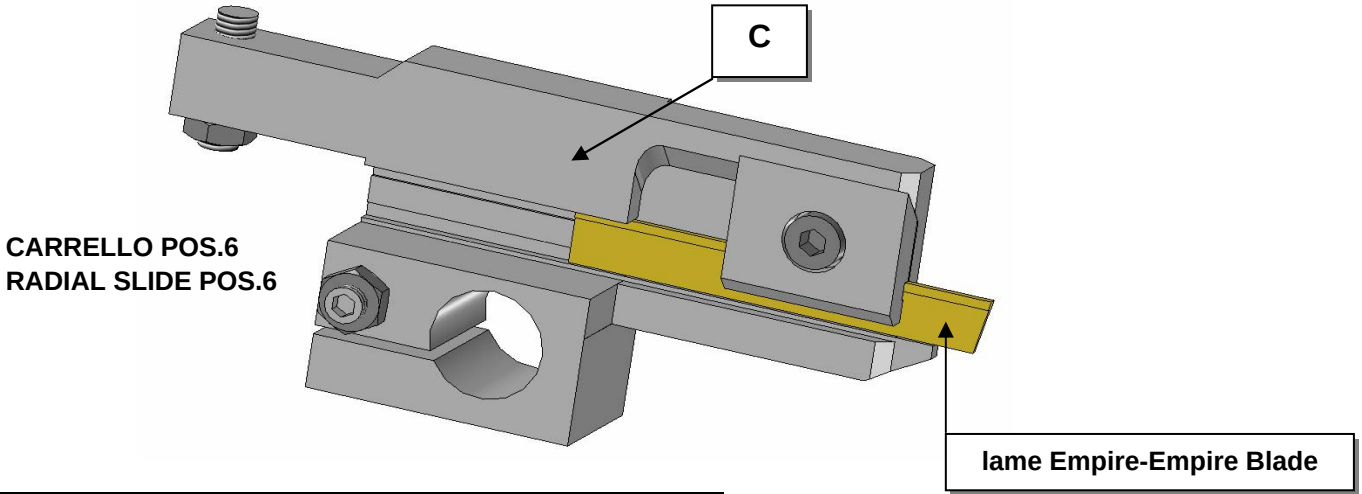
GRUPPO-UNIT A standard	809800

specificare dimensione specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5

GRUPPO-UNIT A standard	800400

specificare dimensione specify dimension 12x1,6 ; 12x2 ; 12x2,5 ; 12x3

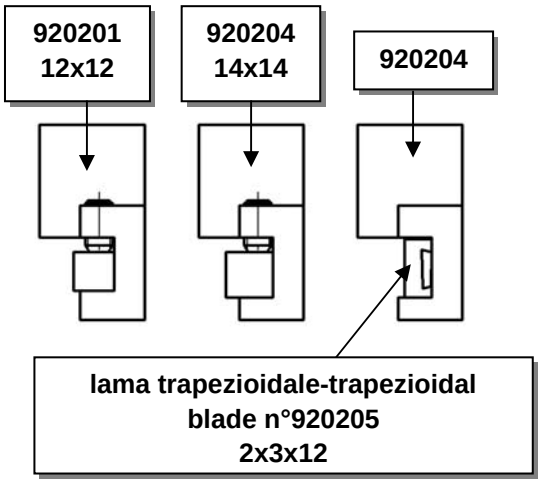
PORTA LAME EMPIRE-EMPIRE PART OFF TOOLHOLDERS
GILDEMEISTER AS16-AS20-GS20-GM20

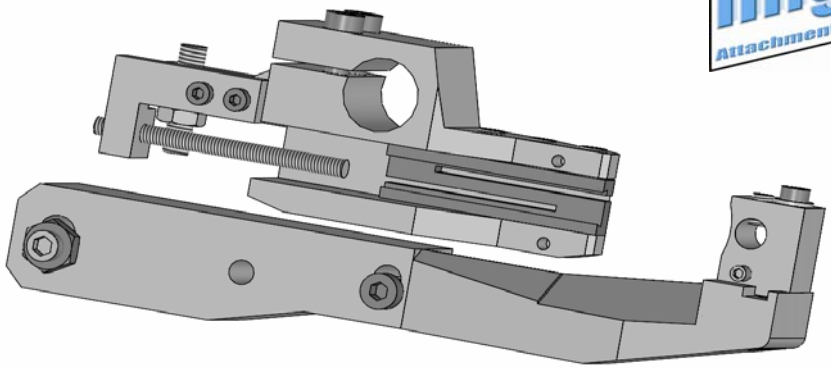


GRUPPO-UNIT C	801100

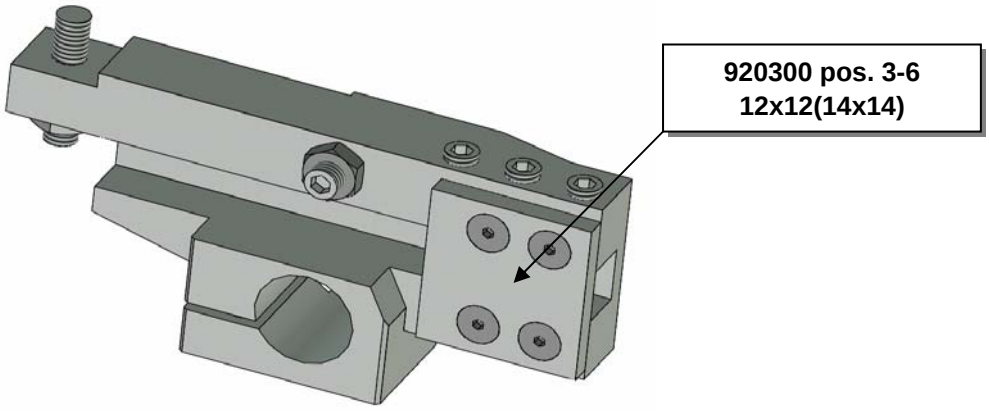
specificare dimensione specify dimension 12x1,6 ; 12x2 ; 12x2,5 ; 12x3

GRUPPO PORTA UTENSILE A BARRETTA 12x12-14x14, LAME TRAPEZIOIDALI POS.6 E BRACCIO DA RIPRESA POS.6
SQUARE BIT TOOLHOLDER 12X12-14X14, TRAPEZOIDAL BLADE HOLDER POS.3-6, PICK UP ARM POS.6
GILDEMEISTER AS16-AS20-GS20-GM20

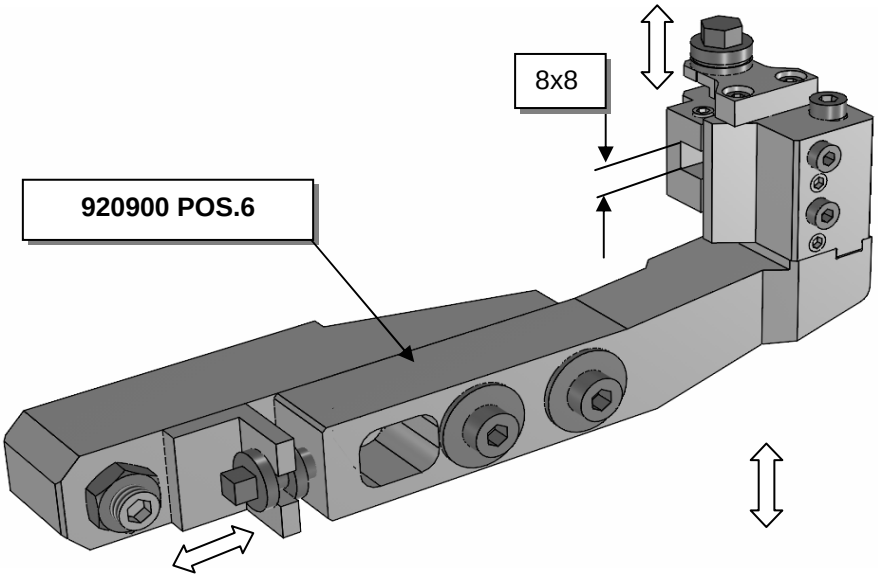




PORTA UTENSILE A BARRETTA HOLDER 12x12-(14x14)
SQUARE TOOL-BIT HOLDER 12x12-(14x14)
GILDEMEISTER AS16-AS20-GS20-GM20

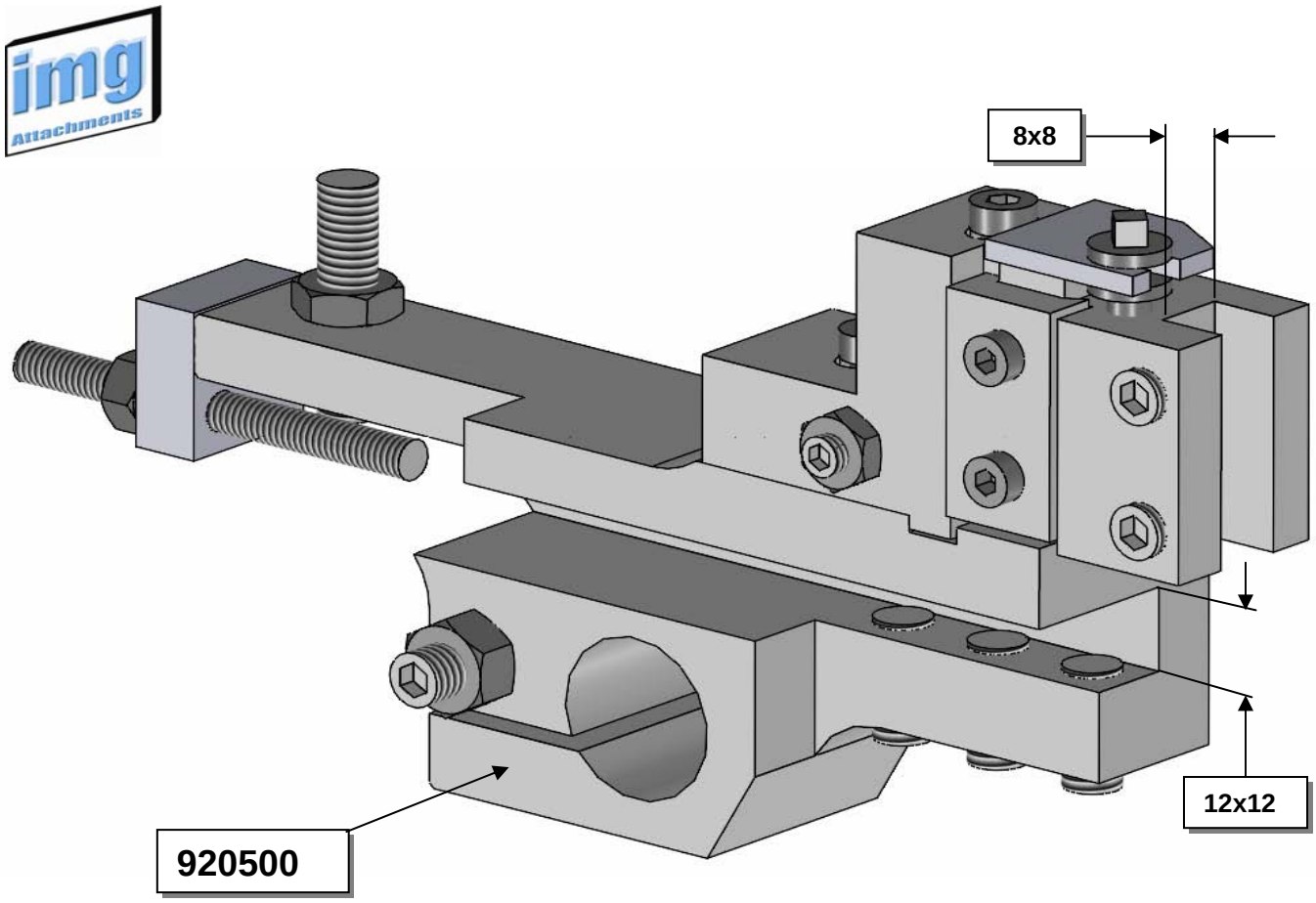


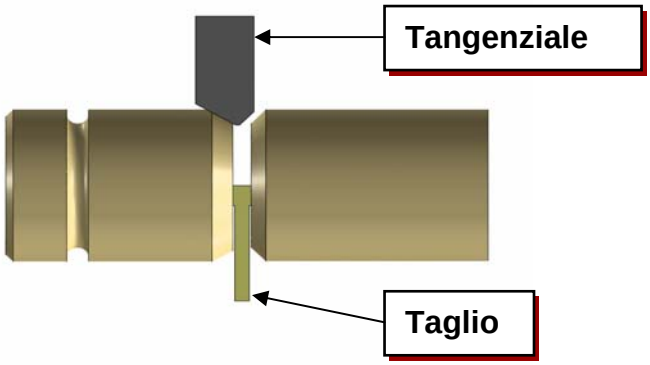
BRACCIO DA RIPRESA SPECIALE POS.6
SPECIAL PICK UP ARM POS.6
GILDEMEISTER AS16-AS20-GS20-GM20



PORTA UTENSILE TANGENZIALE E A BARRETTA PER GILDEMEISTER AS16-AS20-GS20-GM20 POS.6
SQUARE BIT TYPE AND TANGENTIAL TOOLHOLDER FOR GILDEMEISTER AS16-AS20-GS20-GM20 POS.6

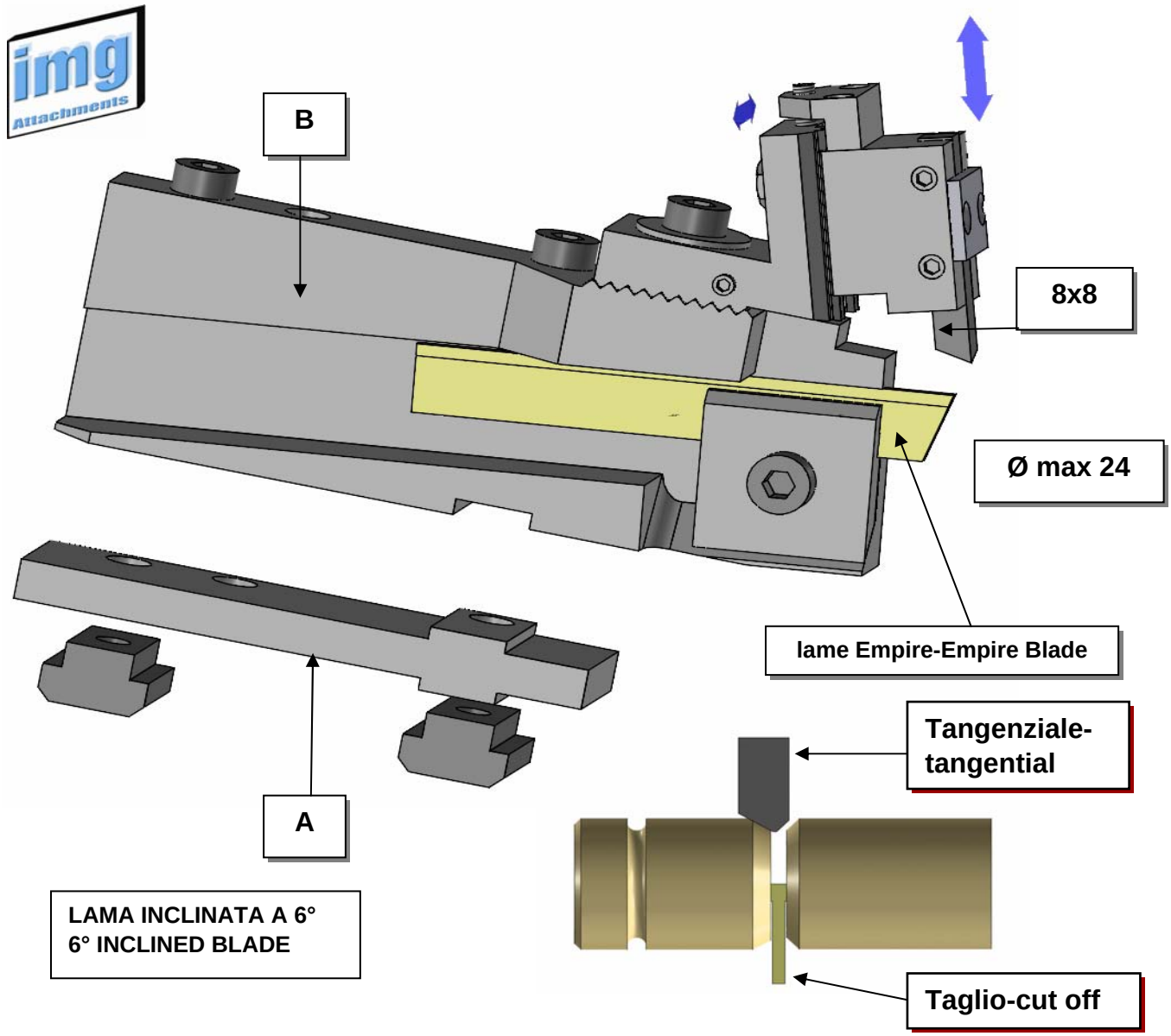
Gruppo particolarmente adatto per lavorazioni tangenziali come smussi, canaline o sbavature prima del taglio
Blade holder with tangential tollholder for grooving, chafering, deburring.





PORTA LAME CON PORTA UTENSILE TANGENZIALE
BLADE HOLDER WITH TANGENTIAL TOOLHOLDER

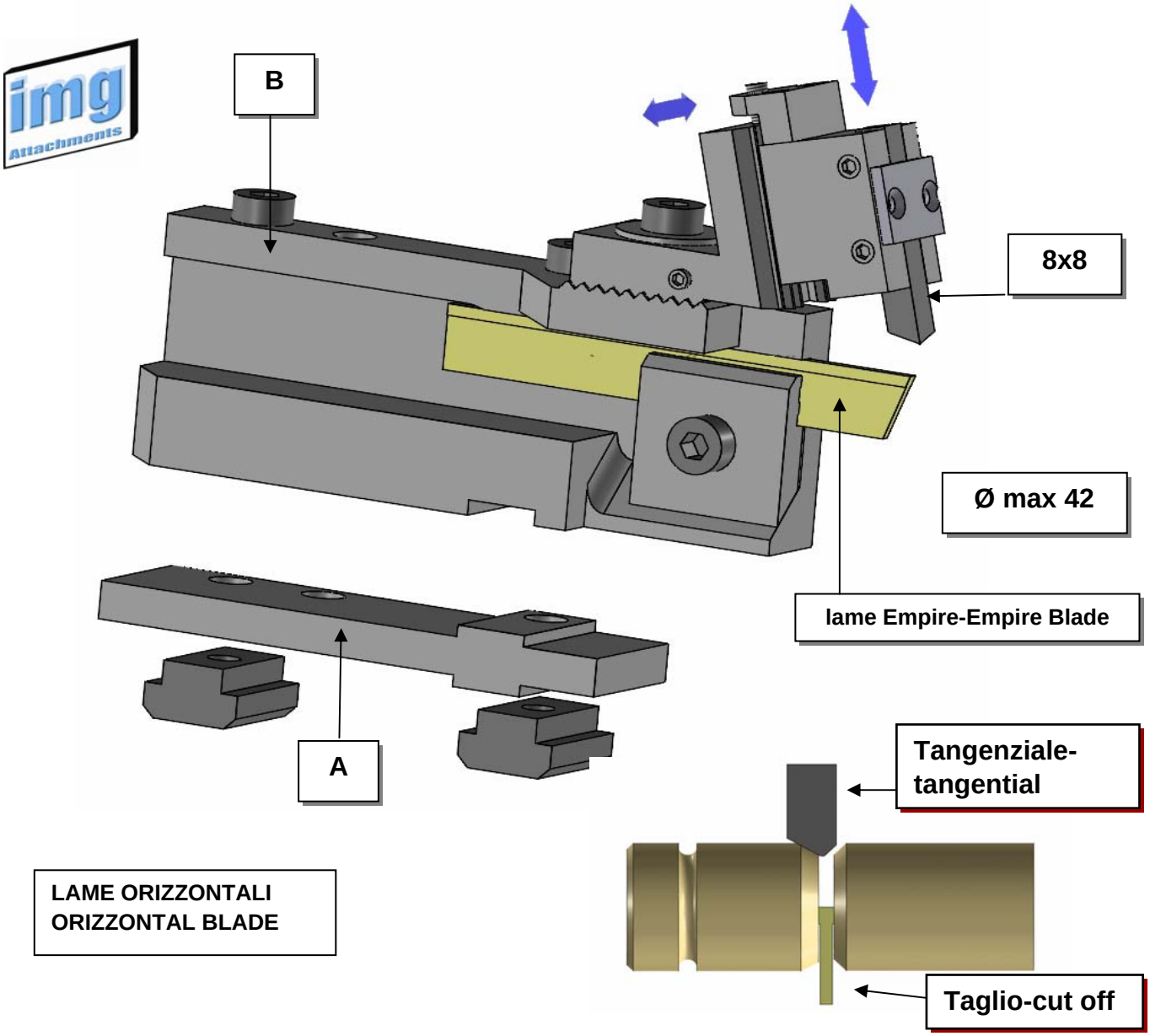
Gruppo particolarmente adatto per lavorazioni tangenziali come smussi, canaline o sbavature prima del taglio
Blade holder with tangential tollholder for grooving, chafering, deburring.



MODELLO		DIS.N° DRWG. N°
AS25-AS32-AS40-AS48	PORTA UTENSILE PER LAME EMPIRE -B- TOOLHOLDER FOR EMPIRE BLADE -B- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	805600
AS25-AS32	ADATTATORE -A- ADAPTOR -A-	805608A
AS40-AS48	ADATTATORE -A- ADAPTOR -A-	805607A

PORTA LAME CON PORTA UTENSILE TANGENZIALE
BLADE HOLDER WITH TANGENTIAL TOOLHOLDER

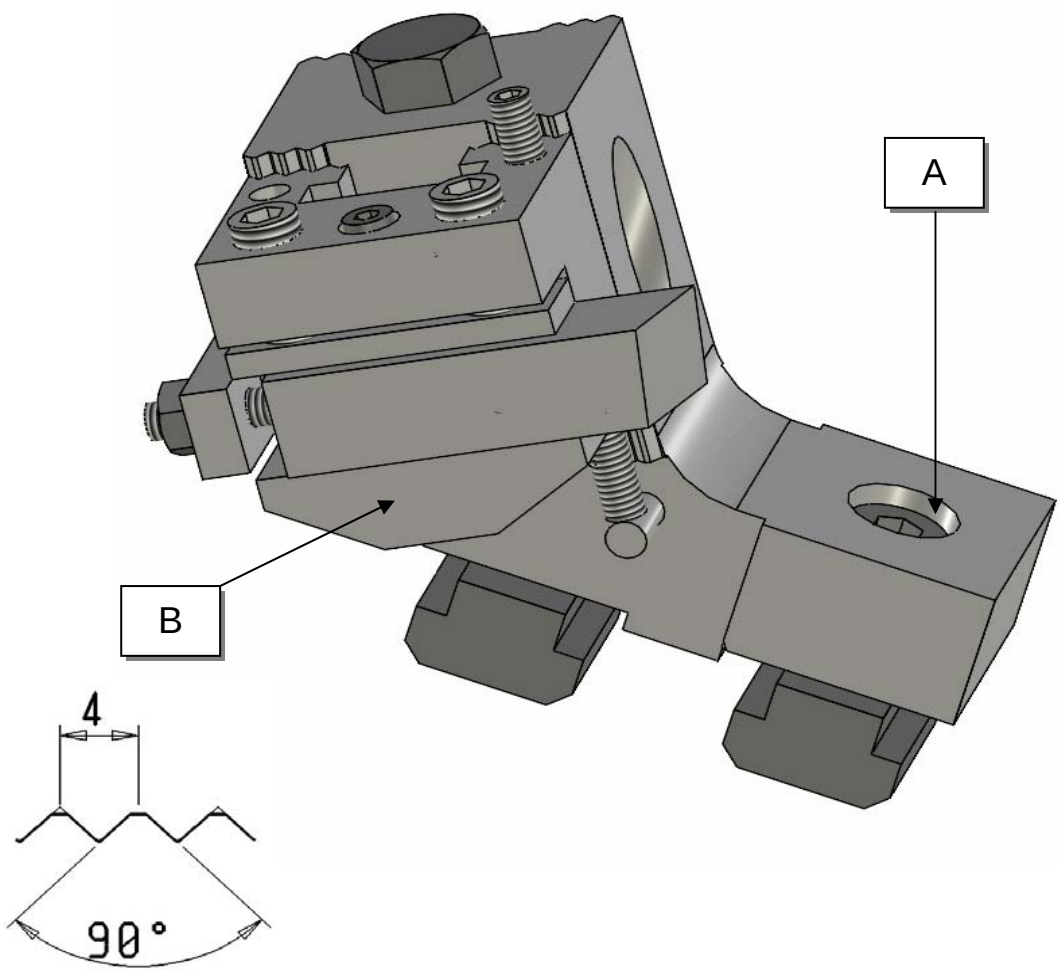
Gruppo particolarmente adatto per lavorazioni tangenziali come smussi, canaline o sbavature prima del taglio
Blade holder with tangential tollholder for grooving, chafering, deburring.



MODELLO		DIS.N° DRWG. N°
GM35	PORTA UTENSILE PER LAME EMPIRE -B- TOOLHOLDER FOR EMPIRE BLADE -B- specificare dimensione 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5 specify dimension 17x1 ; 17x2 ; 17x2,5 ; 17x3 ; 17x4 ;17x5	8010900

PORTA UTENSILI MODULARI A BARRETTA PER SUPPORTO CENTRALE
MODULAR KNEE TOOLHOLDER FOR CENTRAL BLOCK

Particolarmente usato per torniture longitudinali e smussi
Suitable for longitudinal turning, chanfering and facing



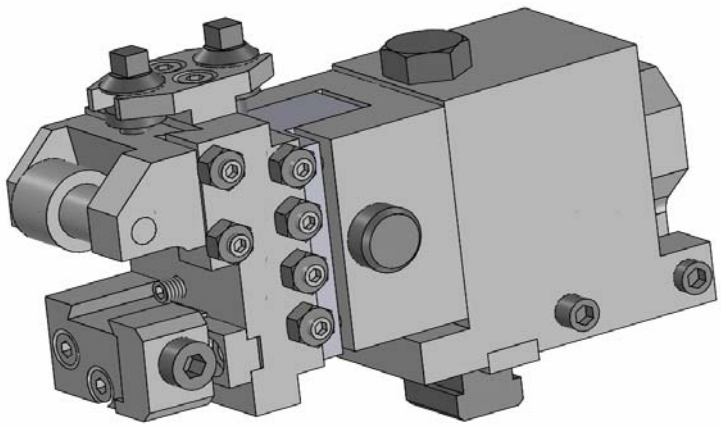
MODELLO MODEL	POS.	TORRETTA (A) TURRET (A)	PORTA UTENSILE -B- TOOLHOLDER -B- ATTACCO SHANK bxh			
			10x10	12x12	16x16	20x20
AS20-GS20-GM20	1-2-3-4-5-6	959901-1A	*			
AS32-AS25-GM32-GM35	1-2-3-4-5-6	9512501A		*	*	
AA32	1-2-3-4-5-6-7-8	956200		*		
AS40-AS48	1-2-3-4-5-6	950201A			*	*
AA48	1-2-3-4-5-6-7-8	956001A			*	*
AS67	1-2-3-4-5-6	954201A			*	*

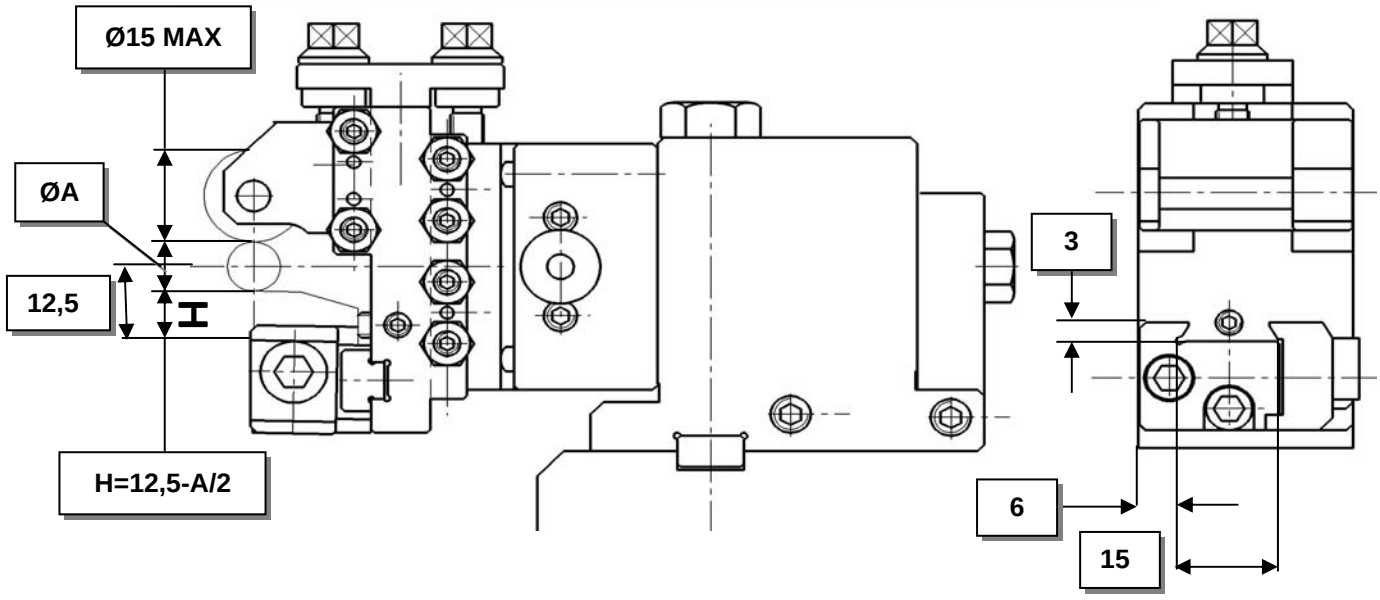
CALIBRATORE PER PICCOLI DIAMETRI
SMALL SHAVING TOOLHOLDER

CALIBRATORE PER PICCOLI DIAMETRI N°7610600 PER ØA MAX 10mm
SHAVING FOR SMALL DIAMETER N°7610600-1 FOR ØA MAX 10mm

AS20-GS20-GM20-GM16 AC-AS16

Calibratore oscillante particolarmente adatto per lavorazione precise di piccoli diametri
Floating shaving suitable for small diameter

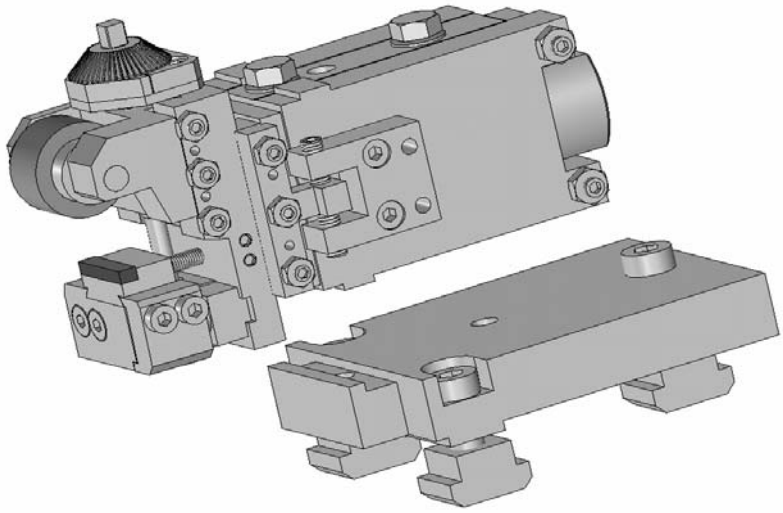


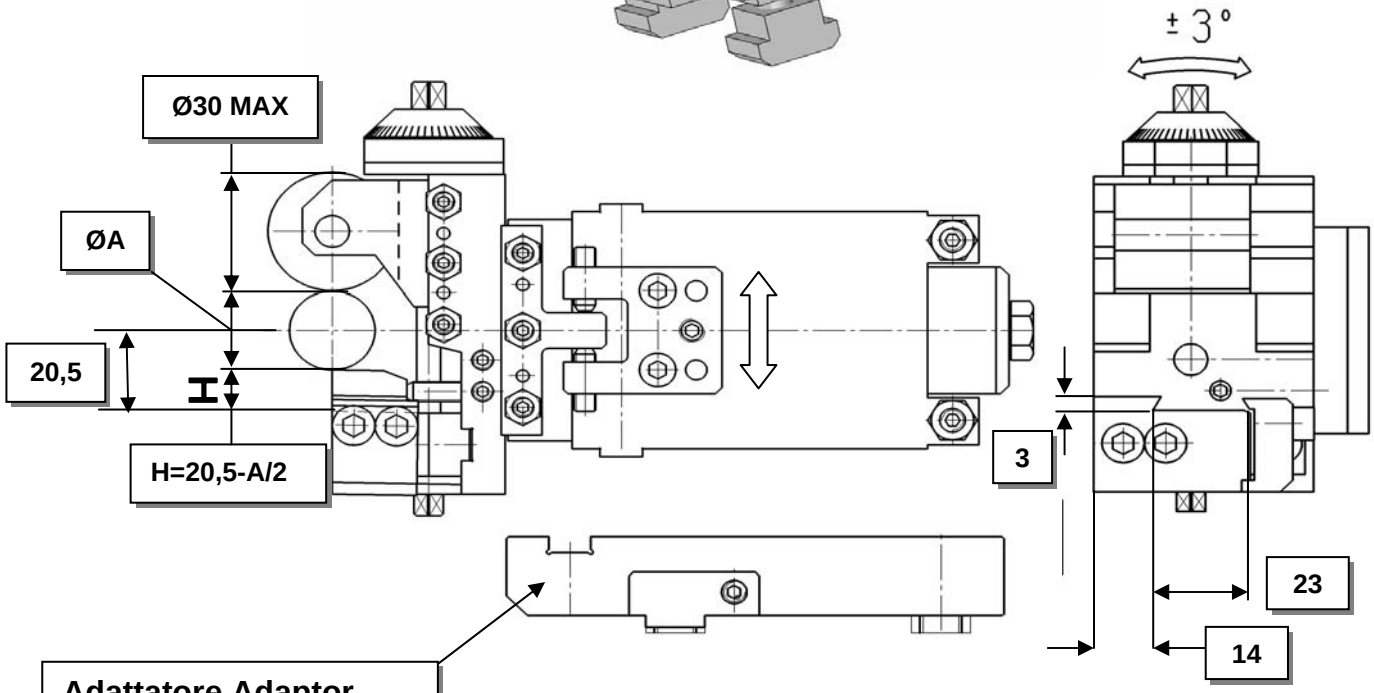


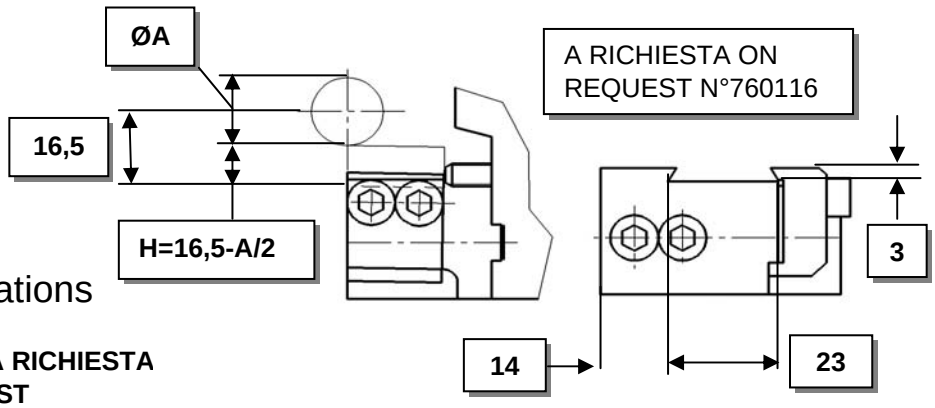
CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°7616300 PER ØA MAX 22mm
SHAVING TOOLHOLDER N°7616300 FOR ØA MAX Ø22mm

Calibratore normalmente montato sui torni AS16-GM16-GM20-GM16
Può essere montato su altri tipi di tornio usando gli appositi adattatori
Shaving attachment for Gildemeister AS16-GM16-GM20-GS20, for other machines adapter is necessary







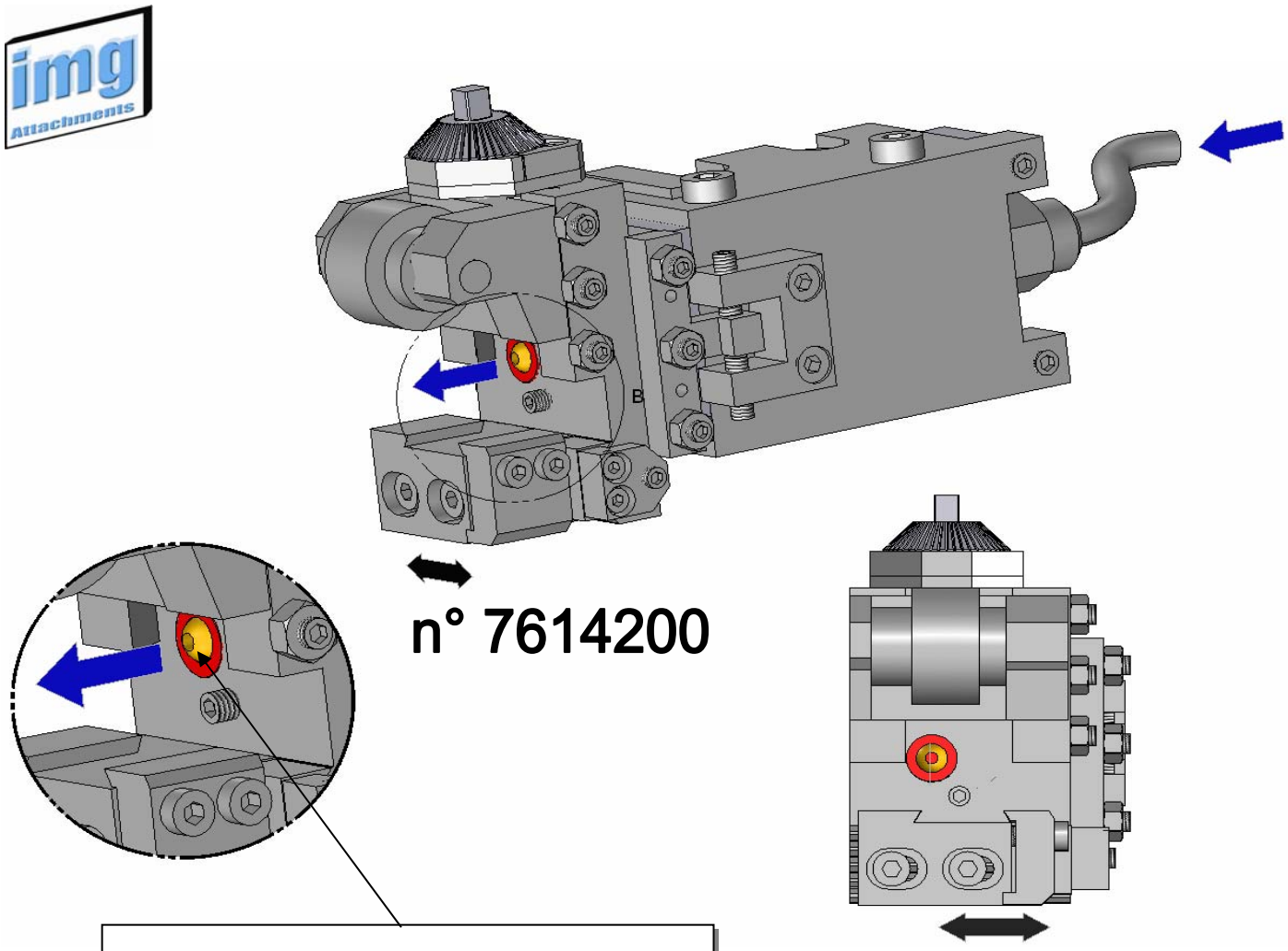
(---) con limitazioni-with limitations

ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	(2)3-4-5
GM16AC	-	4-5
GM35-GM42	763100	3-4-5
AS25-AS32	763100	4-5
AA32	763100	6-7

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON PORTA UTENSILE REGOLABILE E REFRIGERAZIONE DIRETTA SULL'UTENSILE PER ØA MAX 22mm
SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER AND DIRECT COOLING ON THE TOOL FOR ØA MAX 22mm



n° 7614200

Ugello orientabile per refrigerante
Coolant revolving nozzle

Caratteristiche dimensionali vedi pagina 32.0
Dimensions see pag. 32.0

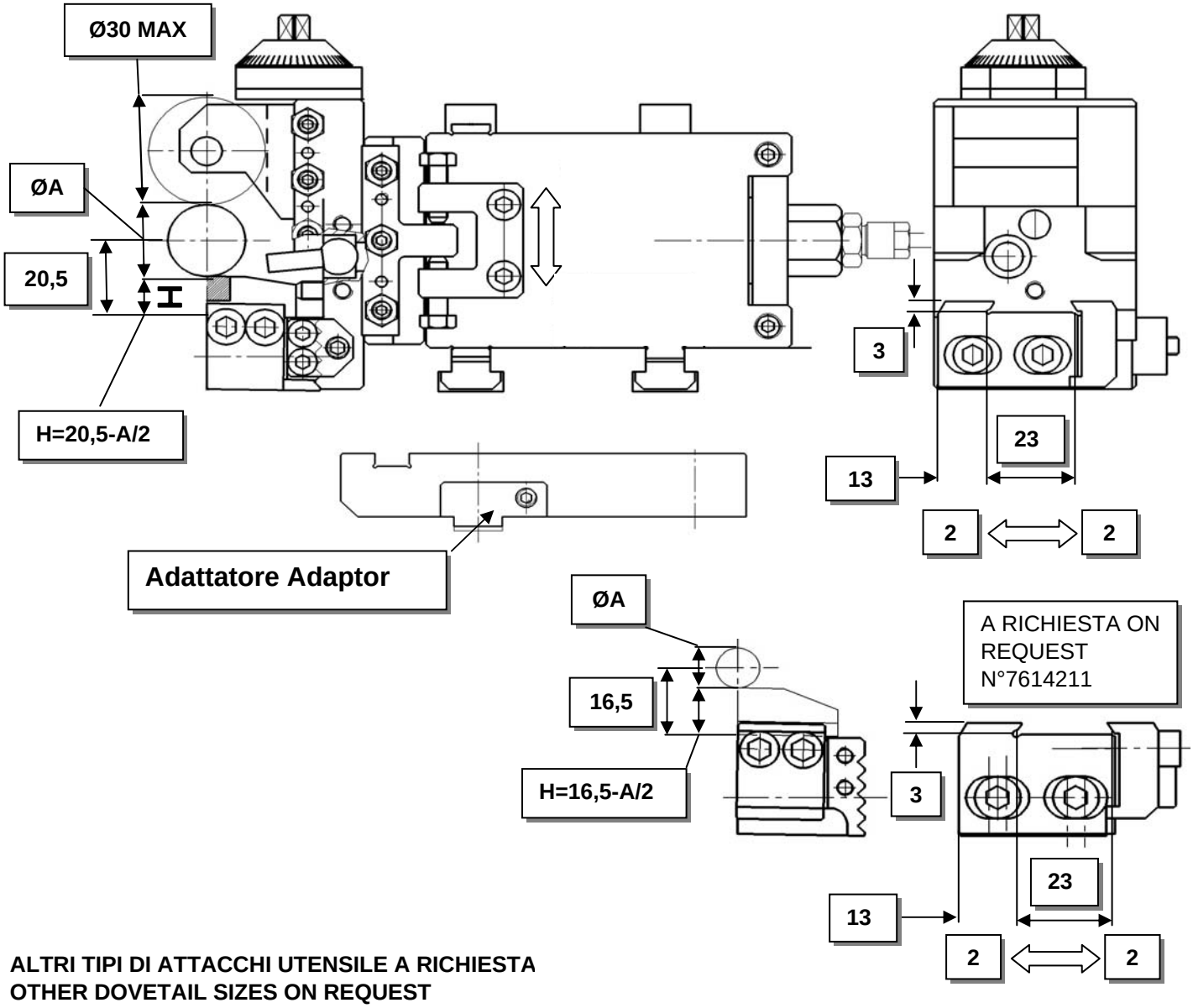
MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	(2) 3-4-5
GM 16 AC	-	4-5
AS25-AS32	7614900	4-5
GM35-GM42	7614900	3-4-5
AA32	7614900	6-7

(---) con limitazioni-with limitations

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON PORTA UTENSILE REGOLABILE E REFRIGERAZIONE DIRETTA SULL'UTENSILE PER ØA MAX 22mm
SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER AND DIRECT COOLING ON THE TOOL FOR ØA MAX Ø22mm

n° 7614200

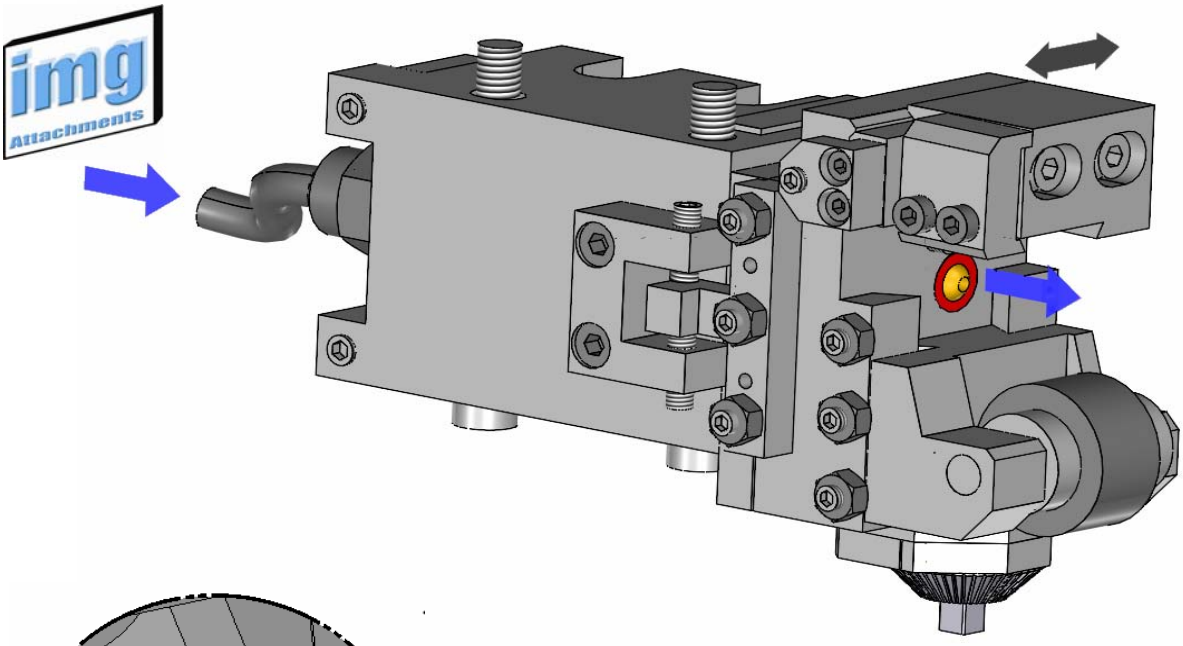


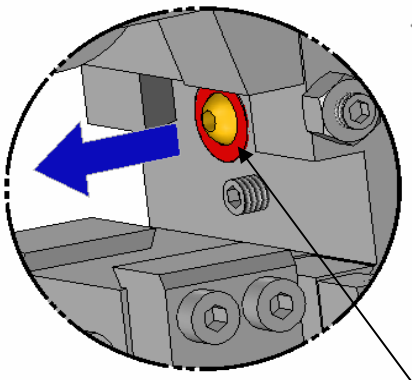
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

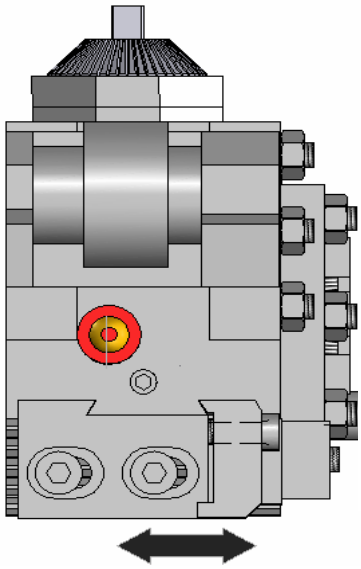
CALIBRATORE CON PORTA UTENSILE REGOLABILE, REFRIGERAZIONE DIRETTA SULL'UTENSILE E SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm

SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER, DIRECT COOLING ON THE TOOL AND OVERSIZE SLIDE TO INCREASE STABILITY FOR ØA MAX Ø22mm





n° 7615900



Ugello orientabile per refrigerante
Coolant revolving nozzle

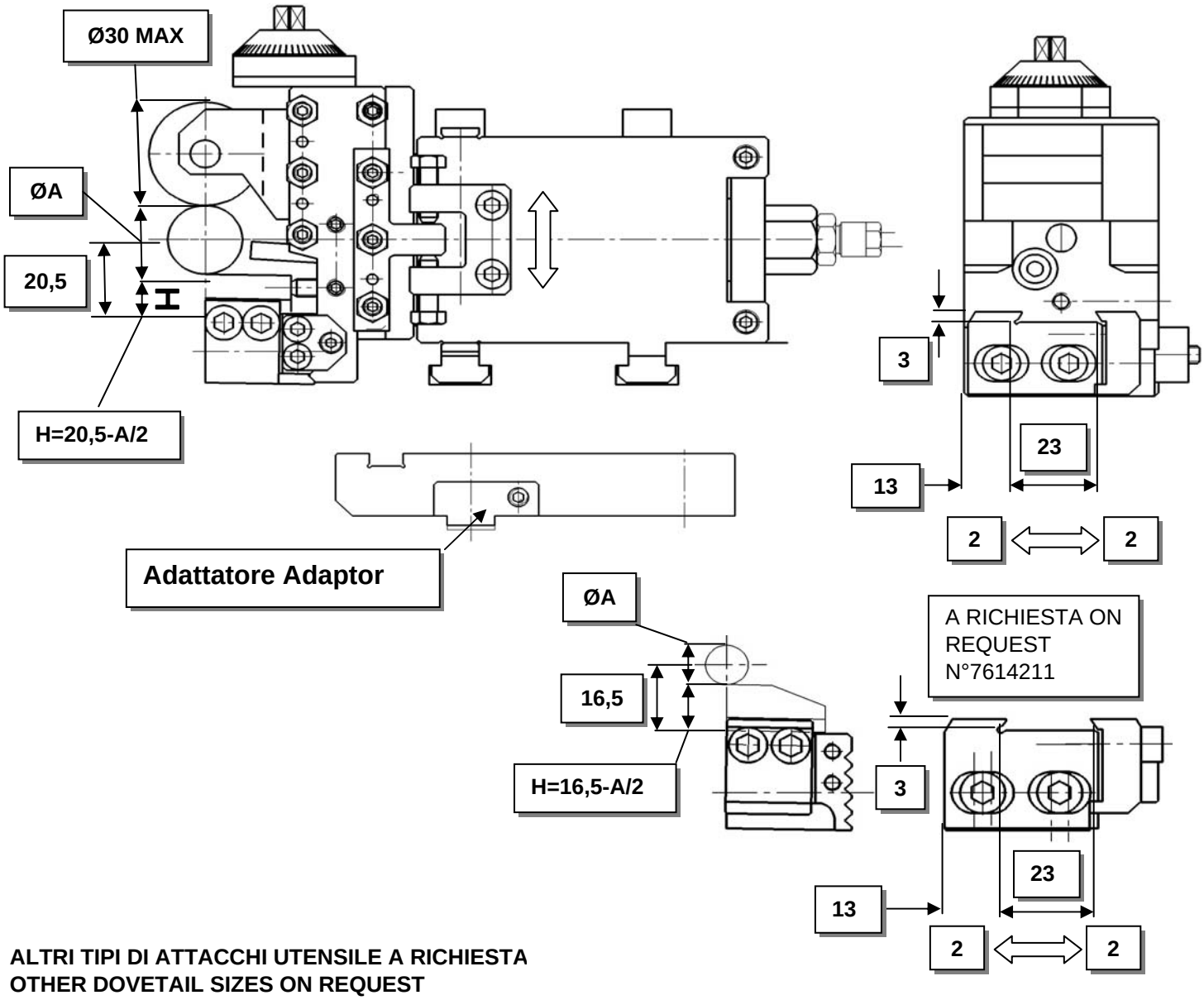
Caratteristiche dimensionali vedi pagina 34.0
Dimensions see pag. 34.0

MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	(2)-5
GM 16 AC	-	5
AS25-AS32	7614900	4-5
GM35-GM42	7614900	3-4-5
AA32	7614900	6-7

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON PORTA UTENSILE REGOLABILE, REFRIGERAZIONE DIRETTA SULL'UTENSILE E SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm
SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER, DIRECT COOLING ON THE TOOL AND OVERSIZE SLIDE TO INCREASE STABILITY FOR ØA MAX 22mm

n° 7615900

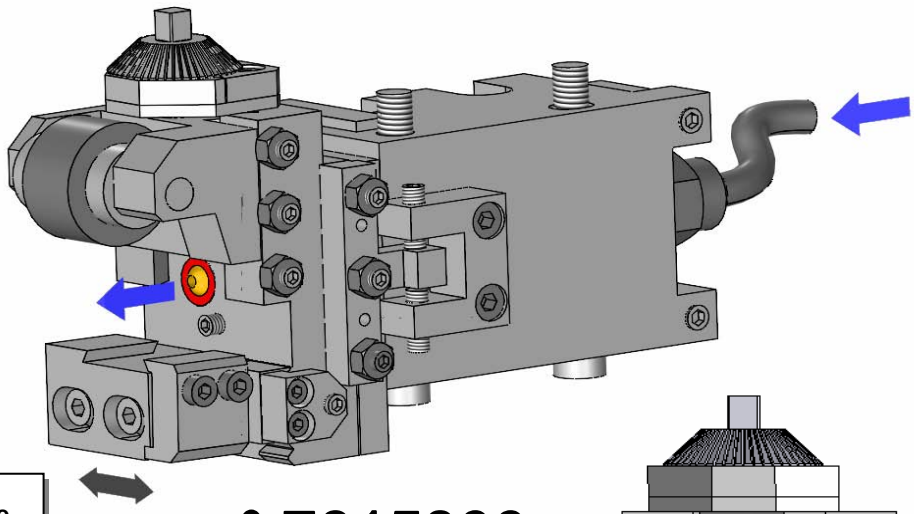


ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

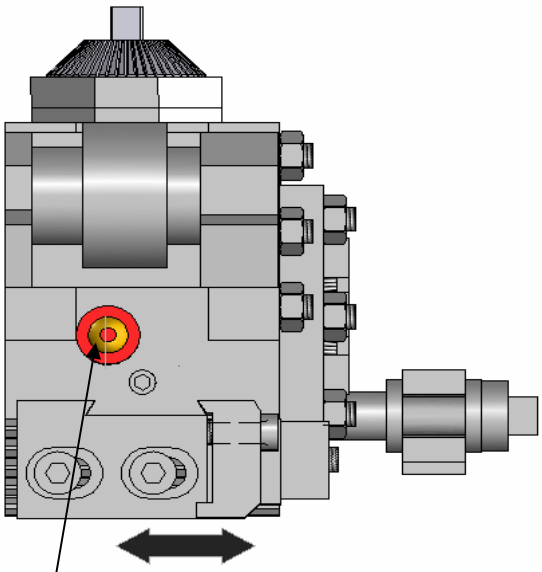
CALIBRATORE CON PORTA UTENSILE REGOLABILE, REFRIGERAZIONE DIRETTA SULL'UTENSILE E SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm

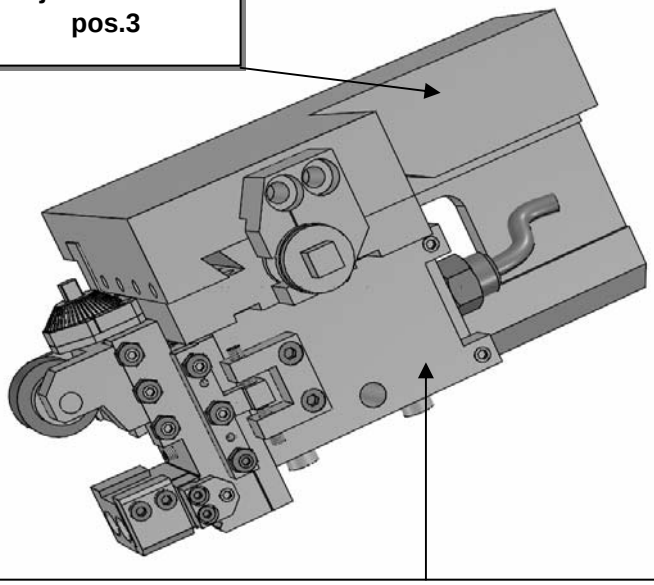
SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER, DIRECT COOLING ON THE TOOL AND OVERSIZE SLIDE TO INCREASE STABILITY FOR ØA MAX 22mm



n° 7615800

slitta regolabile
pos.3
img n°883400
Adjustable base
pos.3





Ugello orientabile per refrigerante
Coolant revolving nozzle

Montaggio in posizione 3 su Gildemeister AS20-GS20-GM20 con piastra originale o IMG
Can be mounted on Gildemeister AS20-GS20-GM20 pos.3 with original Gild. plate or IMG plate

Caratteristiche dimensionali vedi pagina 36.0
Dimensions see pag. 36.0

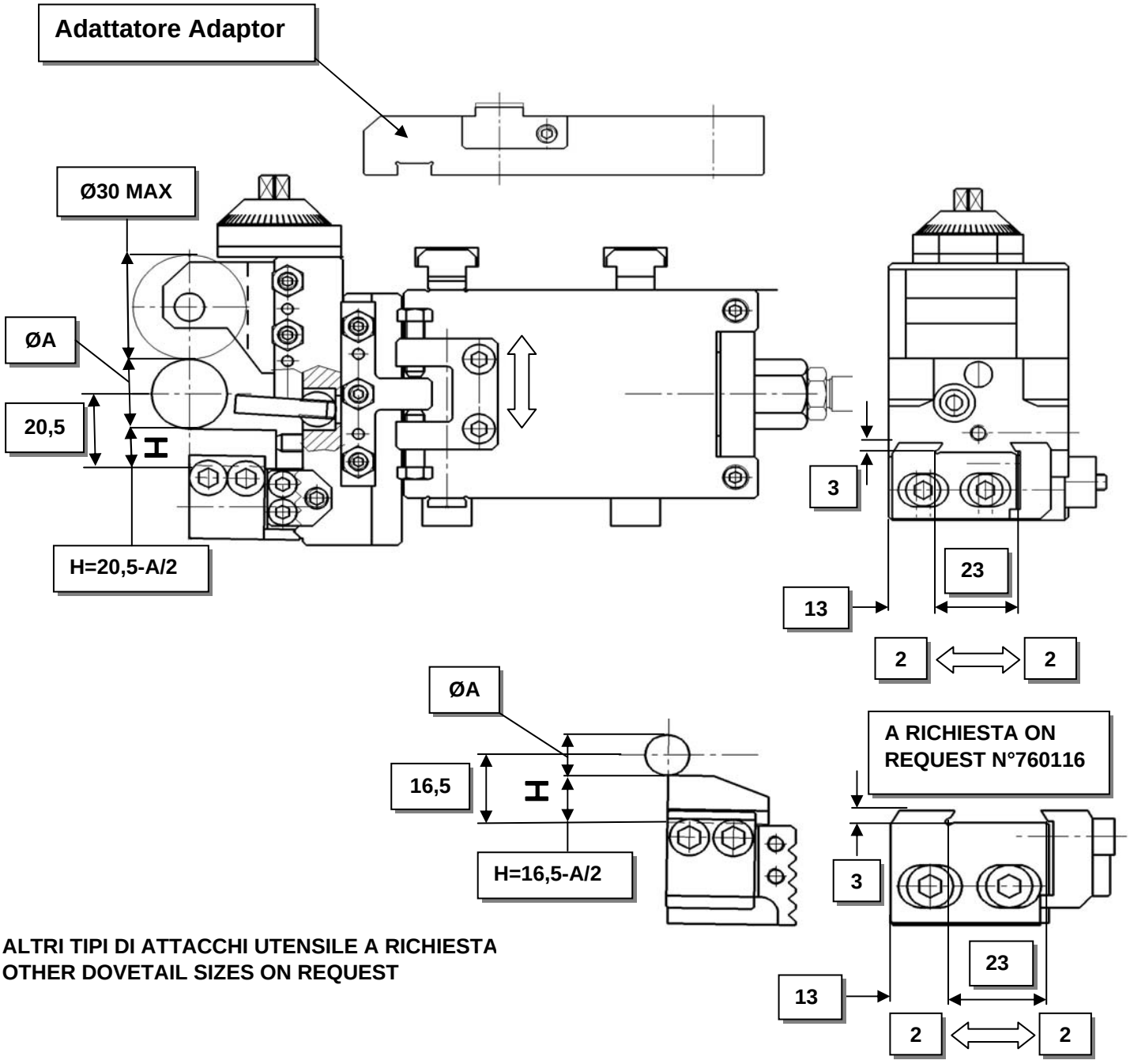
MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	3-4
GM 16 AC	-	4
AS25-AS32	7614900	4-5
GM35-GM42	7614900	3-4-5
AA32	7614900	6-7

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON PORTA UTENSILE REGOLABILE, REFRIGERAZIONE DIRETTA SULL'UTENSILE E SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm

SHAVING ATTACHMENT WITH ADJUSTABLE TOOLHOLDER, DIRECT COOLING ON THE TOOL AND OVERSIZE SLIDE TO INCREASE STABILITY FOR ØA MAX 22mm

n° 7615800

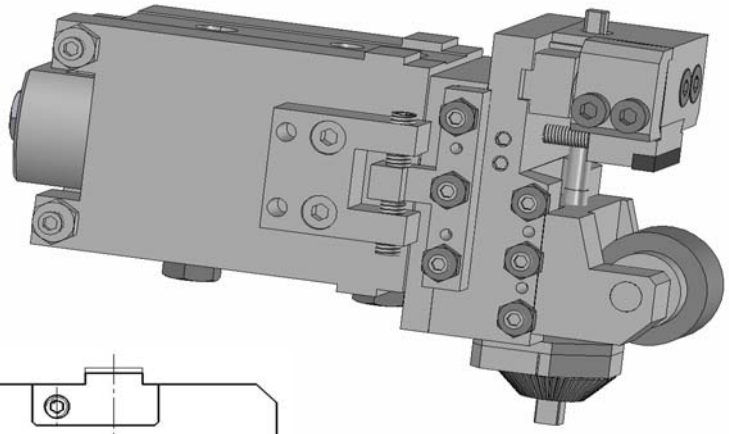


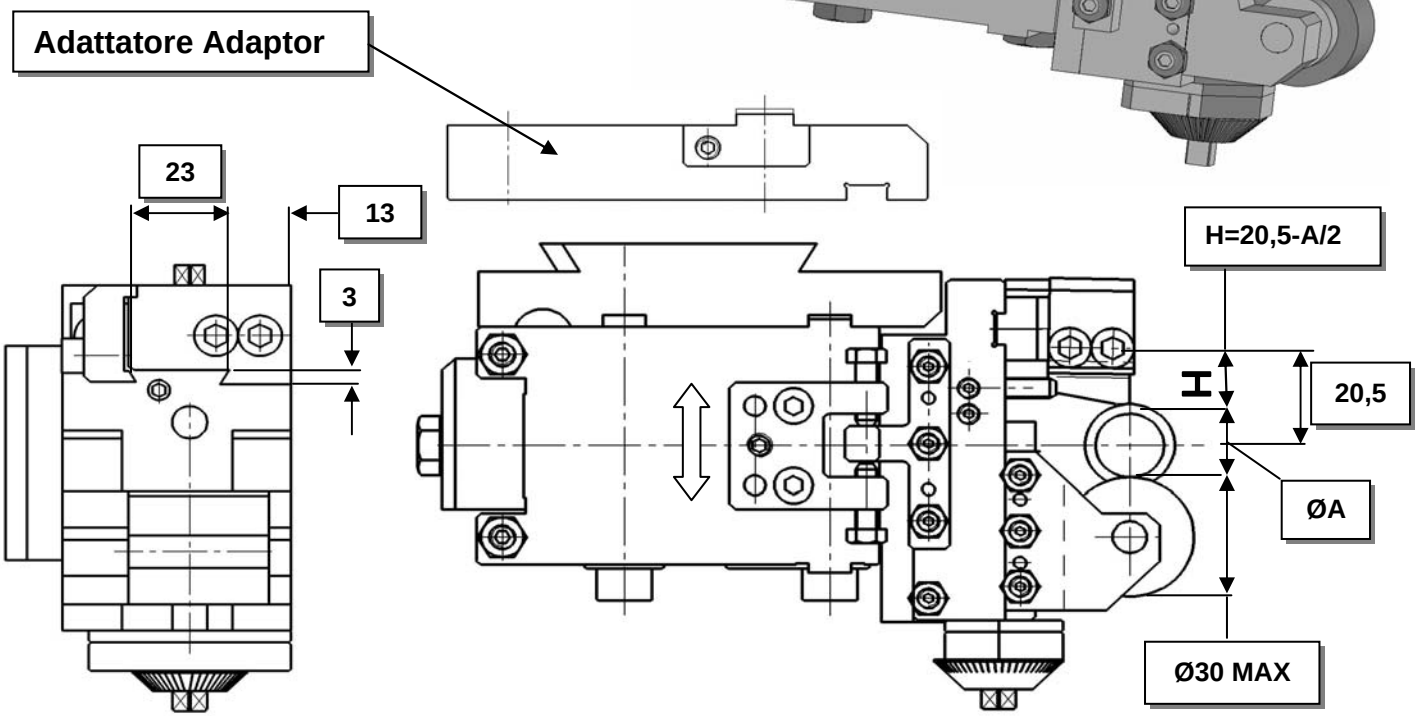
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

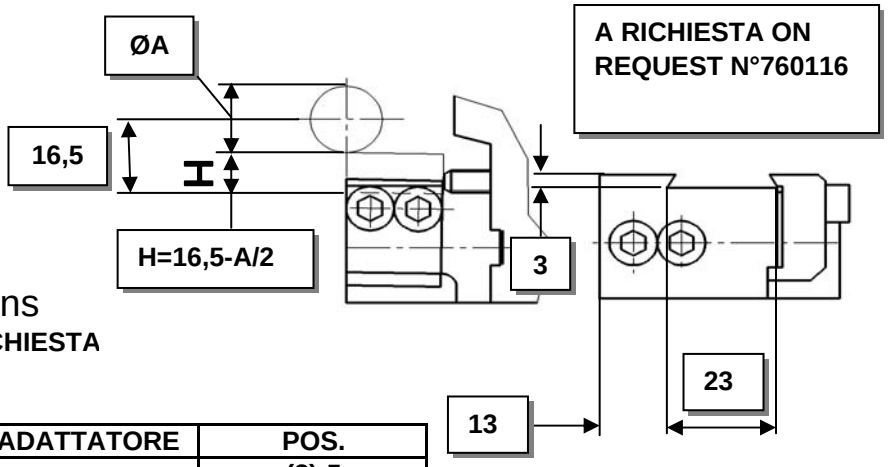
CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm
SHAVING ATTACHMENT WITH OVERSIZE SLIDE TO INCREASE STABILITY AND PRECISION FOR ØA MAX 22mm

n° 7616400







(---) con limitazioni-with limitations

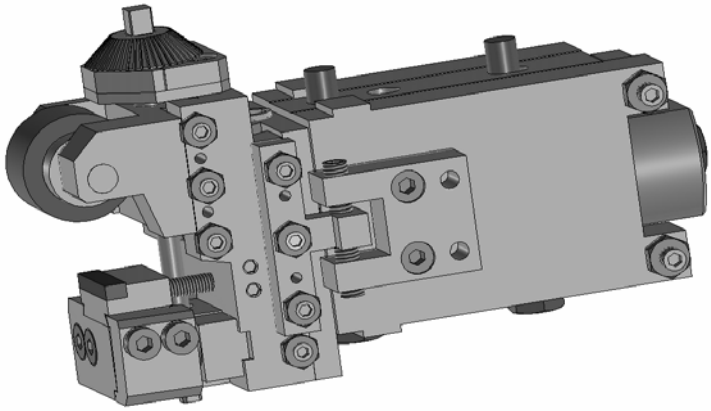
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

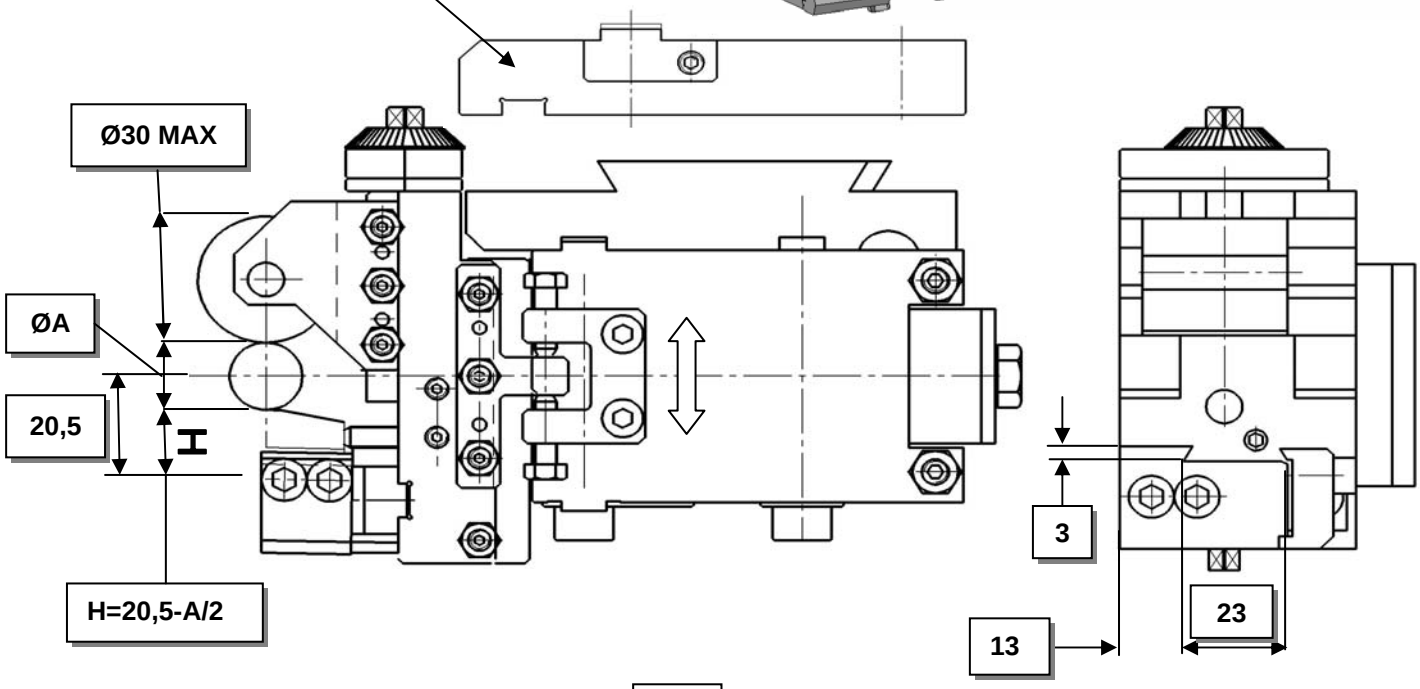
MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	(2)-5
GM 16AC	-	5
AS25-AS32	763100	4-5
GM35-GM42	763100	3-4-5
AA32	763100	6-7

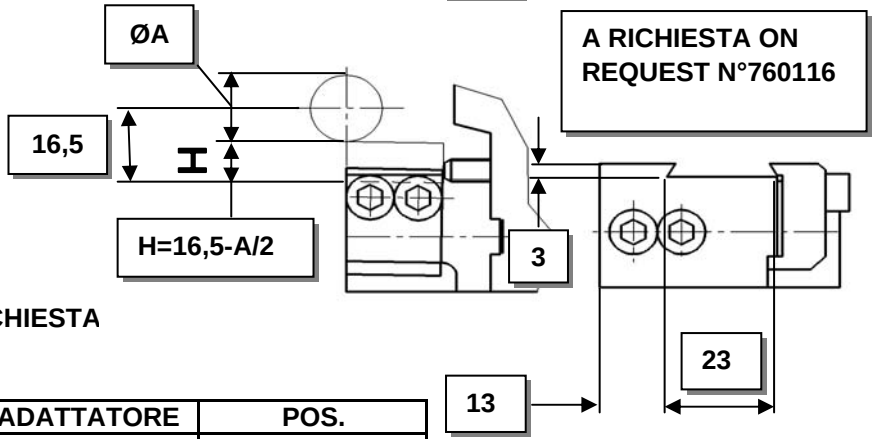
CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON SLITTA MAGGIORATA PER AUMENTARE STABILITA' E PRECISIONE PER ØA MAX 22mm
SHAVING ATTACHMENT WITH OVERSIZE SLIDE TO INCREASE STABILITY AND PRECISION FOR ØA MAX 22mm

n° 7616500





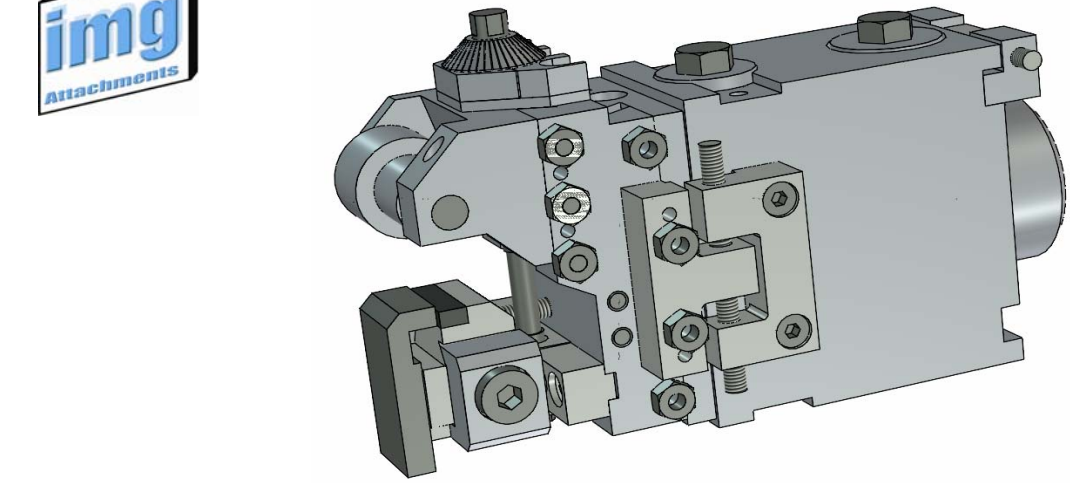


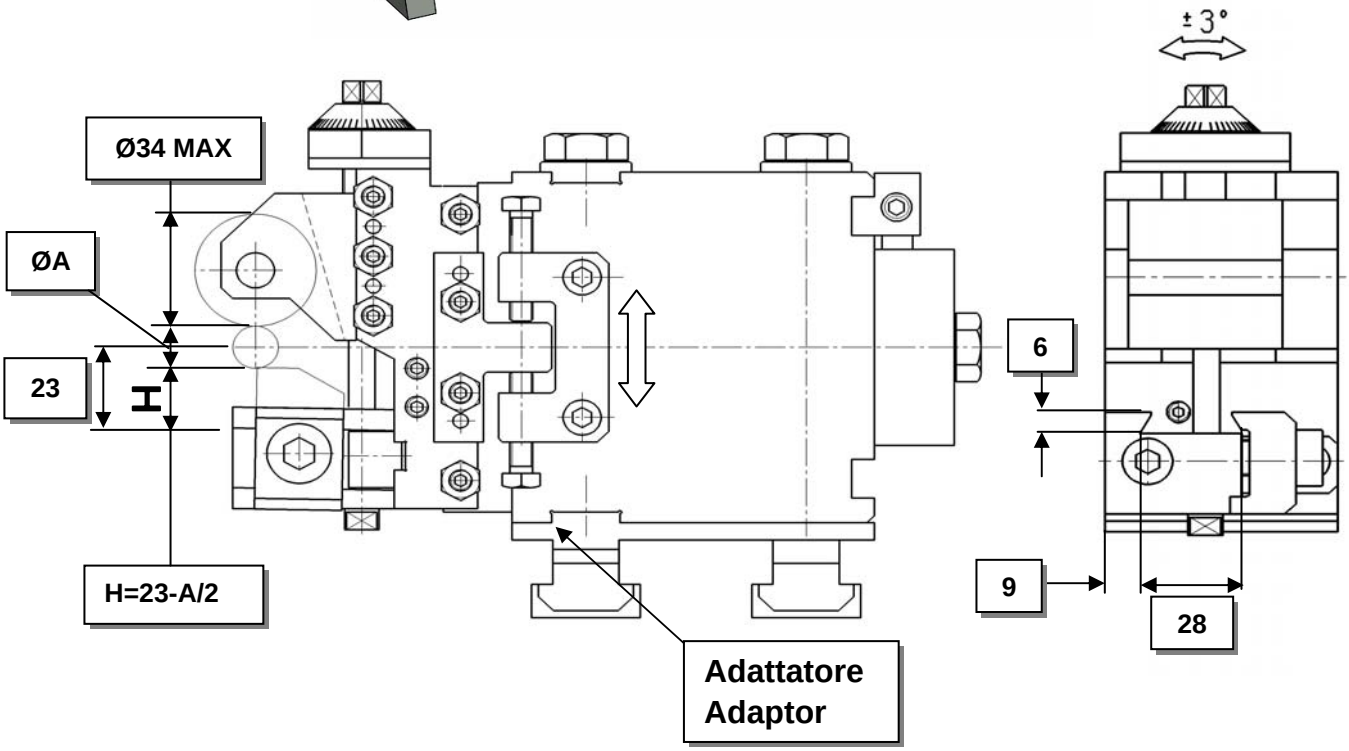
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

MODELLO	ADATTATORE	POS.
AS16-AS20-GS20-GM20	-	3-4
GM 16 AC	-	4
AS25-AS32	763100	4-5
GM35-GM42	763100	3-4-5
AA32	763100	6-7

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°761600-1 PER ØA MAX 26mm
SHAVING TOOLHOLDER N°761600-1 FOR ØA MAX 26mm





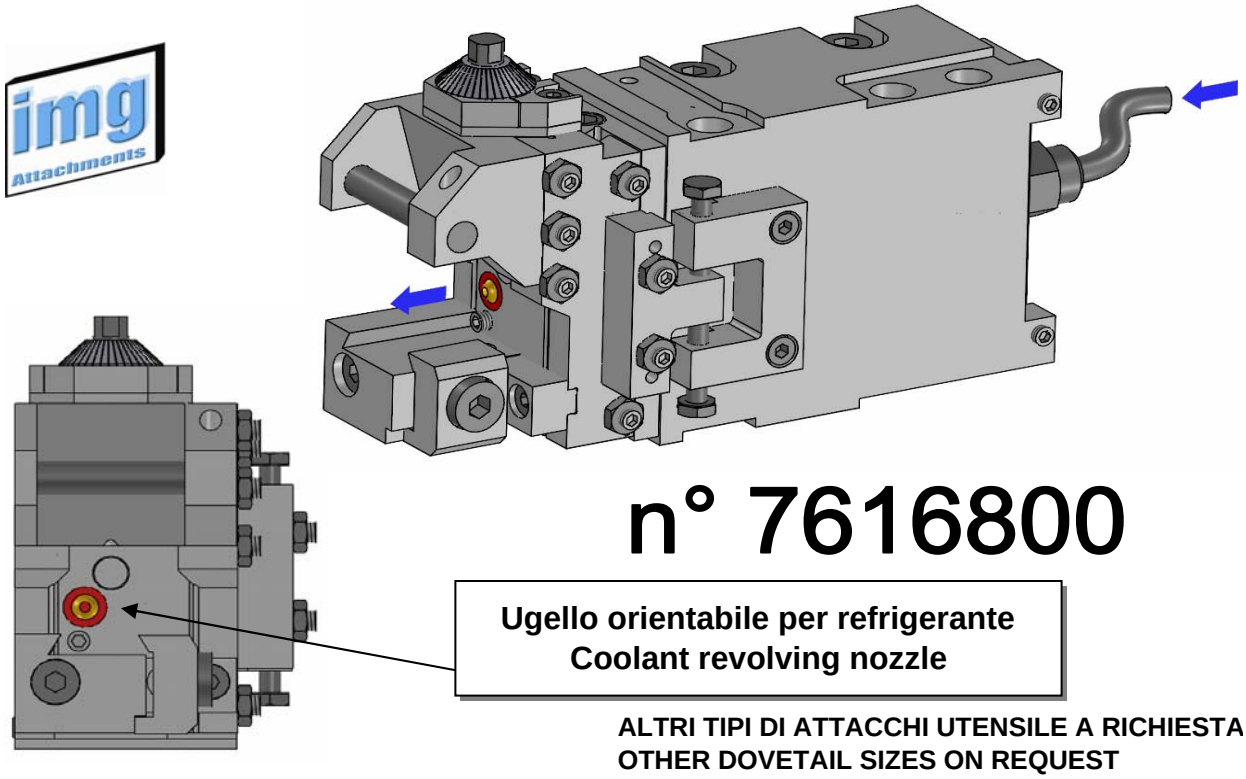
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

MODELLO	ADATTATORE	POS.
AS25-AS32	767000	4-5
GM35-GM42	767000	3-4-5
AA32	767000	6-7
AS40-AS48	764600	4-5
AA48	764600	6-7

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON REFRIGERAZIONE DIRETTA SULL'UTENSILE BLOCCAGGIO DEL GAMBOPER REGOLARE ASSIALMENTE SENZA PERDERE LA CONICITA' E VICEVERSA Ø26 MAX

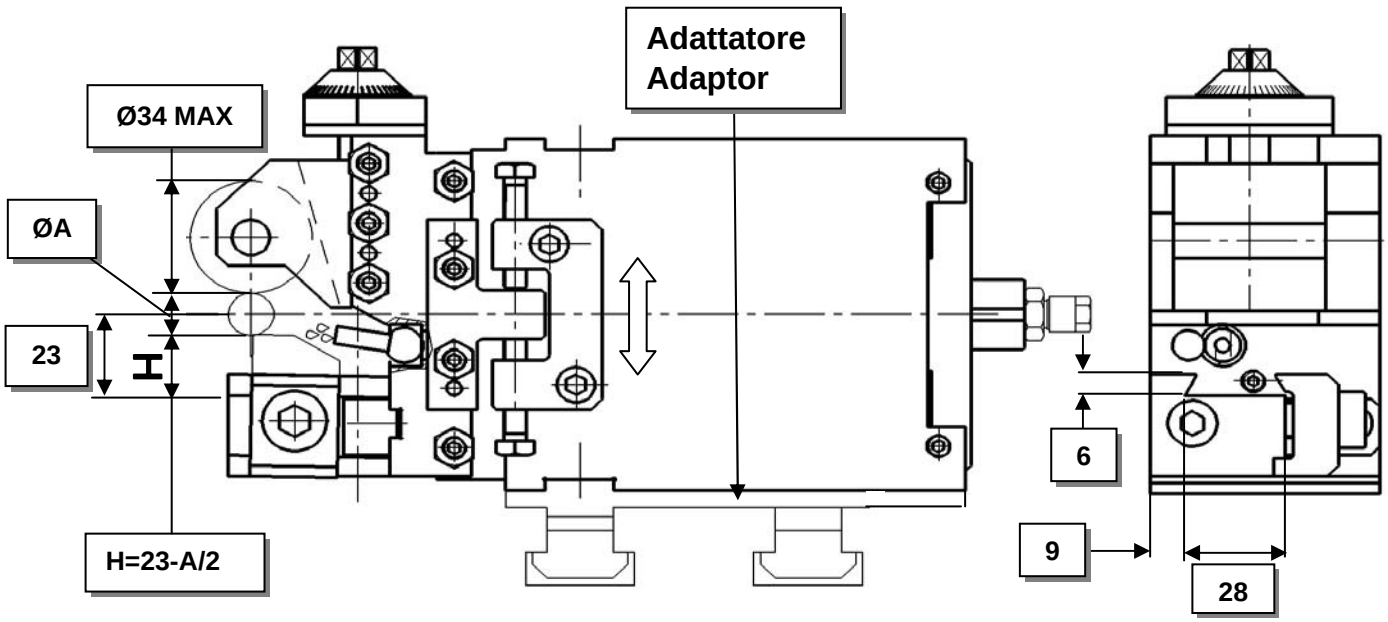
SHAVING ATTACHMENT WITH DIRECT COOLING ON THE TOOL FOR ØA MAX 26mm SMOOTHER SLIDING. INDIPENDENT SHAVE FIXING FOR AN EASIER AXIAL AND TAPER ADJUSTMENT Ø26 MAX



n° 7616800

Ugello orientabile per refrigerante
Coolant revolving nozzle

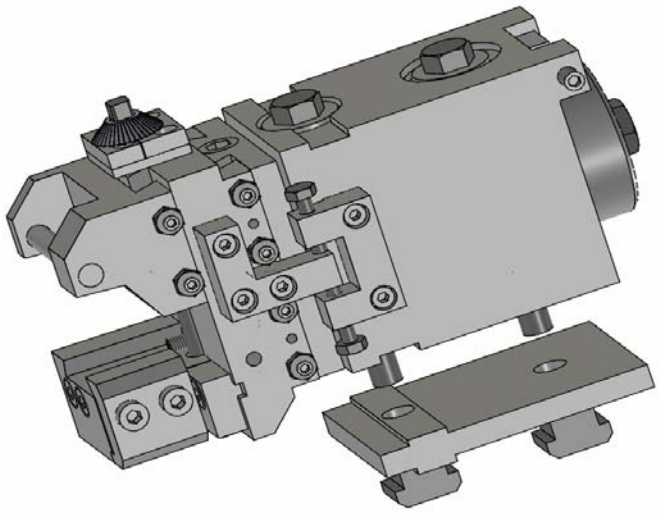
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

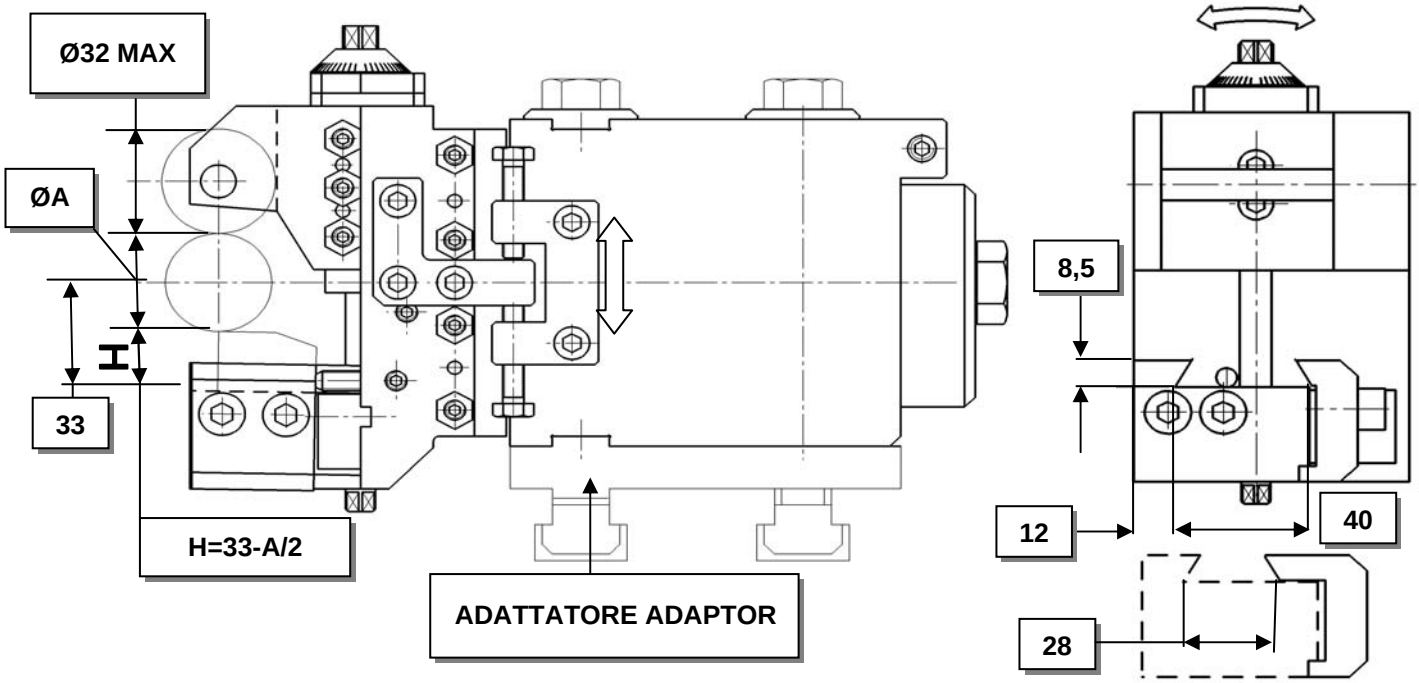


MODELLO MODEL	POS.	ADATTATORE ADAPTOR N°
AS32-AS25	4-5	7617100
AA32	6-7	7617100
GM35;GM42	3-4-5	7617400
AS48; AS40	3-4-5	7617500
AA48	6-7	7617500

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°760200-1 PER ØA MAX 34mm
SHAVING TOOLHOLDER N°760200-1 FOR ØA MAX 34mm

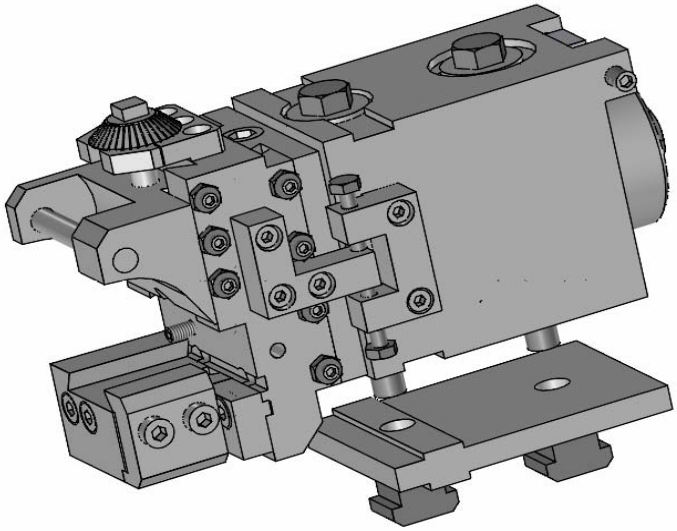




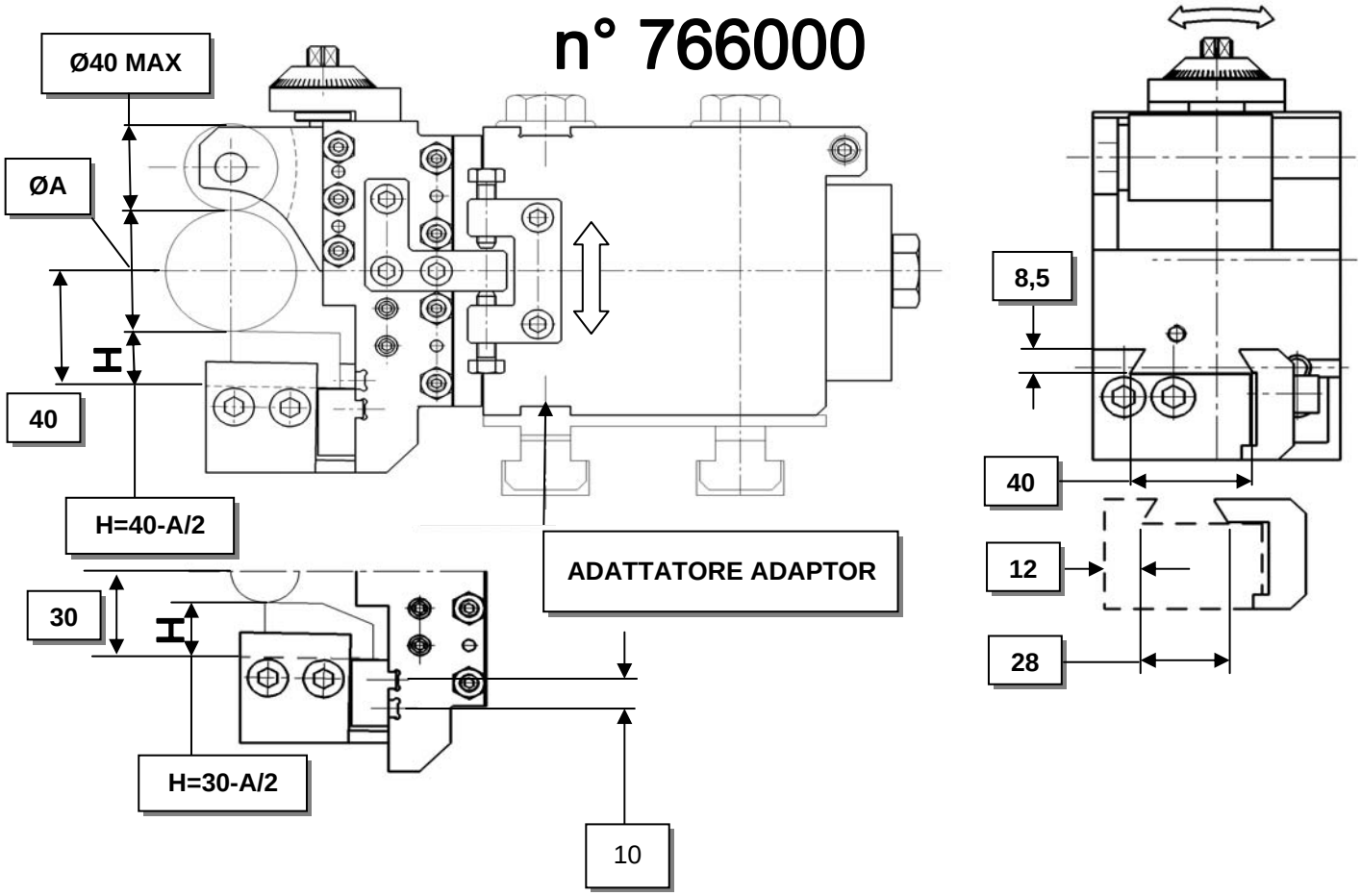
MODELLO	ADATTATORE	POS.
AS25-AS32	760300	4-5
GM35-GM42	760300	3-4-5
AA32	760300	6-7
AS40-AS48	761300	4-5
AA48	761300	6-7
AS67	761900	4-5

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°766000 PER ØA MAX 46mm
SHAVING TOOLHOLDER N°766000 FOR ØA 46mm



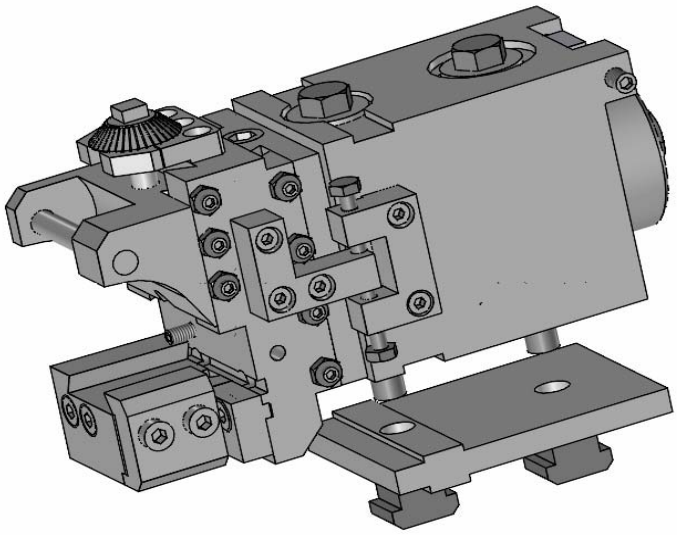
n° 766000



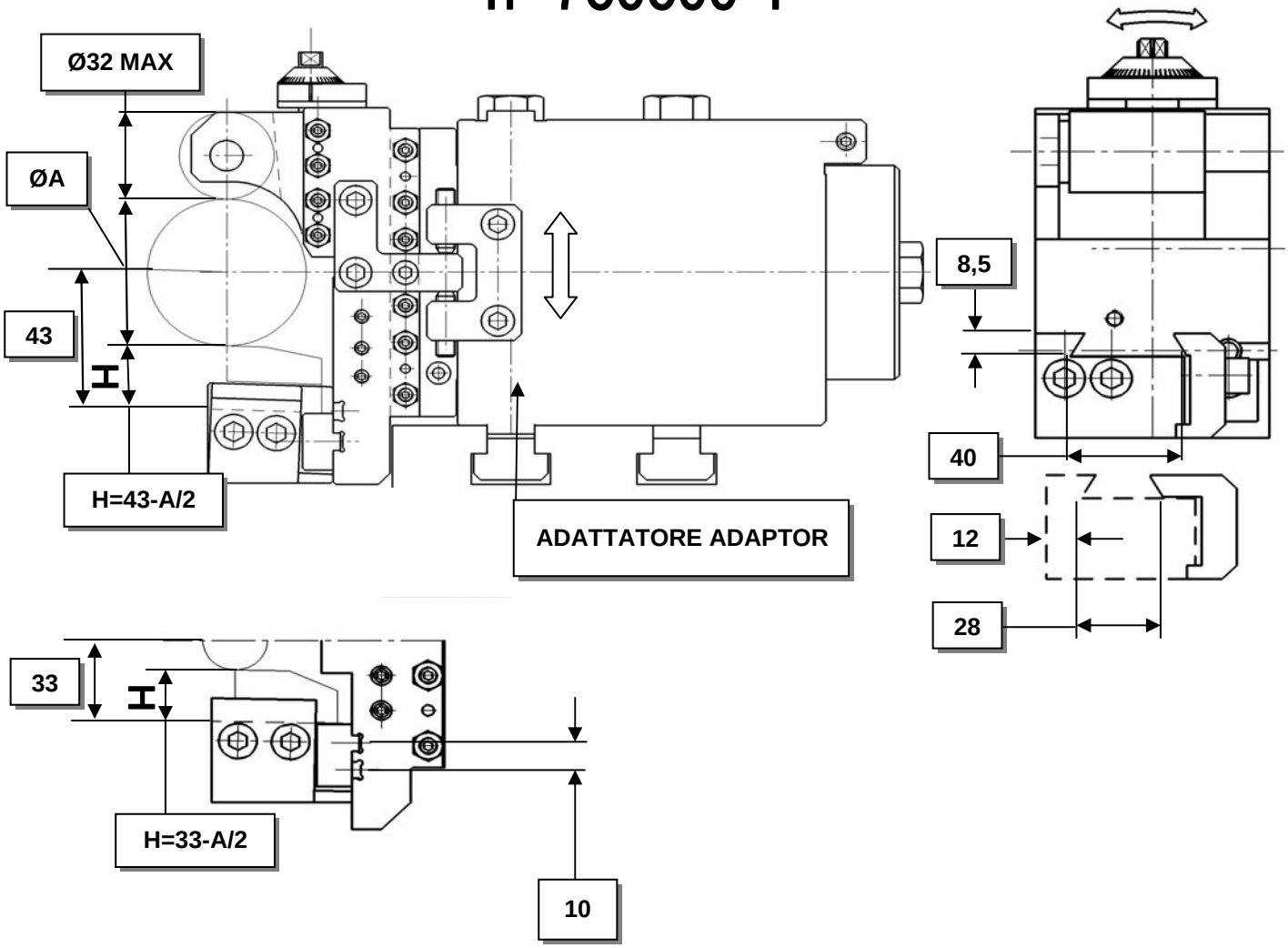
MODELLO	ADATTATORE	POS.
AS25-AS32	760300	4-5
GM35-GM42	760300	3-4-5
AA32	760300	6-7
AS40-AS48	761300	4-5
AA48	761300	6-7
AS67	761900	4-5

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°760600-1 PER ØA MAX 50mm
SHAVING TOOLHOLDER N°760600-1 FOR ØA MAX 50mm



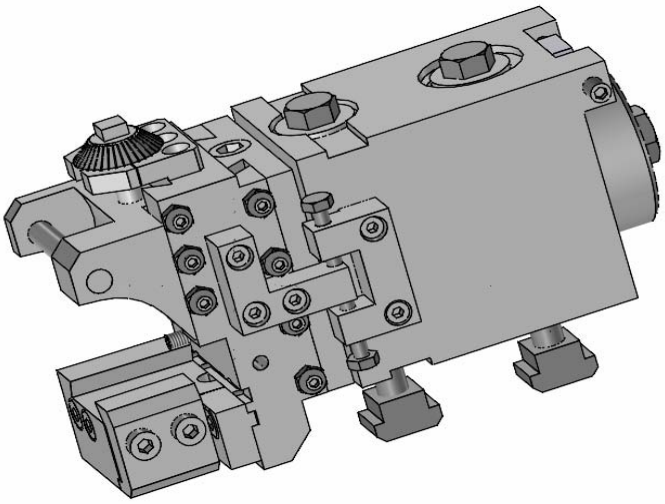
n° 760600-1



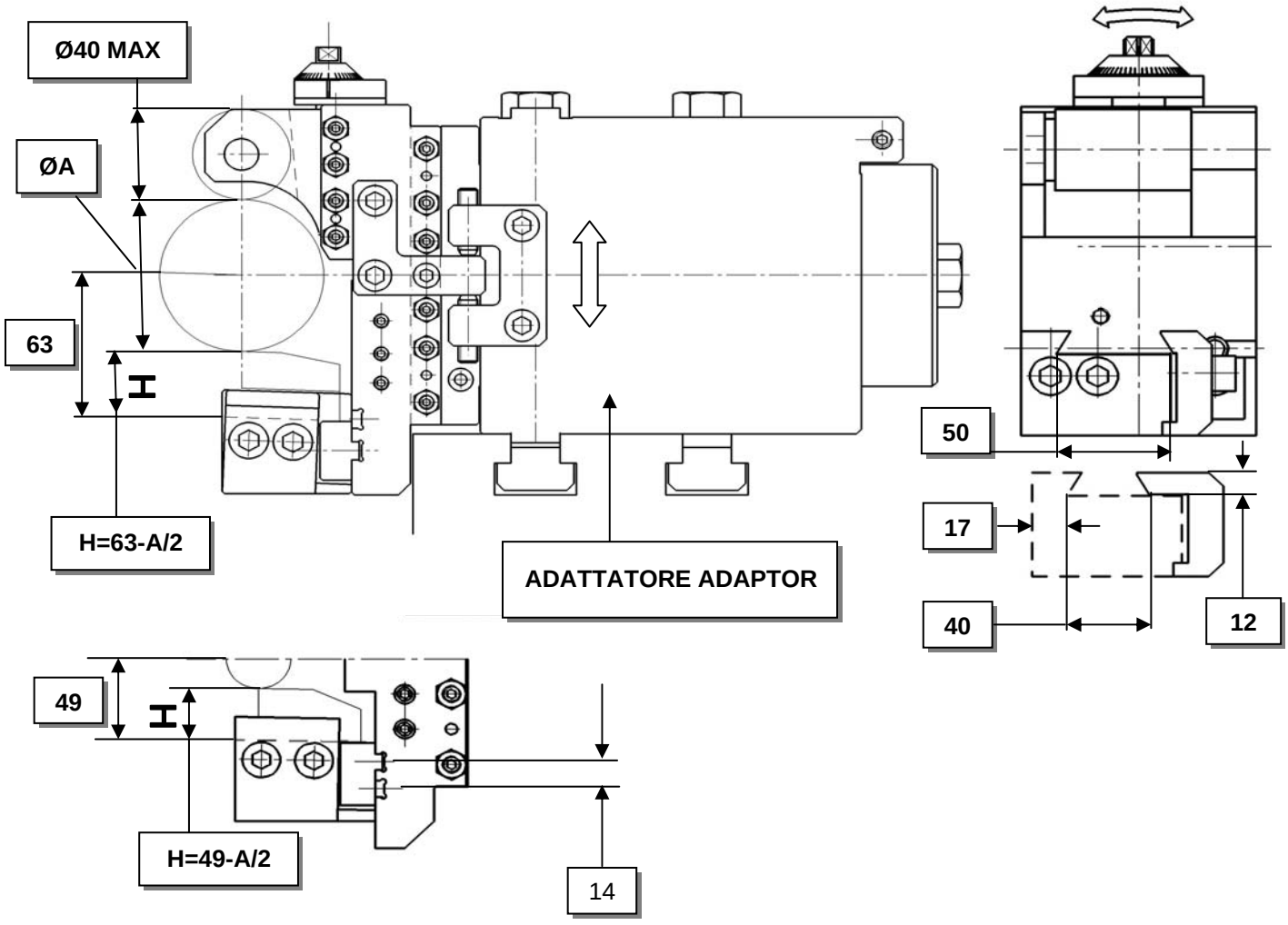
MODELLO	ADATTATORE	POS.
AS40-AS48-AA48	761300	4-5;6-7
AS67-AA67	761900	4-5

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°7613400-7611100 PER ØA MAX 67mm
SHAVING TOOLHOLDER N°7613400-7611100 FOR ØA MAX 67mm



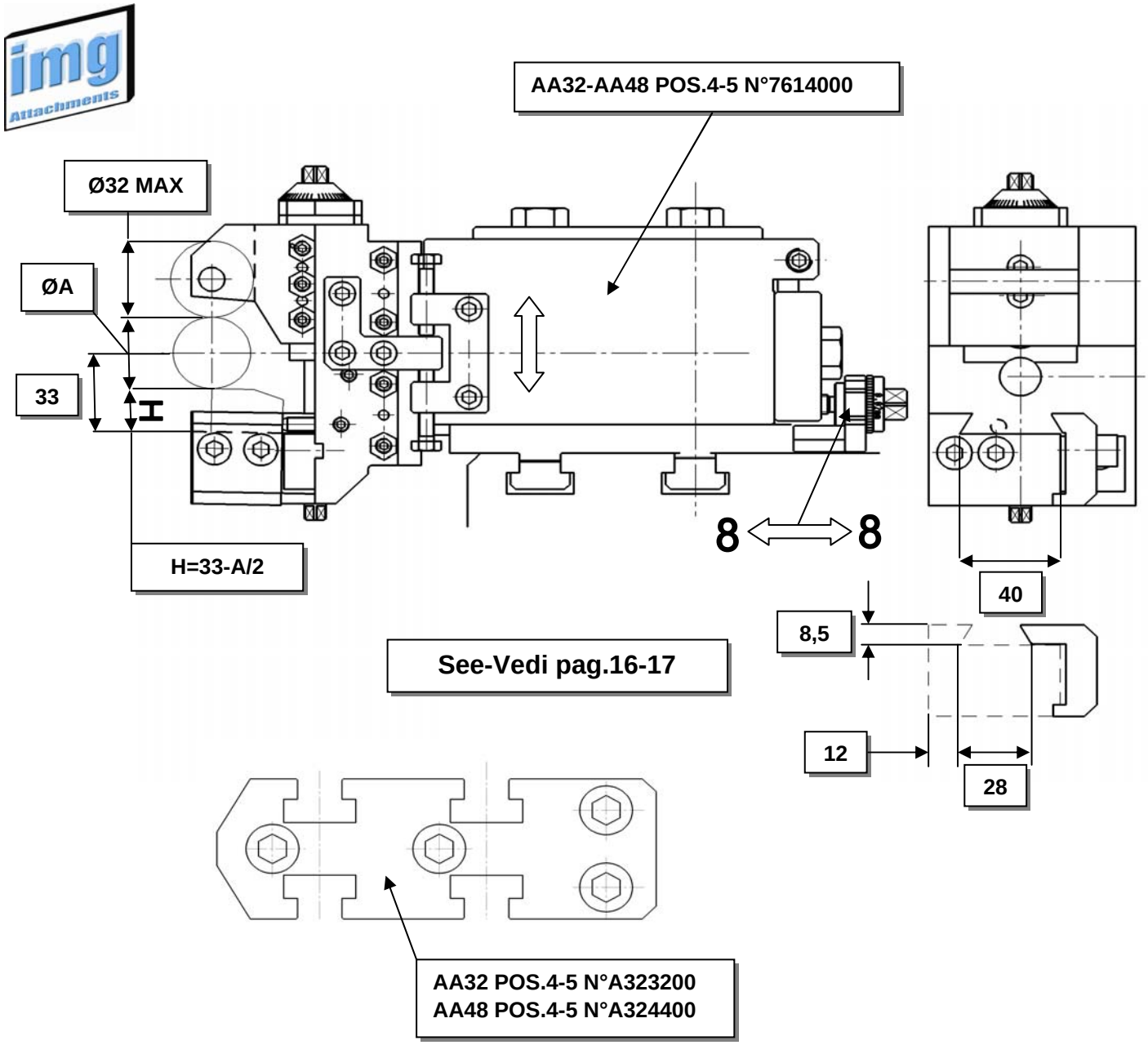
n° 7613400-7611100



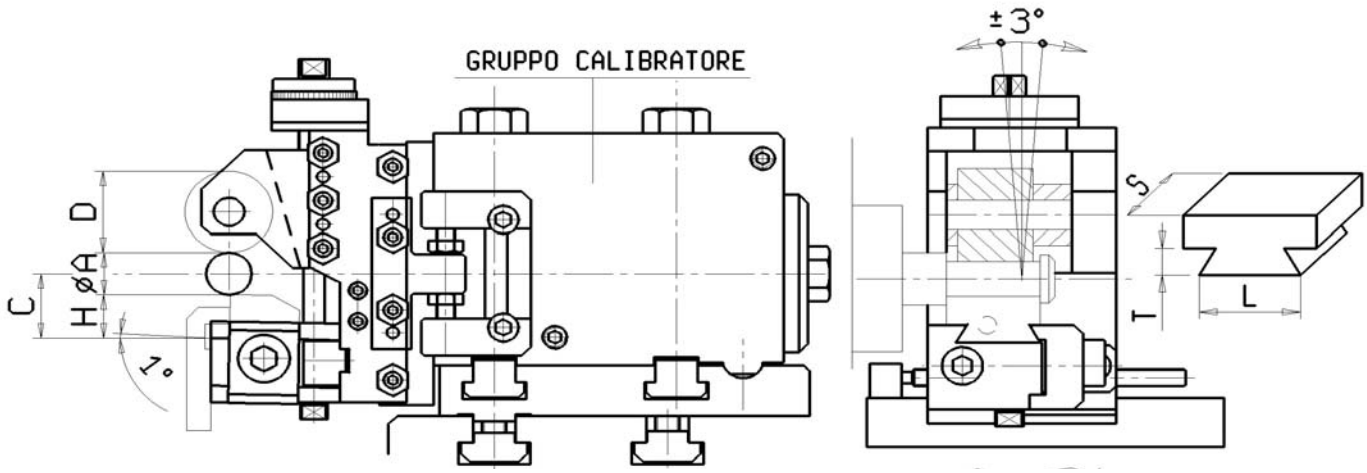
MODELLO	ADATTATORE	POS.
AA67-AS67	7613400	4-5;6-7
AS82-AS100	7611100	4-5

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE N°7614000 PER ØA MAX 32mm
SHAVING TOOLHOLDER N°7614000 FOR ØA MAX 32mm



CALIBRATORI CON PIASTRA MODULARE PER REGOLAZIONE ASSIALE,TIPO TS
SHAVING TOOLHOLDER WITH MODULAR BASE FOR AXIAL ADJUSTMENT,TS TYPE

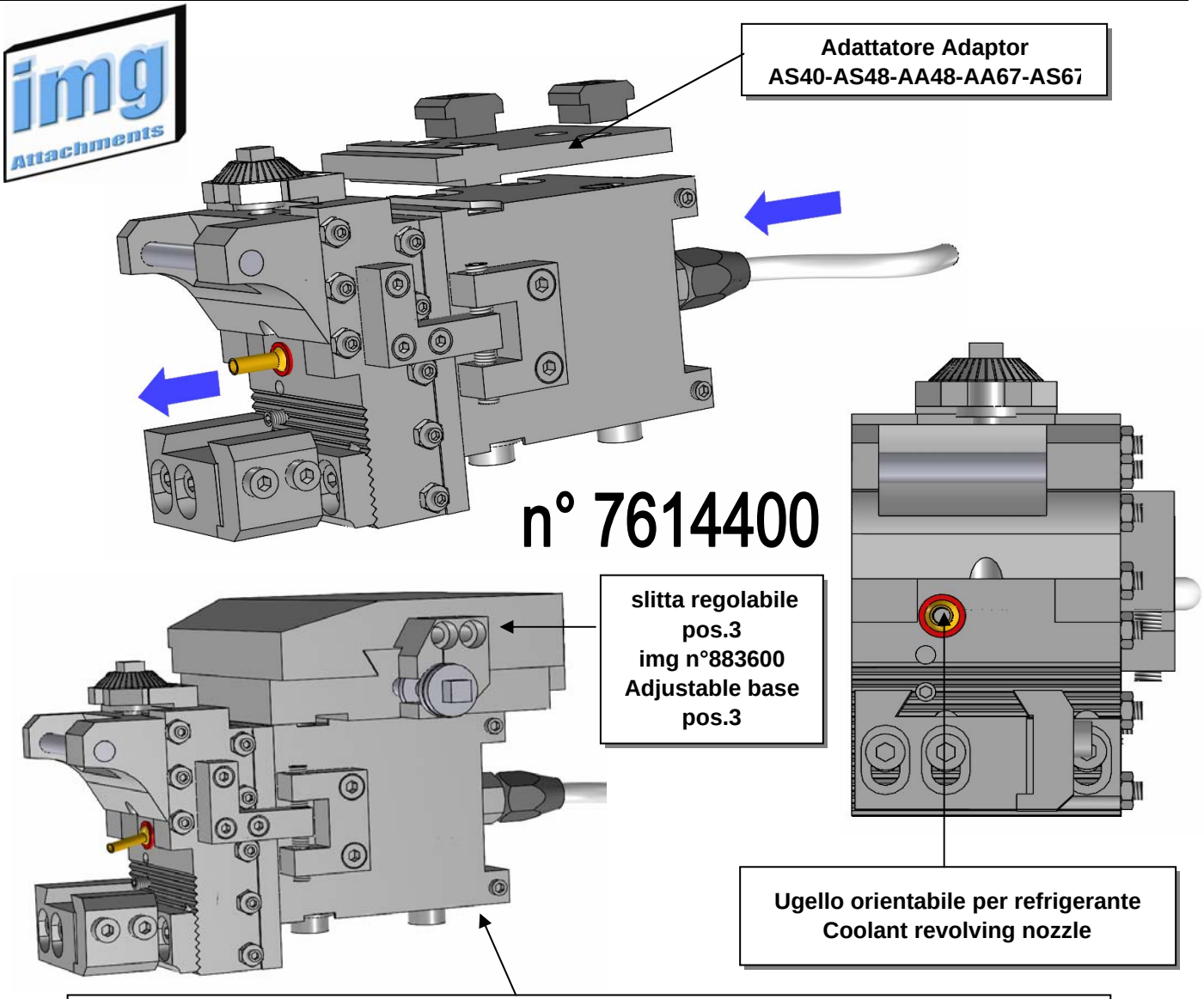


MODELLO MODEL	POS.	A MAX	D MAX	DIMENSIONE UTENSILE TOOL SIZE STANDARD L	S	T	H	CALIBRATORE SHAVING N°
AS32;AA32	4-5;6-7	46	32	40	35	9	40-A/2	A280800
AS48;AA48	4-5;6-7	46	32	40	35	9	40-A/2	A280900

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON REFRIGERAZIONE INTERNA DIRETTA SULL'UTENSILE , REGOLAZIONE IN ALTEZZA DELL'UTENSILE MEDIANTE DENTATURA VDI , SLITTA LUNGA CON LUBRIFICAZIONE PER AUMENTARE STABILITA' E PRECISIONE.IL BLOCCAGGIO SUL CARRELLO E' INDIPENDENTE DAL BLOCCAGGIO DEL GAMBO PER REGOLARE ASSIALMENTE SENZA PERDERE LA CONICITA' .PER ØA MAX 42mm

SHAVING ATT. WITH INTERNAL COOLING DIRECTLY ON THE TOOL. NEW TOOL HOLDER WITH RADIAL ADJUSTMENT AND VDI FIXING. LUBRICATED AND EXTENDED SLIDE FOR A GREATER RIGIDITY AND SMOOTHER SLIDING. INDIPENDENT SHAVE FIXING FOR AN EASIER AXIAL AND TAPER ADJUSTMENT. FOR ØA MAX 42mm



Caratteristiche dimensionali vedi pagina 47.0
Dimensions see pag. 47.0

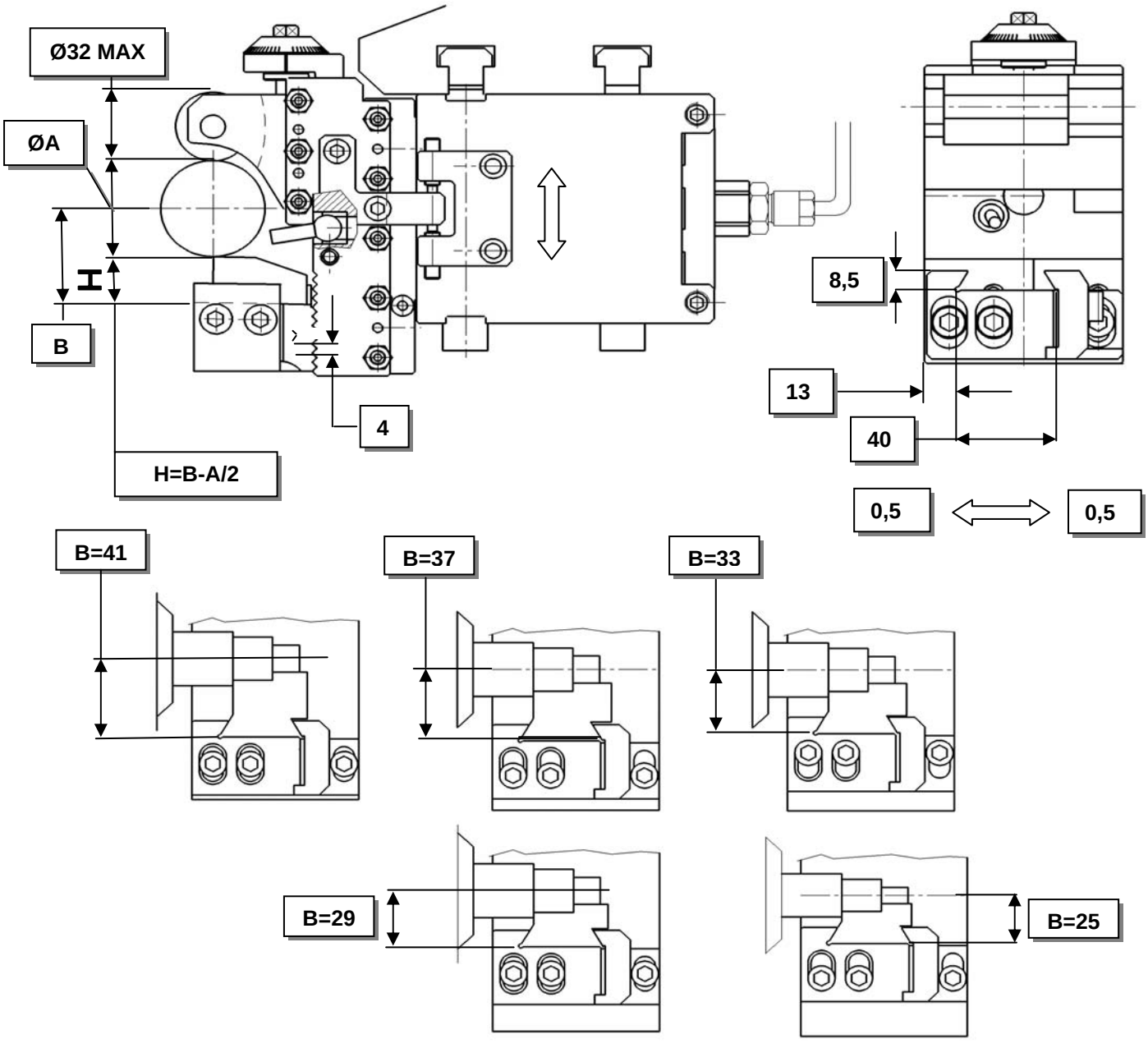
MODELLO	ADATTATORE	POS.
GM35-GM42	760300	3-4
AS25-AS32	760300	4
AA32	760300	5
AS40-AS48	761300	4
AA48	761300	5
AS67	761900	4
AA67	761900	5

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON REFRIGERAZIONE DIRETTA SULL'UTENSILE , REGOLAZIONE DELL'UTENSILE MEDIANTE DENTATURA VDI , SLITTA LUNGA CON LUBRIFICAZIONE PER AUMENTARE STABILITA' E PRECISIONE.IL BLOCCAGGIO SUL CARRELLO E' INDIPENDENTE DAL BLOCCAGGIO DEL GAMBO PER REGOLARE ASSIALMENTE SENZA PERDERE LA CONICITA' .PER ØA MAX 42mm

SHAVING ATT. WITH INTERNAL COOLING DIRECTLY ON THE TOOL. NEW TOOL HOLDER WITH RADIAL ADJUSTMENT AND VDI FIXING. LUBRICATED AND EXTENDED SLIDE FOR A GREATER RIGIDITY AND SMOOTHER SLIDING. INDIPENDENT SHAVE FIXING FOR AN EASIER AXIAL AND TAPER ADJUSTMENT. FOR ØA MAX 42mm

n° 7614400

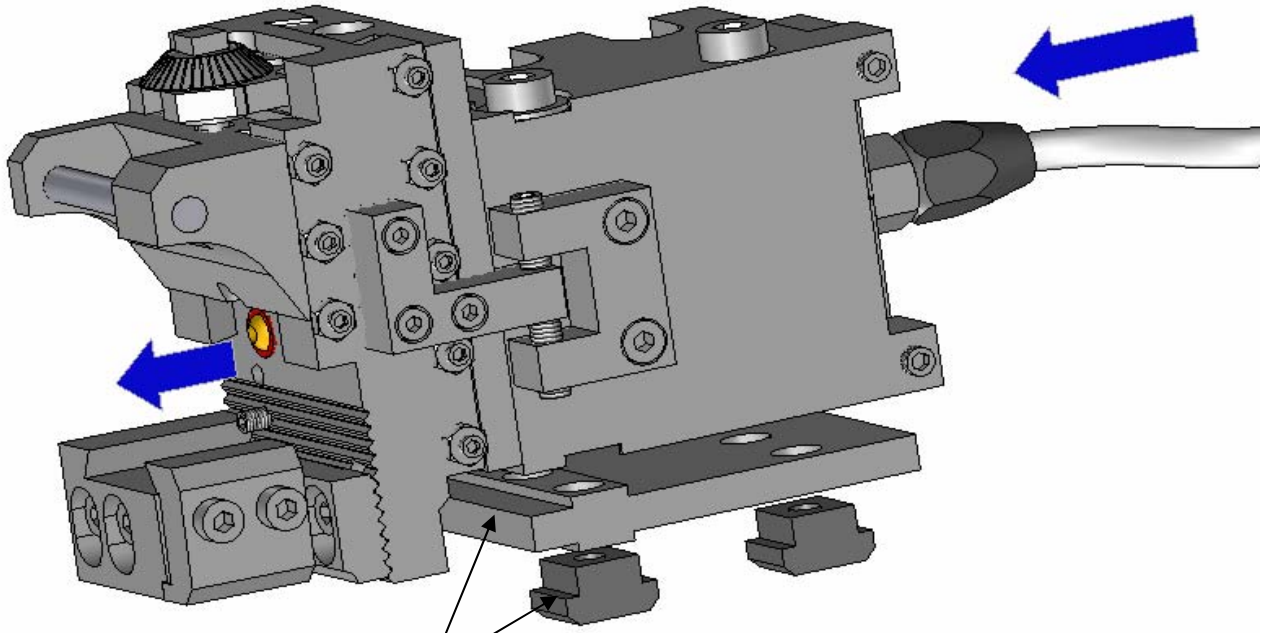


ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA OTHER DOVETAIL SIZES ON REQUEST

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

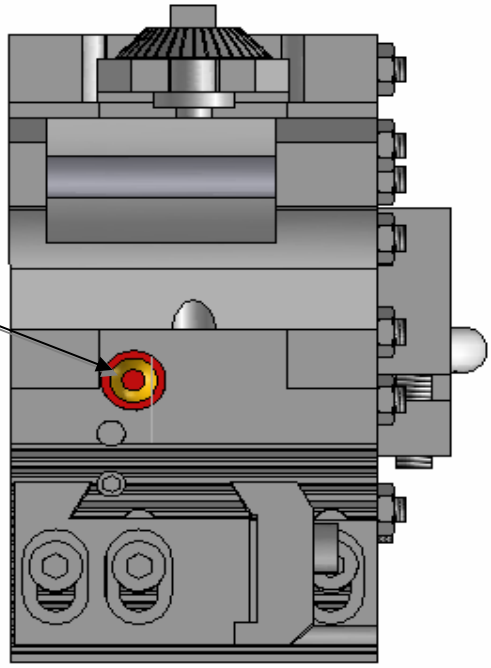
CALIBRATORE CON REFRIGERAZIONE DIRETTA SULL'UTENSILE , REGOLAZIONE DELL'UTENSILE MEDIANTE DENTATURA VDI , SLITTA LUNGA CON LUBRIFICAZIONE PER AUMENTARE STABILITA' E PRECISIONE.IL BLOCCAGGIO SUL CARRELLO E' INDIPENDENTE DAL BLOCCAGGIO DEL GAMBO PER REGOLARE ASSIALMENTE SENZA PERDERE LA CONICITA' .PER ØA MAX 42mm

SHAVING ATT. WITH INTERNAL COOLING DIRECTLY ON THE TOOL. NEW TOOL HOLDER WITH RADIAL ADJUSTMENT AND VDI FIXING. LUBRICATED AND EXTENDED SLIDE FOR A GREATER RIGIDITY AND SMOOTHER SLIDING. INDIPENDENT SHAVE FIXING FOR AN EASIER AXIAL AND TAPER ADJUSTMENT. FOR ØA MAX 42mm



Adattatore Adaptor
AS40-AS48-AA48-AA67-AS67

Ugello orientabile per refrigerante
Coolant revolving nozzle



n° 7614300

(---) con limitazioni-with limitations

Caratteristiche dimensionali vedi pagina 49.0
Dimensions see pag. 49.0

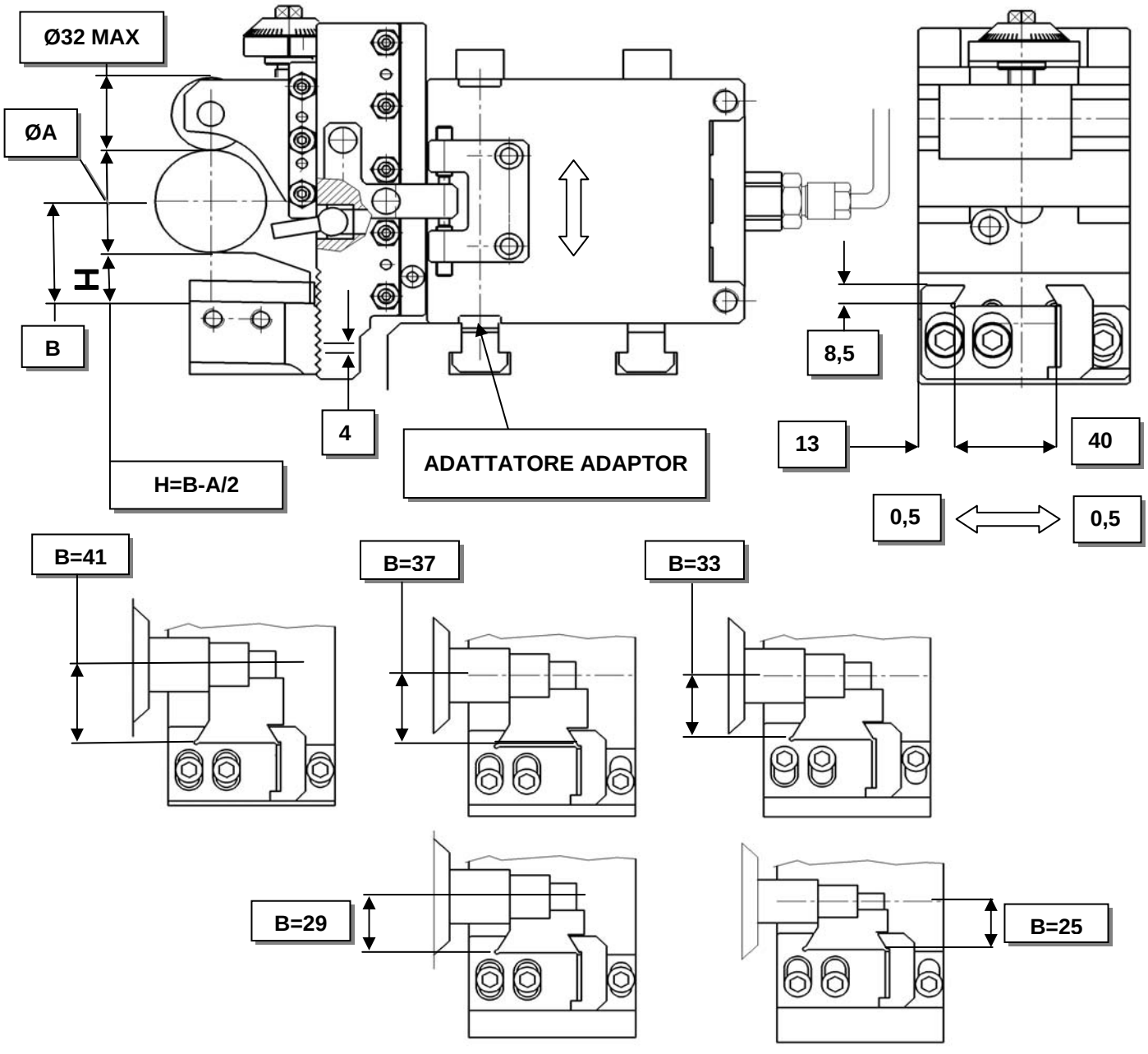
MODELLO	ADATTATORE	POS.
AS25-AS32-GM35-GM42	760300	2-5
AA32	760300	6
AS40-AS48	761300	(2)-5
AA48	761300	6
AS67	761900	(2)-5
AA67	761900	6

CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE CON REFRIGERAZIONE DIRETTA SULL'UTENSILE , REGOLAZIONE DELL'UTENSILE MEDIANTE DENTATURA VDI , SLITTA LUNGA CON LUBRIFICAZIONE PER AUMENTARE STABILITA' E PRECISIONE.IL BLOCCAGGIO SUL CARRELLO E' INDIPENDENTE DAL BLOCCAGGIO DEL GAMBO PER REGOLARE ASSIALMENTE SENZA PERDERE LA CONICITA' .PER ØA MAX 42mm

SHAVING ATT. WITH INTERNAL COOLING DIRECTLY ON THE TOOL. NEW TOOL HOLDER WITH RADIAL ADJUSTMENT AND VDI FIXING. LUBRICATED AND EXTENDED SLIDE FOR A GREATER RIGIDITY AND SMOOTHER SLIDING. INDIPENDENT SHAVE FIXING FOR AN EASIER AXIAL AND TAPER ADJUSTMENT. FOR ØA MAX 42mm

n° 7614300



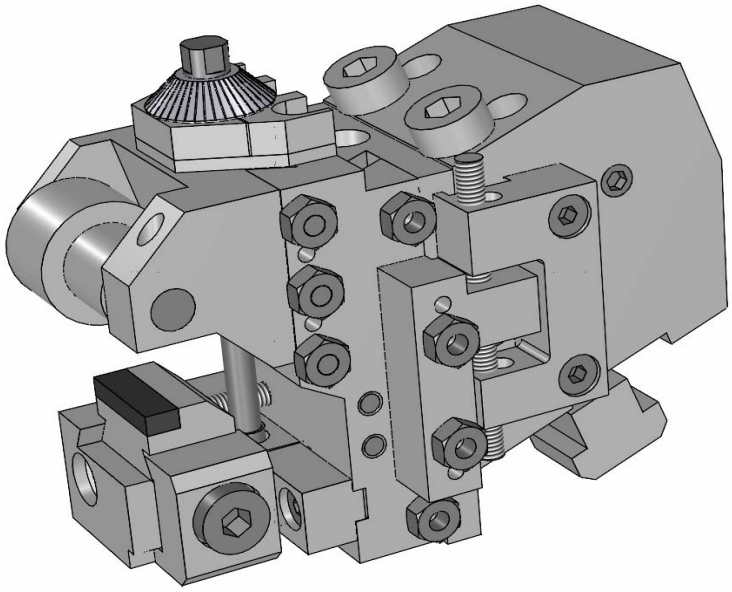
ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

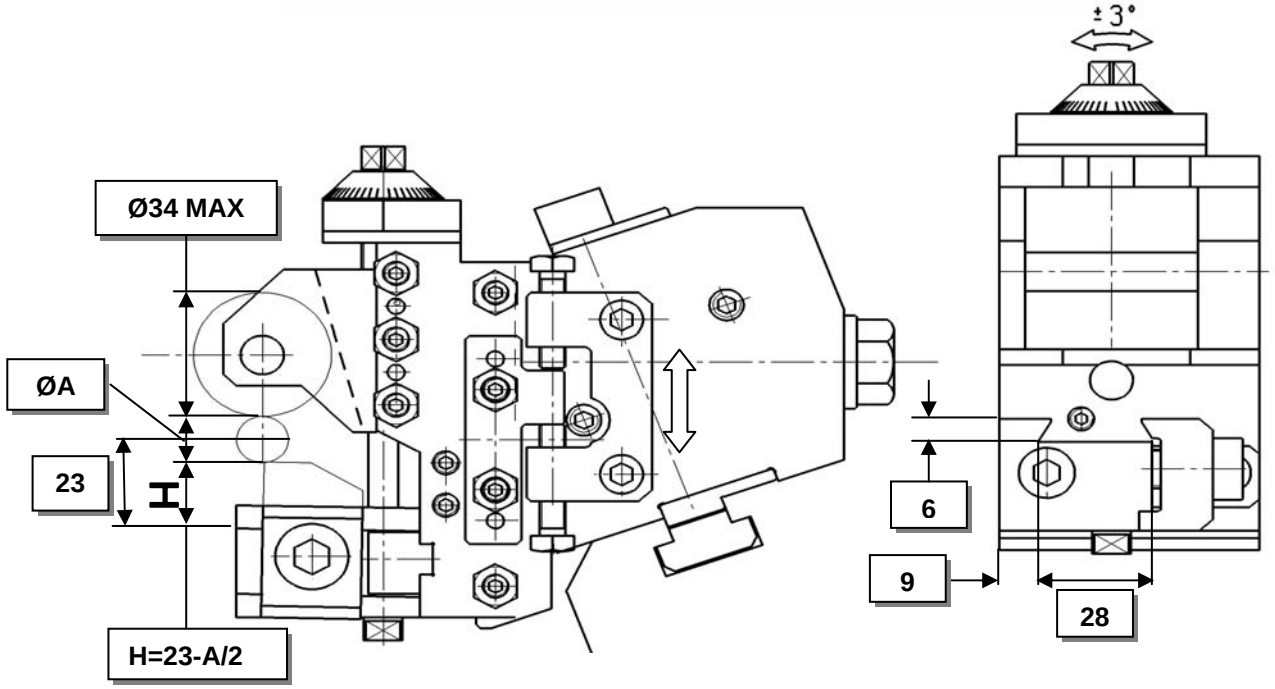
CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

CALIBRATORE INCLINATO A 20° N°7613500 PER POS.3 PER ØA MAX 26mm
20°INCLINED SHAVING TOOLHOLDER N°7613500 DOR POS.3 FOR ØA MAX 26mm

Da usare in pos.3 per permettere la rotazione del tamburo dei mandrini principali
Used in pos.3 in order to allow the indexing

AS 25-AS 32 POS.3
n°7613500



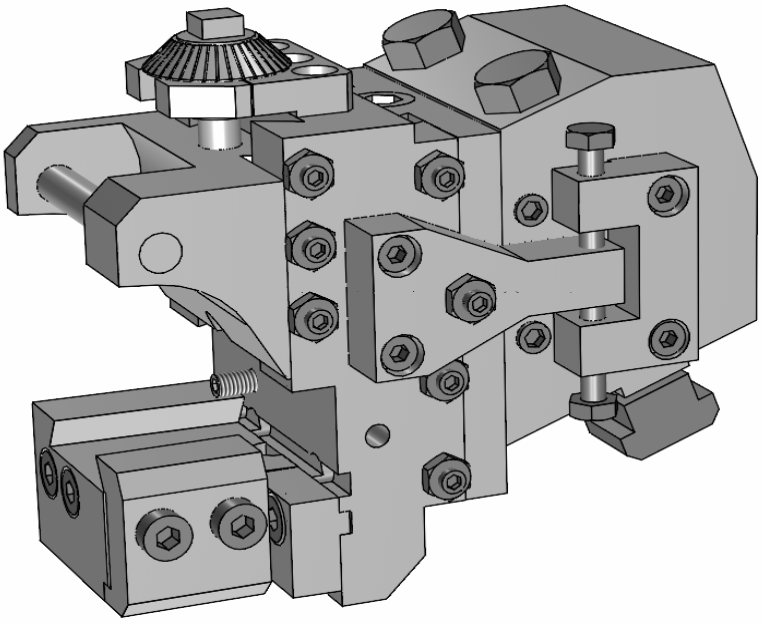


CALIBRATORI-SHAVING TOOLHOLDERS (SIZING)

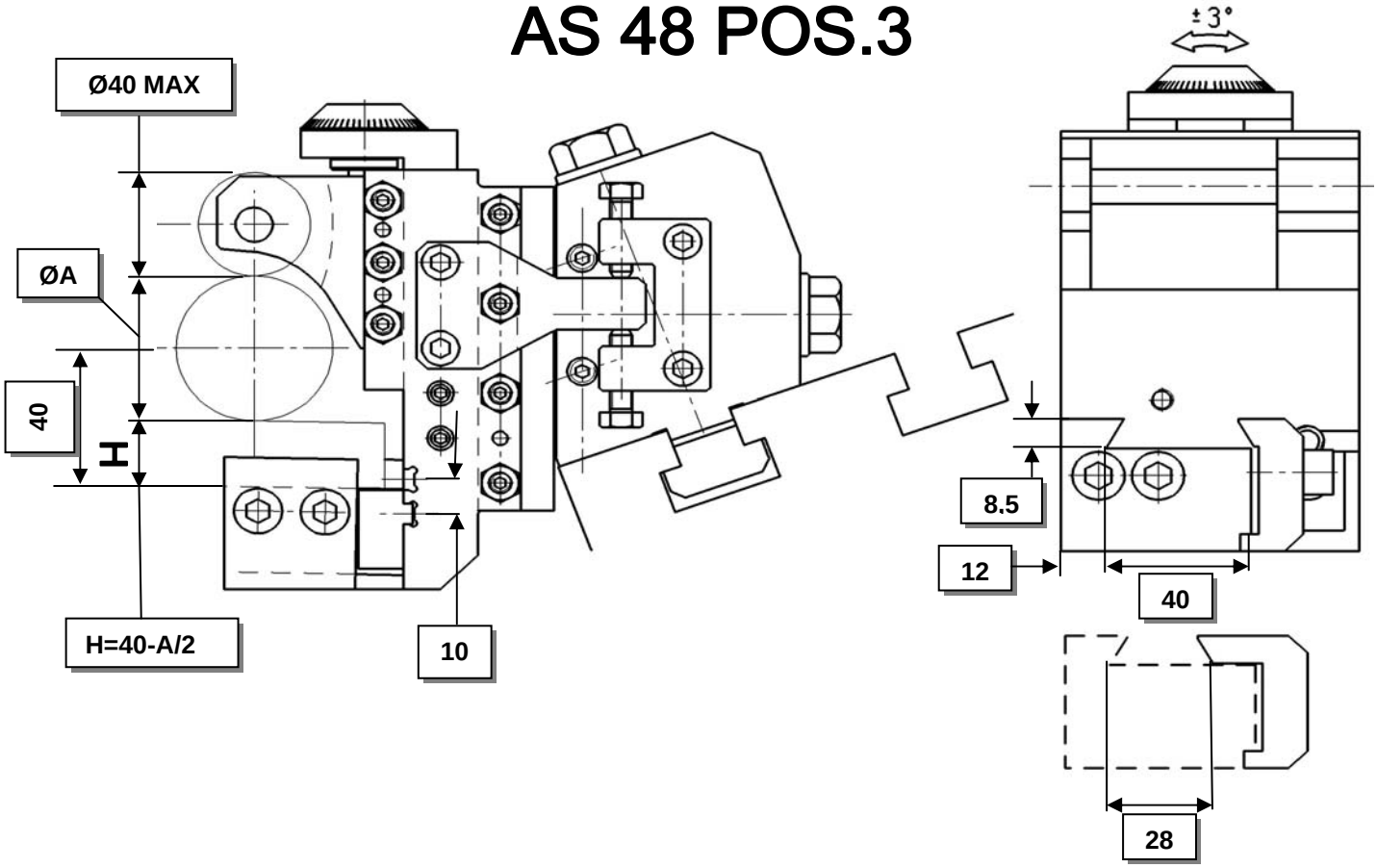
CALIBRATORE INCLINATO A 20° N°7613200 PER POS.3 PER ØA MAX 46mm
20°INCLINED SHAVING TOOLHOLDER N°7613200 DOR POS.3 FOR ØA MAX 46mm

Da usare in pos.3 per permettere la rotazione del tamburo dei mandrini principali
Used in pos.3 in order to allow the indexing

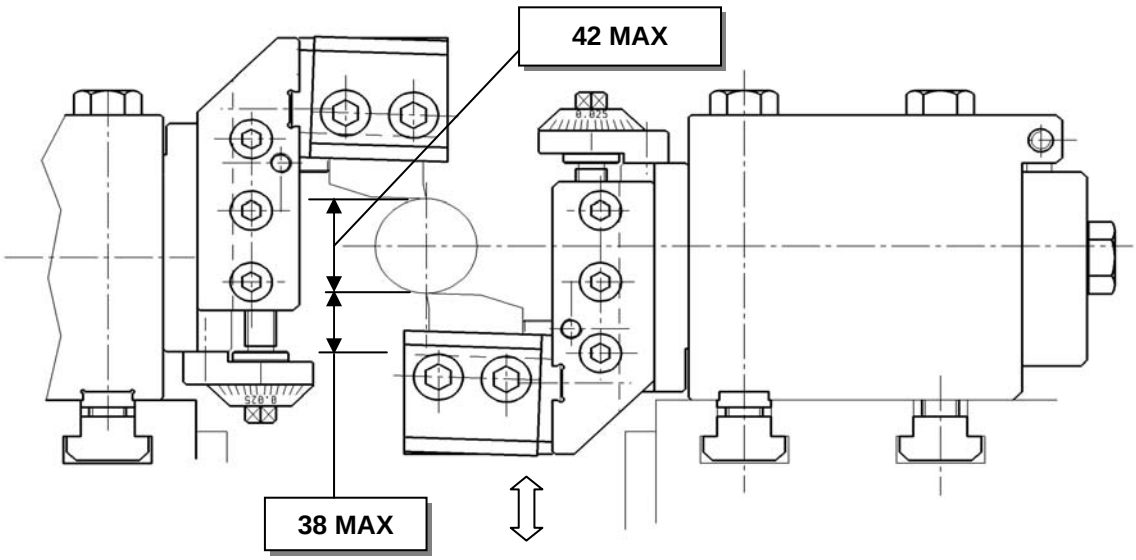
n°7613200

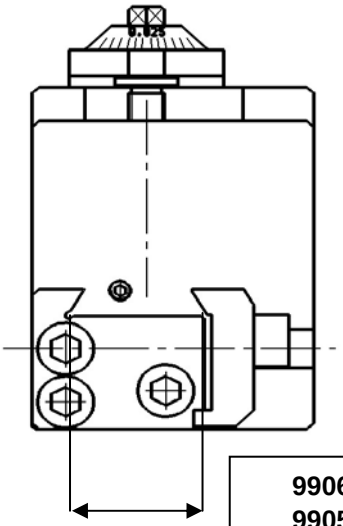


AS 48 POS.3

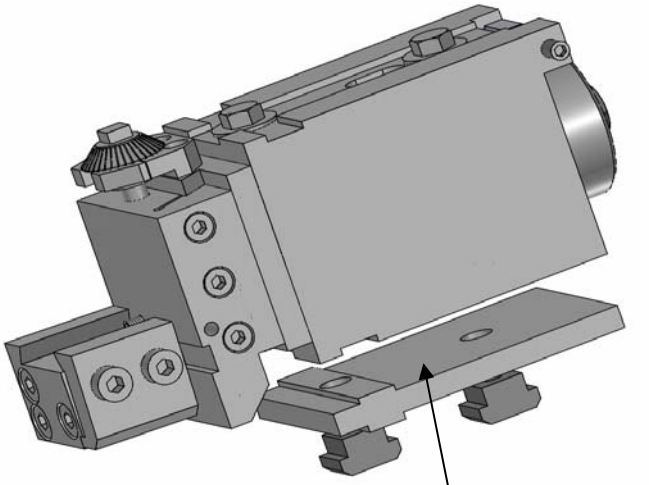


PORTA UTENSILE TANGENZIALE
SKIVING TOOLHOLDER





990600 L=23
990500 L=40
990600 L=40

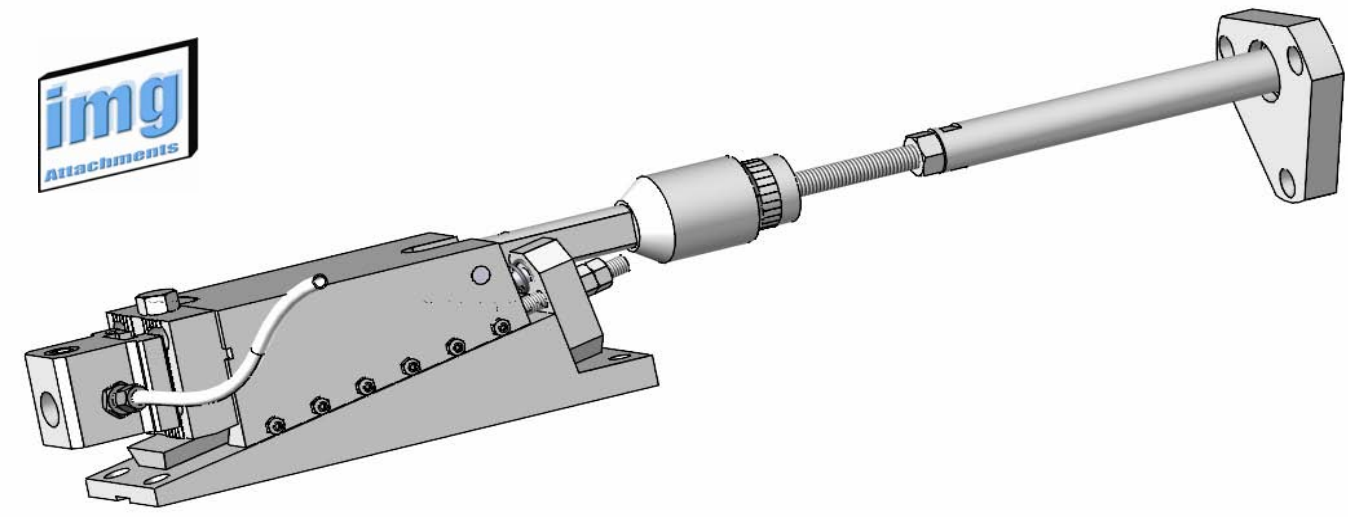


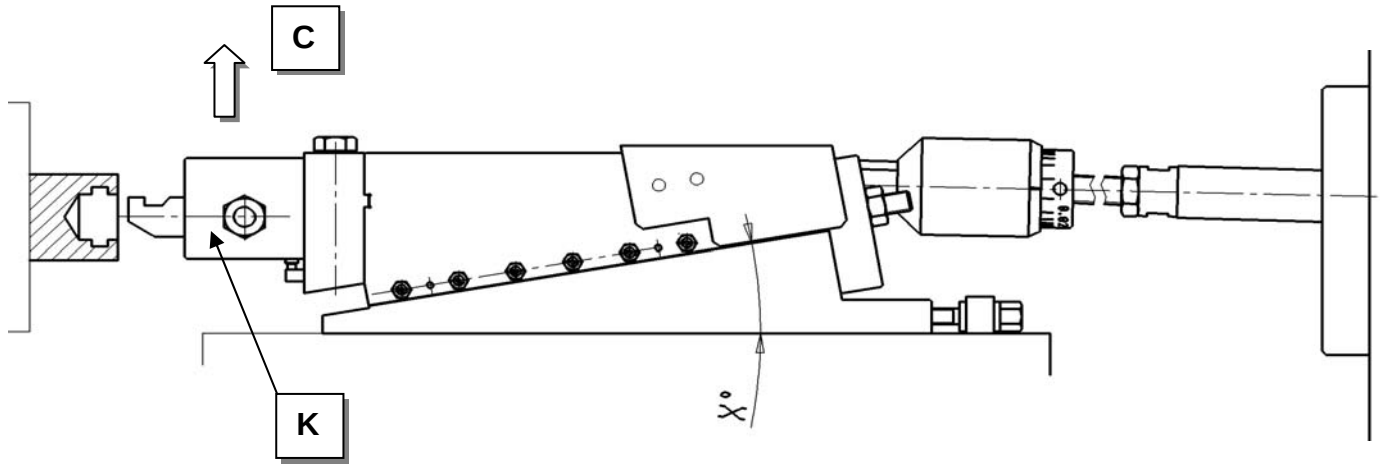
ADATTATORE-ADAPTOR

MODELLO MODEL	POS.	GRUPPO GROUP	ADATTATORE ADAPTOR
AS16-AS20-GS20-GM20-GM16AC	2-3-4-5	991700	-
AS48	2-3-4-5	990400	-
AS32-GM32-GM35	2-3-4-5	990500	760300
AS67	2-3-4-5	990400	991100

ALTRI TIPI DI ATTACCHI UTENSILE A RICHIESTA
OTHER DOVETAIL SIZES ON REQUEST

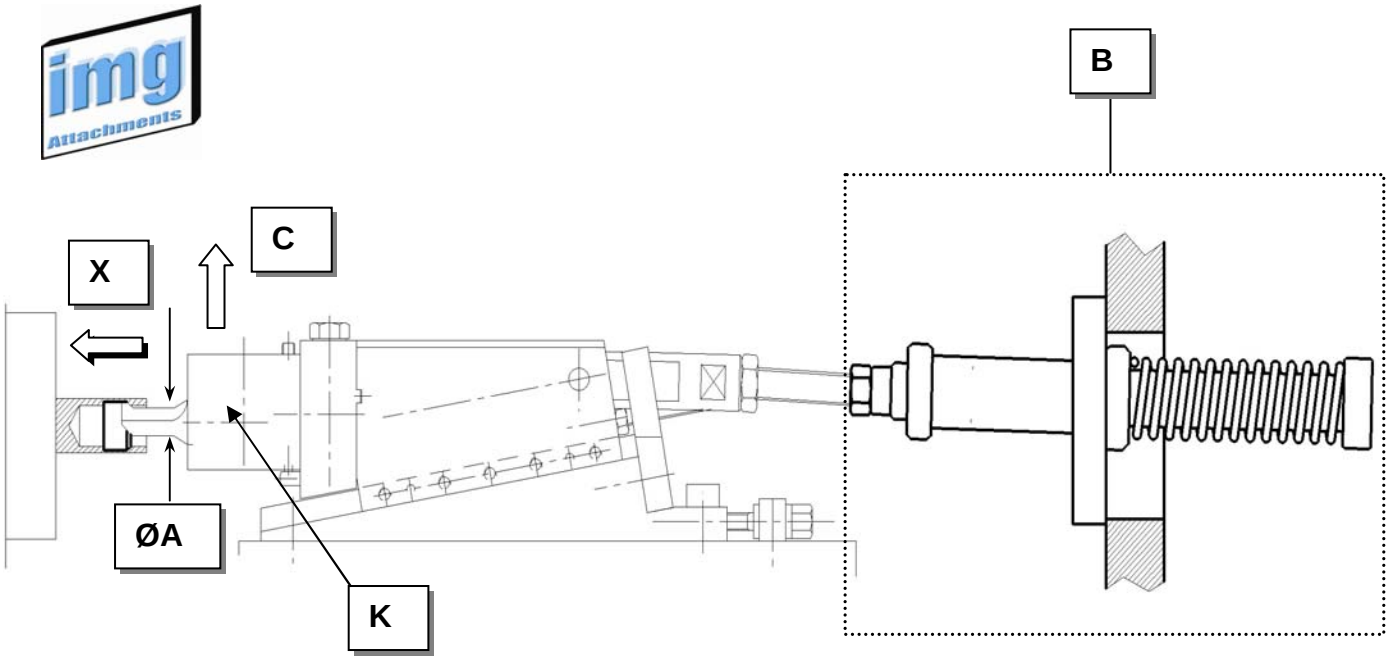
TESTINA PER RECESSI A RAMPA
RAMP TYPE RECESSING





MODELLO MODEL	pos.	C	X°	GRUPPO COMPLETO COMPLETE UNIT	PORTA UTENSILE -K- TOOLHOLDER -K-					
					Ø10	Ø14	Ø16	Ø18	Ø20	Ø25
AS25	2…..5	4,5	10°	0085700	*	*	*		*	
AS32	2…..5	12	10°	0088900			*		*	
AA32	2…..7	14	10°	0082400			*		*	*
AS48	2…..5	8	10°	0080600			*		*	*
AA48	2…..7	8	10°	0080600+0081800			*		*	*
AS67	2…..5	8	8°	0084000			*		*	*
AS67	2…..5	8	10°	0080600+0081700			*		*	*
AS67	2…..5	8	12°30'	0088300				*	*	*
AA67	2…..7	8	12°30'	0086200					*	*
AA67	2…..7	8	8°	0086100				*	*	*

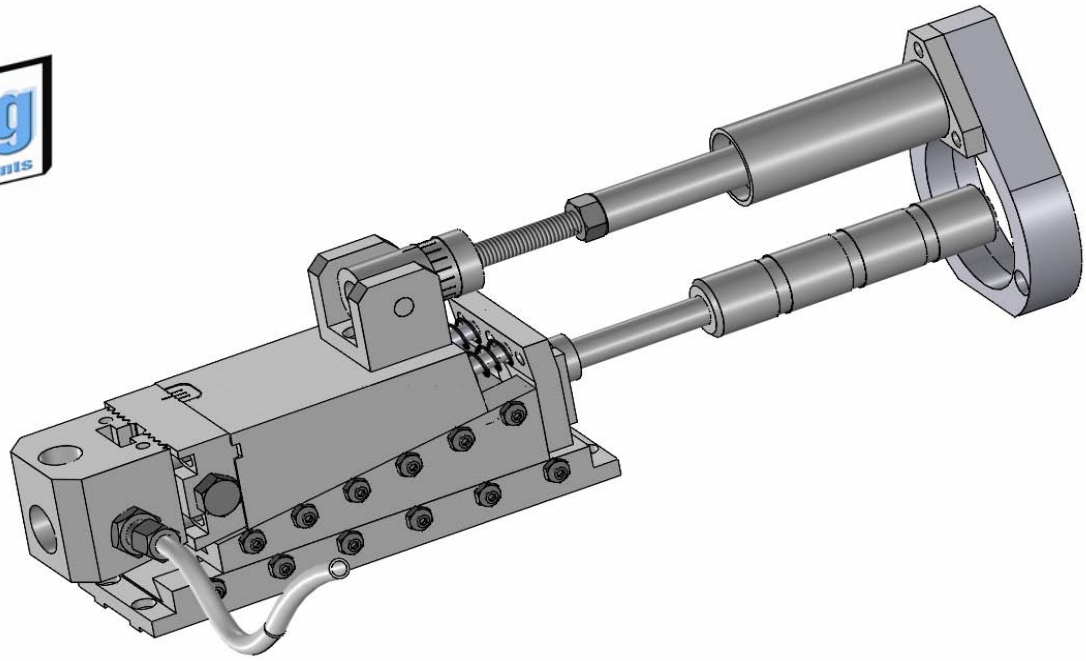
GRUPPO TRASFORMAZIONE TESTINA PER RECESSI IN PASSATA
AXIAL TURNING RAMP TYPE RECESSING TRASFORMATION



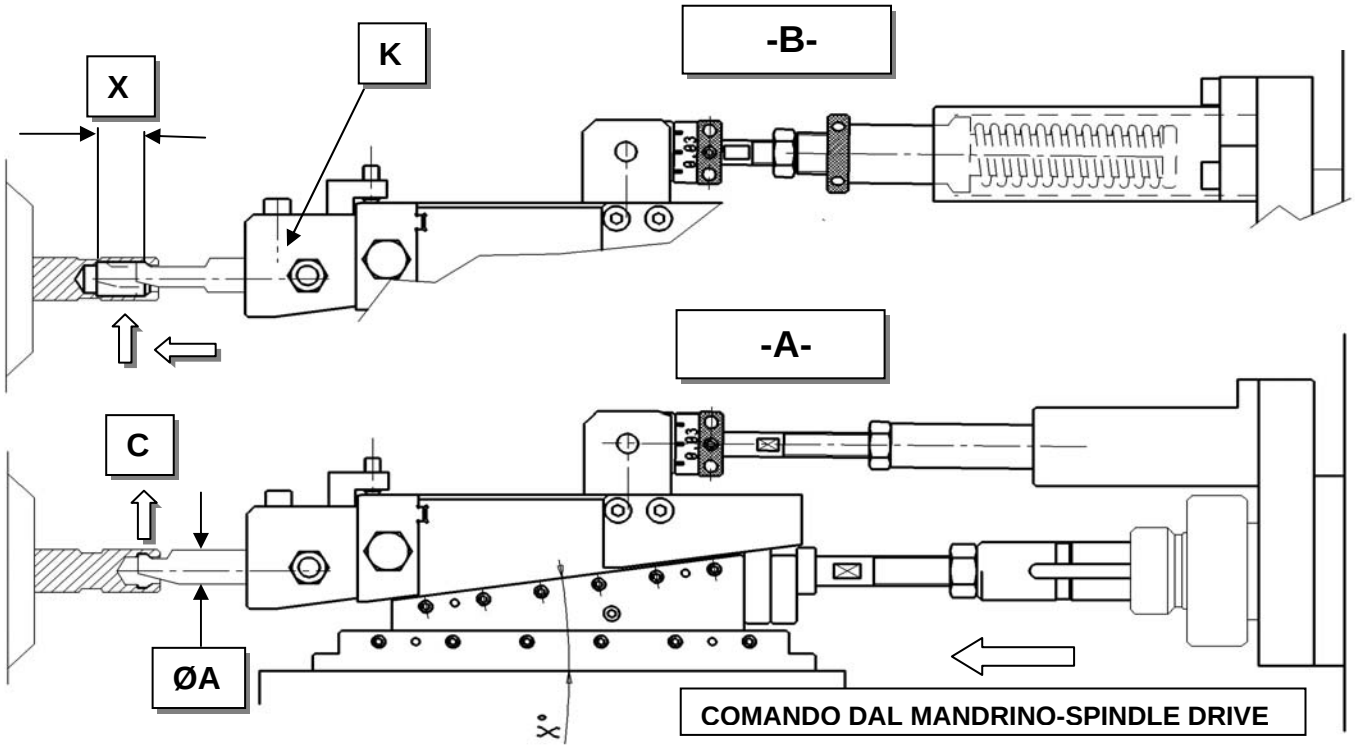
Le testine per recessi oltre che eseguire recessi interni in tornitura radiale ,mediante il gruppo -B- possono essere trasformate per eseguire recessi in tornitura radiale e assiale.
These attachments allow radial recessing with -b- device is also possible to get radial and longitudibal recessing

MODELLO MODEL	pos.	X	C	GRUPPO TRASFORMAZIONE IN PASSATA -B- AXIAL TURNING TRASFORMATION UNIT -B-	testina per recessi recessing unit	PORTA UTENSILE -K- TOOLHOLDER -K-				
						Ø14	Ø16	Ø18	Ø20	Ø25
AS48	2…..5	25,00	4	0080600	0086700		*		*	*

TESTINA PER RECESSI A RAMPA
RAMP TYPE RECESSING



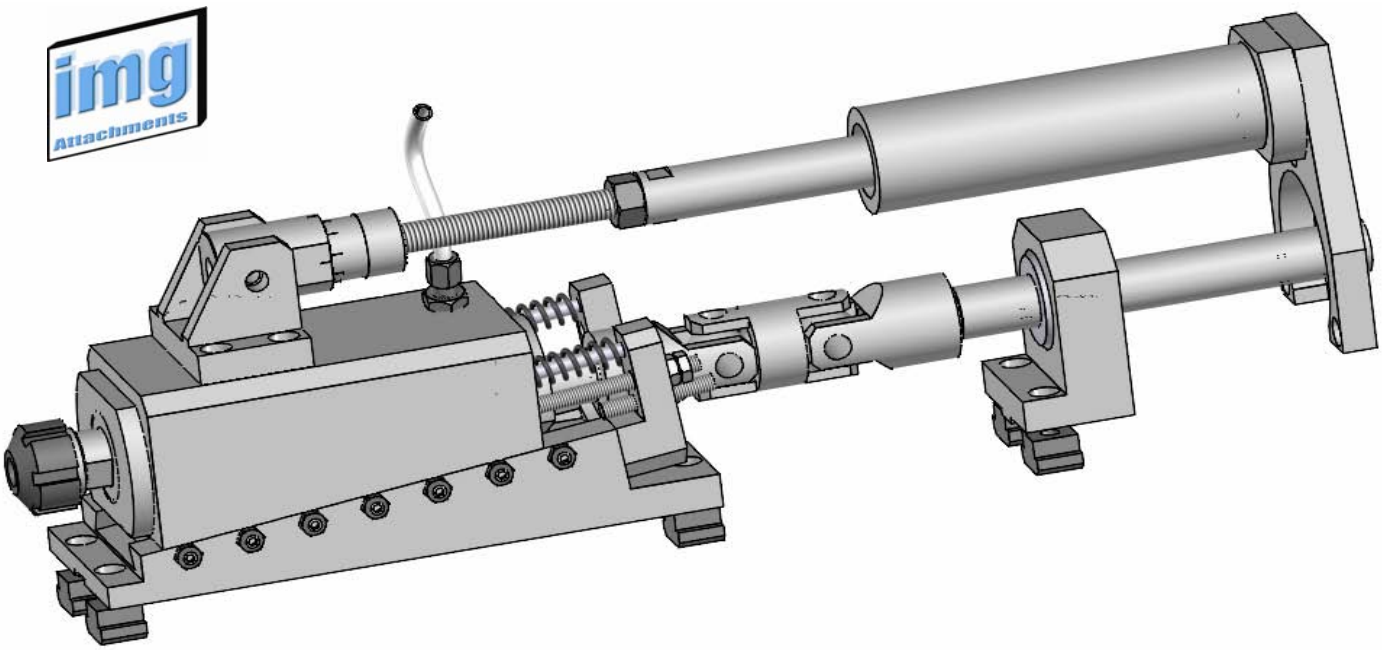
Questi gruppi oltre che eseguire recessi interni in tornitura radiale ,mediante l'accessorio -B- possono essere trasformati per eseguire recessi in tornitura radiale e assiale.
These attachments allow radial recessing with -b- device is also possible to get radial and longitudinal recessing

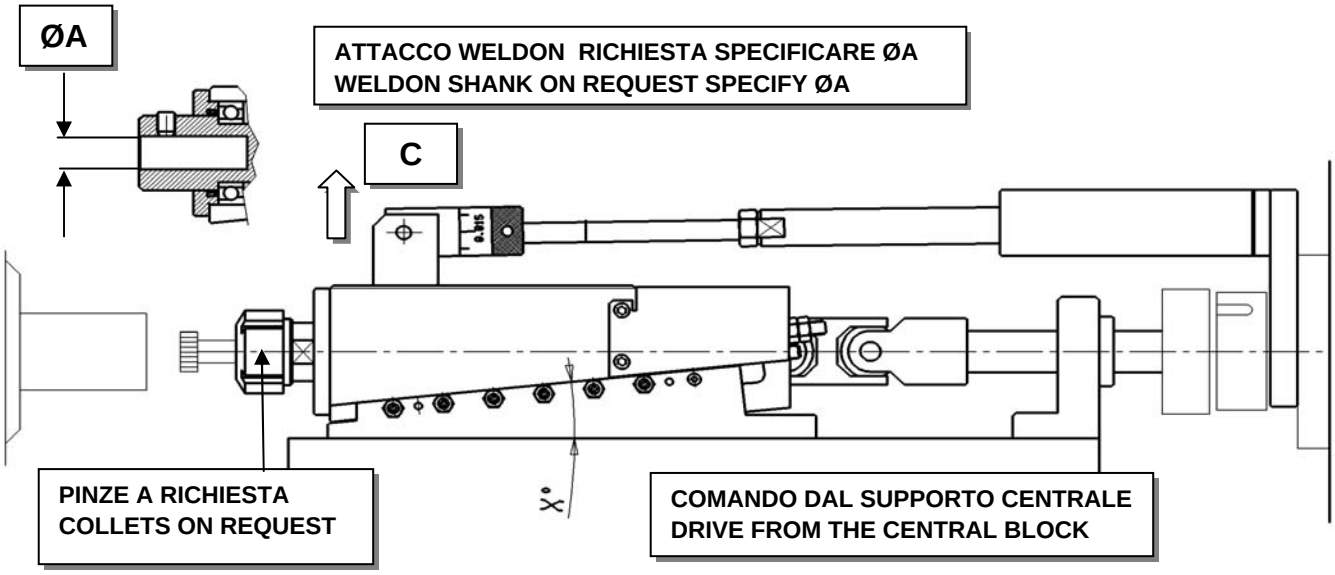


MODELLO MODEL	pos.	X	C	X°	GRUPPO RECESSITORE A- RECESSOR UNIT -A-	GRUPPO TRASFORMAZIONE IN PASSATA -B- AXIAL TURNING TRASFORMATION UNIT -B-	PORTA UTENSILE -K-ØA TOOLHOLDER -K-ØA					
							Ø10	Ø14	Ø16	Ø18	Ø20	Ø25
AS20-GS20-GM20	2…..5	20	5	8°	0082300-1	0082700		*	*		*	
GM32-GM35	2…..5	25	10	10°	0083100	0083300			*		*	*

RECESSITORE ROTANTE A RAMPA
RAMP ROTARY RECESSING ATT.

Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla sua frantumazione data dalla fresa.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing.

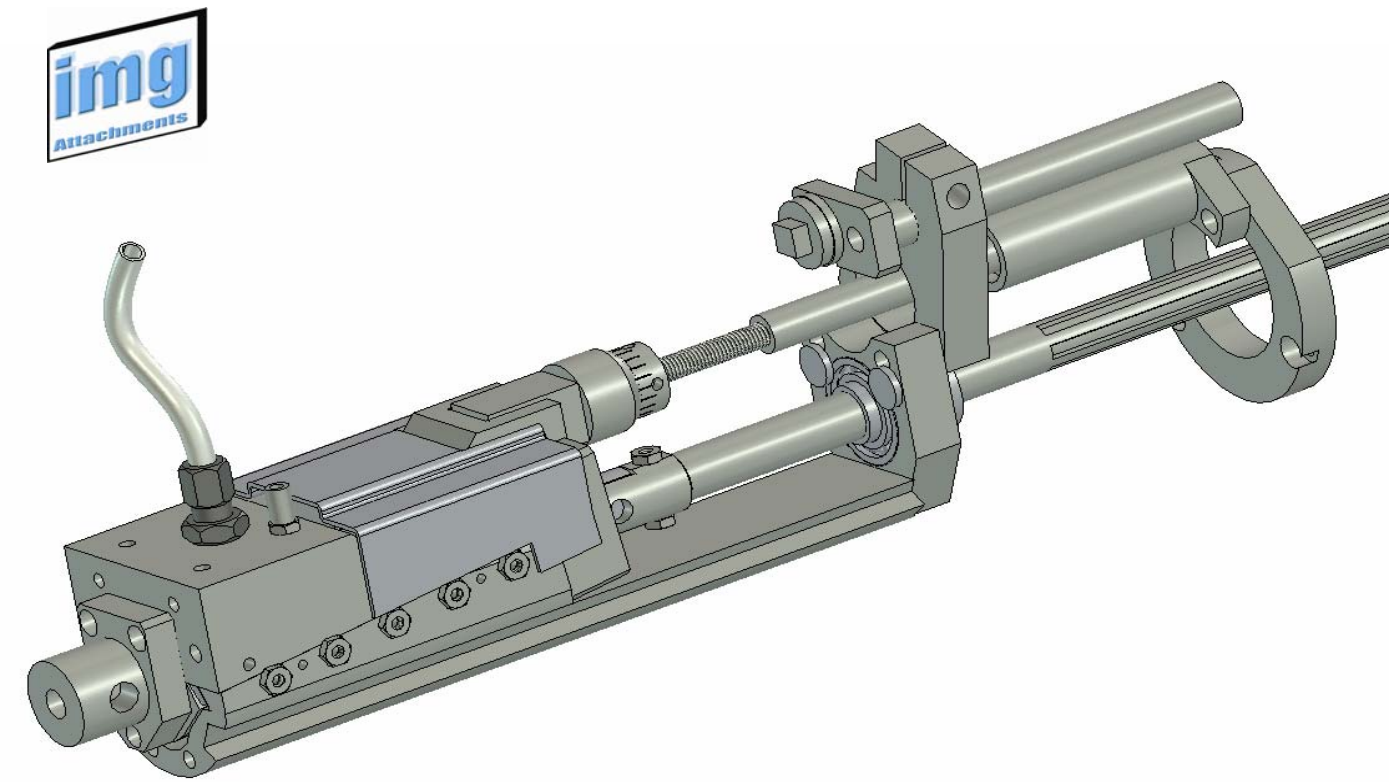




MODELLO MODEL	X°	C	GRUPPO COMPLETO COMPLETE UNIT	PINZE COLLETS
AS20-GS20-GM20	6°	3,50	A311500	ER25
AS25	6°	5,50	A312600	ER25
PRESA DI MOTO GIA' PREDISPOSTA IN MACCHINA DRIVING DEVICE INSTALLED ON THE MACHINE				
GM32-GM35	6°	5,00	A314300	ER32

RECESSITORE ROTANTE A RAMPA
RAMP ROTARY RECESSING ATT.

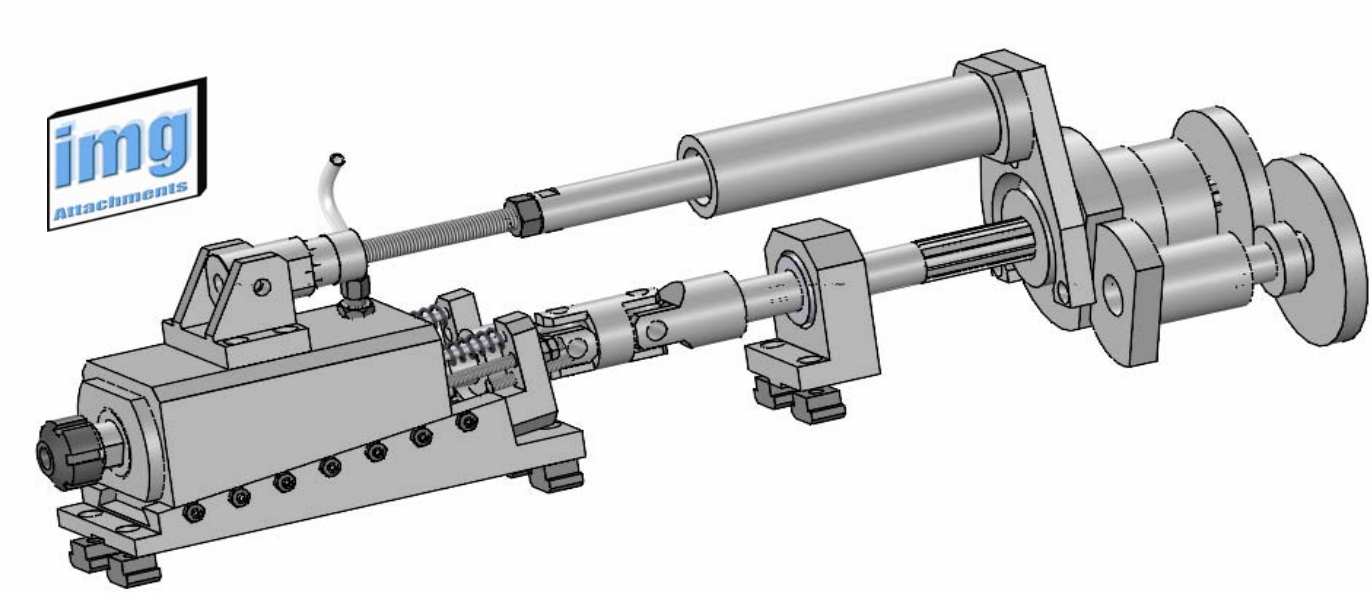
Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla sua frantumazione data dalla fresa.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing.

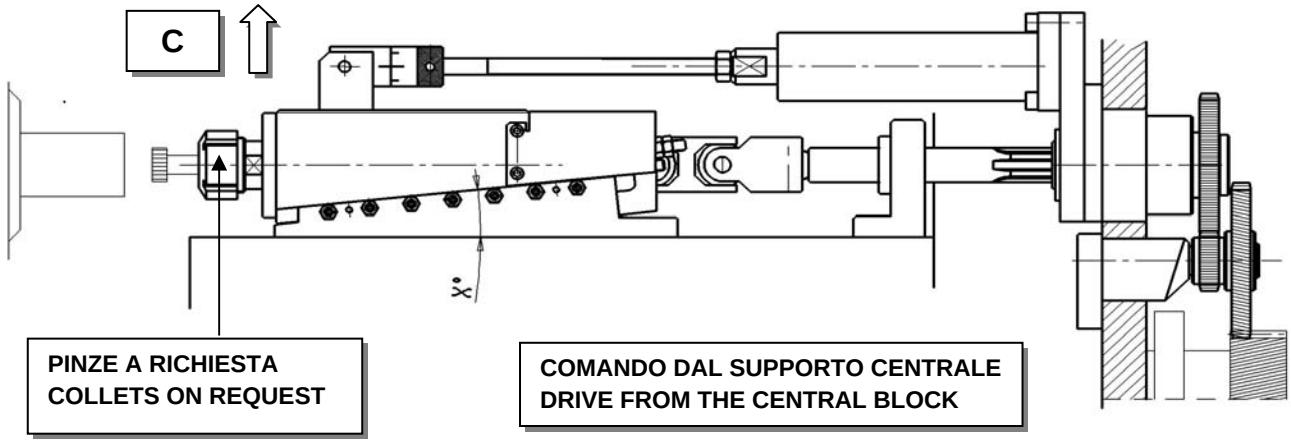


Gildemeister GM16AC
N°A317300

RECESSITORE ROTANTE A RAMPA
RAMP ROTARY RECESSING ATT.

Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla sua frantumazione data dalla fresa.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing.

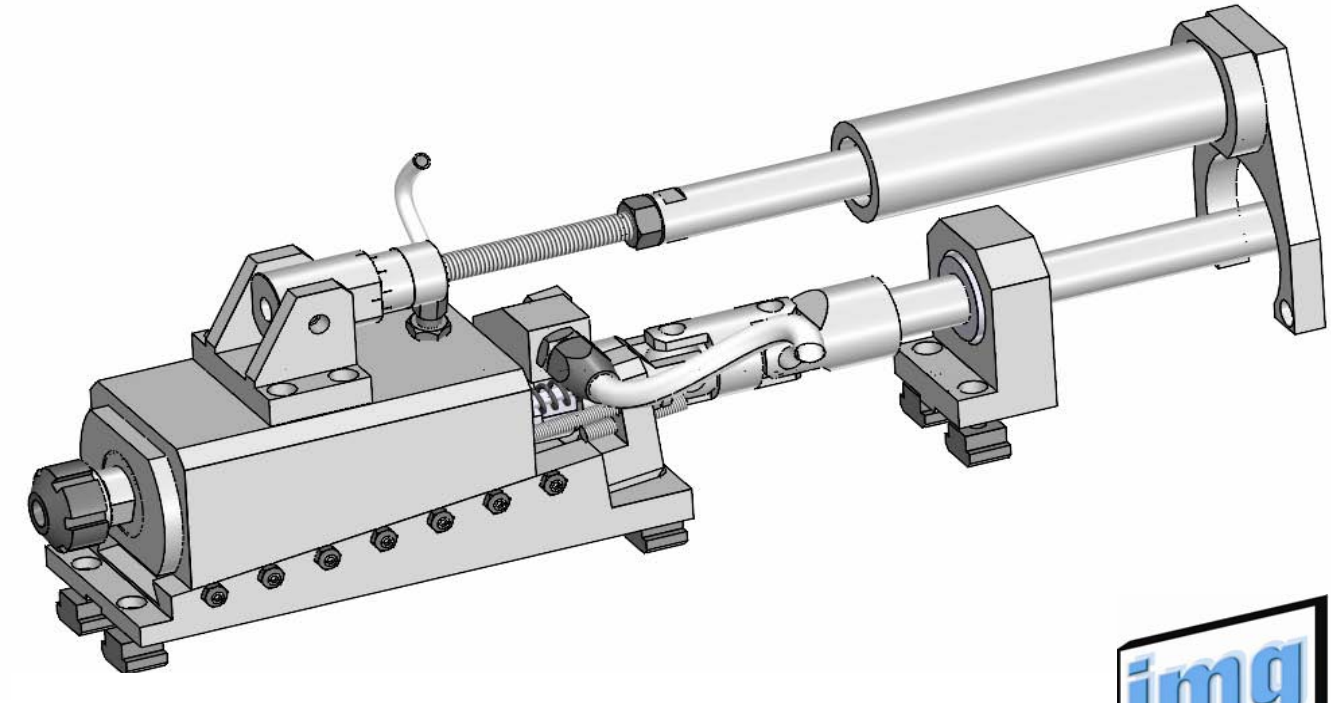


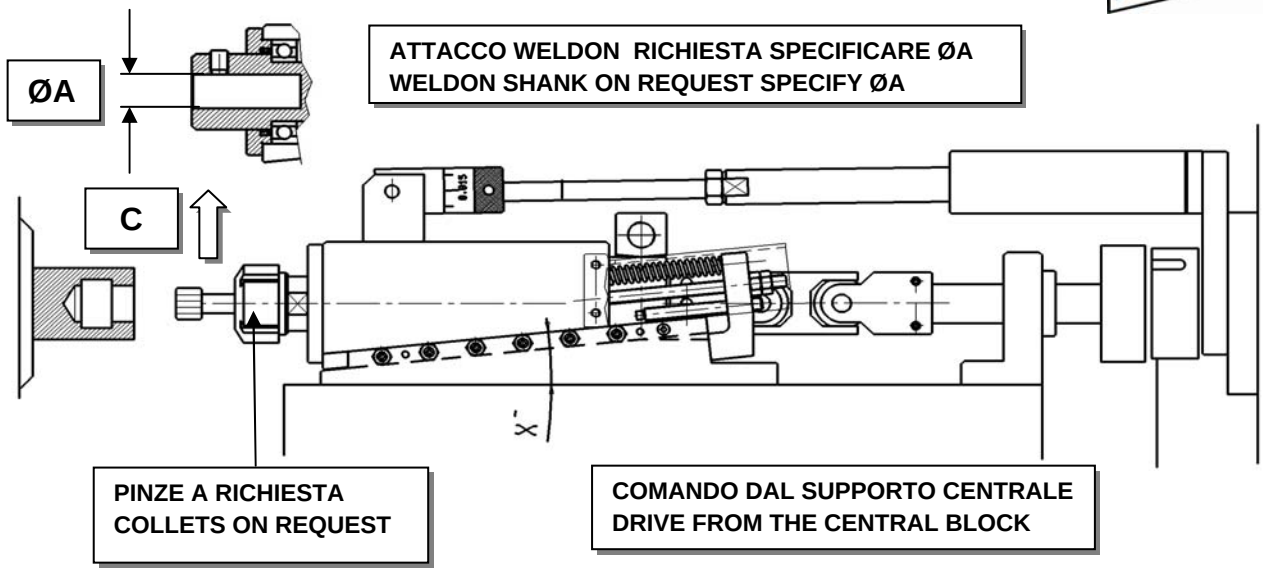


MODELLO MODEL	X°	C	GRUPPO COMPLETO COMPLETE UNIT	PINZE COLLETS
AS32	**6°**	**6,00**	**A314900**	**ER32**
IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,51:1 A RICHIESTA 1,71:1 UNIT IS SUPPLIED WITH RATIO 1,51:1 ON REQUEST 1,71:1				
AS32	**8°**	**6,00**	**A313500**	**ER32**
IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,51:1 A RICHIESTA 1,71:1 UNIT IS SUPPLIED WITH RATIO 1,51:1 ON REQUEST 1,71:1				
AS48 pos.2-3-4-5	**6°**	**6,00**	**A311900**	**ER32**
IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,728:1 A RICHIESTA 1,523:1-2,08:1 UNIT IS SUPPLIED WITH RATIO 1,728:1 ON REQUEST 1,523:1-2,08:1				
AA67	**8°**	**9,00**	**A312900**	**ER40**
IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,9:1 A RICHIESTA 2,07:1 UNIT IS SUPPLIED WITH RATIO 1,9:1 ON REQUEST 2,07:1				

RECESSITORE ROTANTE A RAMPA CON REFRIGERAZIONE INTERNA
RAMP ROTARY RECESSING ATT.WITH COOLANT FOR CORED DRILLS

Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla frantumazione data dalla fresa e dall'alta pressione.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing and hig pressure.



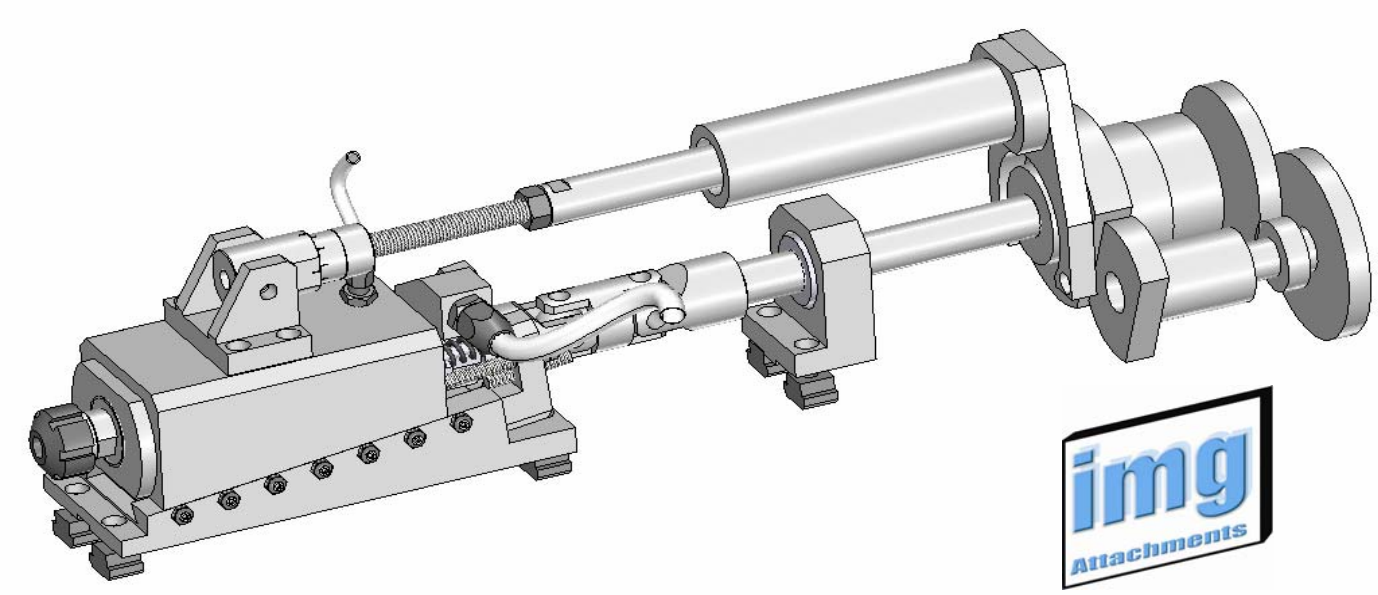


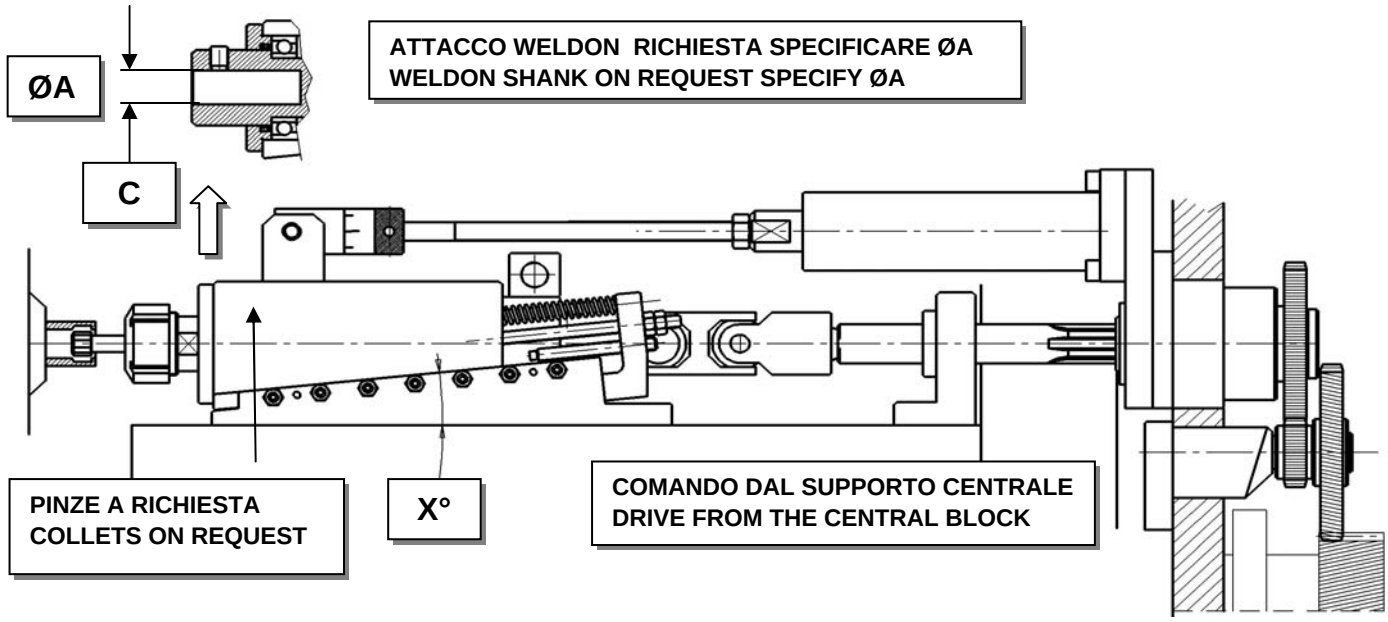
n.b. per la refrigerazione interna e' necessario un impianto supplementare con una pompa di 30bar minimo
For through coolant, it will be necessary to have an indipendent coolant with a minimum of 30 bars pressure,

MODELLO MODEL	X°	C	GRUPPO COMPLETO COMPLETE UNIT	PINZE COLLETS
GM32-GM35	6°	5,00	A316700	ER32

RECESSITORE ROTANTE A RAMPA CON REFRIGERAZIONE INTERNA
RAMP ROTARY RECESSING ATT.WITH COOLANT FOR CORED DRILLS

Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla frantumazione data dalla fresa e dall'alta pressione.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing and hig pressure.



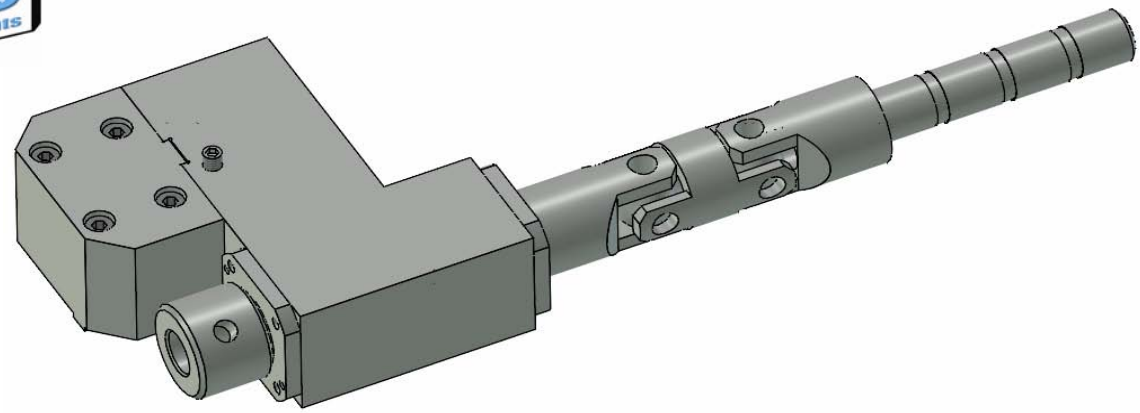


n.b. per la refrigerazione interna e' necessario un impianto supplementare con una pompa di 30bar minimo
For through coolant, it will be necessary to have an indipendent coolant with a minimum of 30 bars pressure,

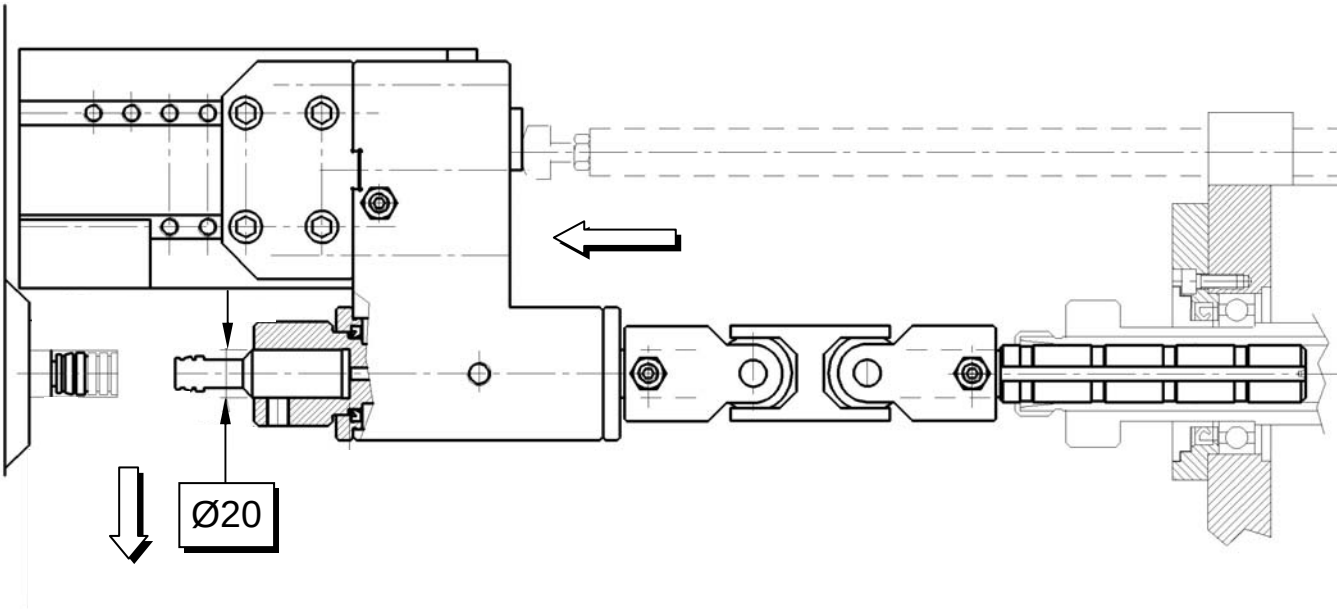
MODELLO MODEL	X°	C	GRUPPO COMPLETO COMPLETE UNIT	PINZE COLLETS
AS48 POS.2-3-4-5	6°	6,00	A316300	ER32
ASH160 POS.2-3-4-5	6°	6,00	A316200	ER32

GRUPPO RECESSITORE ROTANTE DA CARRELLO
ROTARY RECESSING ON RADIAL SLIDES

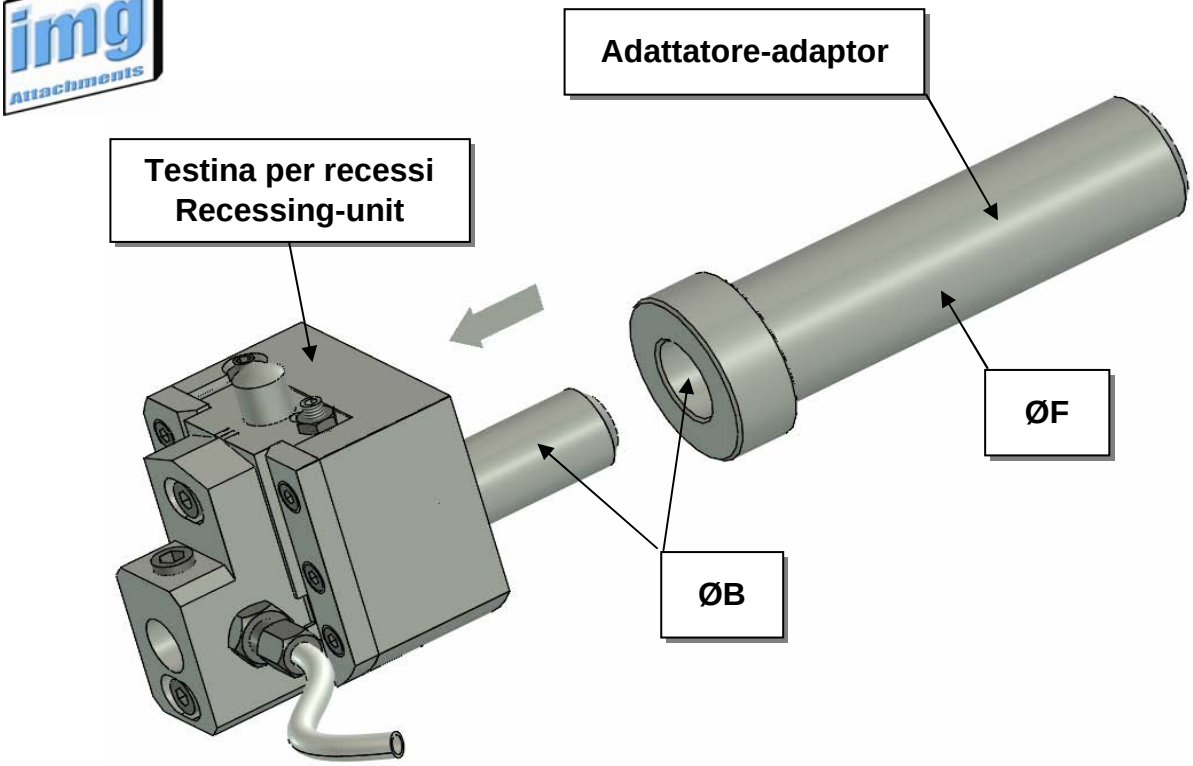
Gruppo particolarmente adatto per lavorazioni interne di materiali a truciolo lungo.
L'espulsione del truciolo viene aiutata dalla sua frantumazione data dalla fresa.
Suitable for internal machining with long chip material. Chip expulsion is facilitate by crushing.

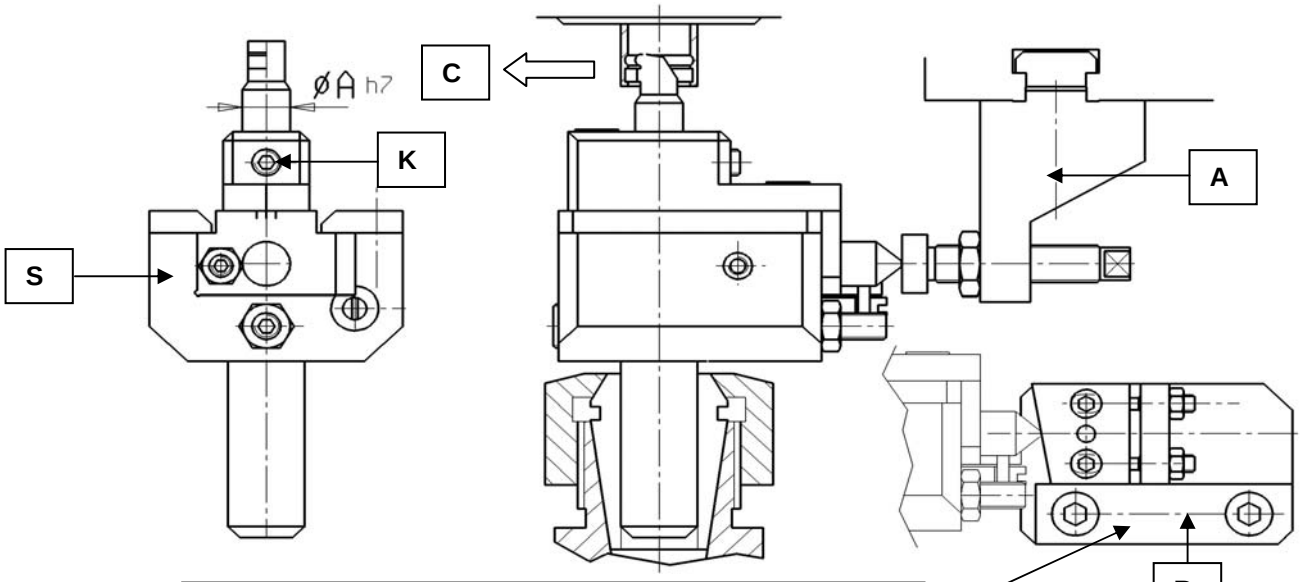


AS20 GS20 GM20 POS.2-4-5
A314500



TESTINE PER RECESSI-PUSH TYPE RECESSING UNIT

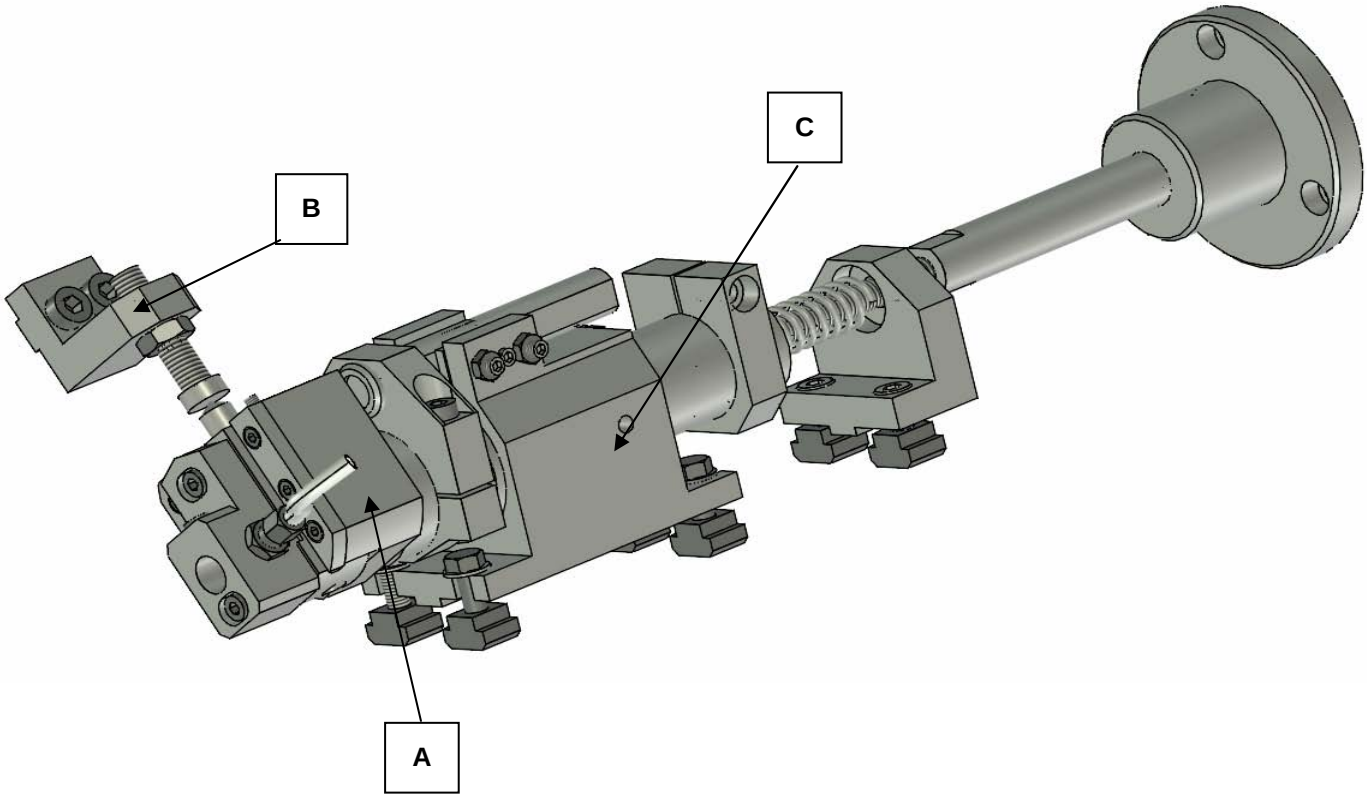




SPINTORE CON DIMA PER TORNITURE CONICHE
PUSH UNIT WITH TEMPLATE FOR TAPERED TURNING

MODELLO MODEL	CORSA C TRAVEL	ØB ØE	ØA A RICHIESTA ON REQUEST	GRUPPO TESTINA RECESSING GROUP N°	SPINTORE TIPO A PUSH UNIT A TYPE N°	SPINTORE TIPO B PUSH UNIT B TYPE N°	ATTACCO ØF SHANK ØF	adattatore adaptor
AS12	9	Ø12	10	957000				
GM16AC; AS16; AS20; GS20; GM20	9	Ø16	10;12;14;16	951701A	951500	952200		
	9	Ø20	10;12;14;16	951710A				
	14	Ø20	14	951400				
GM32-GM35	16	Ø26	18;20	958900	951300	9511100	Ø40	957400

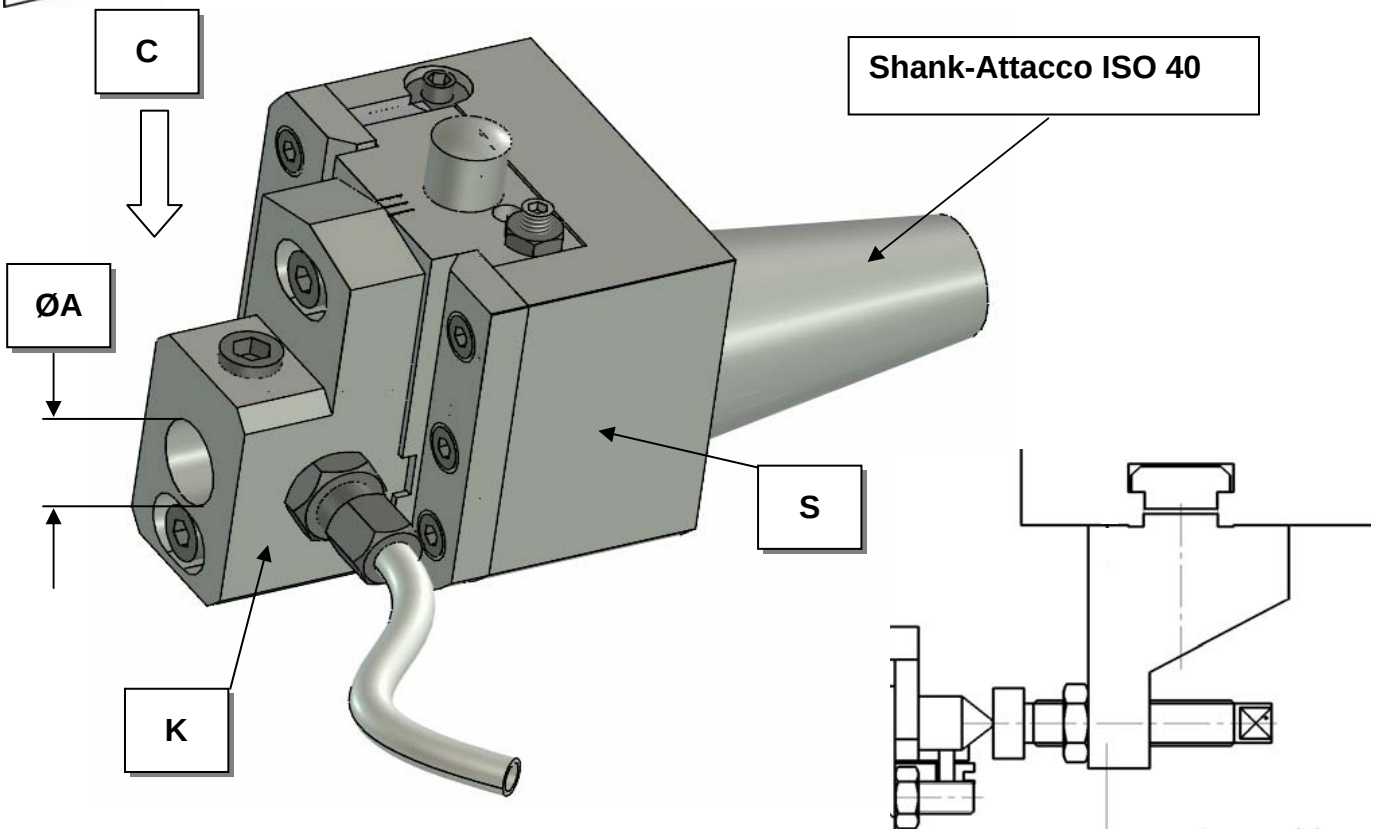
TESTINE PER RECESSI-PUSH TYPE RECESSING UNIT



Gruppo da utilizzare con comando dal supporto centrale e spintore radiale
DRIVEN BY CENTRAL BLOCK

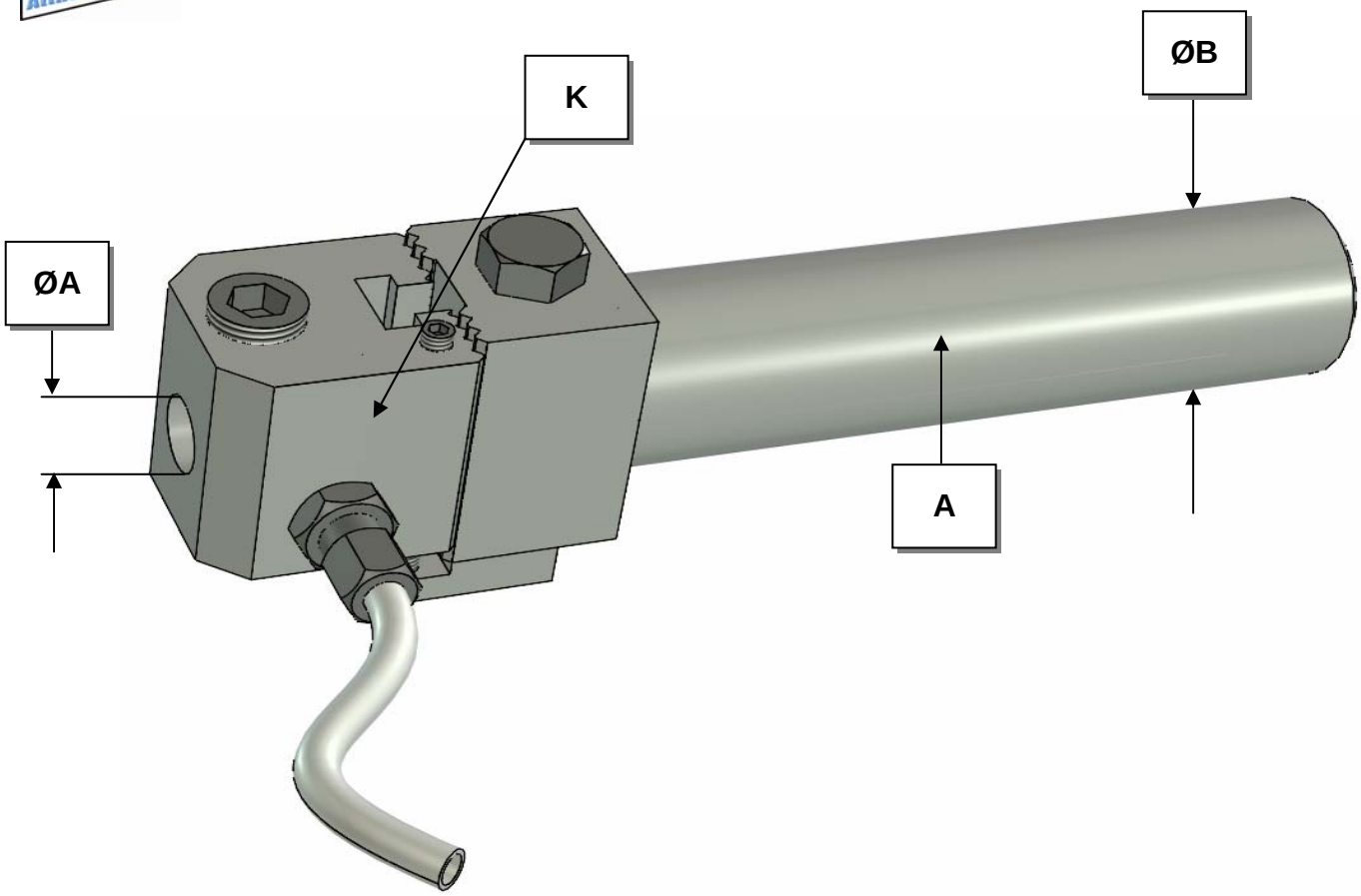
MODELLO MODEL	TESTINA PER RECESSI -A- RECESSING HEAD -A-	SUPPORTO -C- SUPPORT -C-	SPINTORE B PUSH UNIT B N°
AS32	958900	954000	951300
AS48	958900	9510600	950500

TESTINE PER RECESSI-PUSH TYPE RECESSING UNIT



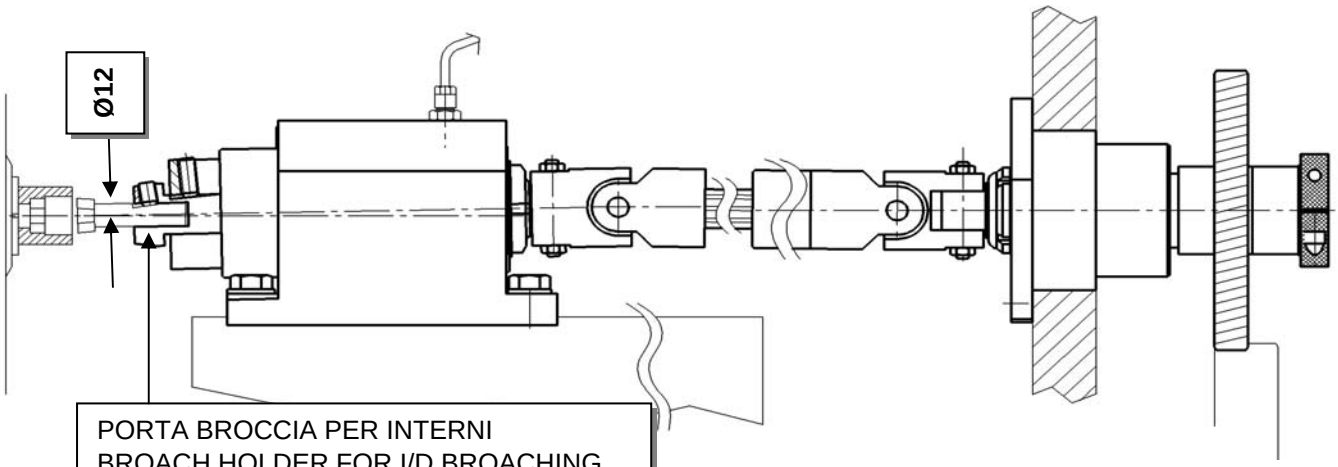
MODELLO MODEL	CORSA C TRAVELC	ATTACCO SHANK	ØA	SUPPORTO(S) + PORTA UTENSILE(K) SUPPORT(S)+ TOOLHOLDER(K) N°	SPINTORE TIPO A PUSH UNIT A TYPE N°
GM32-GM35	16	ISO 40	18 20	958000-1	951300

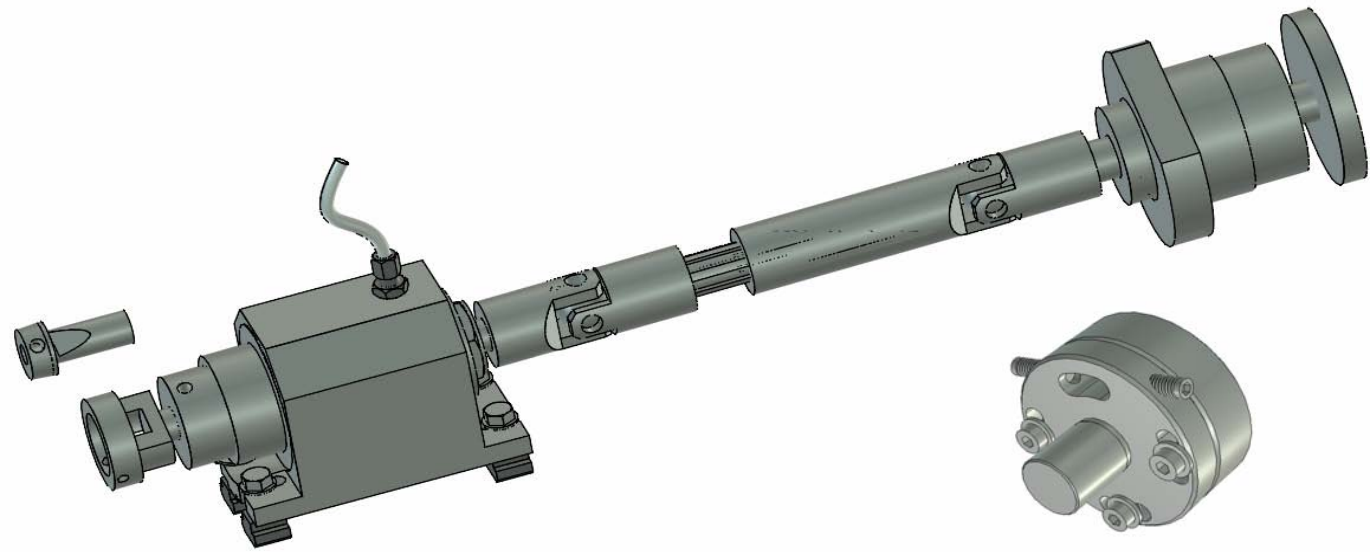
PORTA BARENO MODULARE PER TORNITURE INTERNE
MODULAR TYPE BORING TOOLHOLDER FOR INTERNAL TURNING



MODELLO MODEL	TORRETTA (A) TURRET (A)	ØB	PORTA UTENSILE -K- TOOLHOLDER -K- ATTACCO SHANK ØA		
			Ø16	Ø20	Ø25
AS32-AS25-GM32-GM35	957900	40	*	*	*
AS40-AS48-AA48-AS67-AA67	950700	50		*	*
AS82-AS100	956001A	60		*	*

BROCCIATORE SINCRONO INCLINATO 1°
SYNCRO BROACHING ATT.1° INCLINED



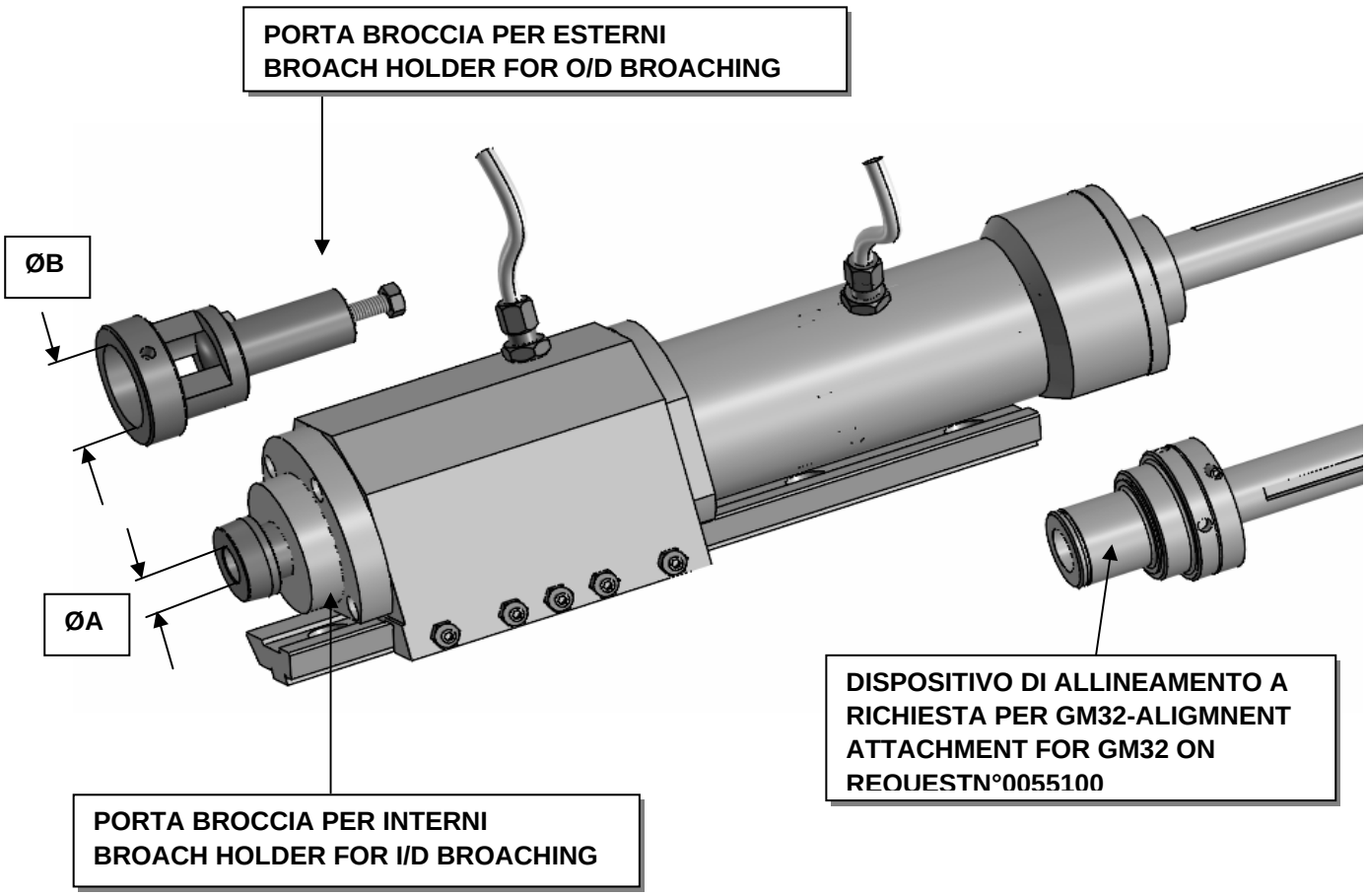


DISPOSITIVO DI ALLINEAMENTO A RICHIESTA **N°0050600**
ALIGNMENT ATTACHMENT ON REQUEST

MODELLO	GRUPPO N°
MODEL	GROUP N°
AS32	0050300
AA32	0052800
AS48	0052100

INCLUSO PORTA BROCCIA PER INTERNI O PER ESTERNI
WITH BROACH HOLDER FOR O/D OR I/D BROACHING

BROCCIATORE INCLINATO 1°
BROACHING ATT.1° INCLINED

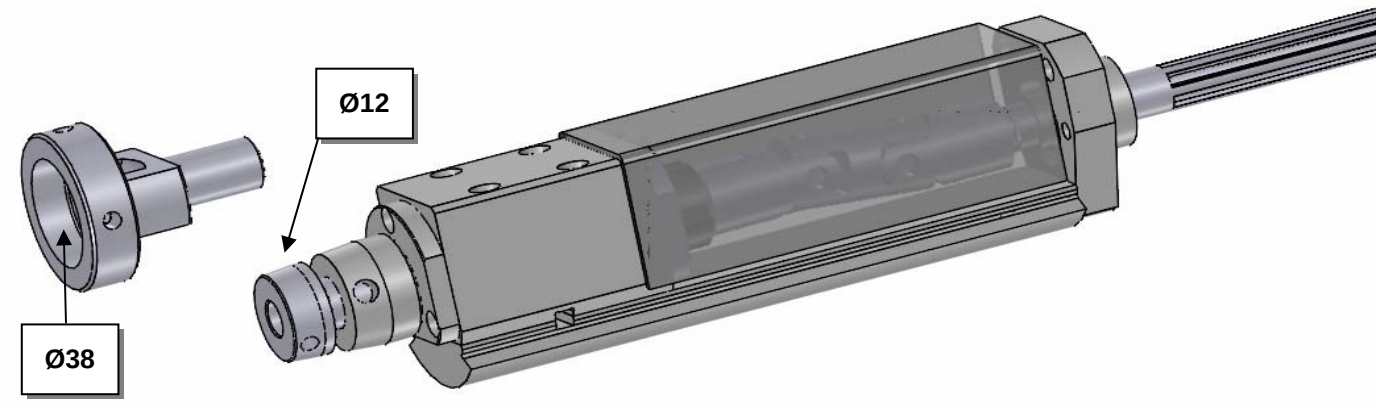


MODELLO	GRUPPO N°	ØA	ØB
MODEL	GROUP N°	12	38
AS20-GS20-GM20	0054700	12	38
GM32-GM35	0054800	16	38-45

INCLUSO PORTA BROCCIA PER INTERNI O PER ESTERNI
WITH BROACH HOLDER FOR O/D OR I/D BROACHING

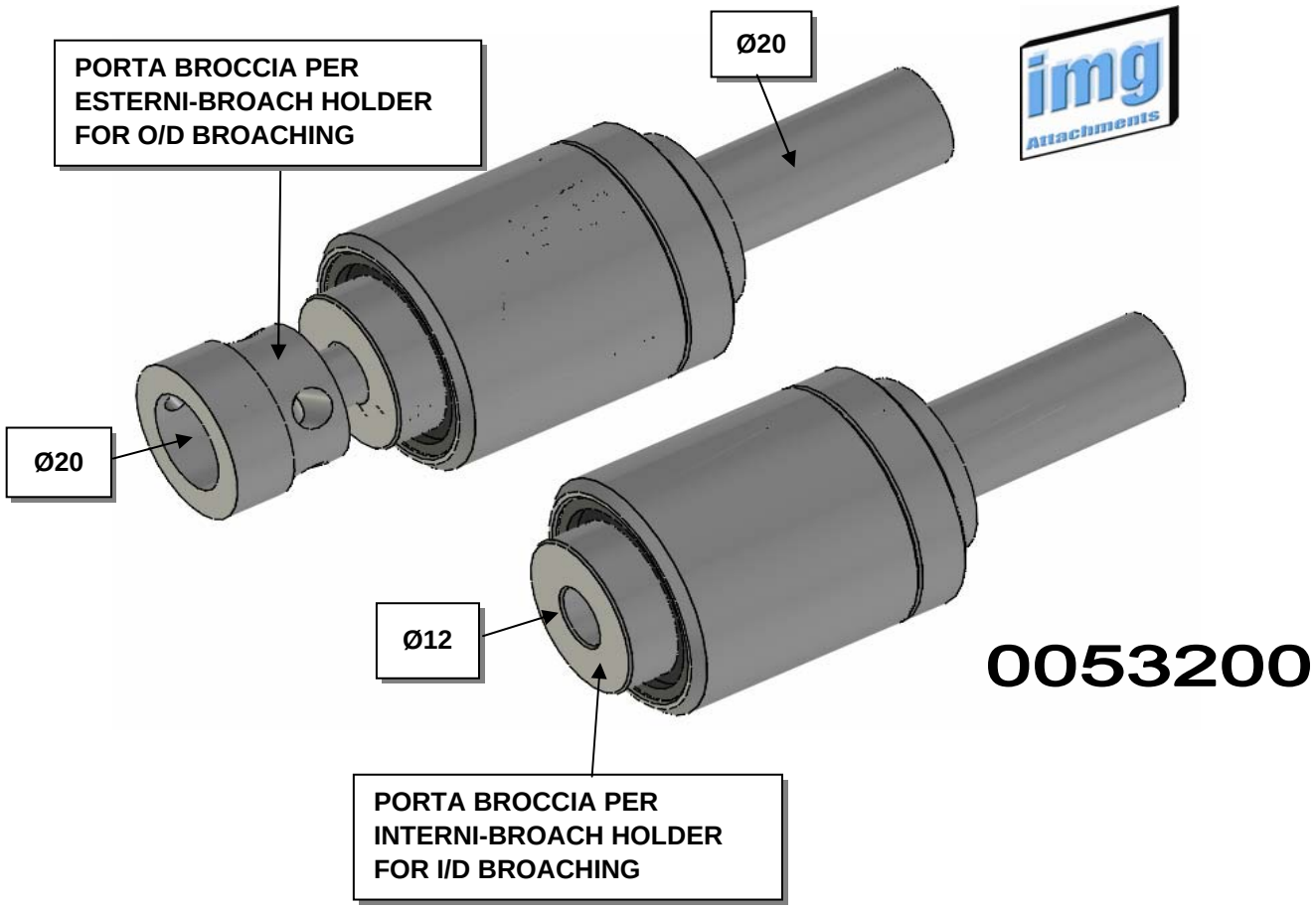
BROCCIATORE
BROACHING ATT.

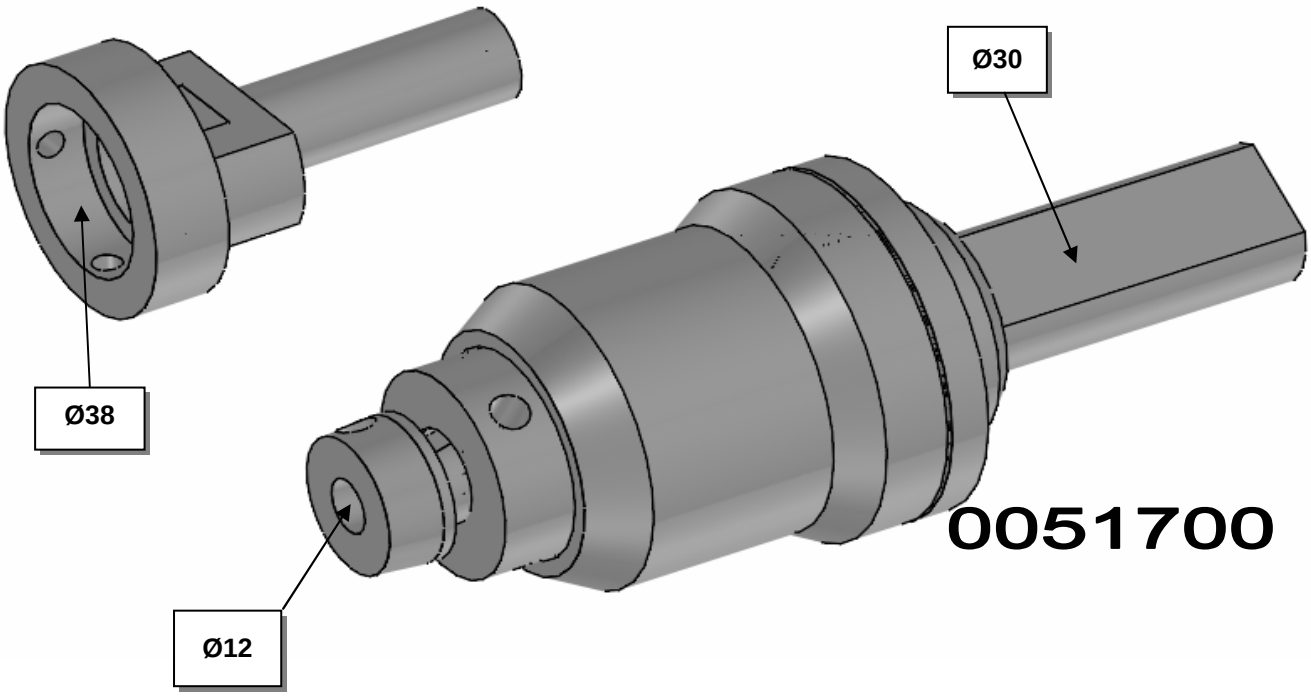
MODELLO	GRUPPO N°
MODEL	GROUP N°
GM16AC	0053300



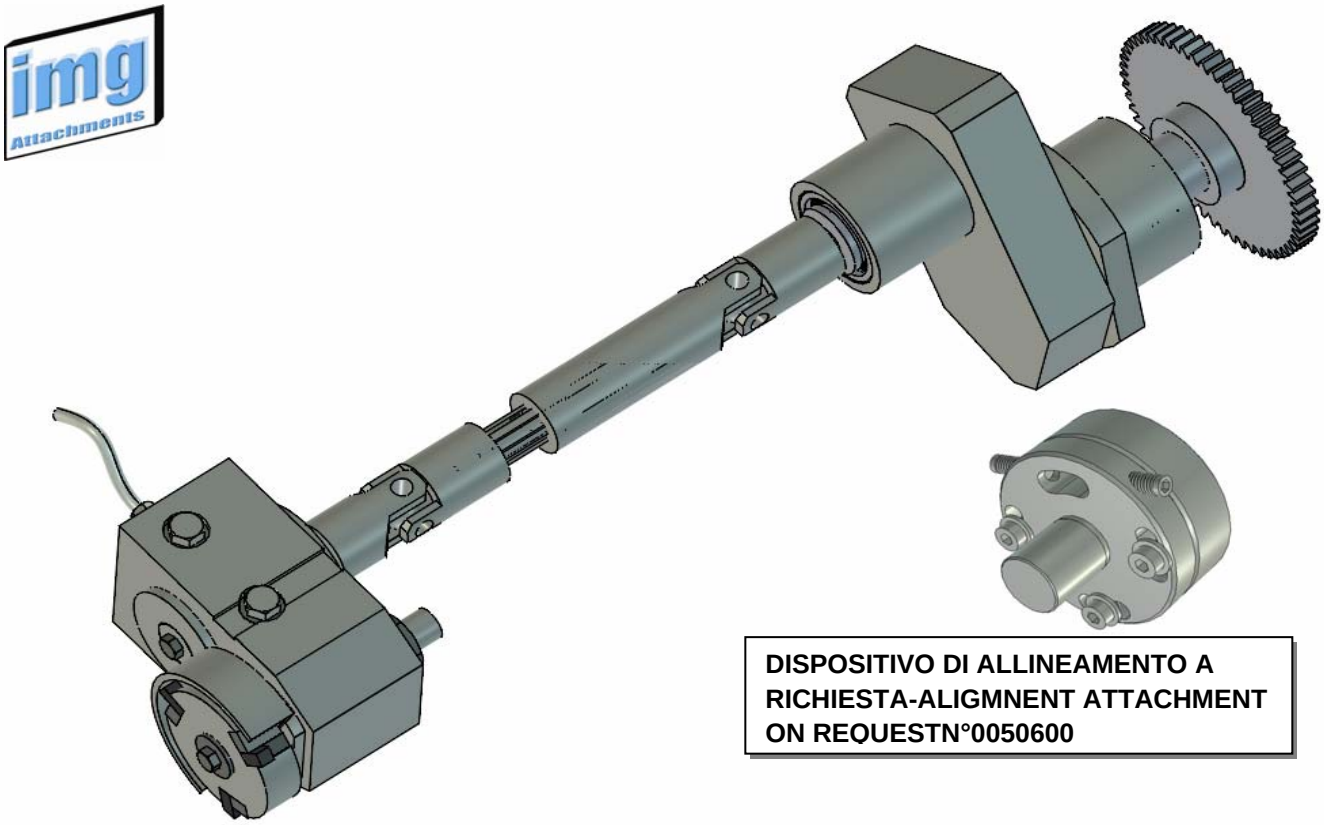
MODELLO	GRUPPO N°
MODEL	GROUP N°
GM16AC	0054300

BROCCIATORE AUTOTRASCINATO
SELF DRIVEN BROACHING ATT.

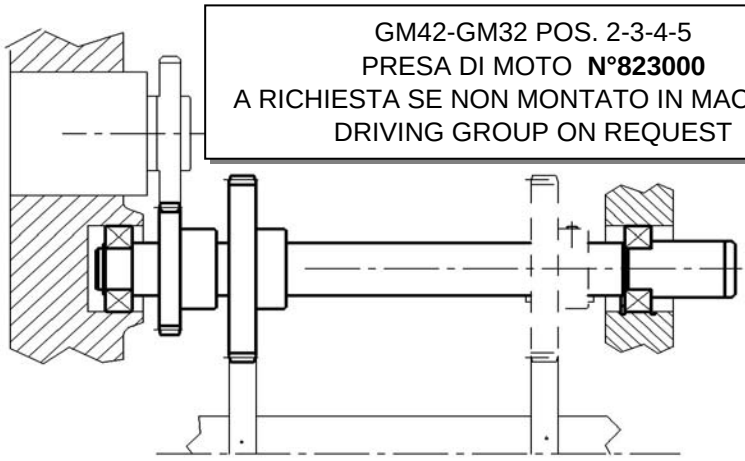




Poligonale fresa filetti e intagli vari
Flat generating thread milling and ball slots att.



DISPOSITIVO DI ALLINEAMENTO A RICHIESTA-ALIGMNENT ATTACHMENT ON REQUESTN°0050600



GM42-GM32 POS. 2-3-4-5
PRESA DI MOTO **N°823000**
A RICHIESTA SE NON MONTATO IN MACCHINA
DRIVING GROUP ON REQUEST

MODELLO-MODEL	GRUPPO-GROUP N°
GM42-GM32 POS. 2-3-4-5	821300

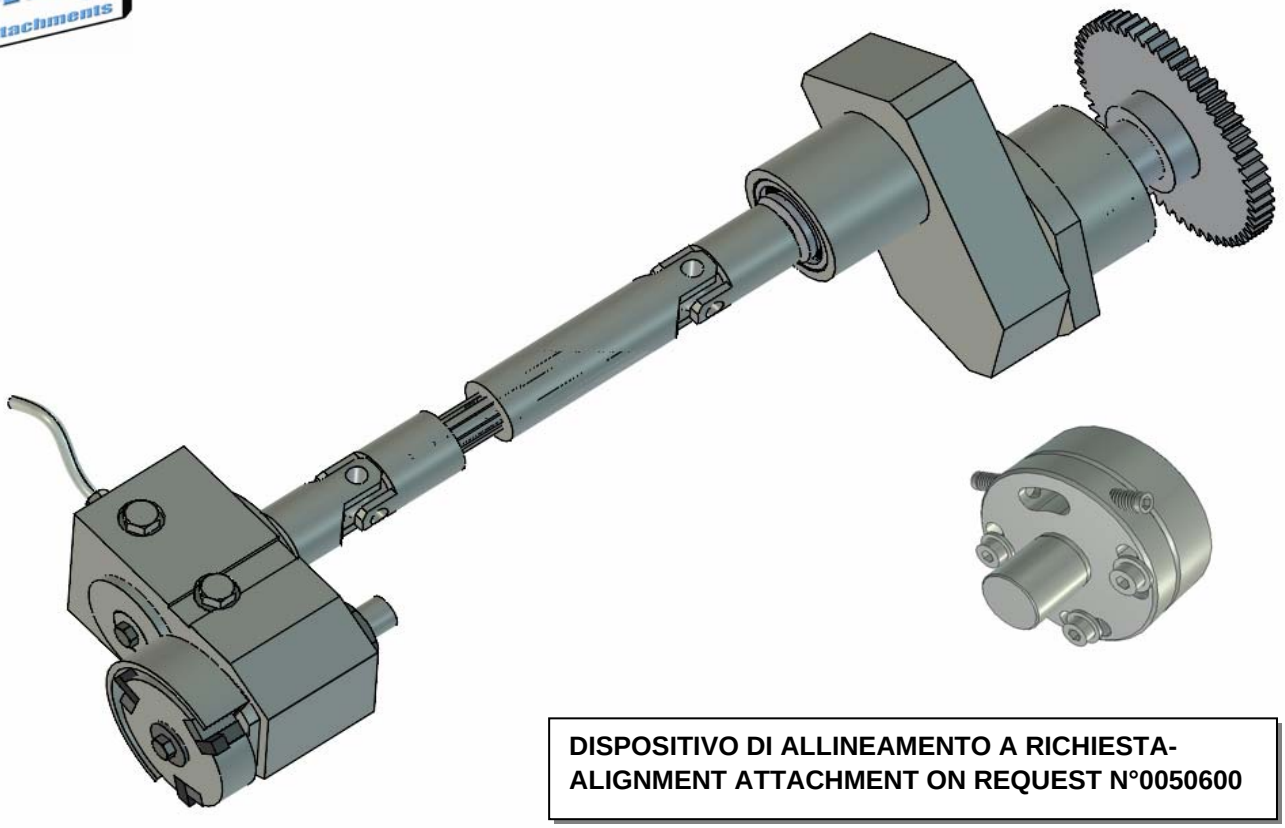
PRESA DI MOTO N°823000
DRIVING GEAR N°823000

IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI O INTAGLI
THE UNIT IS PRESET WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING OR BALL SLOTS

MODELLO-MODEL	GRUPPO-GROUP N°
AS32 POS. 3-4-5	829300

IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI O INTAGLI
THE UNIT IS PRESET WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING OR BALL SLOTS

Poligonale fresa filetti e intagli vari
Flat generating thread milling and ball slots att.



DISPOSITIVO DI ALLINEAMENTO A RICHIESTA-
ALIGNMENT ATTACHMENT ON REQUEST N°0050600

MODELLO-MODEL	GRUPPO-GROUP N°
AA32 POS.3	826300

IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI
THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING

MODELLO-MODEL	GRUPPO-GROUP N°
AS48 POS.4-5	826500

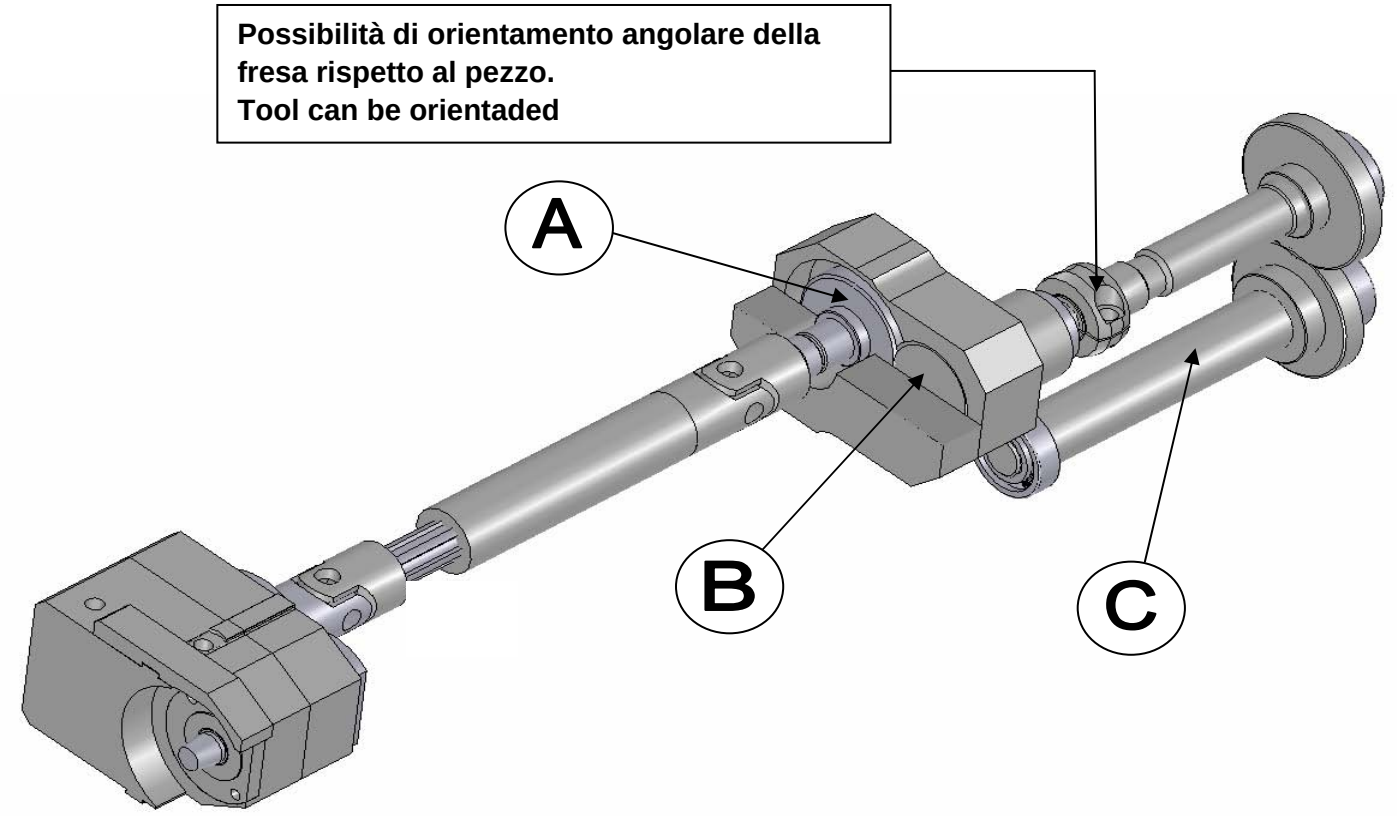
IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI
THE UNIT WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING

MODELLO-MODEL	GRUPPO-GROUP N°
AS67 AS 55 POS. 2-3-4-5	821000

IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI O INTAGLI
THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING OR BALL SLOTS

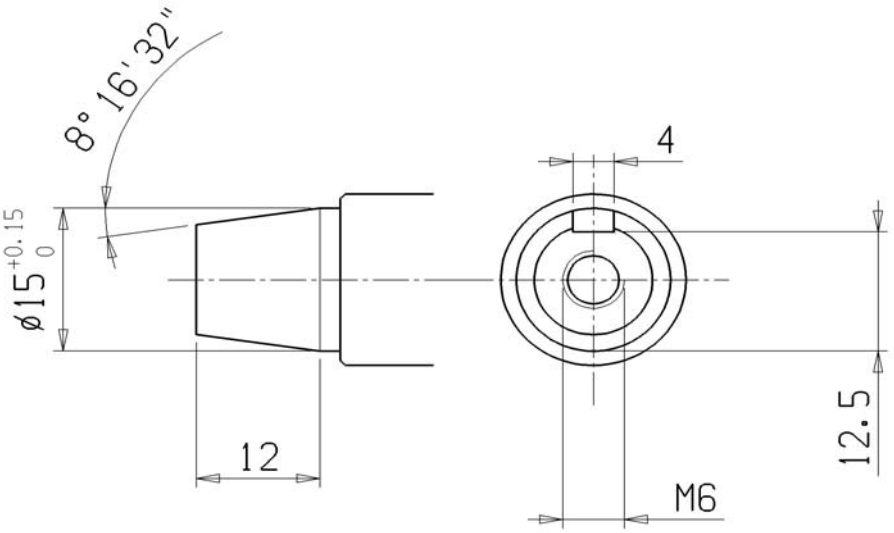
Poligonale fresa filetti
Flat generating thread milling att.

GM16AC pos.2-3-4-5
n°828600

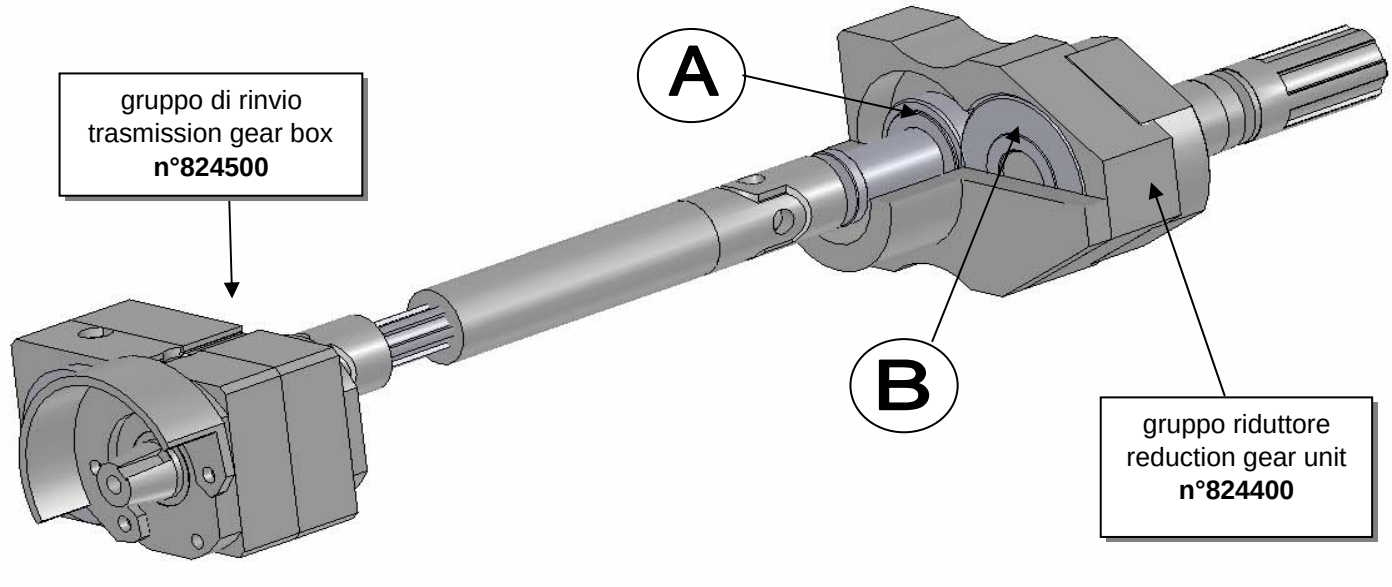


IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI
RUOTE PER POLIGONALE FLAT GENERATING GEARS A+B, 828612+828613
RUOTE PER FRESA FILETI THREAD MILLING GEARS A+B, 828619+828618
THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING

PRESA DI MOTO -C- A RICHIESATA DRIVE GEAR GROUP -C- ON REQUEST N°829000



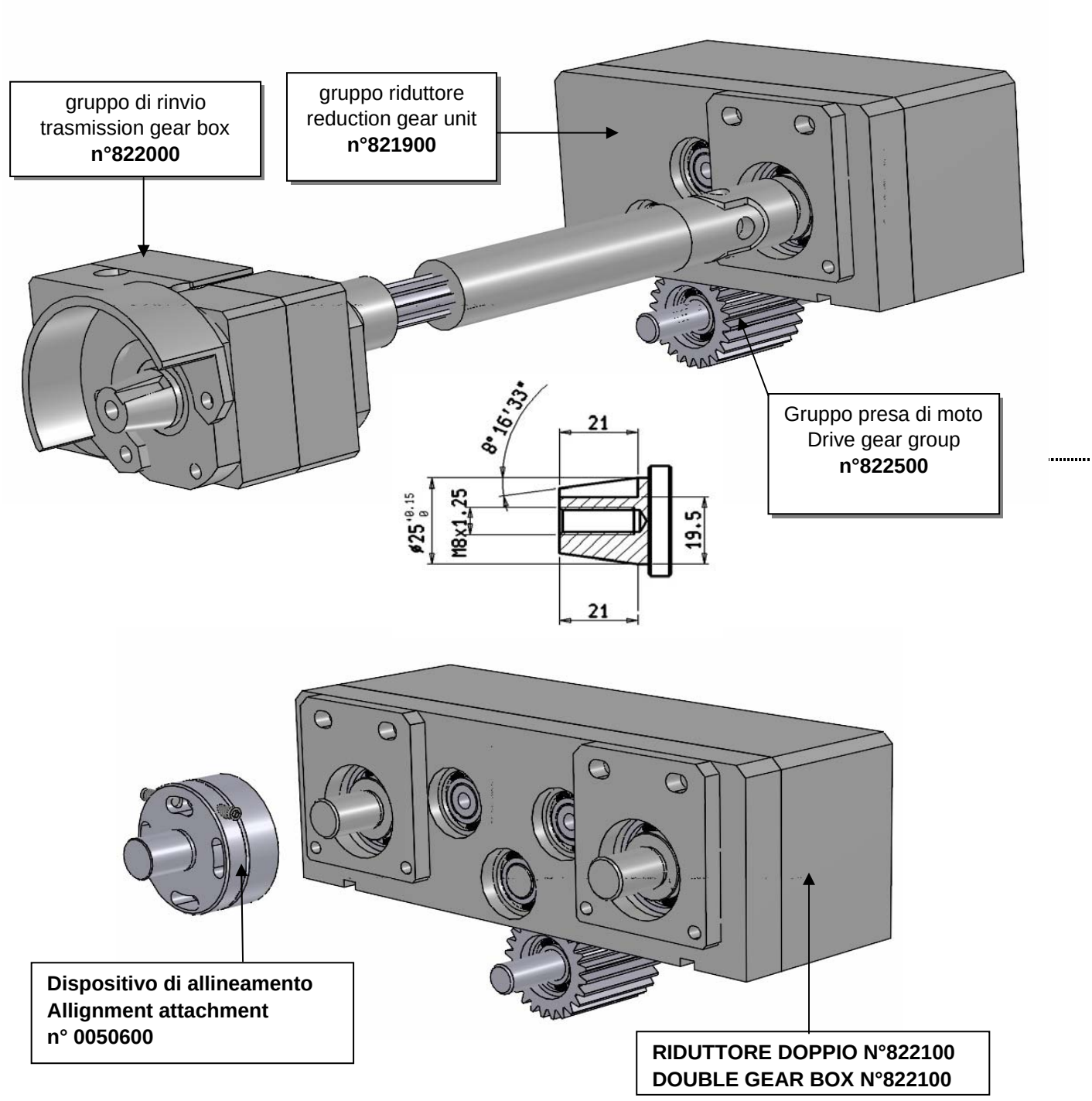
Poligonale fresa filetti
Flat generating thread milling att.



Pos.2
AS20 GS20 GM20 POS. 2

IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI
RUOTE PER POLIGONALE FLAT GENERATING GEARS A+B, 824411+824412
RUOTE PER FRESA FILETI THREAD MILLING GEARS A+B, 824410+824409
THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING

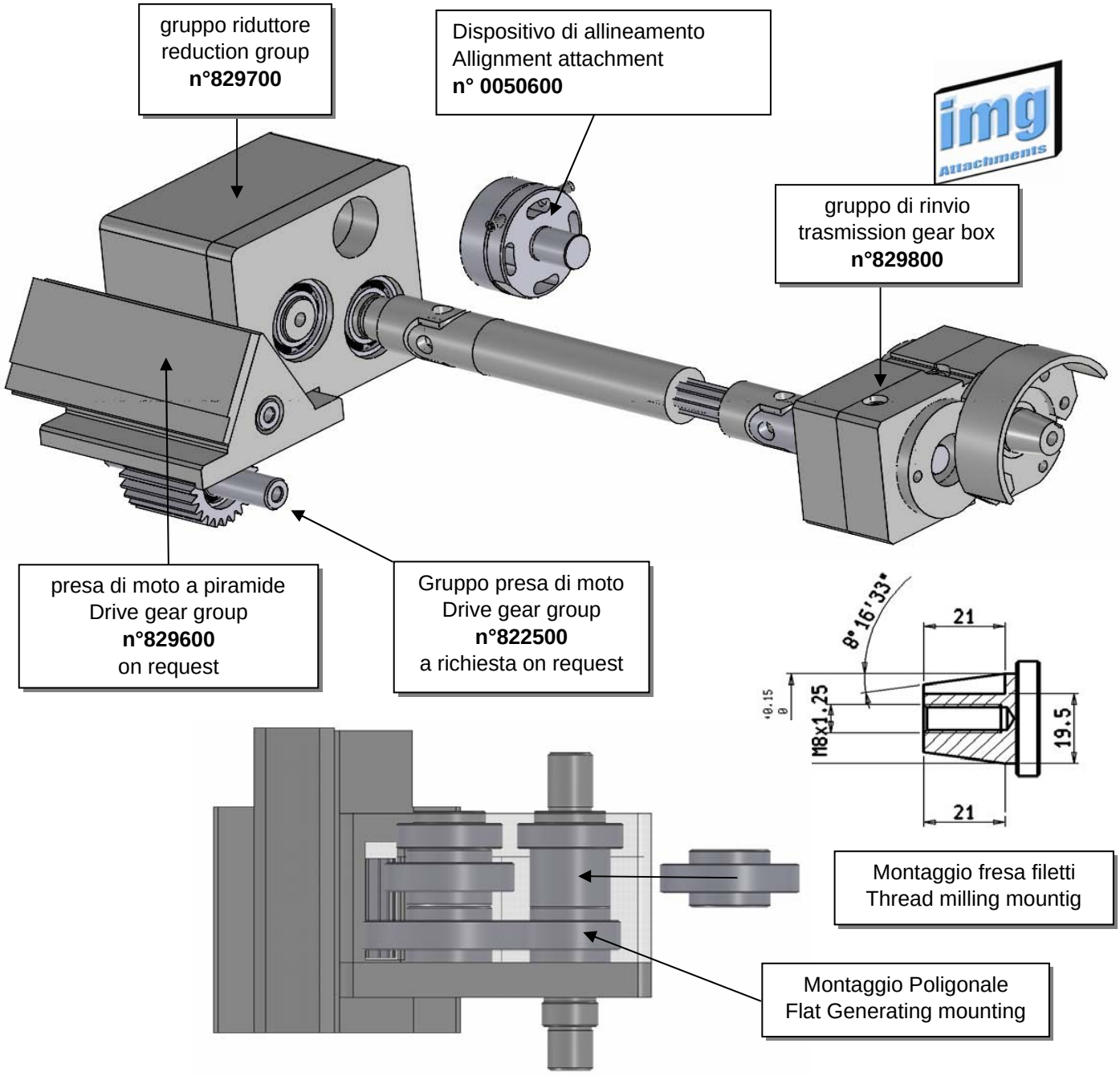
Poligonale e fresa filetti
Flat generating and thread milling att.
AS20 GS20 GM20 POS. 4-5



IL GRUPPO E' FORNITO SENZA PRESA DI MOTO N°822500
A RICHIESTA SE NON MONTATA IN MACCHINA
UNIT IS SUPPLIED WITHOUT DRIVING GEAR N°822500 ON REQUEST

Il gruppo poligonale e fresa filetti può essere montato indifferentemente in pos.4 o 5.
Per la trasformazione da fresa filetti a poligonale e viceversa occorre sostituire un ingranaggio
The attachment can be mounted both in 4th or 5th station
to switch from flat generating to thread milling and back it is necessary to replace one gear in the gear box

POLIGONALE FRESA FILETTI
FLAT GENERATING,THREAD MILLING ATT.
AS20 GS20 GM20 POS. 4-5



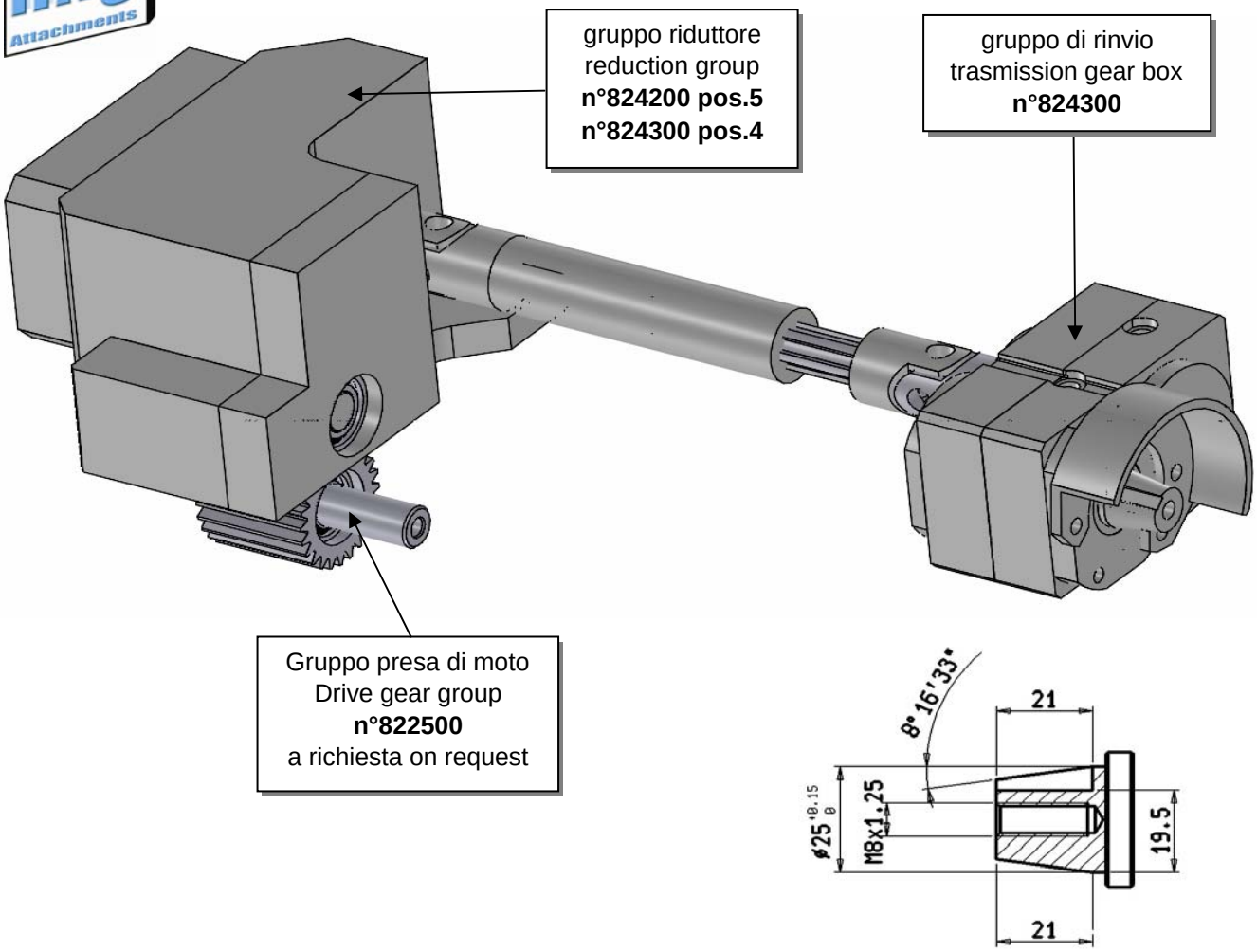
Il gruppo poligonale e fresa filetti può essere montato indifferentemente in pos.4 o 5.
Per la trasformazione da fresa filetti a poligonale e viceversa occorre sostituire un ingranaggio
The attachment can be mounted both in 4th or 5th station
to switch from flat generating to thread milling and back it is necessary to replace one gear in the gear box

IL GRUPPO E' FORNITO SENZA PRESA DI MOTO N°822500-829600
A RICHIESTA SE NON MONTATA IN MACCHINA
UNIT IS SUPPLIED WITHOUT DRIVING GEAR N°822500 ON REQUEST

DISPOSITIVO DI ALLINEAMENTO A RICHIESTA COMANDO ASSIALE A RICHIESTA
ANGULAR ALIGNMENT DEVICE ON REQUEST

COMANDO ASSIALE A RICHIESTA
INDIPENDENT AXIAL DIVING DEVICE ON REQUEST

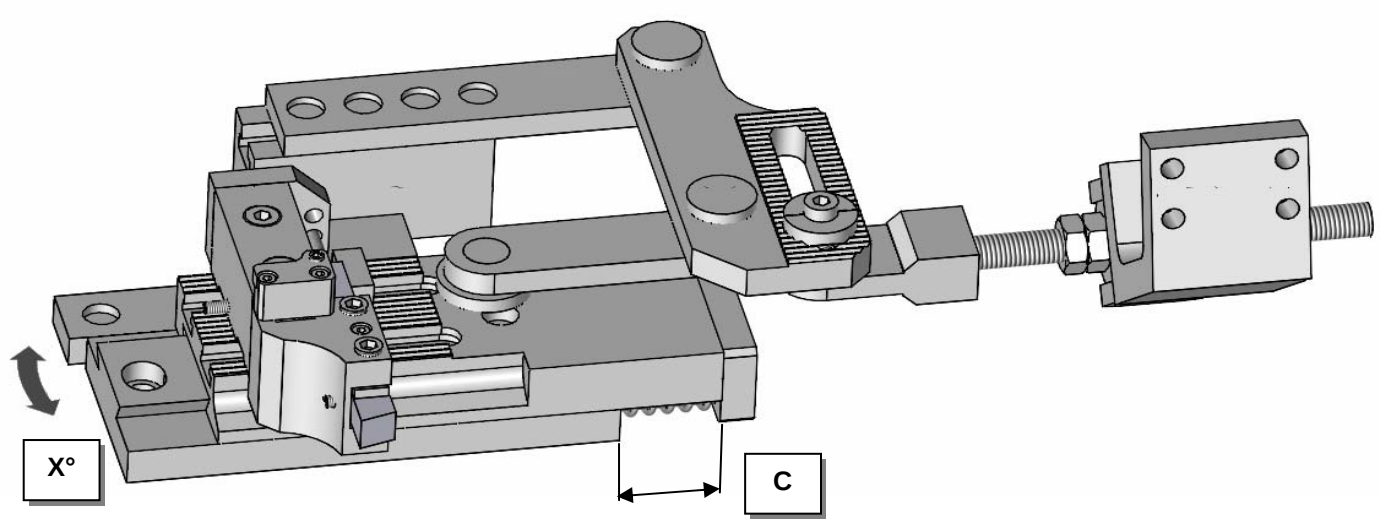
POLIGONALE FRESA FILETTI
FLAT GENERATING,THREAD MILLING ATT.
AS16 pos.4-5

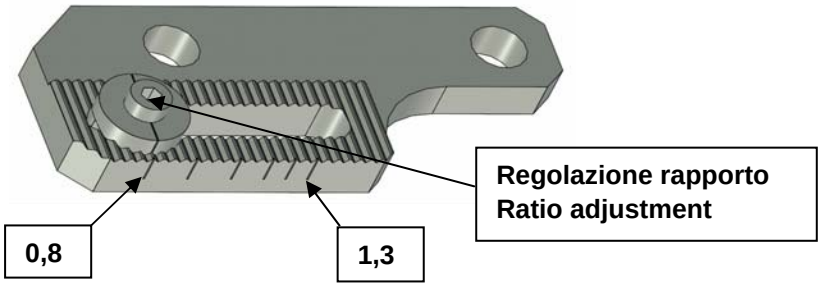


IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI
THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERETING OR THREAD MILLING
IL GRUPPO E' FORNITO SENZA PRESA DI MOTO N°822500

UNIT IS SUPPLIED WITHOUT DRIVING GEAR N°822500

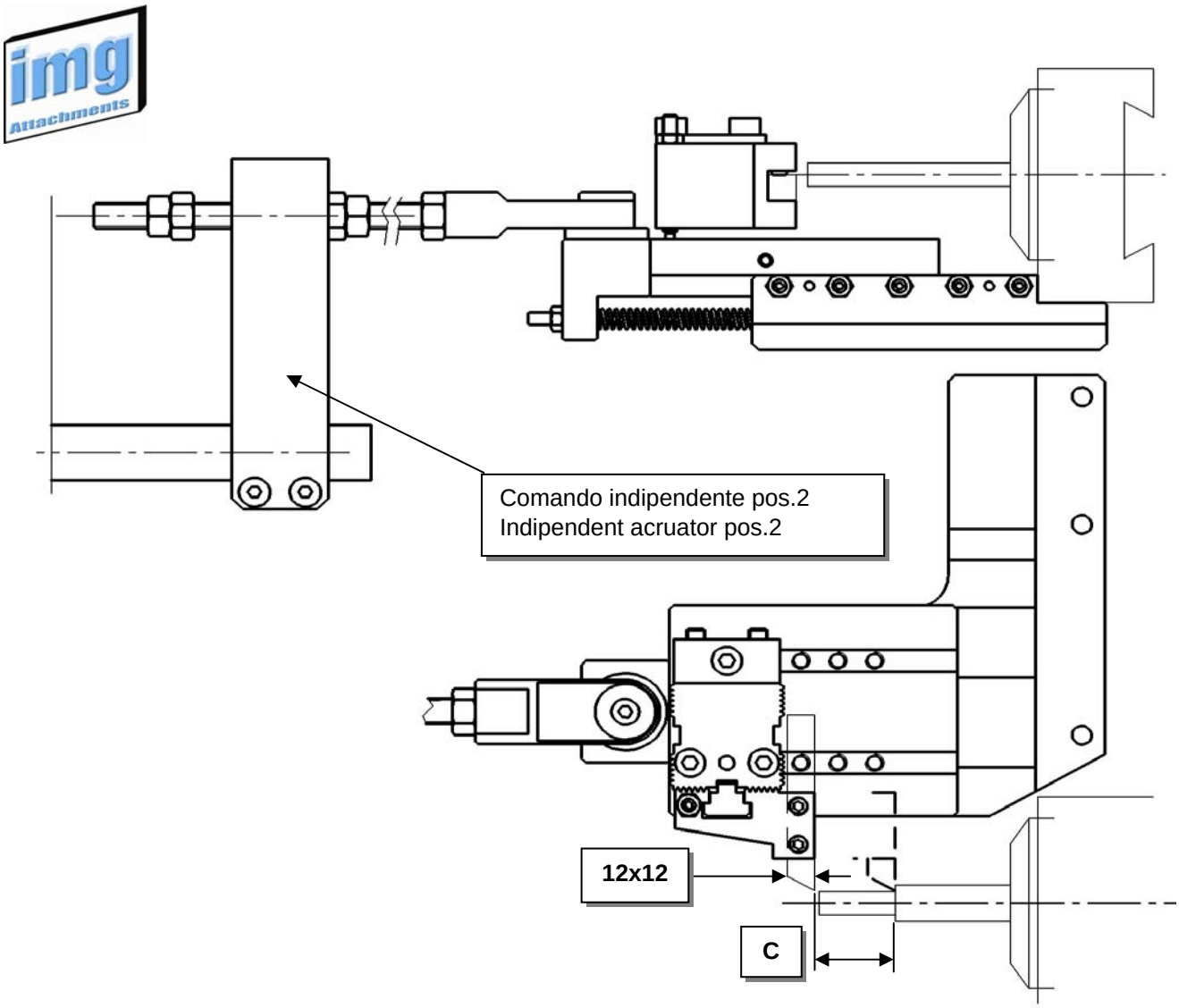
SLITTE PER TORNITURE ASSIALI
LONG TURNING SLIDES





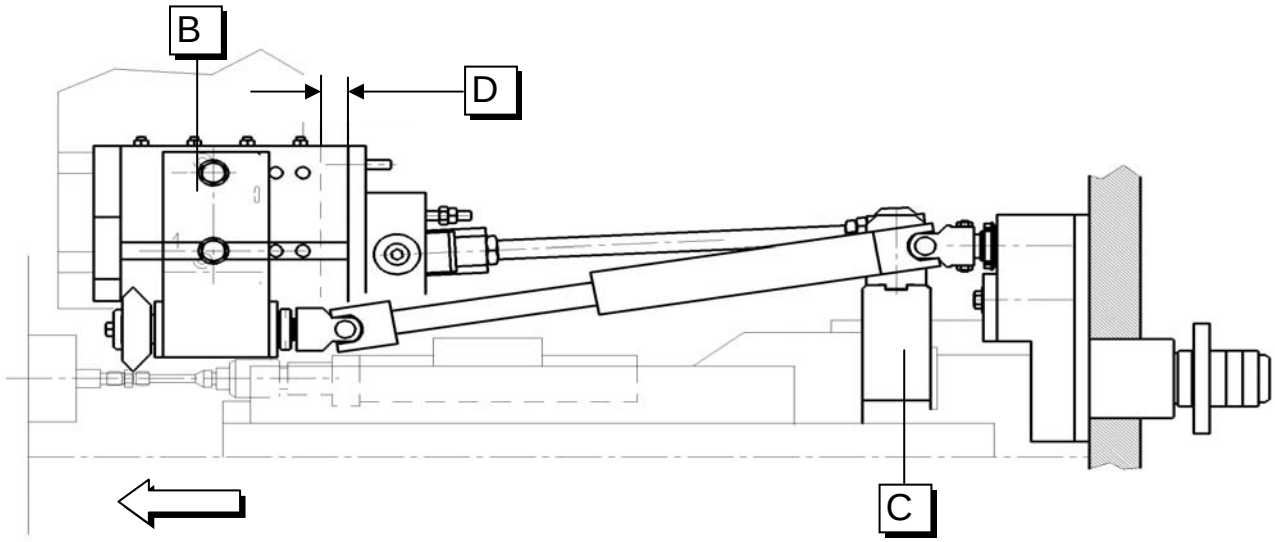
MODELLO MODEL	pos.	GRUPPO SLITTA UNIT SLIDE	COMANDO ACTUATOR	C	X°	RAPPORTO RATIO
AS32	2	971700	971800	80	8°	MIN 1,5 MAX 2,6
	3	971700	979100	80	8°	MIN 1,5 MAX 2,6
	2	976500	9712200	100	3°	MIN 0,8 MAX 1,3
	3	976500	976600	100	3°	MIN 0,8 MAX 1,3
	1	972900	974700	80	8°	MIN 1,5 MAX 2,6
	4	972900	974800	80	8°	MIN 1,5 MAX 2,6
AA32	2	972900	973008A	80	8°	MIN 1,5 MAX 2,6
	6	972900	973004A	80	8°	MIN 1,5 MAX 2,6
	3	971700	973008A	80	8°	MIN 1,5 MAX 2,6
	7	971700	973004A	80	8°	MIN 1,5 MAX 2,6
	3	976500	976400	100	3°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
AA48	3	970500	977300-1	80	8°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
	3	977500	977400	100	3°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
	3	9711400	977400	120	3°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
AS48	3	970500	970600	80	8°	1:1
	3	970500	977300-1	80	8°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
	2	970500	973800	80	8°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
	3	977500	977800	100	3°	MIN 0,8 MAX 1,3
	3	9711400	977800	120	3°	MIN 0,8 MAX 1,3
AS67	2	970300	970400	80	5°	MIN 1,5 MAX 2,6
	3	970300	973600	80	5°	MIN 1,5 MAX 2,6
	5	970300	973700	100	5°	MIN 0,8 MAX 1,3
	3	974500	9710400	120	3°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6
AA67	3	974500	9711300	120	3°	MIN 0,8 MAX 1,3-MIN 1,5 MAX 2,6

SLITTE PER TORNITURE ASSIALI SPECIALE POS.3
SPECIAL LONG TURNING SLIDES POS.3



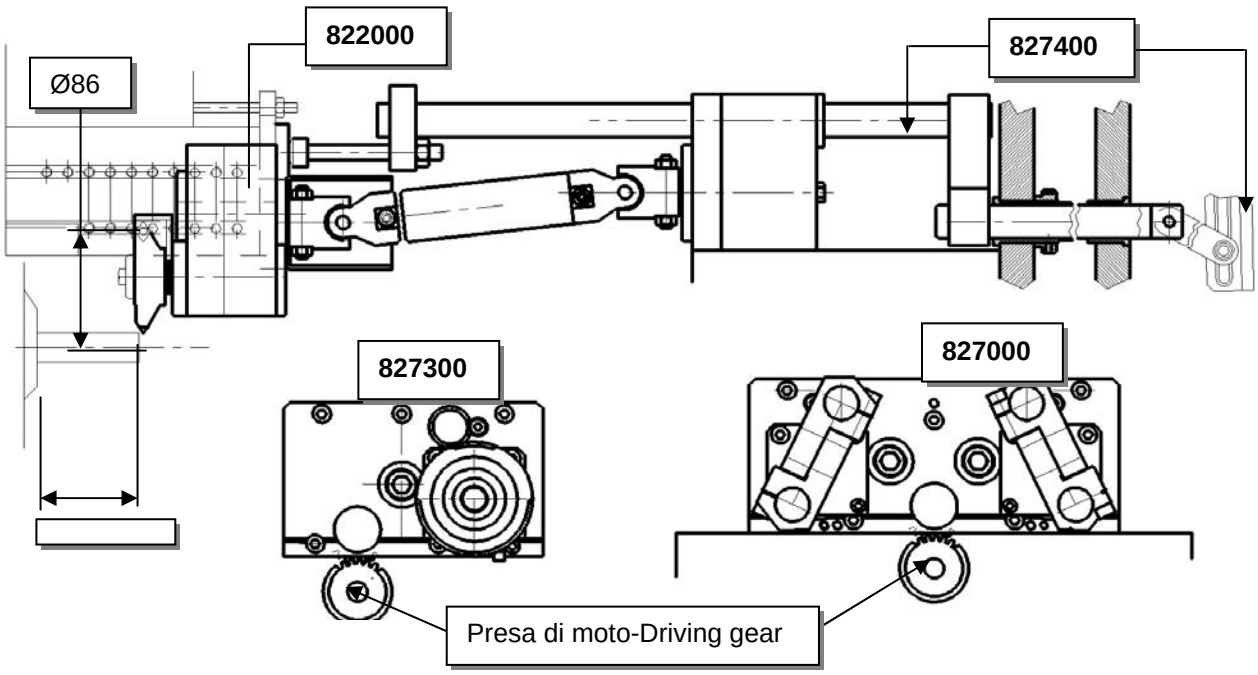
MODELLO MODEL	pos.	GRUPPO SLITTA UNIT SLIDE	C	X°
AS20-GS20-GM20	3	9710800	35	0°

GRUPPO POLIGON IN PASSATA ASSIALE
POLYGONAL ATT. FOR AXIAL TRAVEL



MODELLO MODEL	POS.	D	POLIGONALE+SLITTA+COMANDO POLYGON+SLIDE+ACTUATOR
AA32	3	25	827900
AA48	3	36	828000

GRUPPO POLIGONALE IN PASSATA ASSIALE
POLYGON ATT. FOR AXIAL TRAVEL



MODELLO MODEL	GRUPPO DI TRASMISSION GEAR BOX	RIDUTTORE REDUCTION GEAR UNIT	RIDUTTORE REDUCTION GEAR UNIT	COMANDO ACTUATOR
AS20-GS20-GM20 POS. 4-5	822000	827300	827000	827400

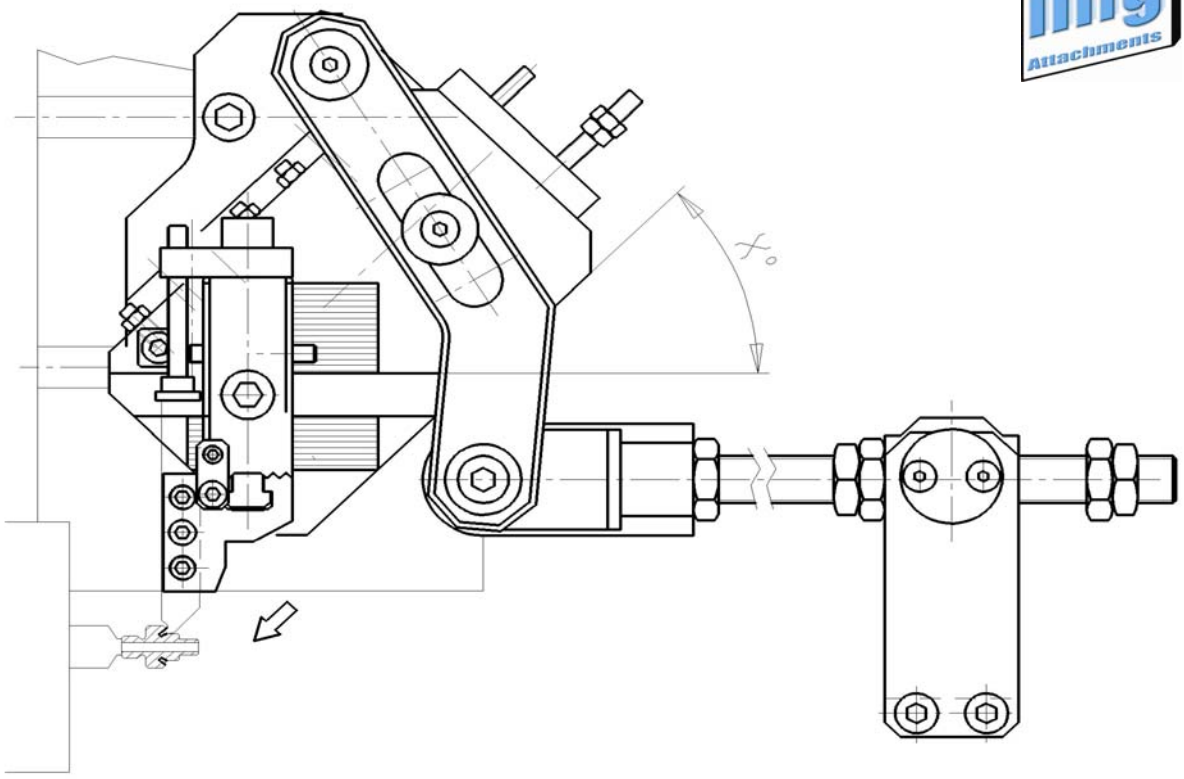
IL GRUPPO E' PREDISPOSTO CON RUOTE PER POLIGONALE O FRESA FILETTI

THE UNIT IS SUPPLIED WITH A SET OF GEARS FOR FLAT GENERATING OR THREAD MILLING

IL GRUPPO E' FORNITO SENZA PRESA DI MOTO N°822500

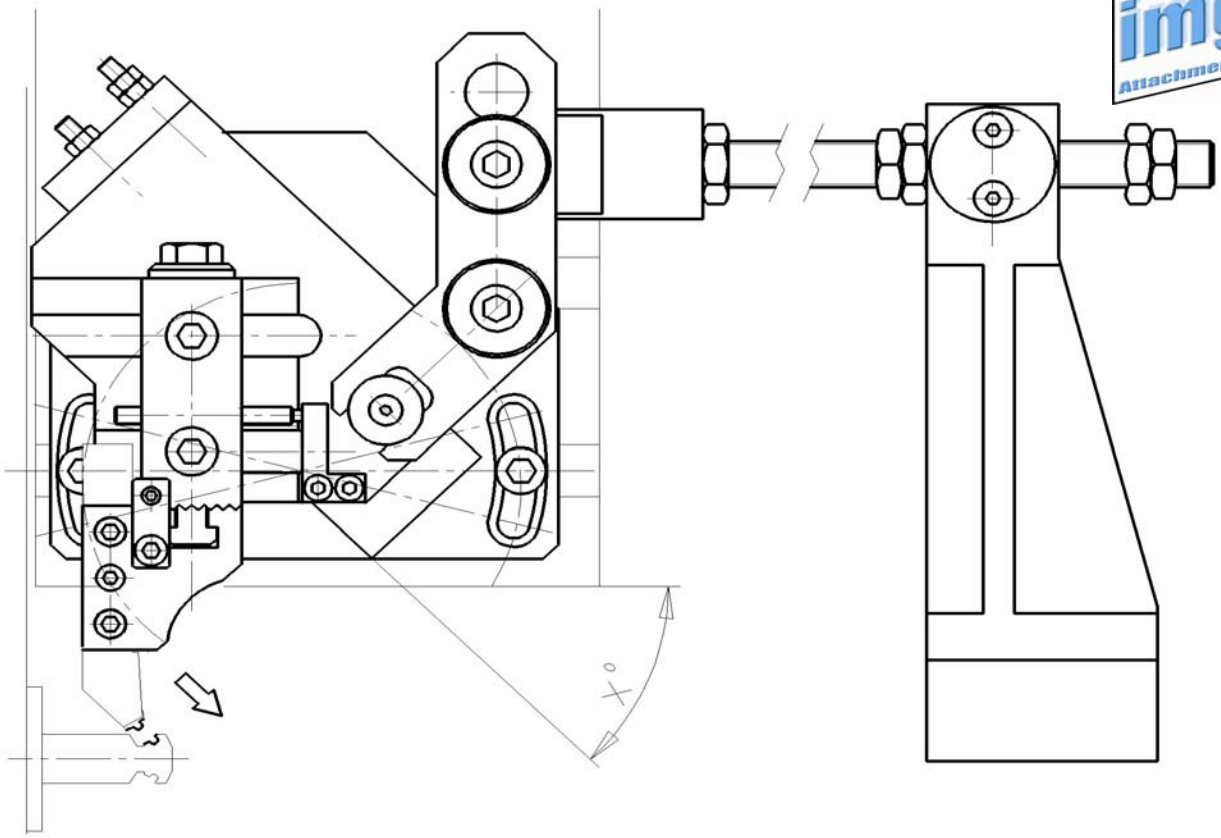
UNIT IS SUPPLIED WITHOUT DRIVING GEAR N°822500

SLITTE PER TORNITURE ANTERIORI
SLIDES FOR FRONT RECESSING



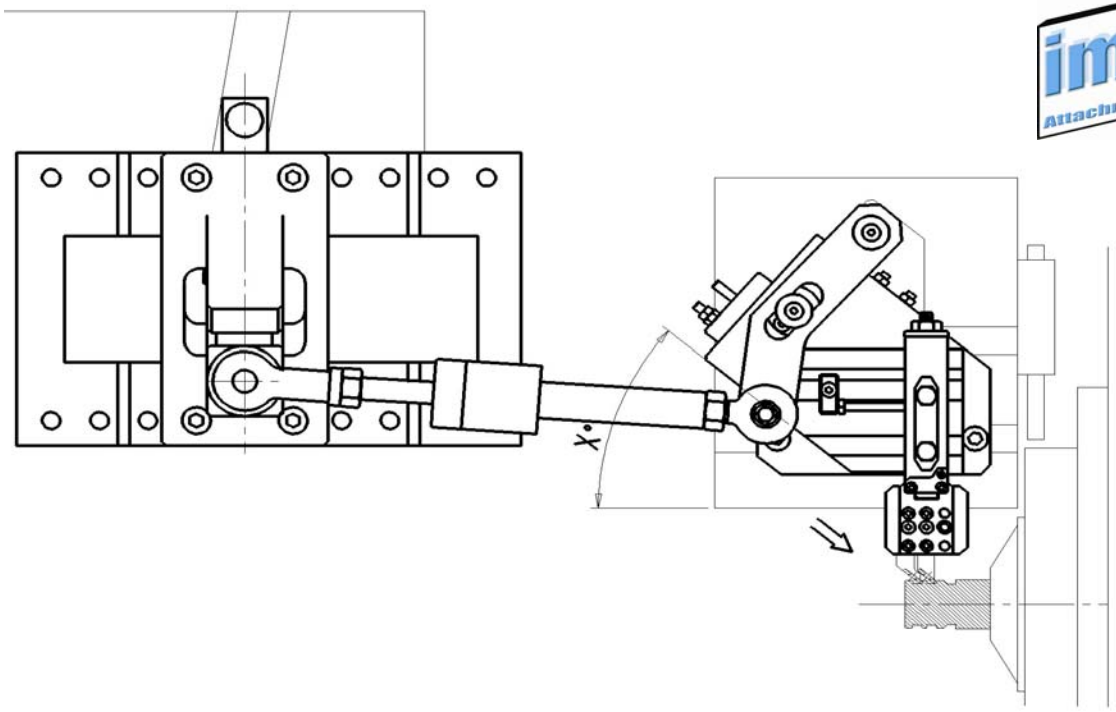
MODELLO MODEL	POS.	X°	SLITTA+COMANDO SLIDE+ACTUATOR
GM 16 AC	4	45°	9711100
AS20-GM20-GS20	4	45°	9711000

SLITTE PER TORNITURE POSTORIORI
SLIDES FOR REAR RECESSING



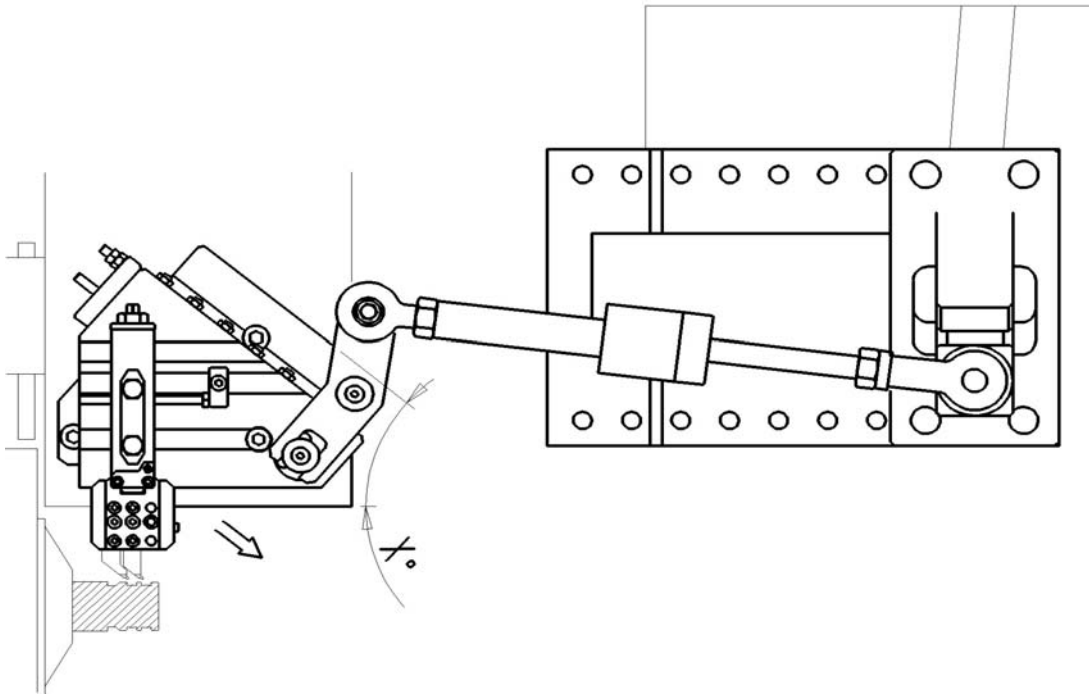
MODELLO MODEL	POS.	X°	SLITTA+COMANDO SLIDE+ACTUATOR
AS20-GS20-GM20	4	22,5°+/- 22,5°	9710100
GM32-GM35-GM42	4	22,5°+/- 22,5°	9710100+9739300
AS32	3	45°+/-15°	972500
	3	0°+30°	974100
AS48	3	45°+/-15°	972600
	3	15°+/-15	9713500
	4	45°+/-15°	972400
AS67	3	45°+/-15°	973900

SLITTA PER TORNITURE ANTERIORI
SLIDES FOR FRONT RECESSING



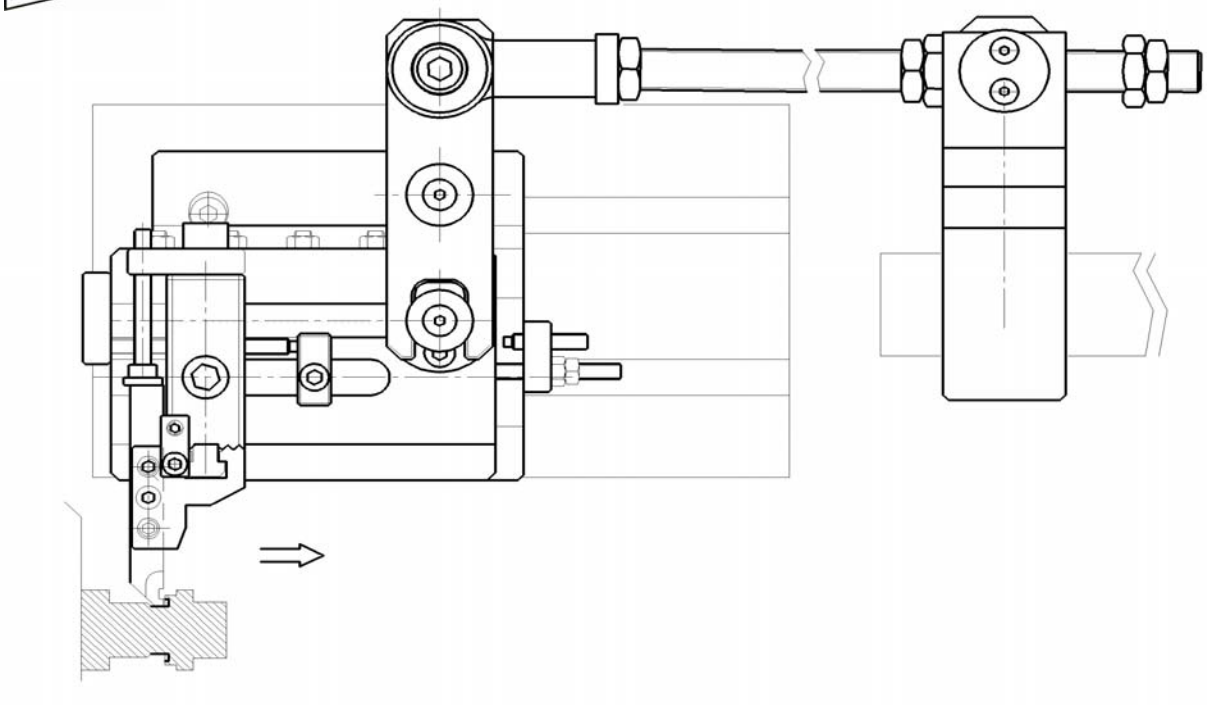
MODELLO MODEL	POS.	X°	SLITTA+COMANDO SLIDE+ACTUATOR
AS67	4	40	979900+979700

SLITTA PER TORNITURE POSTERIORI
SLIDES FOR REAR RECESSING



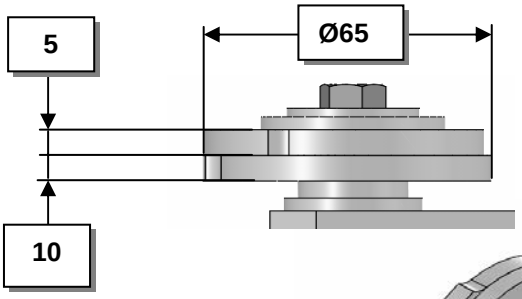
MODELLO MODEL	POS.	X°	SLITTA+COMANDO SLIDE+ACTUATOR
AS67	5	40	9710000+979700

SLITTE PER TORNITURE POSTERIORI
SLIDES FOR REAR RECESSING

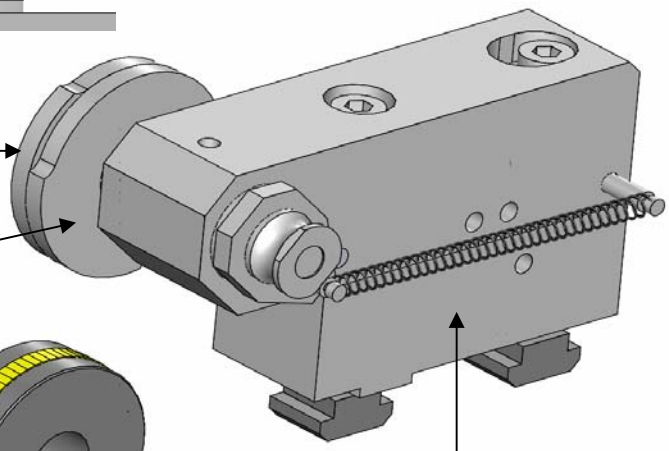


MODELLO MODEL	POS.	X°	SLITTA+COMANDO SLIDE+ACTUATOR
GM 35	5	0°	9711200
AS48	3	0°	971900
	4	0°	978400+978500
AS67	3	0°	977600
	5	0°	977700

MARCATORI
MARKING ATTACH.



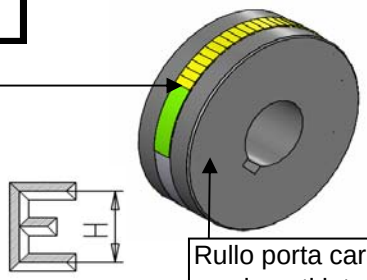
N°750100



TRASCINATORE DRIVER 750115

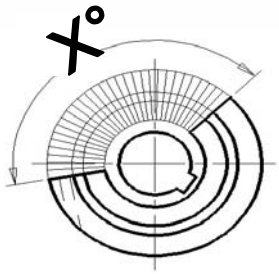
RULLO CON CARATTERI INCISI A RICHIESTA- MARKING ROLL ON REQUEST

H=2 per 145° quantità n°29
H=2,5 per 145° quantità n°29
H=3 per 145° quantità n°27
H=4 per 145° quantità n°16
H=2 by 145° quantity n°29
H=2,5 by 145° quantity n°29
H=3 by 145° quantity n°27
H=4 by 145° quantity n°16

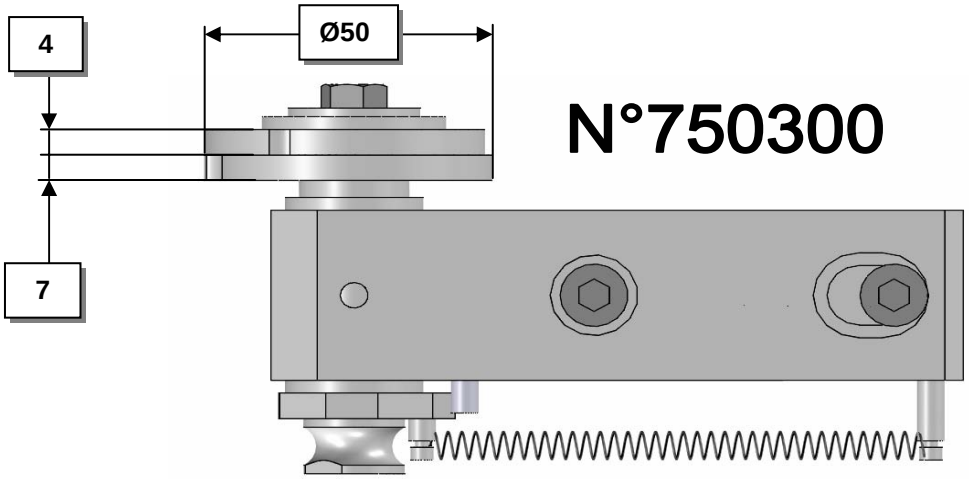


Rullo porta caratteri
con inserti intercambiabili
n°756800 **X°=145°**
Marking roll with
interchangeable characters
n°756800 **X°=145°**

ADATTATORE-ADAPTOR



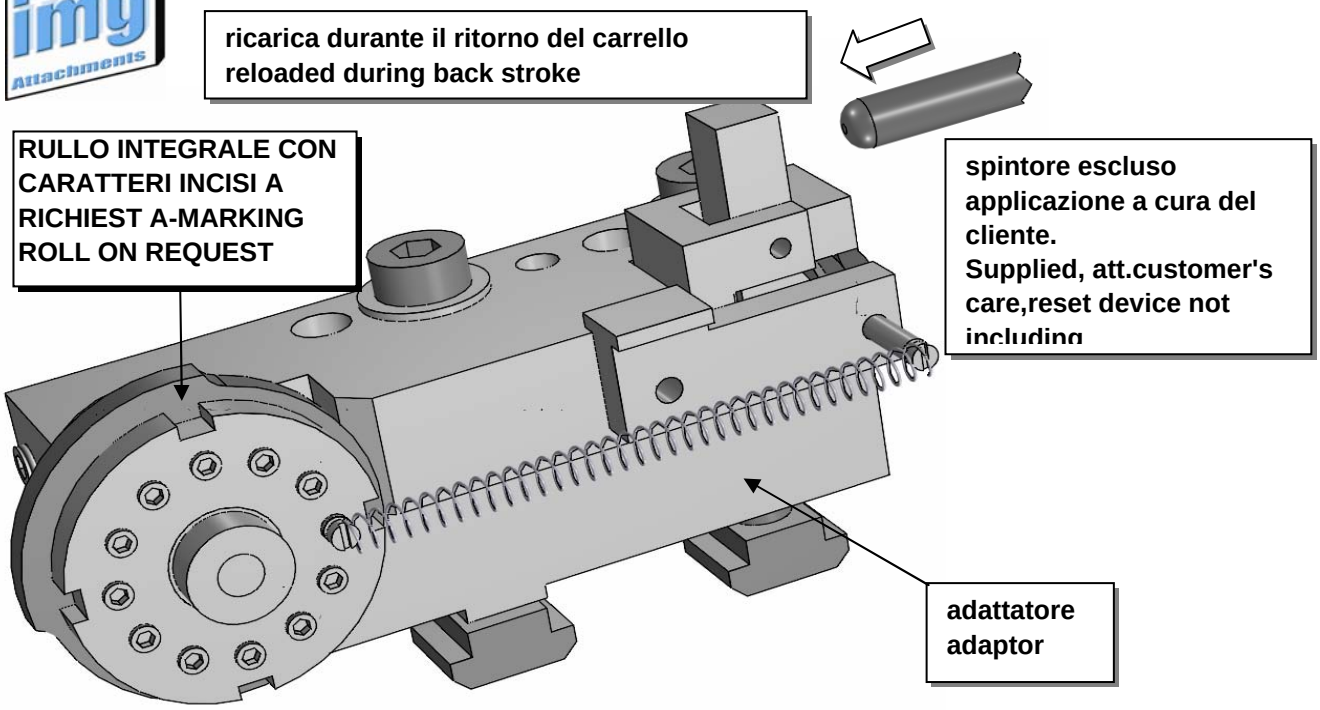
MODELLO MODEL	ADATTATORE ADAPTOR	TRASCINATORE DRIVER
AS25-AS32-GM32-GM35	750200	750115
AS48-AA48	750800	750115
AS67	751100	750115

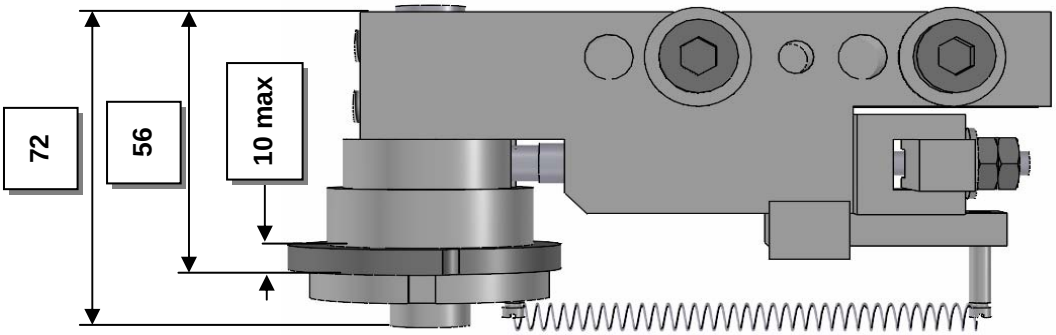


N°750300

MODELLO MODEL	ADATTATORE ADAPTOR	TRASCINATORE DRIVER
AS16-AS20-GS20-GM20	-	A RICHIESTA ON REQUEST
AS25-AS32-GM32-GM35	752000	A RICHIESTA ON REQUEST

MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM





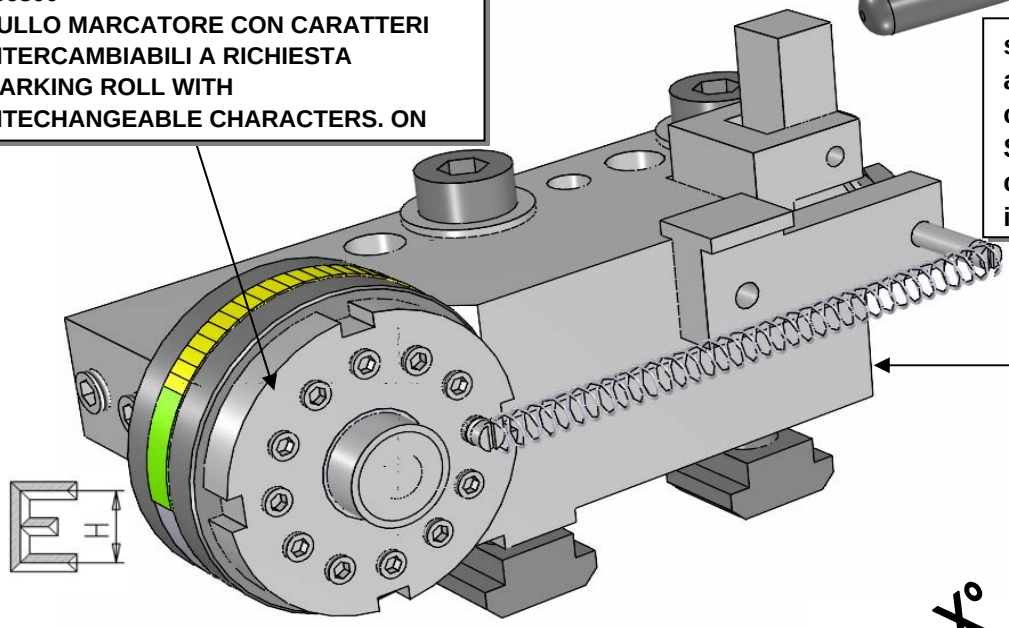
MODELLO MODEL	POS.	MARCATORE MARKER	ADATTATORE ADAPTOR
AS16-AS20-GS20-GM20	1-3-4	756100	753300
	2-5	756100	753400
AS25-AS32-GM32-GM35	2…5	756100	755200
AS48-AA48	2…5(6-7)	756100	756300 REGOLABILE-ADJUSTABLE
AS67-AA67	2…5(6-7)	756100	756200 REGOLABILE-ADJUSTABLE

MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM

ricarica durante il ritorno del carrello
reloaded during back stroke

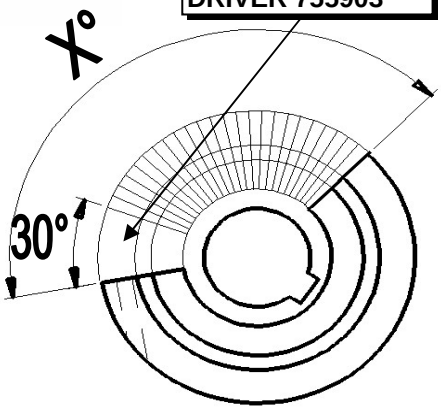
756800
RULLO MARCATORE CON CARATTERI INTERCAMBIABILI A RICHIESTA
MARKING ROLL WITH INTECHANGEABLE CHARACTERS. ON

spintore escluso applicazione a cura del cliente.
Supplied, att.customer's care,reset device not including

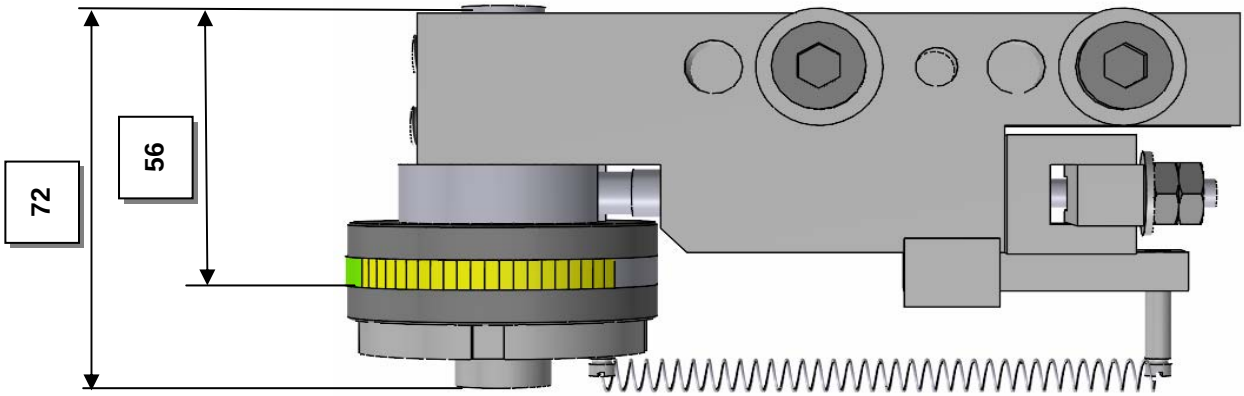


adattatore
adaptor

TRASCINATORE
DRIVER 755903



H=2 X°=145° quantità n°29 X°=115° quantità n°23
H=2,5 X°=145° quantità n°29 X°=115° quantità n°23
H=3 ;X°=145° quantità n°27 X°=115° quantità n°21
H=4 X°=145° quantità n°16 X°=115° quantità n°12
H=2 X°=145° quantity n°29 X°=115° quantity n°23
H=2,5 X°=145° quantity n°29 X°=115° quantity n°23
H=3 X°=145° quantity n°27 X°=115° quantity n°21
H=4 X°=145° quantity n°16 X°=115° quantity n°12



TRASCINATORE DRIVER N°755903

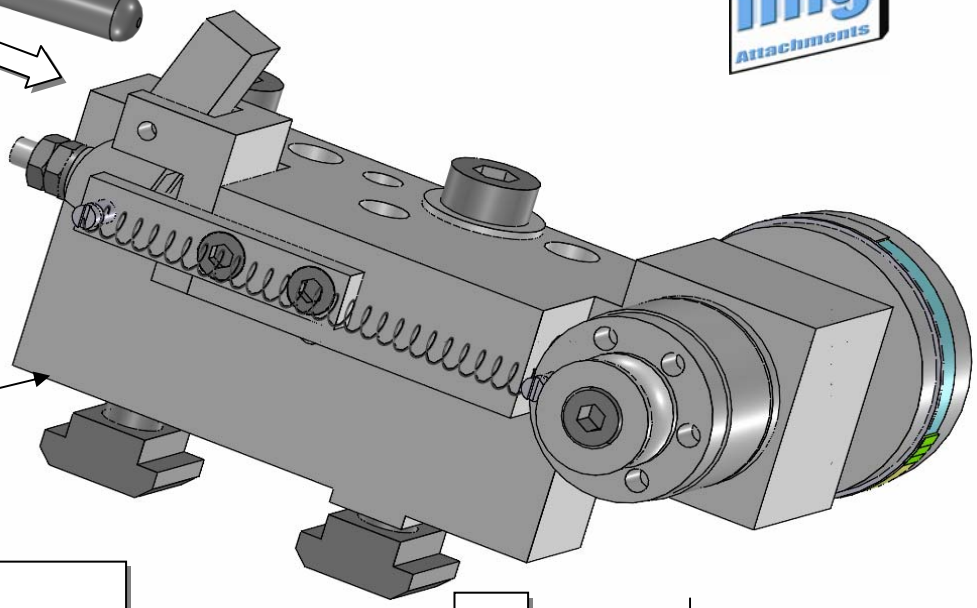
MODELLO MODEL	POS.	MARCATORE MARKER	ADATTATORE ADAPTOR
AS16-AS20-GS20-GM20	1-3-4	755900	753300
AS16-AS20-GS20-GM20	2-5	755900	753400
AS25-AS32-GM32-GM35	2…5	755900	755200
AS48-AA48	2…5(6-7)	755900	756300 REGOLABILE-ADJUSTABLE
AS67	2…5	755900	756200 REGOLABILE-ADJUSTABLE

MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM

dis.n°7511100

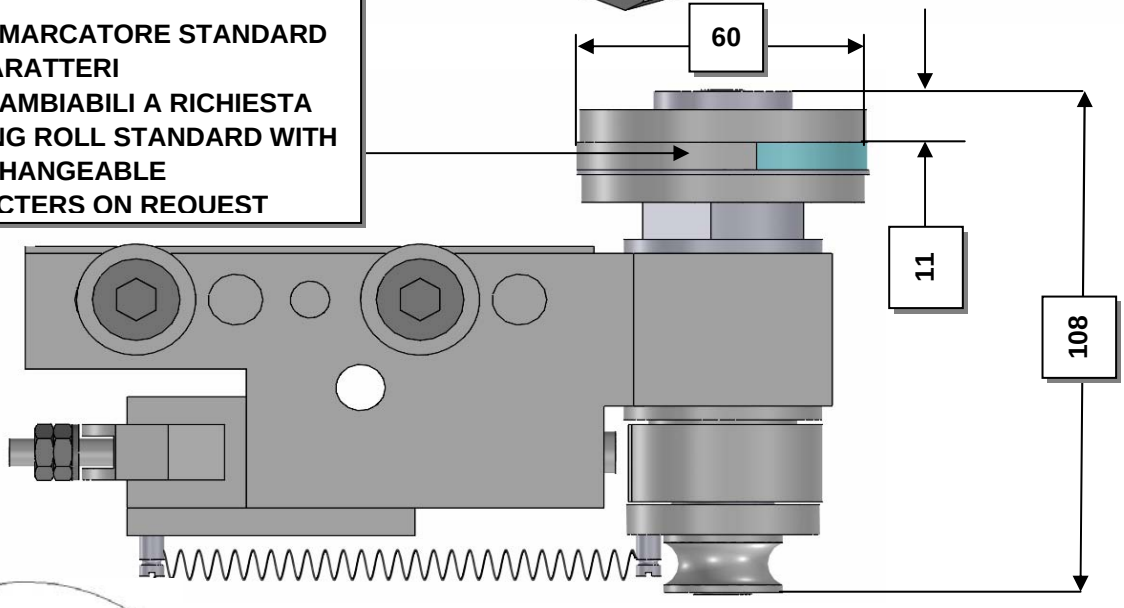
spintore escluso applicazione a cura del cliente.
Supplied, att.customer's care,reset device not including

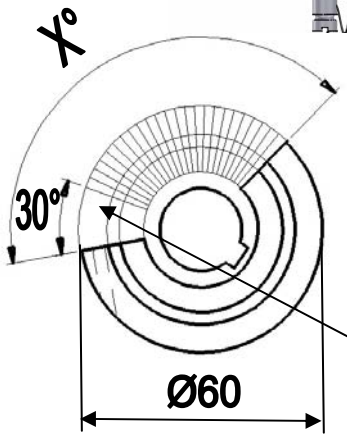
ricarica durante il ritorno del carrello
reloaded during back stroke

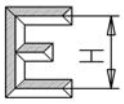


ADATTATORE
ADAPTOR

756800
RULLO MARCATORE STANDARD CON CARATTERI ITRERCAMBIABILI A RICHIESTA
MARKING ROLL STANDARD WITH INTERCHANGEABLE CHARACTERS ON REQUEST







TRASCINATORE
DRIVER **755903**

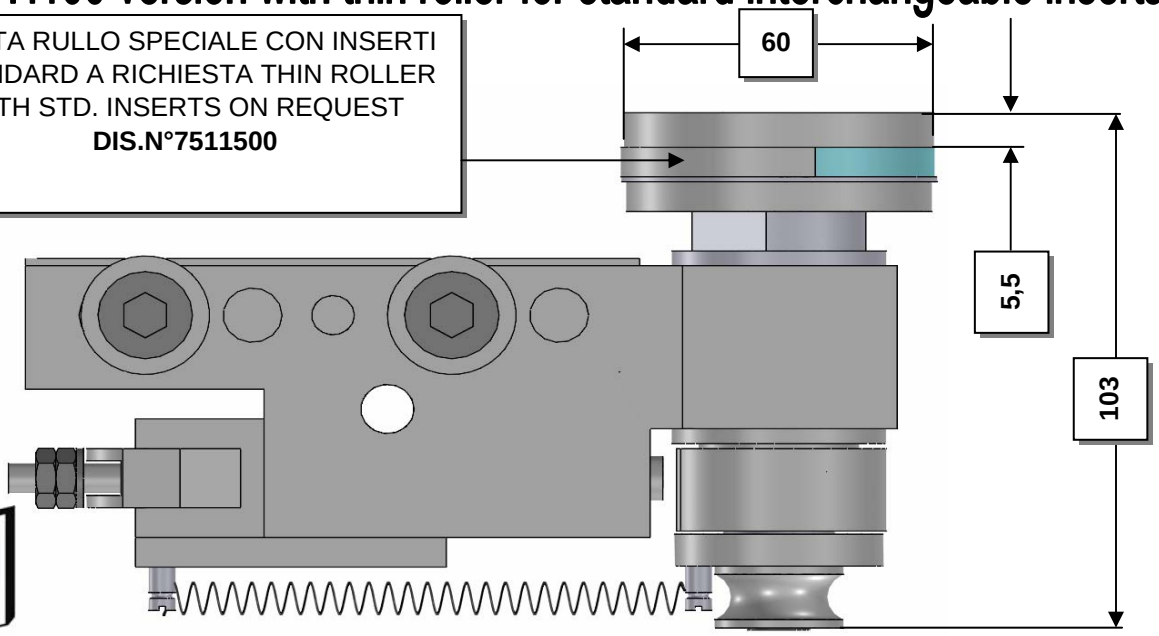
H=2 X°=145° quantità n°29 X°=115° quantità n°23
H=2,5 X°=145° quantità n°29 X°=115° quantità n°23
H=3 X°=145° quantità n°27 X°=115° quantità n°21
H=4 X°=145° quantità n°16 X°=115° quantità n°12
H=2 X°=145° quantity n°29 X°=115° quantity n°23
H=2,5 X°=145° quantity n°29 X°=115° quantity n°23
H=3 X°=145° quantity n°27 X°=115° quantity n°21
H=4 X°=145° quantity n°16 X°=115° quantity n°12

MODELLO MODEL	POS.	MARCATORE MARKER	ADATTATORE ADAPTOR
AS20-GS20-GM20	2…5	7511100	7511200
AS25-AS32-GM32-GM35	2…5	7511100	755200
AS48-AA48	2…5(6-7)	7511100	756300 REGOLABILE-ADJUSTABLE
AS67	2…5	7511100	756200 REGOLABILE-ADJUSTABLE

MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM

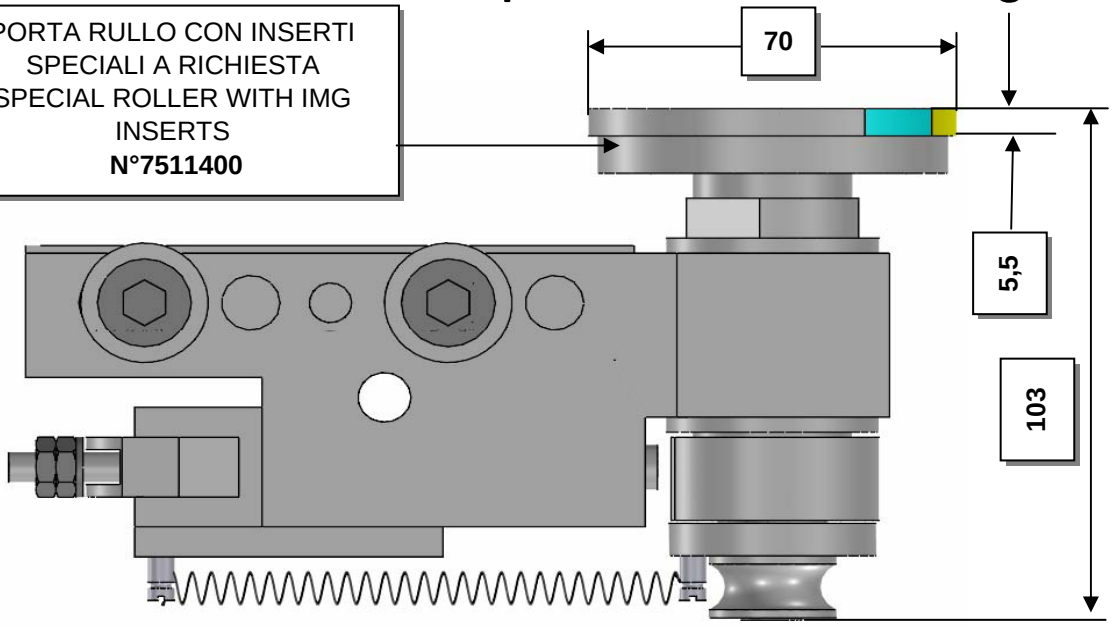
Variante al n° 7511100 con rullo speciale stretto a inserti standard
7511100 version with thin roller for standard interchangeable inserts

PORTA RULLO SPECIALE CON INSERTI STANDARD A RICHIESTA THIN ROLLER WITH STD. INSERTS ON REQUEST
DIS.N°7511500

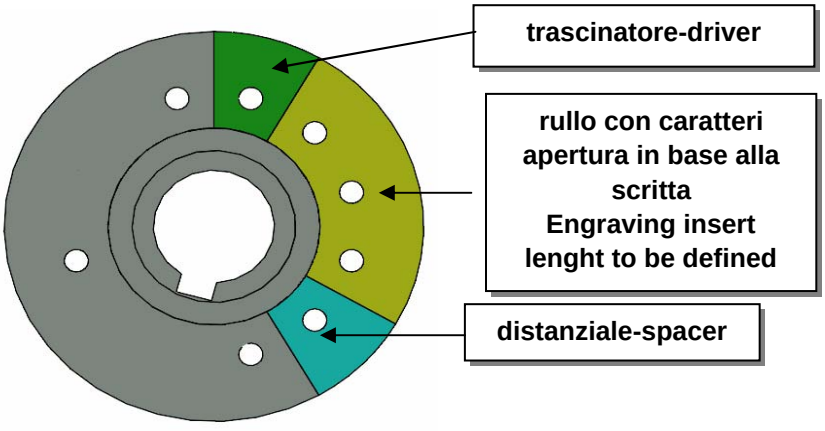


Variante al n° 7511100 con rullo a inserti speciali stretto
7511100 Version with special thin roller for img inserts.

PORTA RULLO CON INSERTI SPECIALI A RICHIESTA SPECIAL ROLLER WITH IMG INSERTS
N°7511400



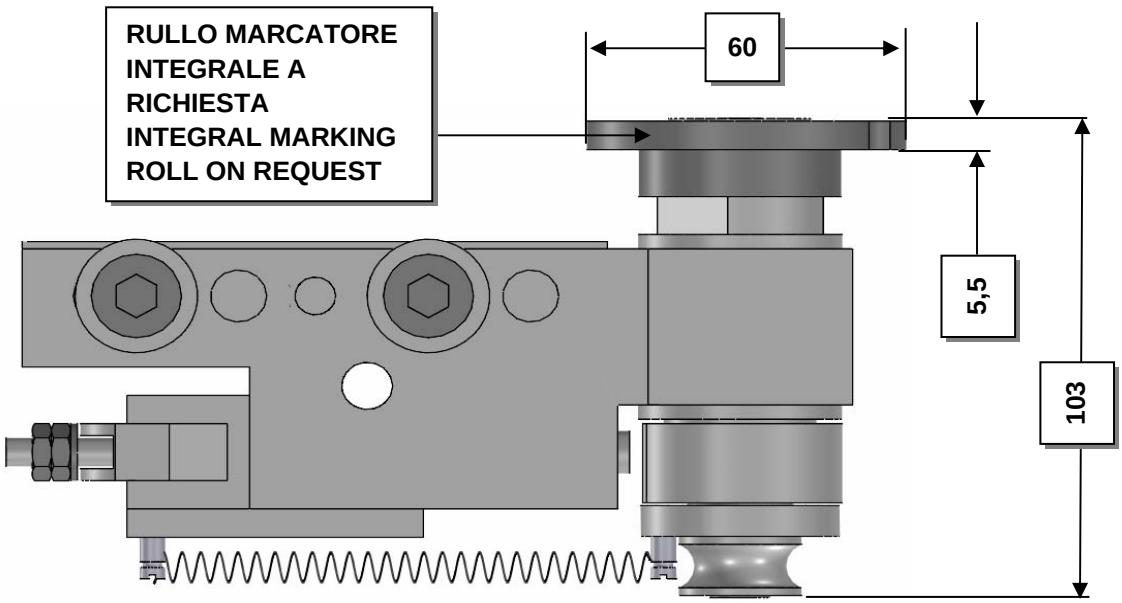
RULLO MARCATORE A RICHIESTA MARKING ROLL ON REQUEST



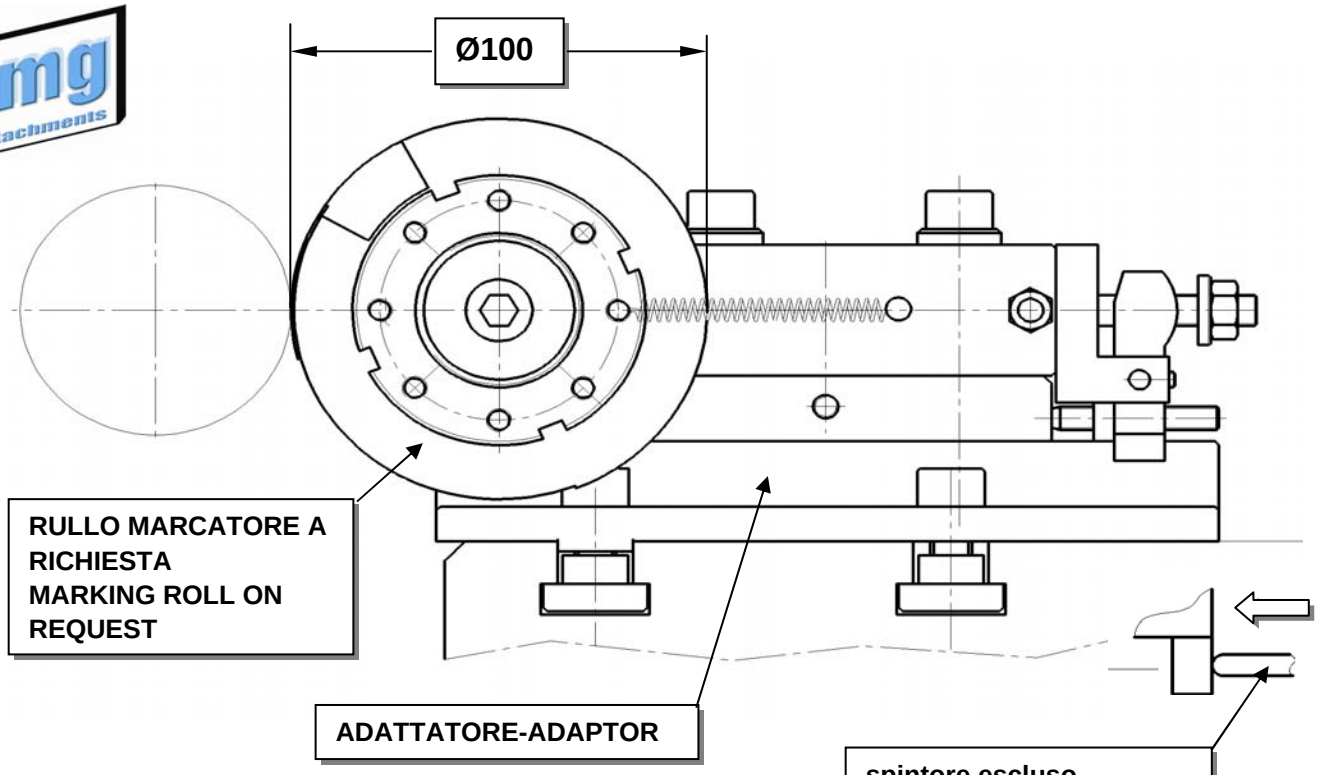
per AS20-GS20-GM20 usare adattatore n°7511800 e fare camma più bassa si 16mm rispetto al raggio massimo

MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM

n° 7511100 con rullo integrale speciale
n° 7511100 with special integral narrow roller



MARCATORI CON RICARICA
MARKING ATTACH. WITH RE-SETTING SYSTEM

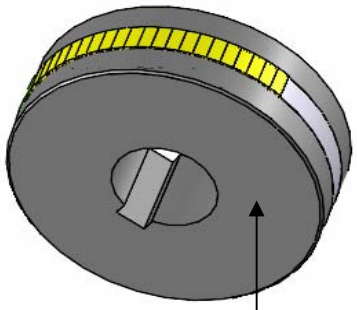


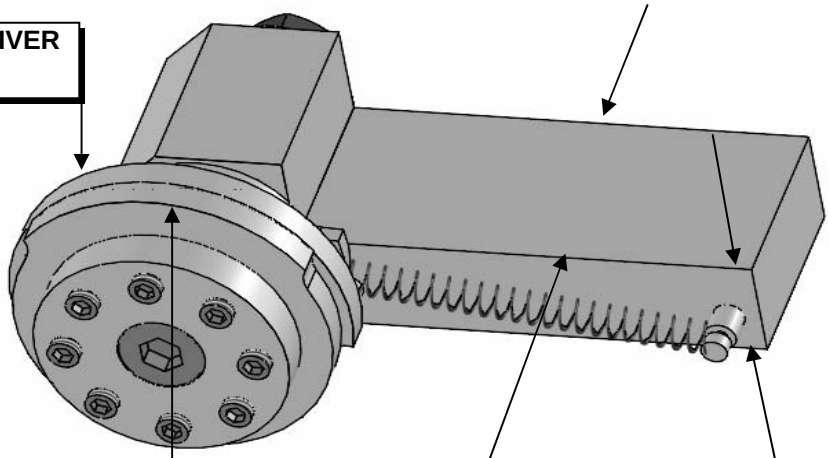
Marcatore speciale per marcature su tutta la circonferenza di grossi diametri
Special marking roll suitable for marking on the whole circunference on big diameter

MODELLO MODEL	POS.	MARCATORE MARKER	ADATTATORE (B) ADAPTOR (B)
GM32-GM35-GM42	2….5	759400	759800

MARCATORI PER C.N.C.
MARKING ATTACH. FOR C.N.C.

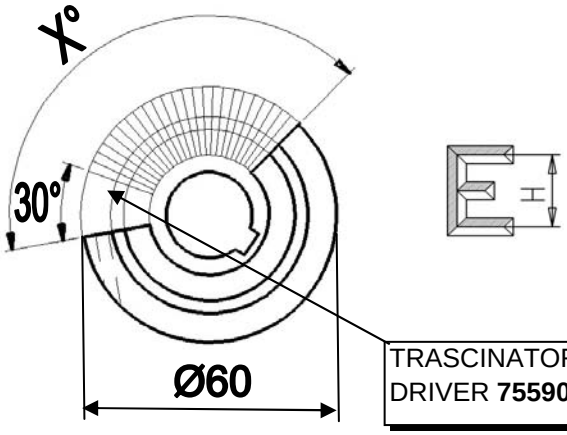
TRASCINATORE DRIVER 750115 on request





756800
RULLO MARCATORE STANDARD CON CARATTERI ITRERCAMBIABILI A RICHIESTA
MARKING ROLL STANDARD WITH INTERCHANGEABLE CHARACTERS ON REQUEST

RULLO MARCATORE INTEGRALE A RICHIESTA
INTEGRAL MARKING ROLL ON REQUEST



TRASCINATORE DRIVER **755903**

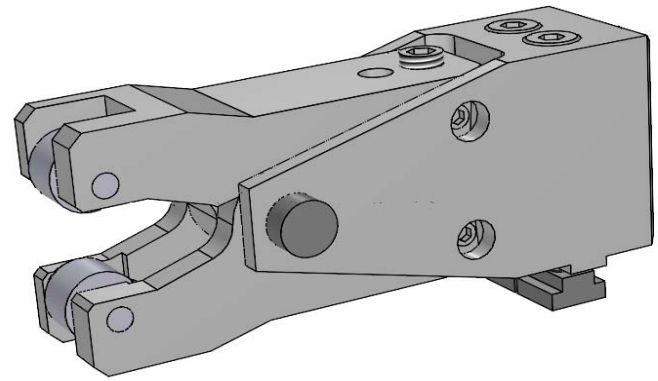
H=2 X°=145° quantità n°29 X°=115° quantità n°23
H=2,5 X°=145° quantità n°29 X°=115° quantità n°23
H=3 X°=145° quantità n°27 X°=115° quantità n°21
H=4 X°=145° quantità n°16 X°=115° quantità n°12
H=2 X°=145° quantity n°29 X°=115° quantity n°23
H=2,5 X°=145° quantity n°29 X°=115° quantity n°23
H=3 X°=145° quantity n°27 X°=115° quantity n°21
H=4 X°=145° quantity n°16 X°=115° quantity n°12

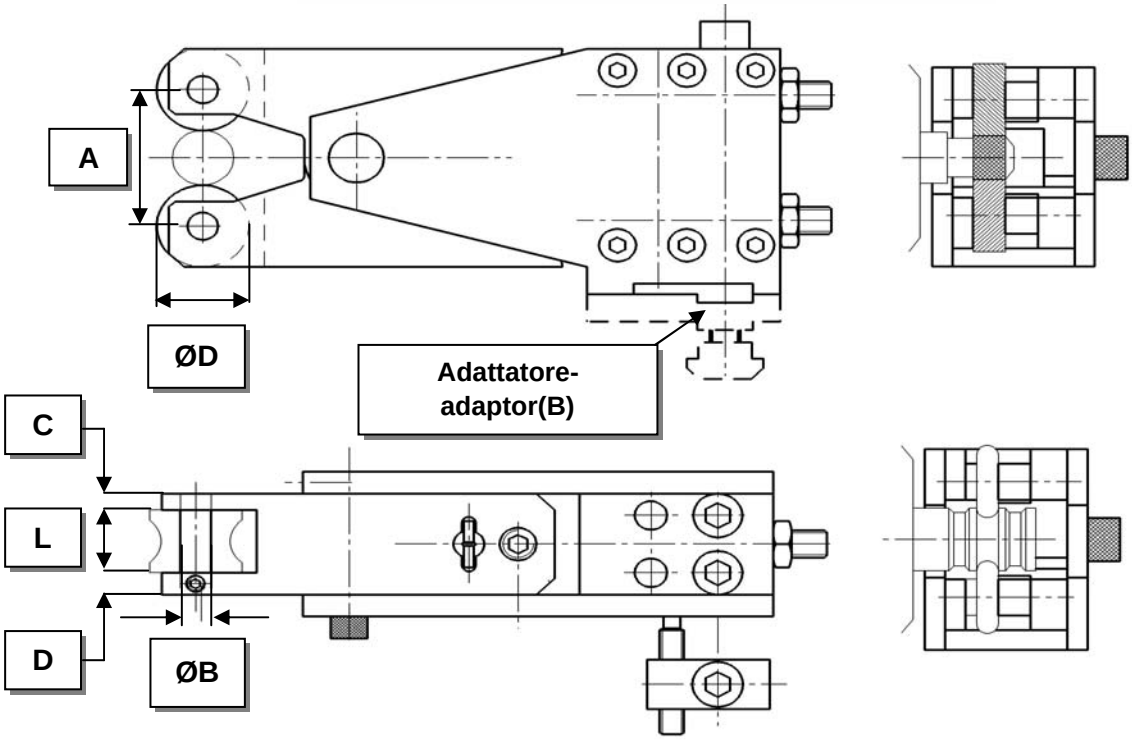
B	H	MARCATORE MARKER	TRASCINATORE DRIVER
40,00	20,00	751400	750115
40,00	25,00	751500	750115

RULLO PORTA CARATTERI CON INSERTI INTERCAMBIABILI N°756800
MARKING ROLL WITH INTERCHANGEABLE CHARACTERS DRWG. N°756800

TRASCINATORE DRIVER N°755903

RULLATORI E GODRONATORI
BURNISHING AND KNURLING HOLDER

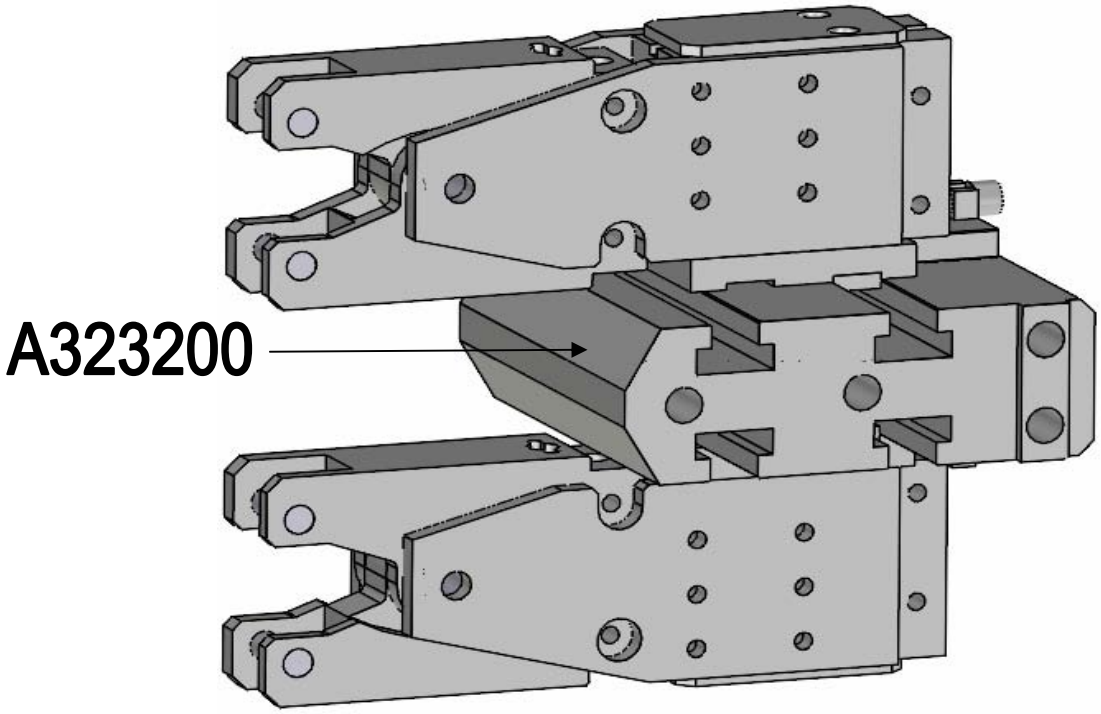


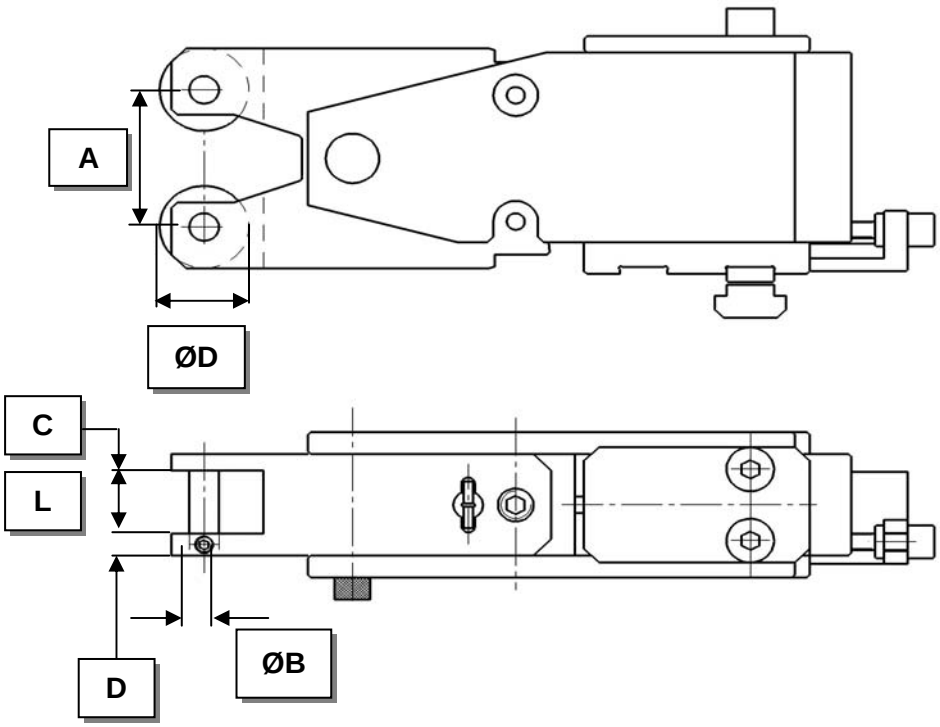


MODELLO MODEL	GRUPPO GROUP	ADATTATORE (B) ADAPTOR (B)	A MAX	ØD MAX	ØB	L	C	D
GM 16 AC	7710500	-	40	23	6	16,01	9	9
	770100	-	40	23	6	16	5	9
AS16-AS20-GS20-GM20	7710500	-	40	23	6	16,01	9	9
	770100	-	40	23	6	16	5	9
	773000	-	48	31	8	26	7	9
AS25-AS32-GM32-GM35	773000	777200	48	31	8	26	7	9
	7710500	772800	40	23	6	16,01	9	9
	770100	772800	40	23	6	16	5	9
	770400	771300	61	39	10	23	6	8
AS40-AS48-AA48	770400	771000	61	39	10	23	6	8
	776700	776800	85	45	12	28	14	14
	777900	776800	67	45	12	30	13	13
	774800	776800	67	55	15	24	16	16
AS67-AA67	777900	777600	67	45	12	30	13	13
	774800	777600	67	55	15	24	16	16
	778800	779500	108	55	12	34	12	12

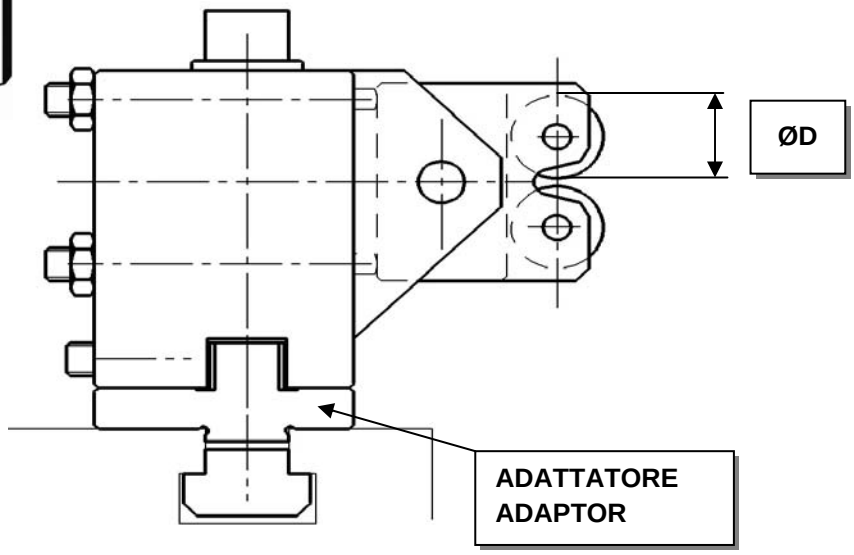
RULLATORI E GODRONATORI
BURNISHING AND KNURLING HOLDER

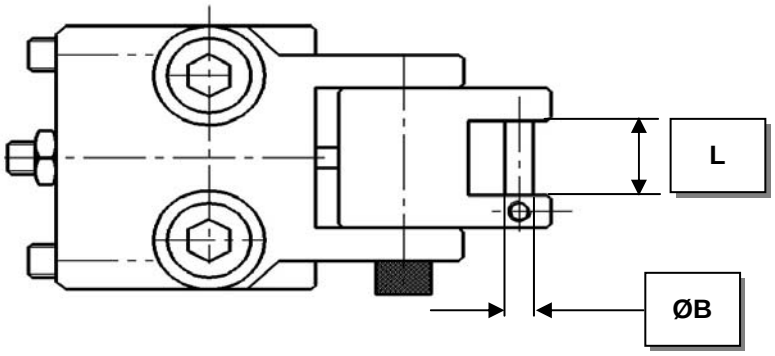
7710700
AA 32 pos.3-4-5-6





GODRONATORI
KNURLING HOLDER

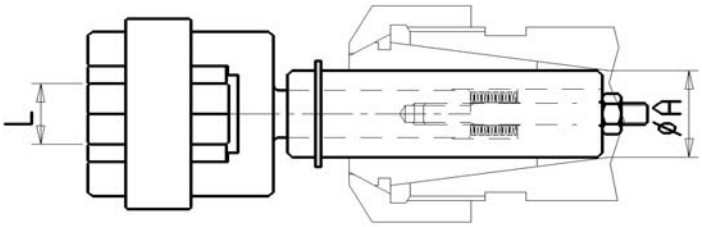


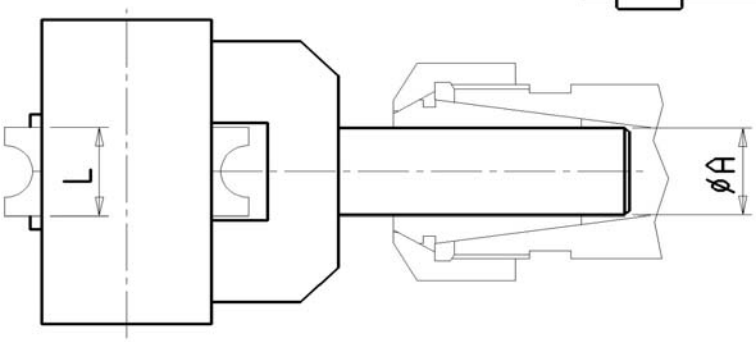


MODELLO MODEL	GRUPPO GROUP	ADATTATORE ADAPTOR	ØD MAX	ØB	L
AS25-AS32-AA32-GM32	779000	779200	20	6	18
AS48-AA48	779000	779100	20	6	18

RULLATORE FRONTALE DA MANDRINO
FRONT BURNISHING HOLDER ACTUATED BY TOOL SPINDLE

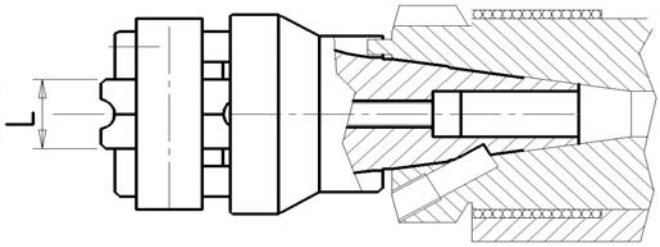
Rullatore frontale elastico
Spring loaded front burnishing holder



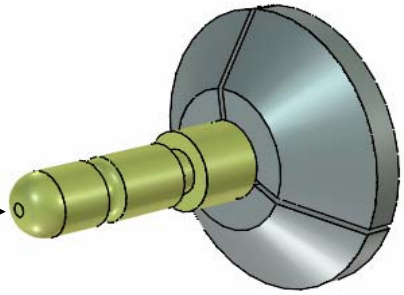


Rullatore frontale fisso
Stationary burnishing

Rullatore frontale fisso
con attacco Gildemeister ISO 25.
Stationary burnishing Gildemeister connection ISO 25



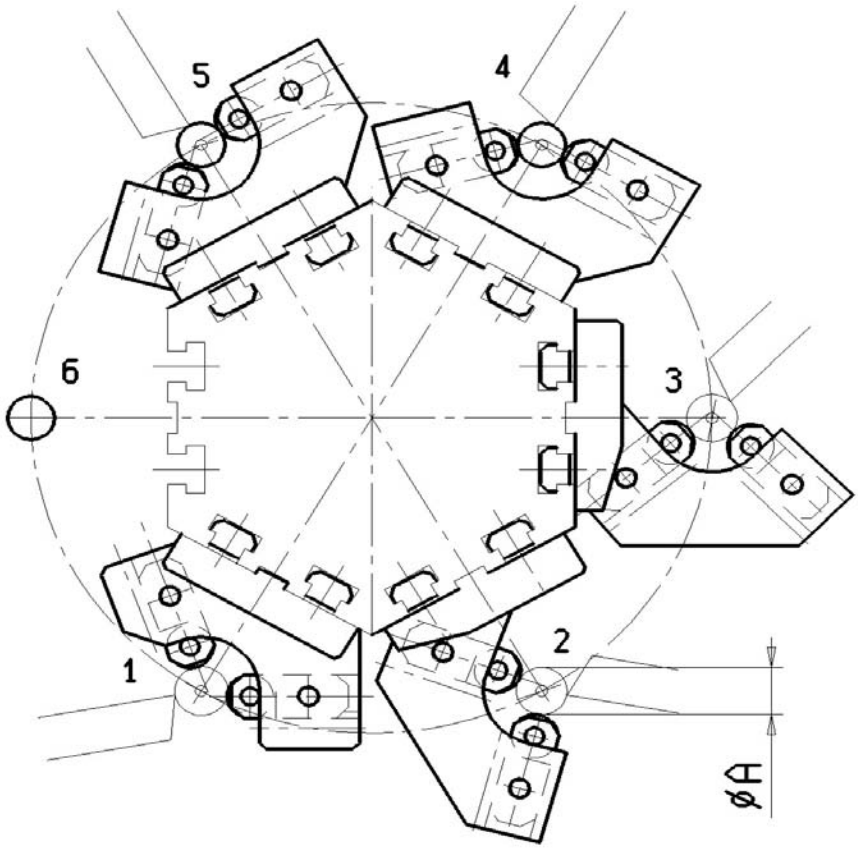
La sfera deve avere almeno 0,8-1mm di piano sulla testa
Ball should have at least 0,8-1mm flat on top



GRUPPO GROUP	ATTACCO SHANK	L	NOTE
777700	ØA=20	14,00	ELASTICO-SPRING LOADED
778100	ØA=40	20,40	ELASTICO-SPRING LOADED
770600	ØA=40	32,00	ELASTICO-SPRING LOADED
770300	ØA=20	20,40	FISSO-STATIONARY
775900	ISO 25	16,00	FISSO-STATIONARY

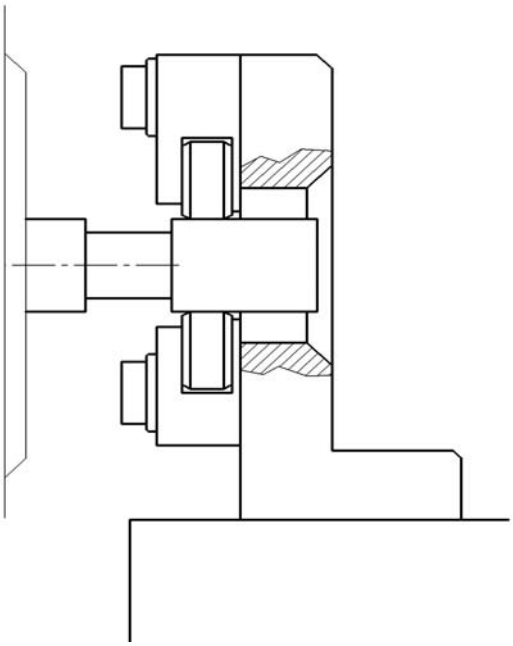
COPPIE DI RULLI A RICHIESTA
SET OF BURNISHING ROLLERS ON REQUEST

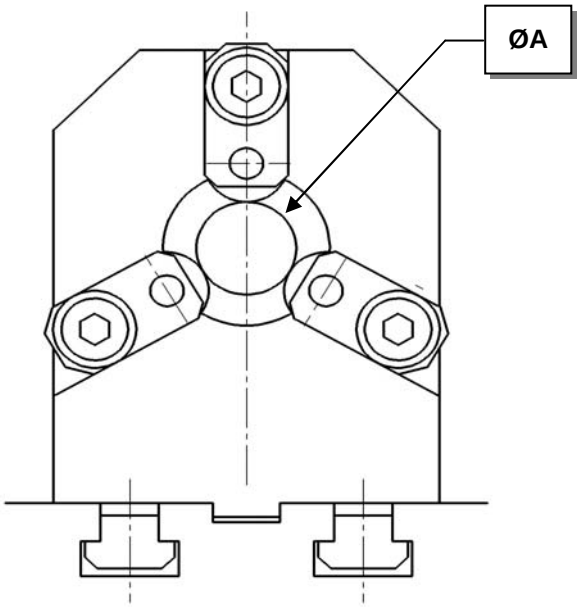
PORTA RULLI DI SOSTEGNO
ROLLER STEADIES



MODELLO MODEL	GRUPPO GROUP	POS.	Ø A MAX	Ø A Min
AS20-GS20	781200	2	18	4
	781300	3-4-5	18	4
AS32-GM32-GM35	780800	1	32	9
AS32-GM32-GM35	780900	2	32	9
AS32	781000	3	32	9
AS32-GM32-GM35	784600	5	32	9
GM32-GM35	781100	3-4	32	9
AA32	782000	2	26	8
	786500	3	26	8
	786400	4-7	26	8
	782100	1-5-6	26	8
AA48	786200	1-5-6	46	4
AS48	780600	1	46	4
	780700	2	46	4
	782300	3	46	4
	786600	4	46	4
	781500	5	46	4

PORTA RULLI DI SOSTEGNO SPECIALE
SPECIAL ROLLER STEADIES

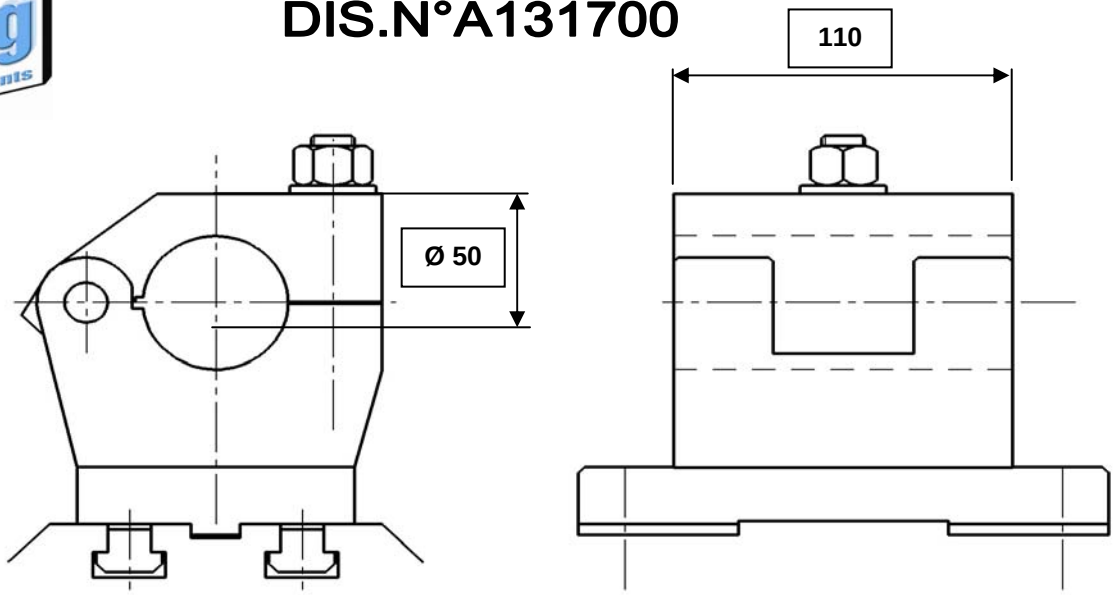




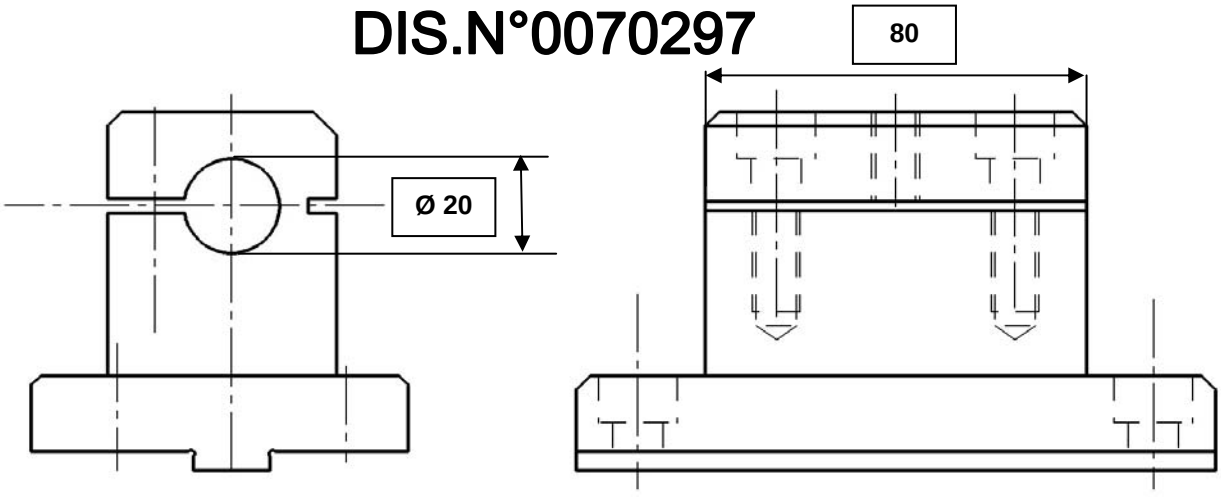
MODELLO MODEL	GRUPPO GROUP	POS.	Ø A MAX	Ø A Min
AS48	786700	1-2-3-4-5	28	18

SUPPORTO PER MANDRINI
SPINDLE SUPPORT

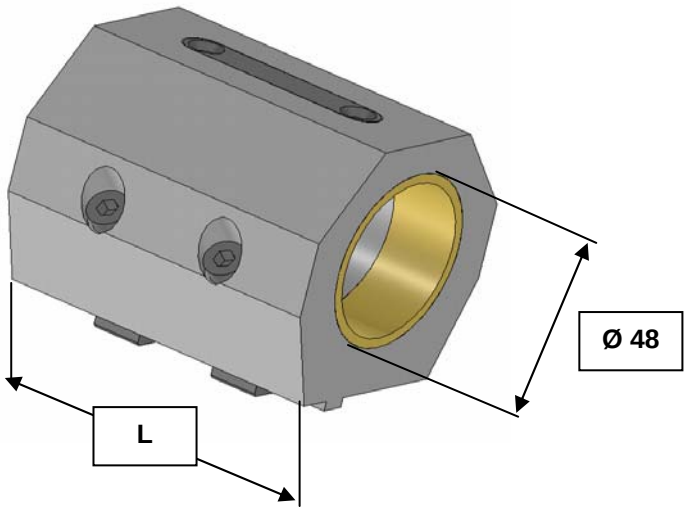
GILDEMEISTER AA48
DIS.N°A131700



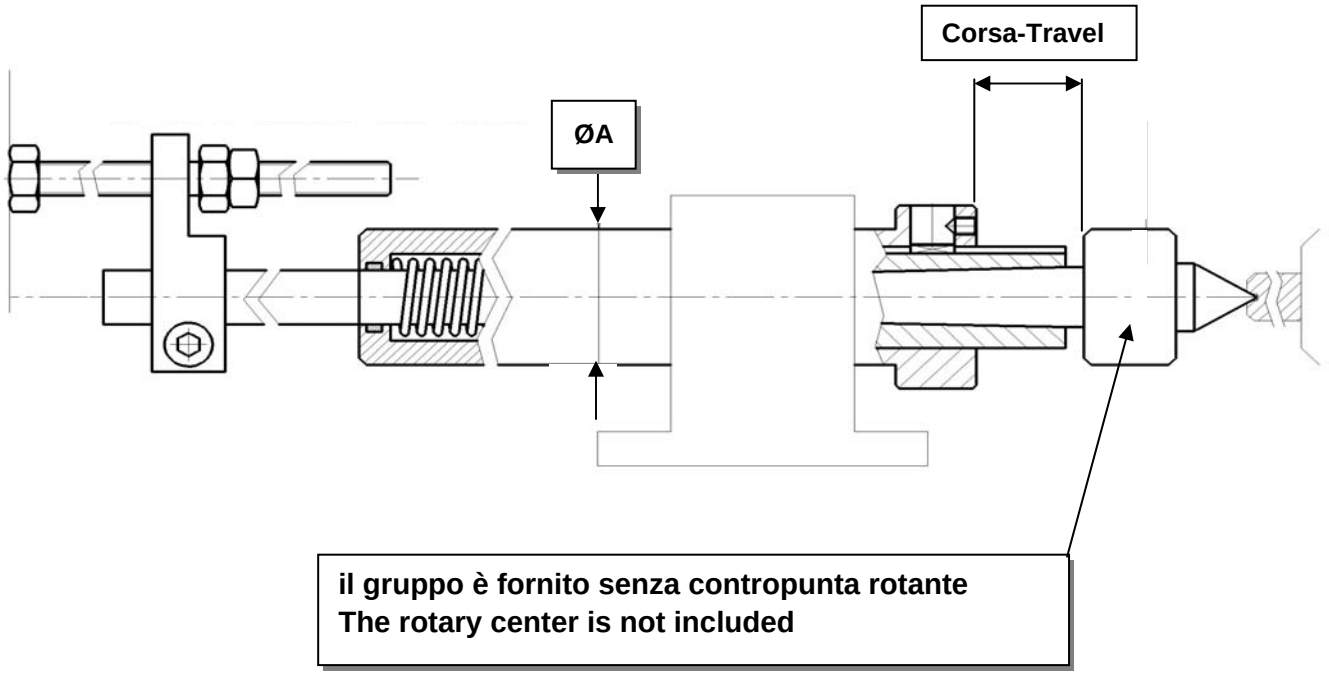
GILDEMEISTER AS25-AS32
DIS.N°0070297



Gildemeister AS20-GS20-GM20
DIS.N°A133300 L=100 - A133100 L=80



CONTROPUNTA ELASTICA
SPRING LOADED UNIT

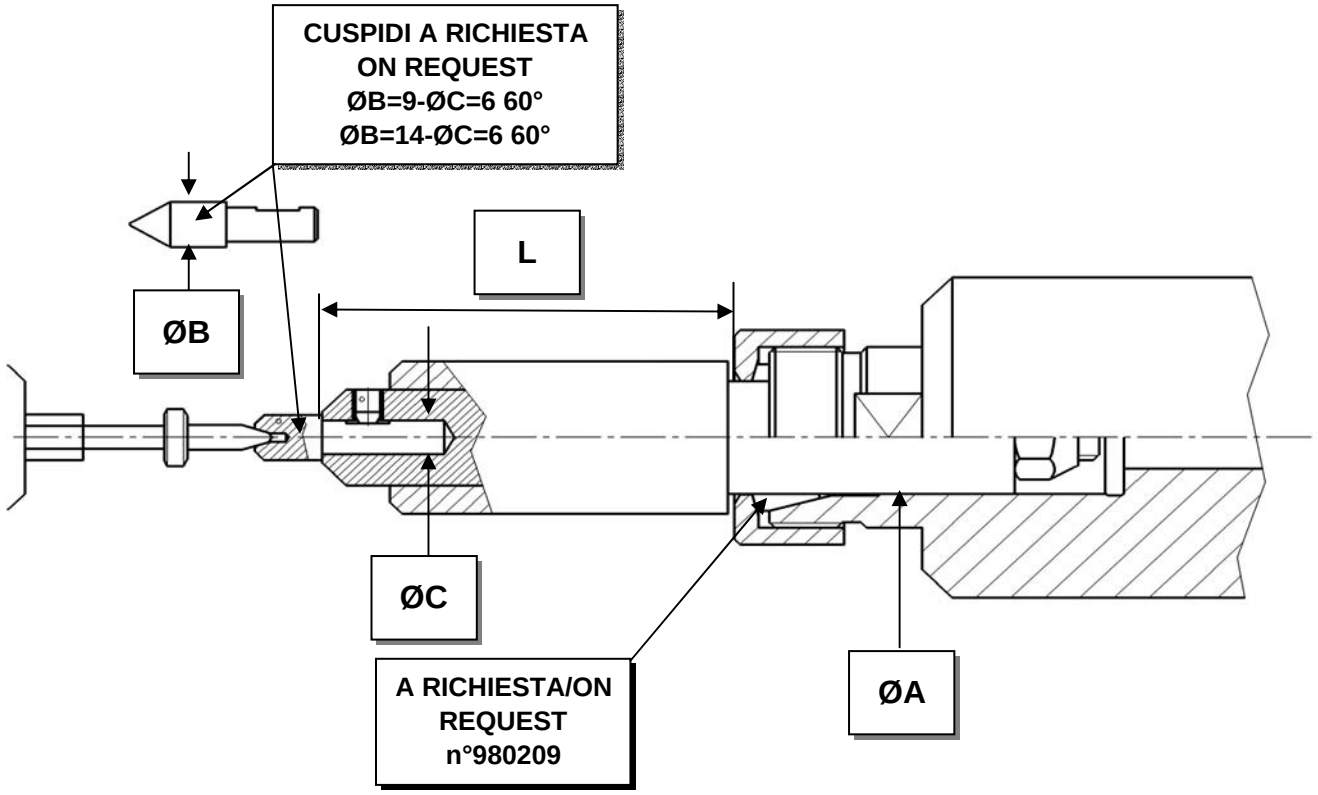


GRUPPO GROUP	ATTACCO SHANK	Ø A	CORSA TRAVEL
810100	CONO MORSE 2 - MORSE TAPER 2	40	50,00
810300	CONO MORSE 3 - MORSE TAPER 3	50	50,00
810200	CONO MORSE 2 - MORSE TAPER 2	50	50,00
817000	CONO MORSE 2 - MORSE TAPER 2	40	100,00

CONTROPUNTA ELASTICA
SPRING LOADED UNIT

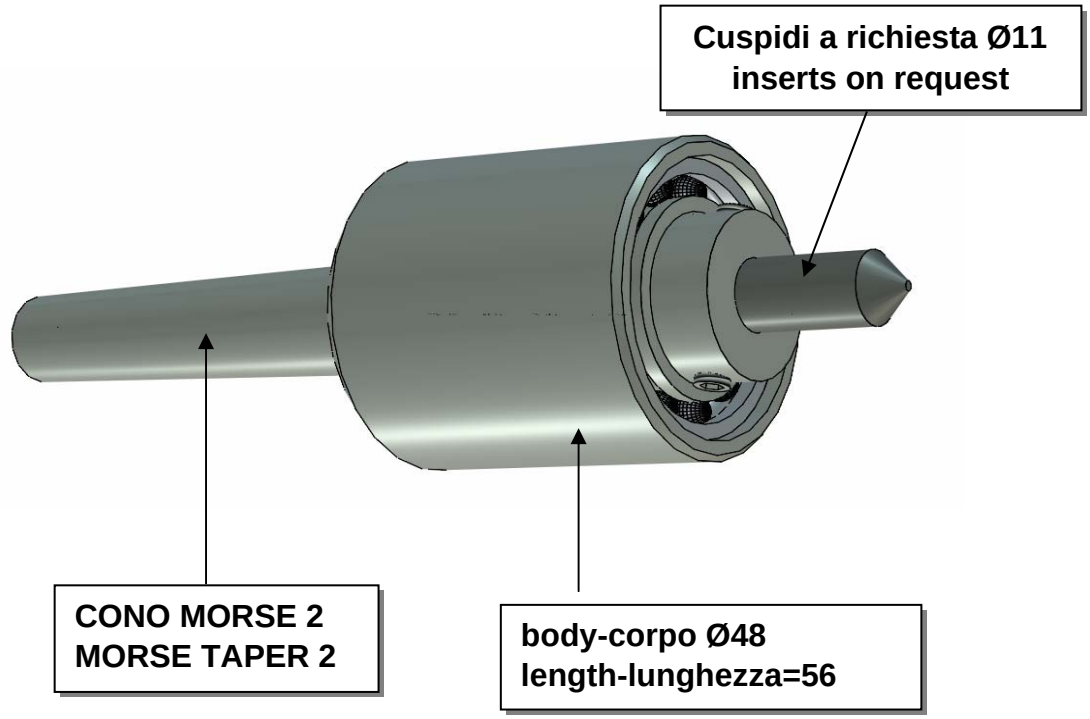
GILDEMEISTER AS 16-GS20-AS20-GM20

Da usare con mandrini non rotanti
To use with steady spindle



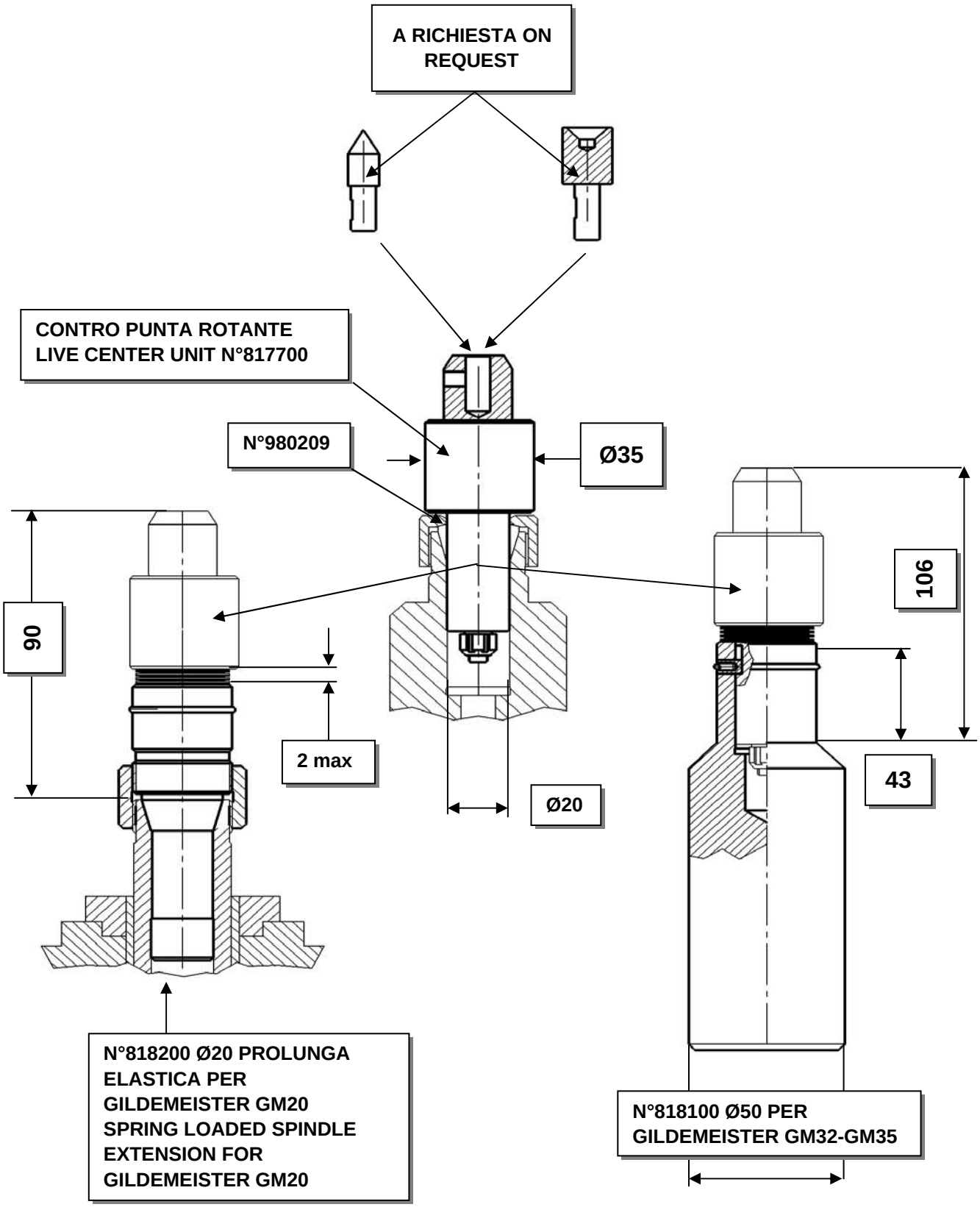
GRUPPO GROUP	Ø C	Ø A	L
812100	Ø 6	20	66,00
816300	Ø 6	20	30,00

CONTROPUNTA ROTANTE
LIVE CENTER UNIT

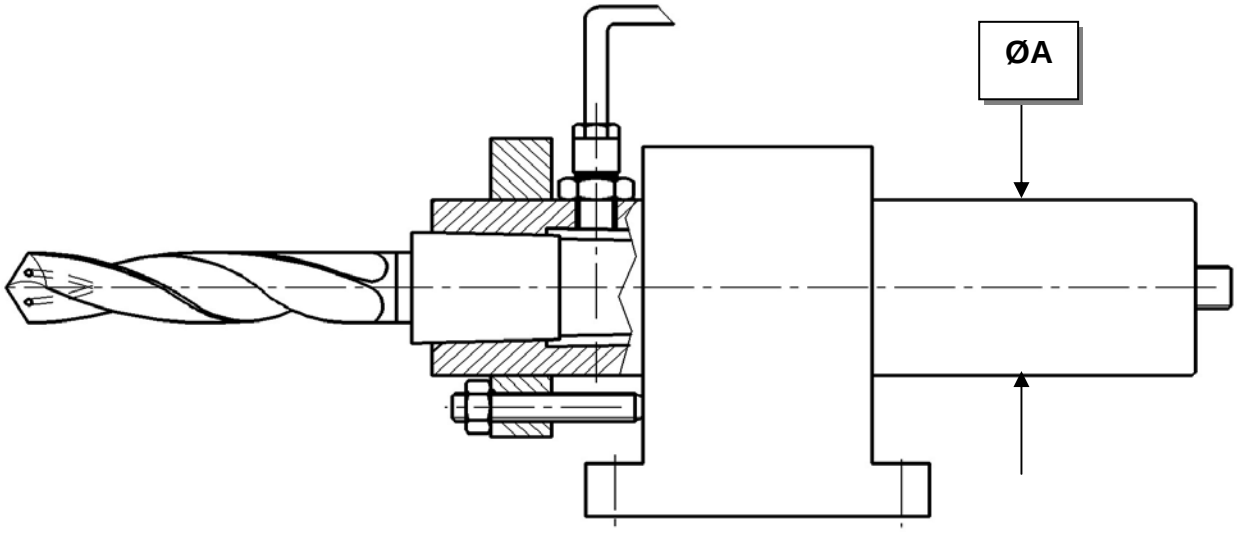


dis. n° 817200

CONTROPUNTA ROTANTE
LIVE CENTER UNIT



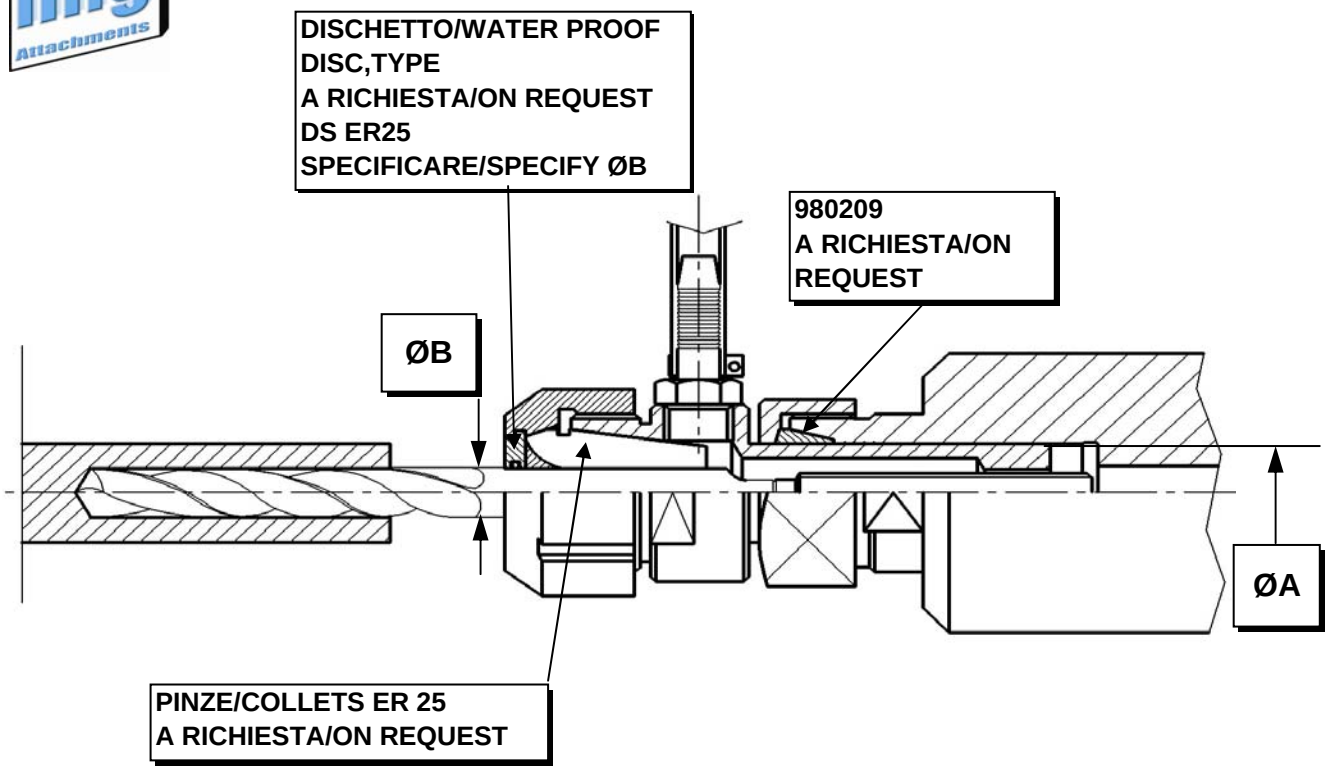
PORTA PUNTA CON REFRIGERAZIONE INTERNA ATTACCO CONO MORSE
DRILL HOLDER WITH COOLANT FOR CORED DRILLS,MORSE TAPER SHANK



GRUPPO GROUP	ATTACCO SHANK	Ø A
810600	CONO MORSE 3 - MORSE TAPER 3	40
811800	CONO MORSE 2 - MORSE TAPER 2	40
810400	CONO MORSE 4 - MORSE TAPER 4	50
810500	CONO MORSE 3 - MORSE TAPER 3	50
811900	CONO MORSE 2 - MORSE TAPER 2	50
814000	CONO MORSE 2 - MORSE TAPER 2	60
813900	CONO MORSE 3 - MORSE TAPER 3	60
813500	CONO MORSE 4 - MORSE TAPER 4	60
813800	CONO MORSE 5 - MORSE TAPER 5	60

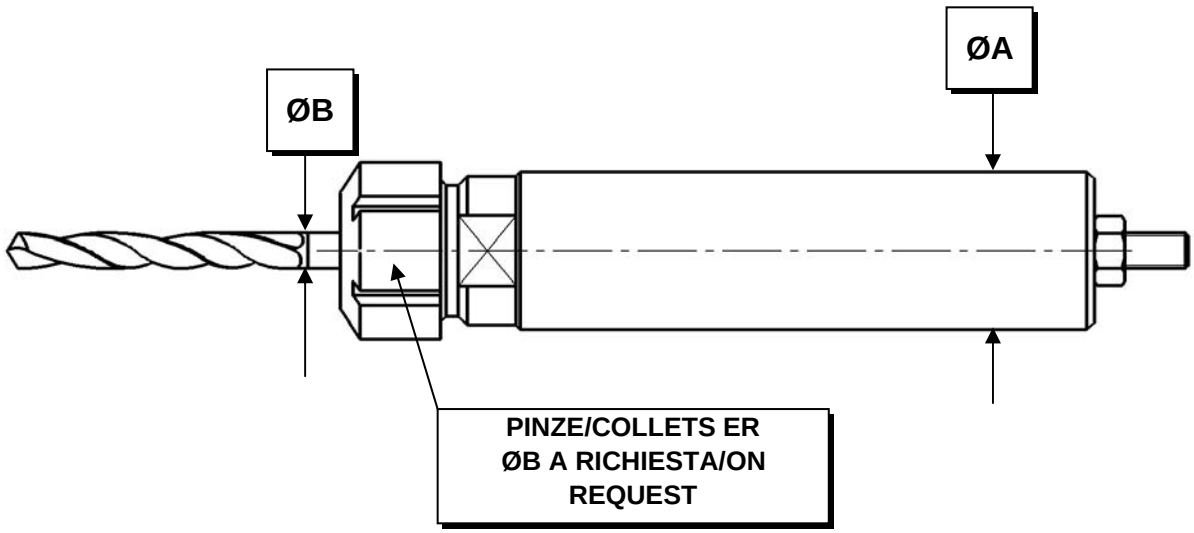
PORTA PUNTA CON REFRIGERAZIONE INTERNA
DRILL HOLDER WITH COOLANT FOR CORED DRILLS

Da usre con mandrini fissi
To be used with steady spindle



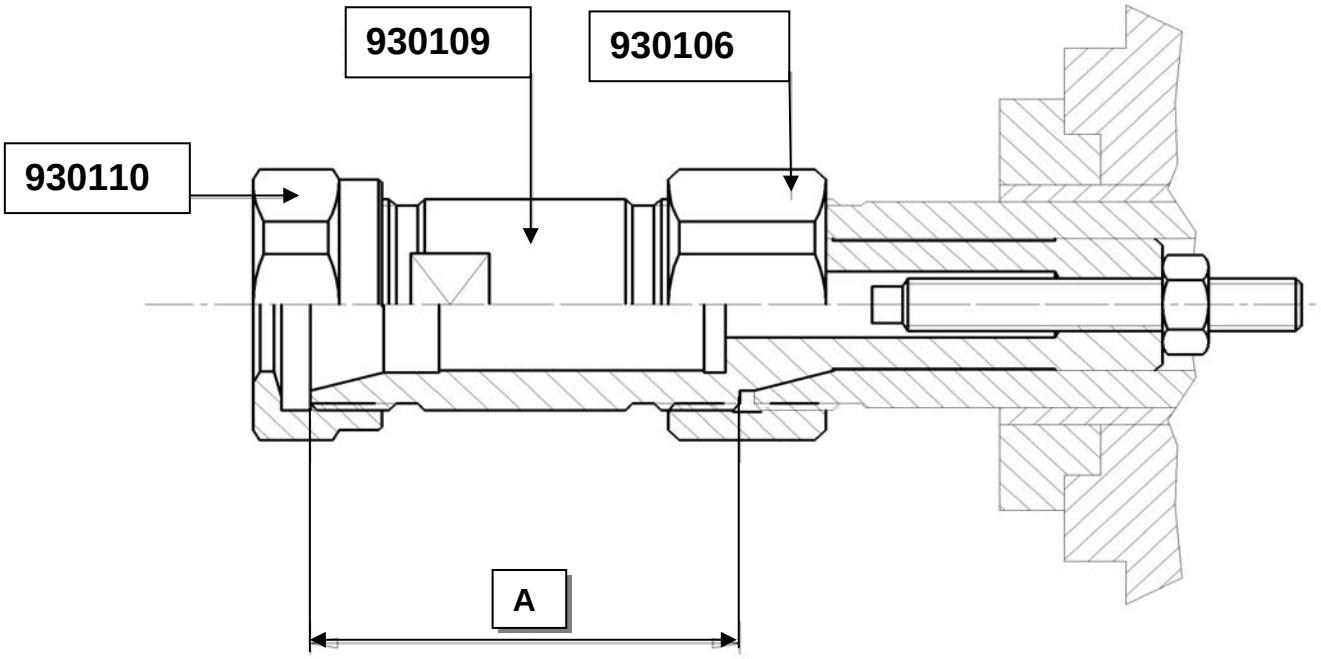
MODELLO MODEL	GRUPPO GROUP	PINZE COLLETS	Ø A
AS20-GM20-GS20-GM20	812200	ER25	20

PORTA PUNTA CON PINZE ER
DRILL HOLDERS FOR ER COLLETS



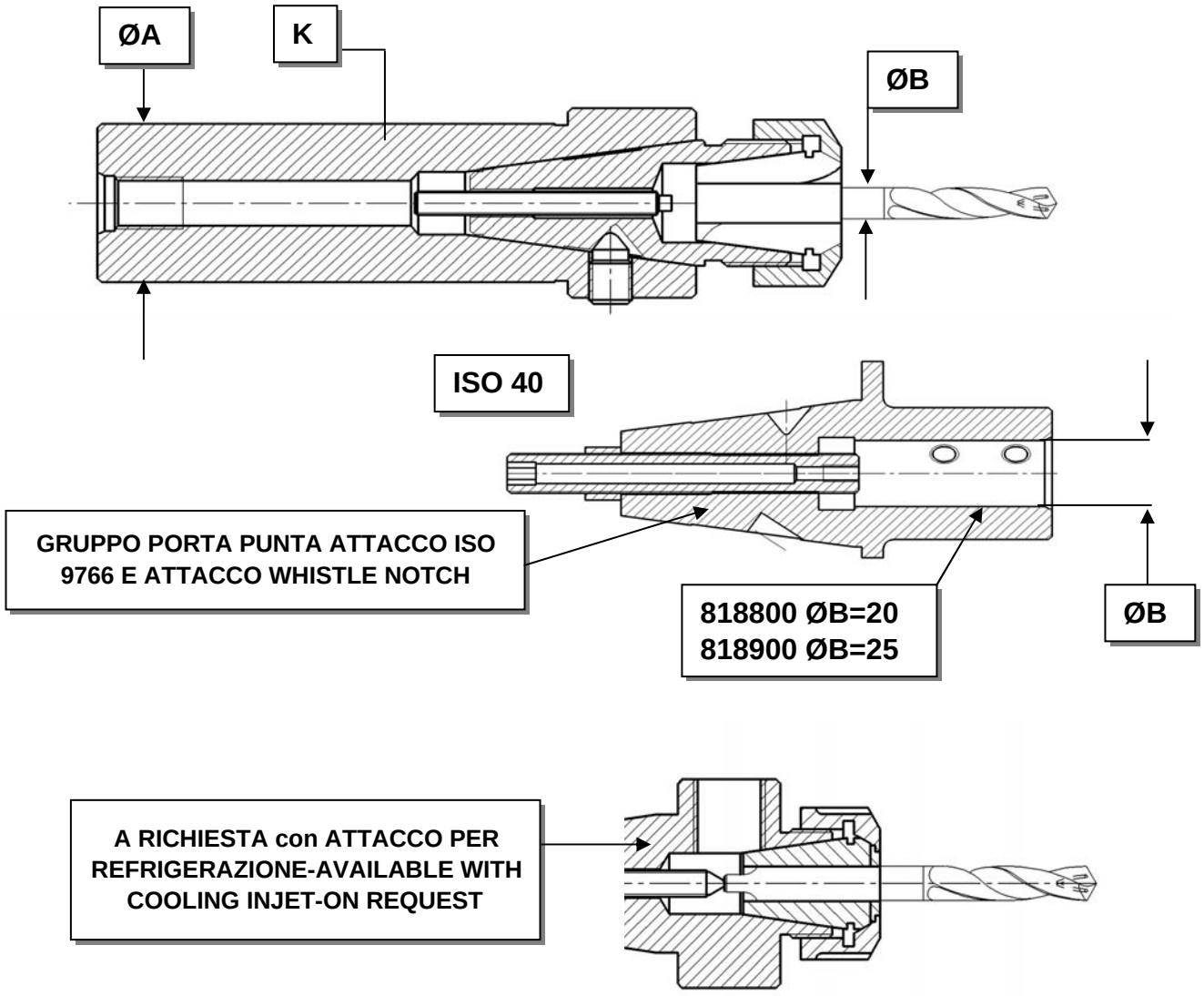
GRUPPO GROUP	PINZA COLLETS	Ø A
811000	ER 32	40
811400	ER 25	40
813300	ER 40	50
810900	ER 32	50
812500	ER 32	60
816400	ER 40	60

PROLUNGA MANDRINO
SPINDLE EXTENSION
AS16-AS20-GS20-GM20



A richiesta-on request ØA = 60-75-90-105

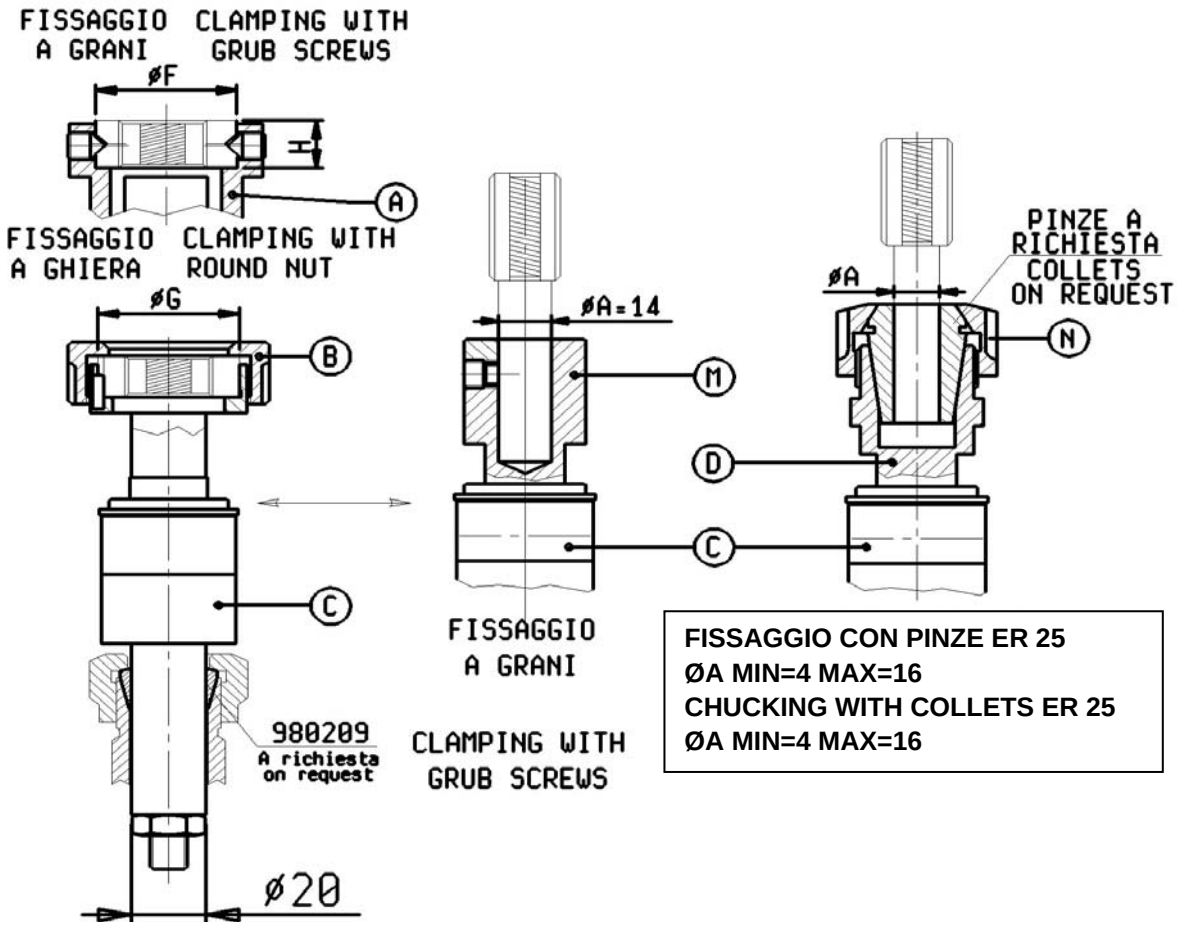
PORTA PUNTA CON PINZE ER
DRILL HOLDERS FOR ER COLLETS



PINZE A RICHIESTA SPECIFICARE ØB
COLLETS ON REQUEST SPECIFY ØB

K	ATTACCO SHANK	ØA	PORTA PINZE COLLETS HOLDER				
814900	ISO 30	40	ER 16	ER 20	ER 25	ER 32	ER 40
814800	ISO 40	40				ER 32	ER 40
818300	ISO 40	50				ER 32	ER 40

PORTA FILIERA E PORTA MASCHIO
TAP AND DIE HOLDERS
AS16-AS20-GS20-GM20



FISSAGGIO CON PINZE ER 25
ØA MIN=4 MAX=16
CHUCKING WITH COLLETS ER 25
ØA MIN=4 MAX=16

GRUPPO PORTA FILIERA O PORTA MASCHIO TIPO -C- DIS. N°890300
TAP OR DIE HOLDER UNIT -C- TYPE DIS. N°890300
ATTACCHI A RICHIESTA PORTA FILIERA FISSAGGIO A GRANI TIPO -A-
SHANK ON REQUEST,CLAMPING WITH GRUB SCREW -A- TYPE

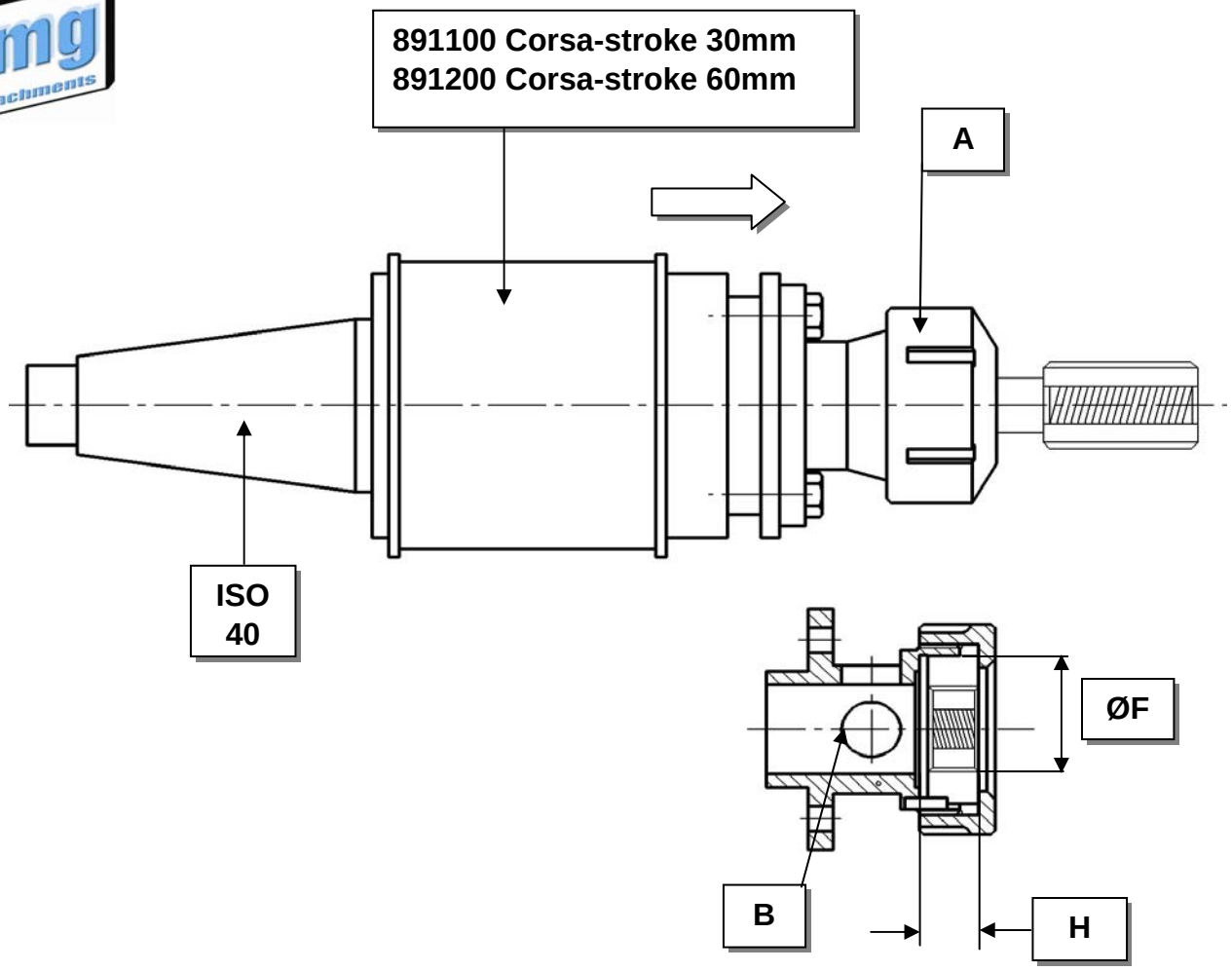
ØF	H
16	5
20	5
20	7
25	9
30	11
38	10
38	14
45	14

ATTACCHI A RICHIESTA PORTA FILIERA FISSAGGIO A GHIERA TIPO -B-
SHANK ON REQUEST,CLAMPING WITH ROUND NUT -B- TYPE
ØG=16 ;20 ;25 ;30 ;38 ,45

PORTA MASCHIO TIPO -D- N°890601A PINZE ER25
TAP HOLDER -D- TYPE N°890601A COLLETS ER25

PORTA MASCHIO TIPO -M- N°890315A ØA=14
TAP HOLDER -M- TYPE N°890315A Ø14

PORTA FILIERA E PORTA MASCHIO AD ESTRAZIONE
TAP AND DIE HOLDER



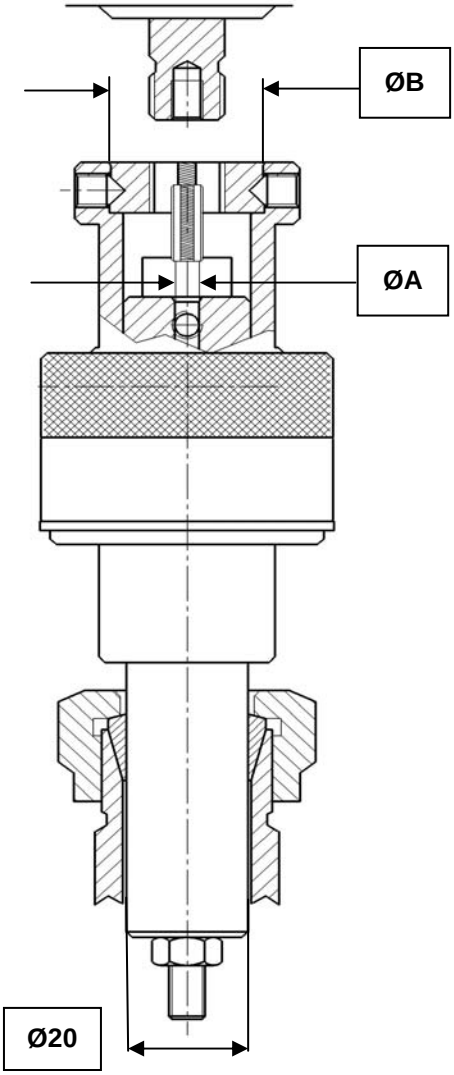
GM32-GM35-GM42

A RICHIESTA-ON REQUEST

PORTA FILIERA CHISURA CON GHIERA E SPINA TIPO -B-
SPECIFICARE ØF

PORTA MASCHIO CHIUSURA CON PINZE TIPO -A-
SPECIFICARE TIPO DI PINZA

PORTA FILIERA CON PORTA MASCHIO
TAP WITH DIE HOLDER



SPECIFICARE PASSO MASCHIO

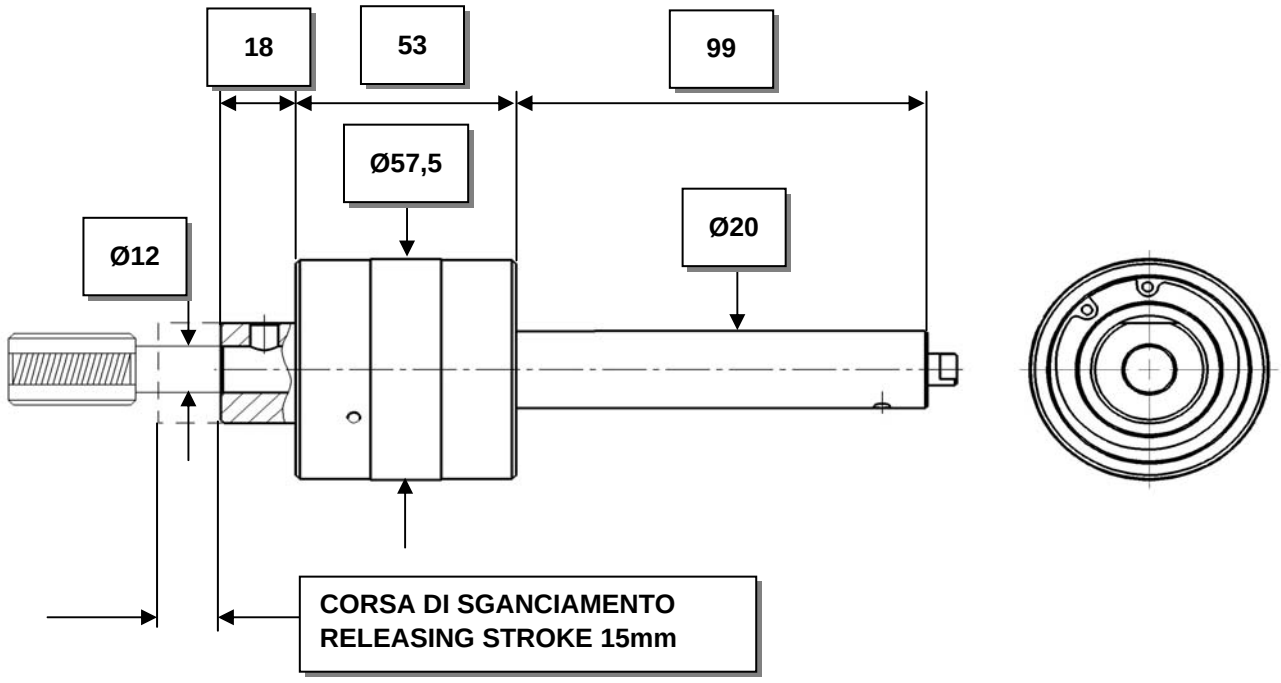
SPECIFICARE ØGAMBO -A-

SPECIFICARE PASSO FILIERA

SPECIFICARE ØFILIERA -B-

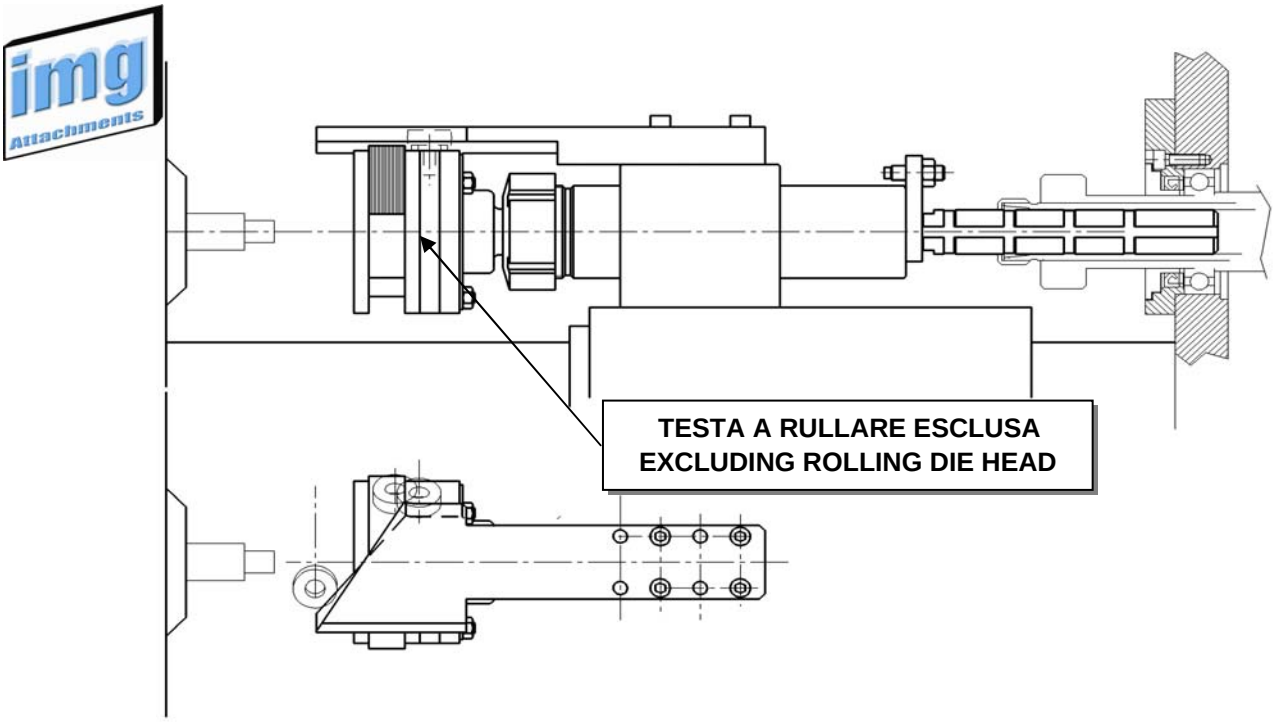
GUPPO GROUP	PORTA FILIERA DIE HOLDER ØB	PORTA MASCHIO TAP HOLDER ØA
892600	25,00	4
892300	30,00	9

PORTA MASCHIO A SGANCIAMENTO AUTOMATICO
SELF RELEASING TAP HOLDER

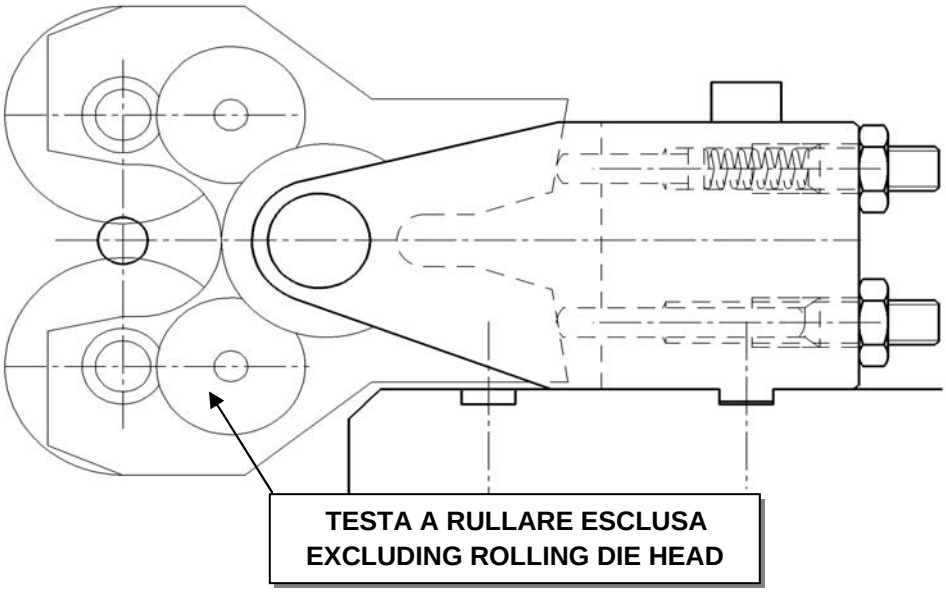


n°892900

Dispositivo per ricarica teste a rullare
Device to re-load self opening rolling die heads

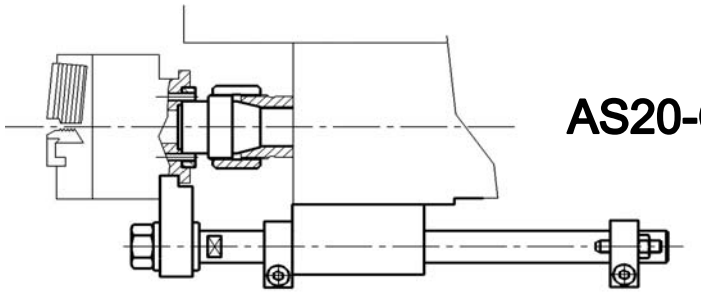


MODELLO MODEL	GRUPPO GROUP	TESTA A RULLARE OPENING THREADING HEAD
CON PROLUNGA WITH EXTENSION		
AS20-GS20-GM20	910200	FETTE F1-ALCO A1
	910300	FETTE F1223
	910600	FETTE F2

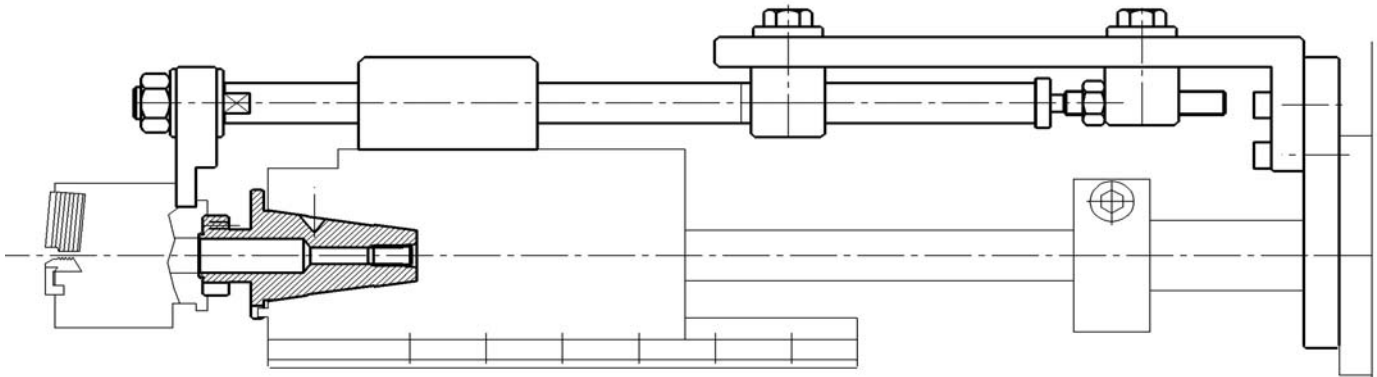


AS20-GS20-GM20	910500	FETTE T18
AS25-AS32-GM32	775200	FETTE T27
	910700	FETTE T18

Dispositivo per ricarica filiera a scatto
Device to re-load self opening threading head



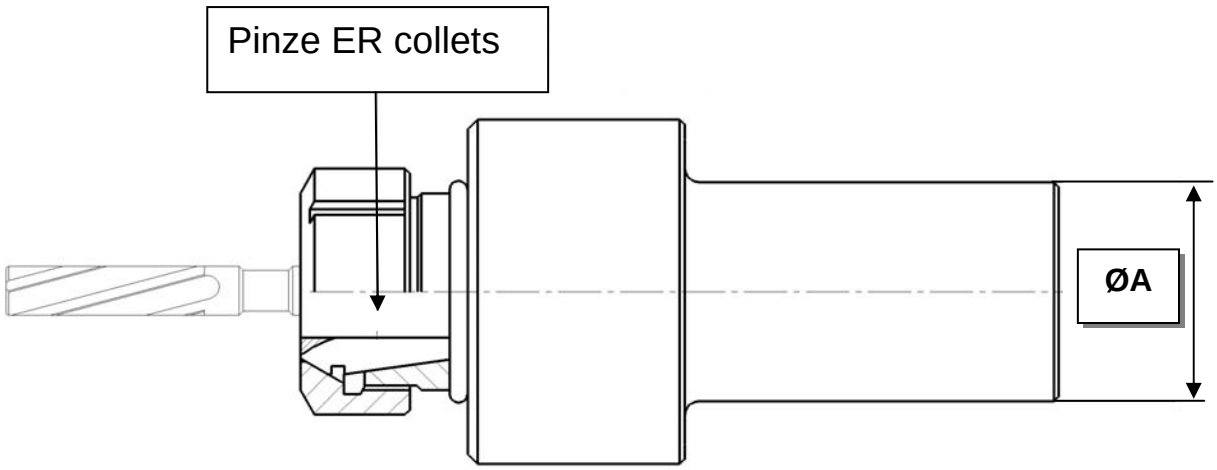
AS20-GS20-GM20



GM32-GM35

MODELLO MODEL	GRUPPO GROUP	FILIERA A SCATTO SELF OPENING THREADING HEAD
AS20-GM20-GS20	930100	WAGNER ZR 16
	931200	WAGNER ZR 22
AS20-GS20-GM20	930400	WAGNER ZR 16
	930600	WAGNER ZR 8
GM32-GM35	930800	WAGNER ZR 16
	930700	WAGNER ZR 22

PORTA ALESATORE OSCILLANTE AUTOCENTRANTE
SELF-CENTERING ALL FLOATING REAMER HOLDER



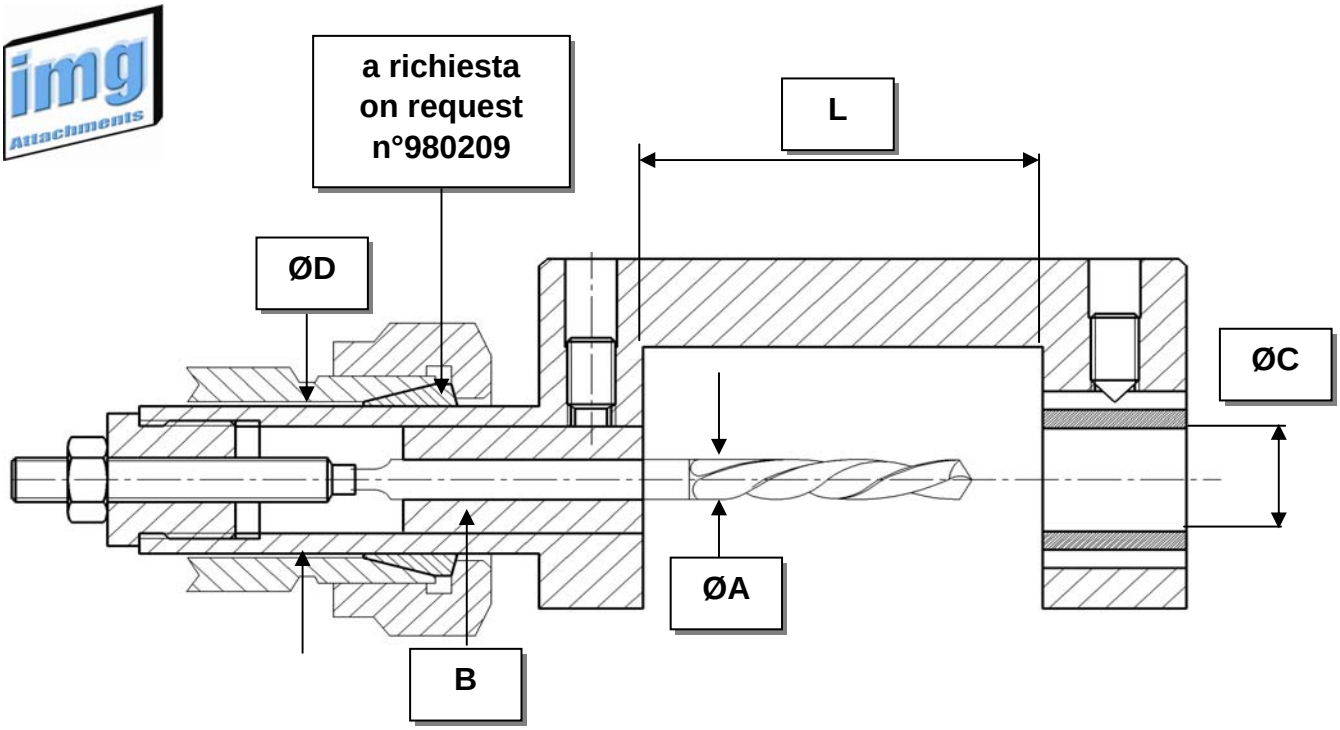
PER TUTTI I TIPO DI TORNIO-FOR ALL TYPE OF AUTOMATIC

I PORTA ALESATORI VENGONO FORNITI SENZA PINZA IN CASO DI ORDINE COMPLETO SPECIFICARE IL Ø

REAMER HOLDERS ARE SUPPLIED WITHOUT COLLET,IN CASE OF ORDER SPECIFY COLLET BORE DIAMETER

GRUPPO GROUP	PINZA COLLETS	Ø A
891900-1	ER 20	20
890900	ER 20	30
891000-1	ER 32	40
892405A	ER 40	50

SUPPORTO DI SOSTEGNO CON BOCCOLE IN METALLO DURO E PORTA PUNTA
SUPPORT WITH CARBIDE BUSH AND DRILL HOLDER

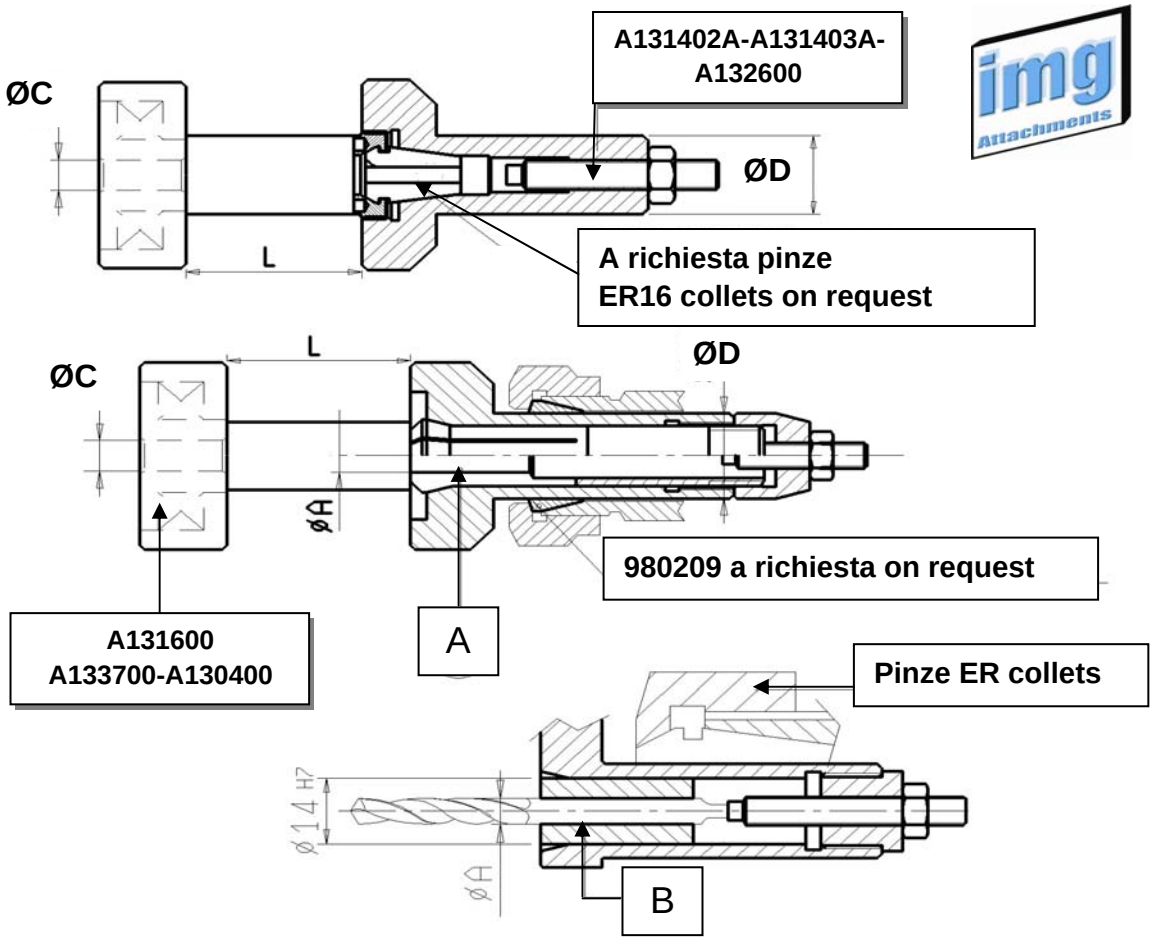


AS16-AS20-GS20-GM20

PER TUTTI I TIPI DI TORNIO-FOR ALL TYPE OF AUTOMATICS

DISEGNO N° DRAWING N°	ØC	ØD	L	ØA	BOCCOLE B BUSH B
A130200	14 max	20	35	10 MAX	A RICHIESTA ON REQUEST
A130205	14 max	20	50	10 MAX	A RICHIESTA ON REQUEST

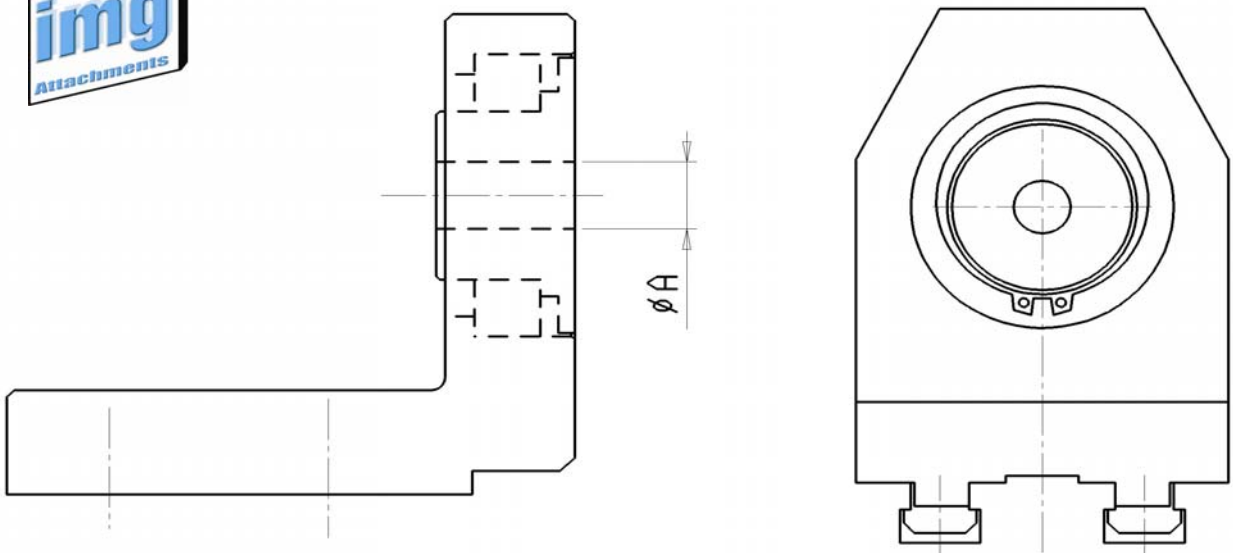
SUPPORTO DI SOSTEGNO CON CUSCINETTI E PORTA PUNTA
SUPPORT WITH BALL BEARINGS AND DRILL HOLDER
AS16-AS20-GS20-GM20



PER TUTTI I TIPI DI TORNIO-FOR ALL TYPE OF AUTOMATICS

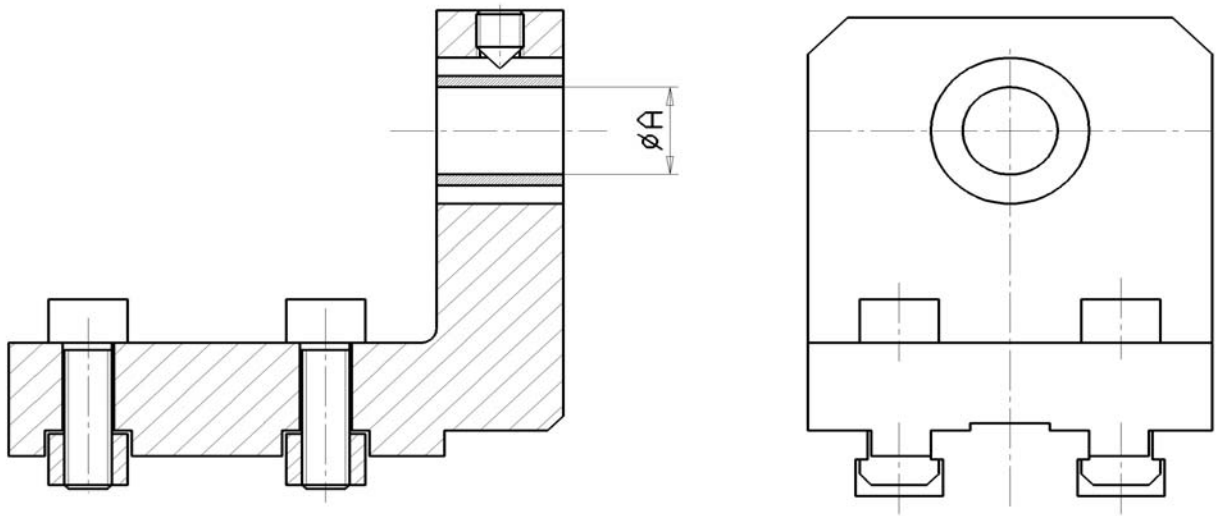
DISEGNO N° DRAWING N°	ØC max	ØD	L	ØA	PINZE N° -A- COLLETS N°	BOCCOLE -B- BUSH
A130400	13	20	40	10 MAX	782602 ØA A RICHIESTA-ØA ON REQUEST	A RICHIESTA ON REQUEST
A131600	13	20	32	10 MAX	782602 ØA A RICHIESTA-ØA ON REQUEST	A RICHIESTA ON REQUEST
A133700	13	20	20	10 MAX	782602 ØA A RICHIESTA-ØA ON REQUEST	A RICHIESTA ON REQUEST
A131402A	13	16	30	7 MAX	PINZE ER11 COLLETS ER11 ON REQUEST	
A132600	13	20	35	10 MAX	PINZE ER16 COLLETS ER16 ON REQUEST	

SUPPORTI DI SOSTEGNO CON CUSCINETTI
SUPPORT WITH BALL BEARINGS



MODELLO	GRUPPO	ØA MAX	POS,
AS20-GS20-GM20	**A130900**	**20**	**1……6**
BOCCOLE ØA A RICHIESTA			
BUSHES ØA ON REQUEST			

SUPPORTI DI SOSTEGNO BOCCOLE IN HM
SUPPORT WITH CARBIDE BUSH

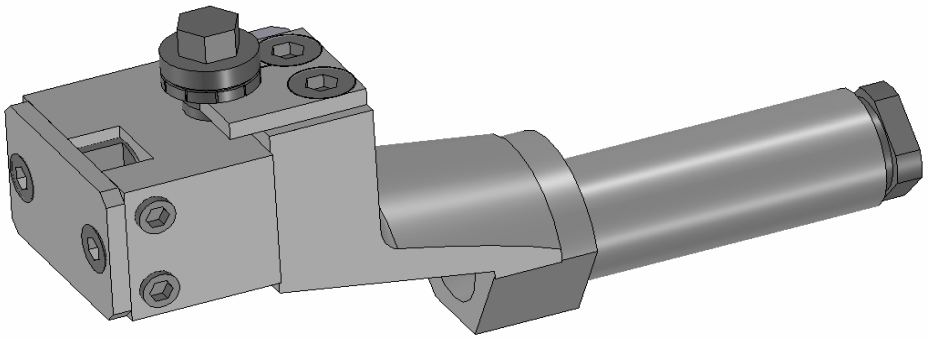


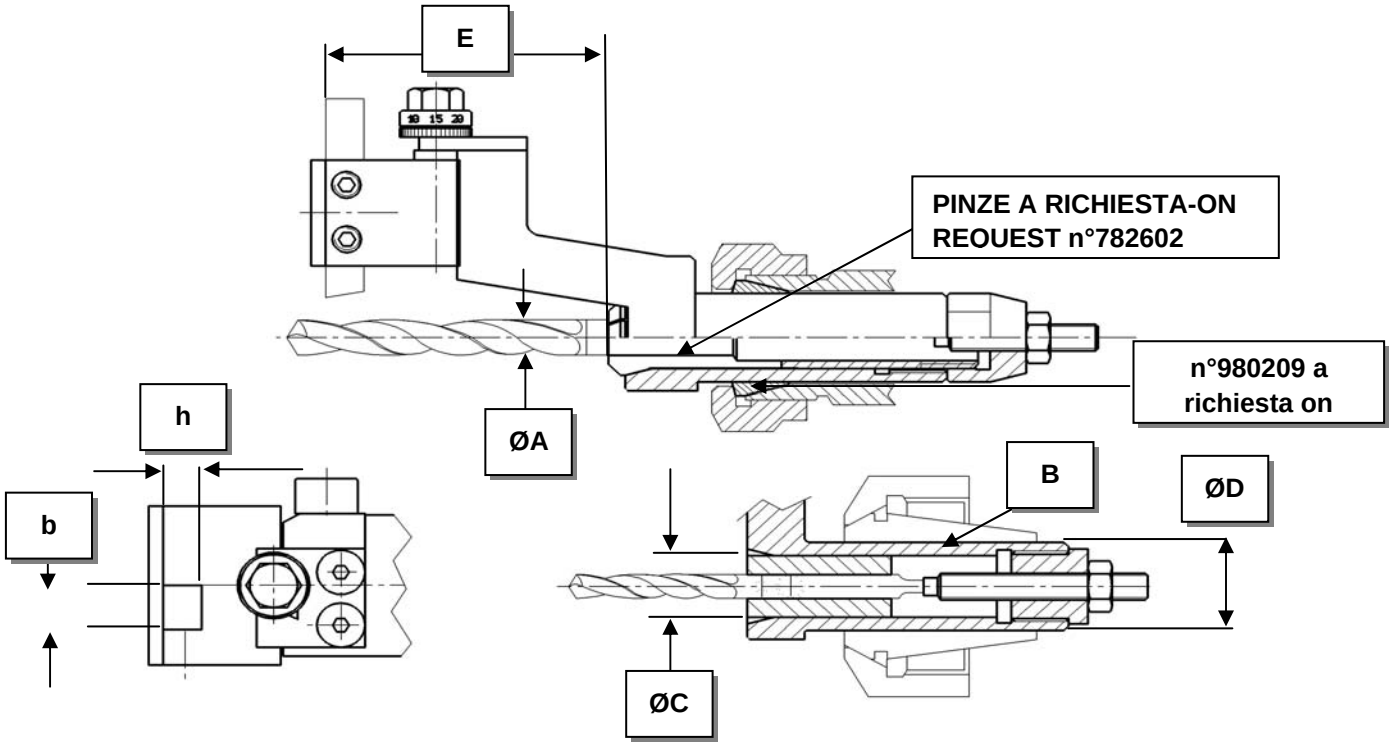
MODELLO MODELL	GRUPPO UNIT	ØA MAX	POS,
AS20-GS20-GM20	A130100-1	13	1……6

BOCCOLE ØA A RICHIESTA

BUSHES ØA ON REQUEST

PORTA PUNTA CON PORTA UTENSILE FRONTALE
DRILL HOLDER WITH TURNING TOOLHOLDER

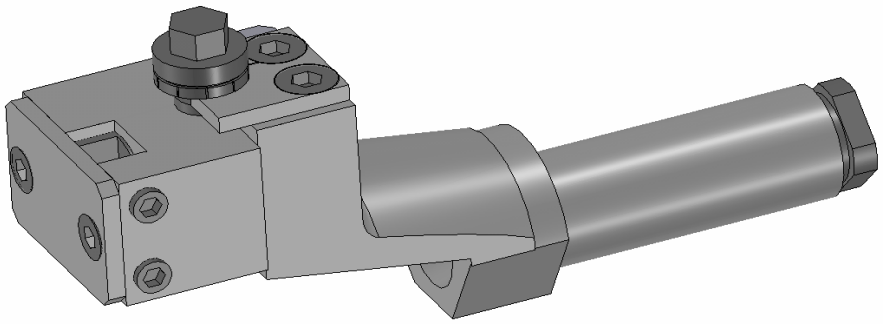


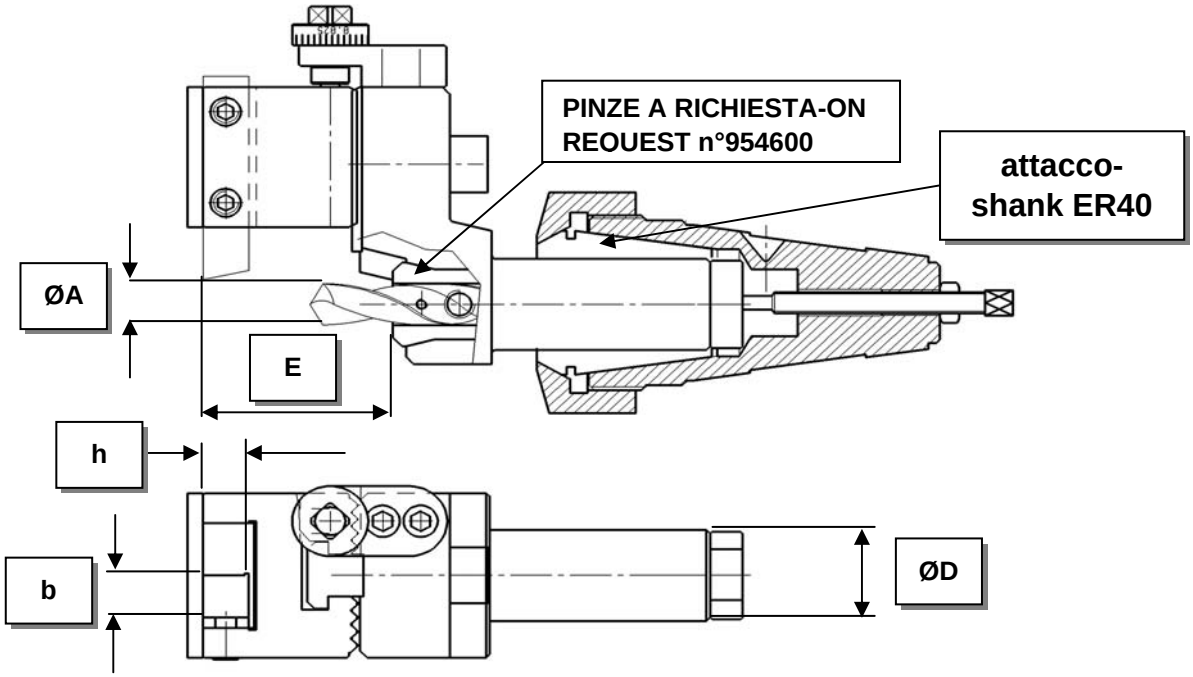


PER TUTTI I TIPI DI TORNIO-FOR ALL TYPE OF AUTOMATICS

DISEGNO N° DRAWING N°	ØC	ØD	E	bxh	ØA	PINZE N° COLLETS N°	BOCCOLE BUSH B
980200	14	20	59	8x8	10 MAX	782602 ØA A RICHIESTA-ØA ON REQUEST	A RICHIESTA ON REQUEST

PORTA PUNTA CON PORTA UTENSILE FRONTALE
DRILL HOLDER WITH TURNING TOOLHOLDER



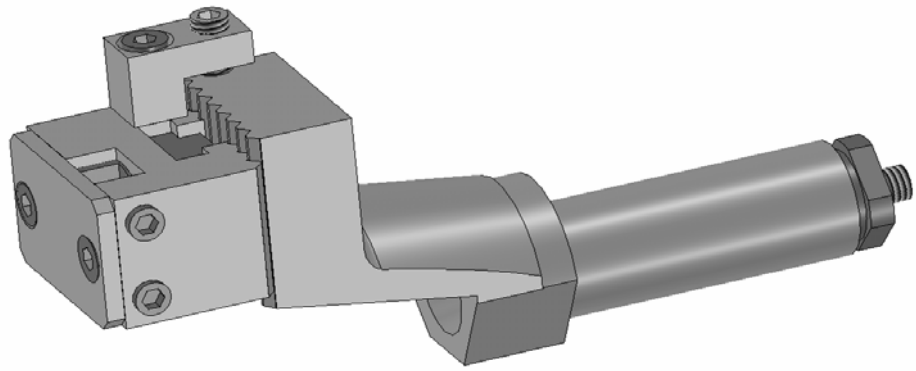


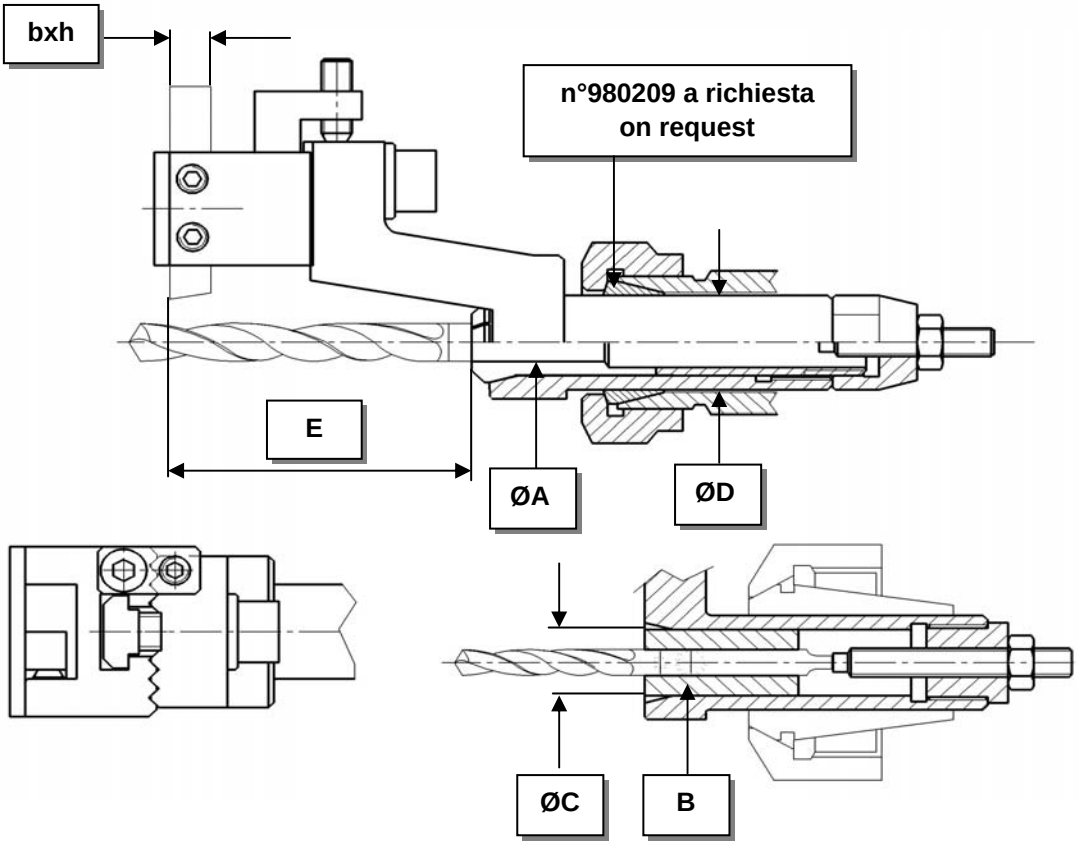
PER TUTTI I TIPI DI TORNIO-FOR ALL TYPE OF AUTOMATICS

DISEGNO N° DRAWING N°	ØC	ØD	E	bxh	ØA	PINZE N° COLLETS N°	BOCCOLE BUSH B
981000	14	26	50	12x12	16 MAX	954607 ØA A RICHIESTA-ØA ON REQUEST	A RICHIESTA ON REQUEST

PORTA PUNTA CON PORTA UTENSILE FRONTALE
DRILL HOLDER WITH TURNING TOOLHOLDER

AS16-AS20-GS20-GM20



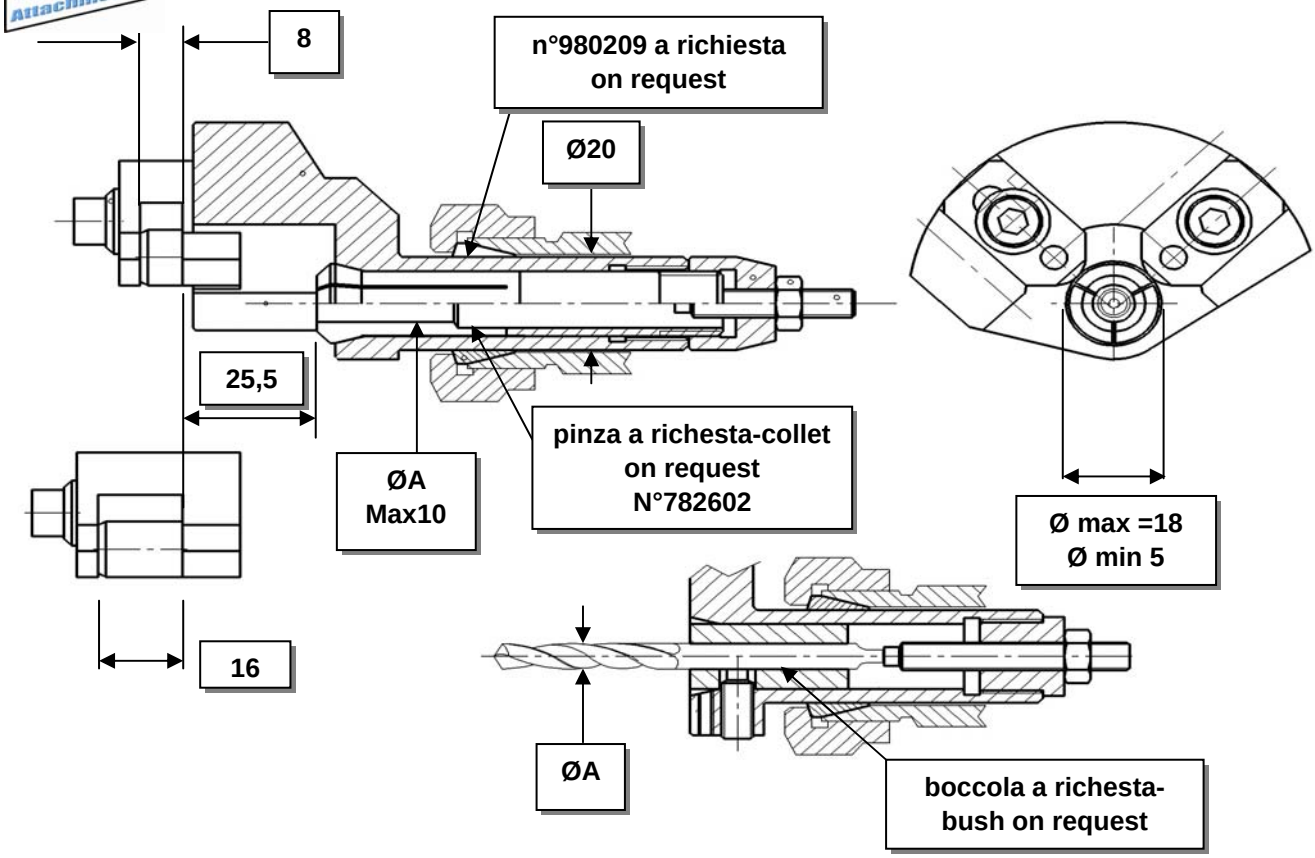


PER TUTTI I TIPI DI TORNIO-FOR ALL TYPE OF AUTOMATICS

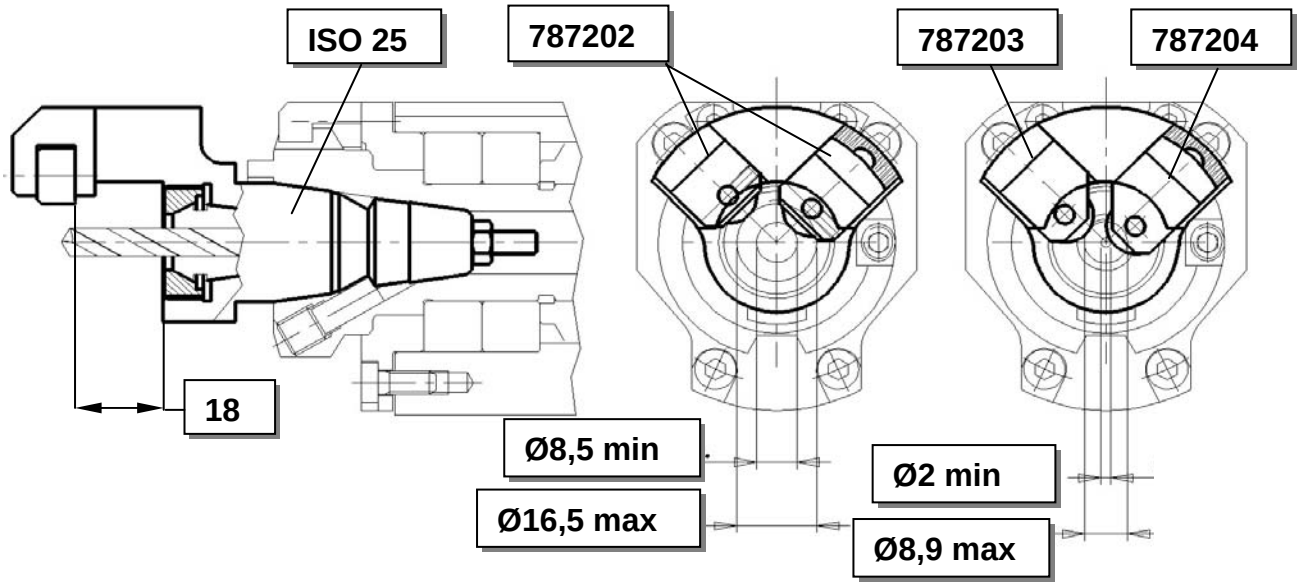
DISEGNO N° DRAWING N°	ØC max	ØD	E	bxh	ØA max	PINZE N° A RICHIESTA ON REQUEST COLLETS N°	BOCCOLE A RICHIESTA ON REQUEST BUSH B
980400	14	20	31	8x8	10	782602 ØA=	ØA=
980600	14	20	46	8x8	10	782602 ØA=	ØA=
980700	14	16	34	8x8	-	-	ØA=
954600	20	26	42	12x12	16	954607 ØA=	ØA=
9510300	20	26	54	12x12	16	954607 ØA=	ØA=
981000	14	20	50	12x12	16	954607 ØA=	ØA=

con regolazione micrometrica-with micrometer regolation

PORTA PUNTA CON PORTA RULLO FRONTALE
DRILL HOLDER WITH ROLLER STEADY
N°782600 AS16-AS20-GS20-GM20

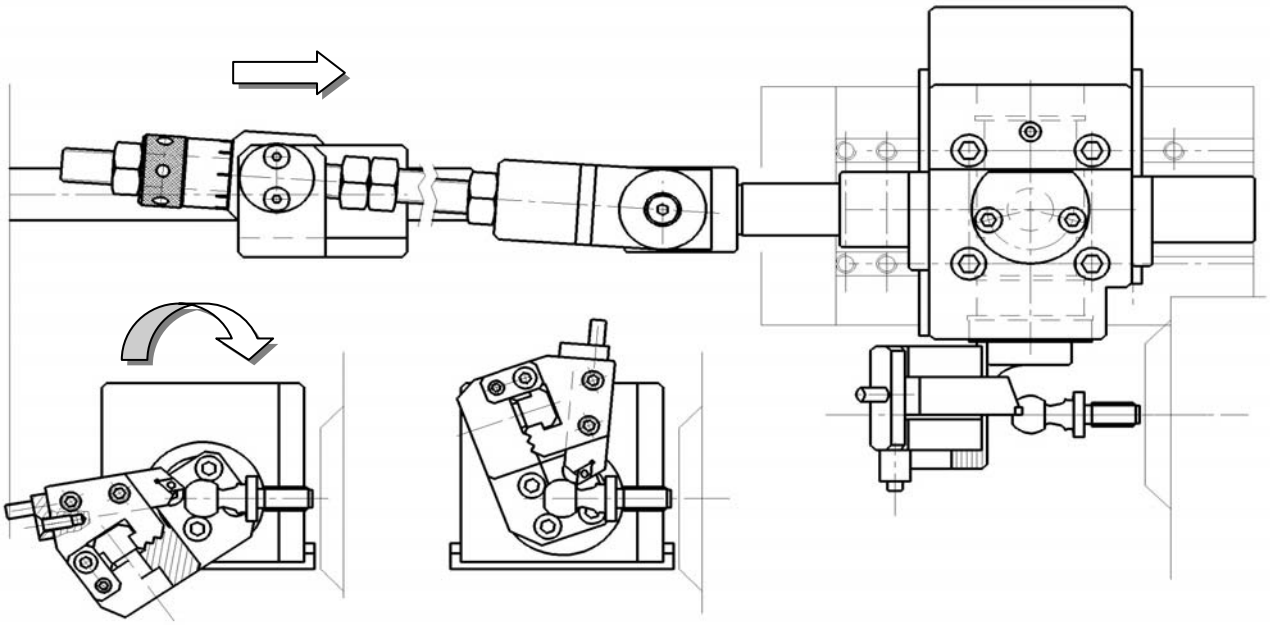


GM 16 AC N°787200



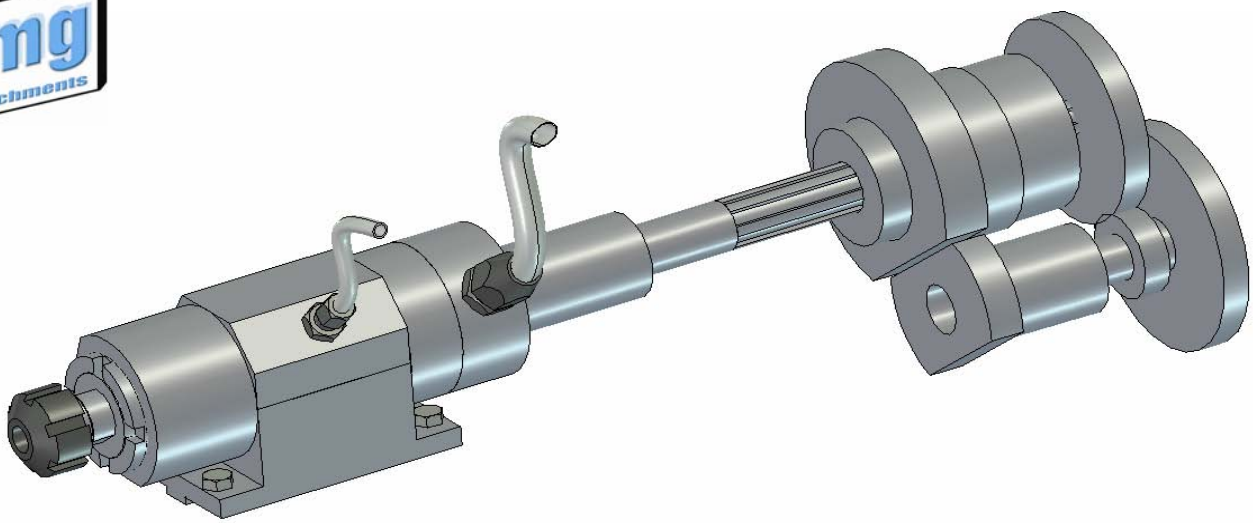
pinze ER 16 a richiesta specificare Øpunta
Collets ER 16 on request specify drill Ø

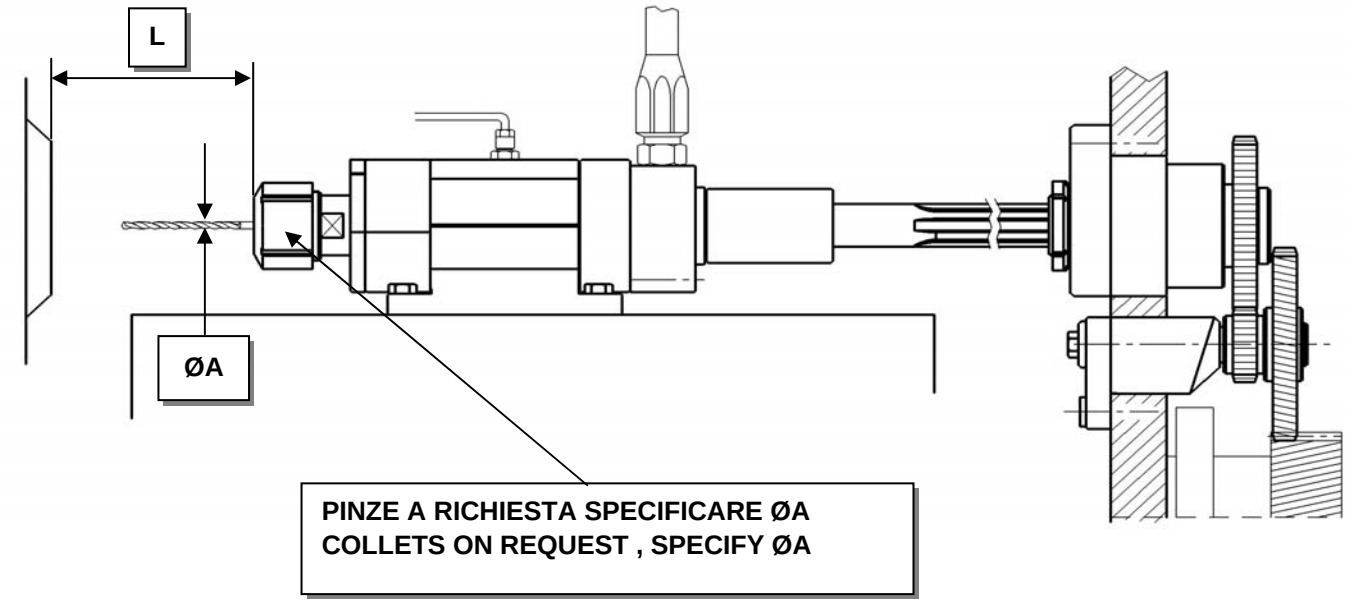
GRUPPO TORNITORE SFERICO
SPHERICAL TURNING ATT.



MODELLO MODEL	POS.	GRUPPO GROUP
AS20-GS20-GM20	4	A140800
AS48	5	A142100

GRUPPO MANDRINO CONTROROTANTE CON REFRIGERAZIONE INTERNA
COUNTE ROTATING SPINDLE WITH INNER COOLANT SYSTEM





n.b. per la refrigerazione interna e' necessario un impianto supplementare con una pompa di 30bar minimo
For through coolant, it will be necessary to have coolant pump with a minimum 30 bars pressure.

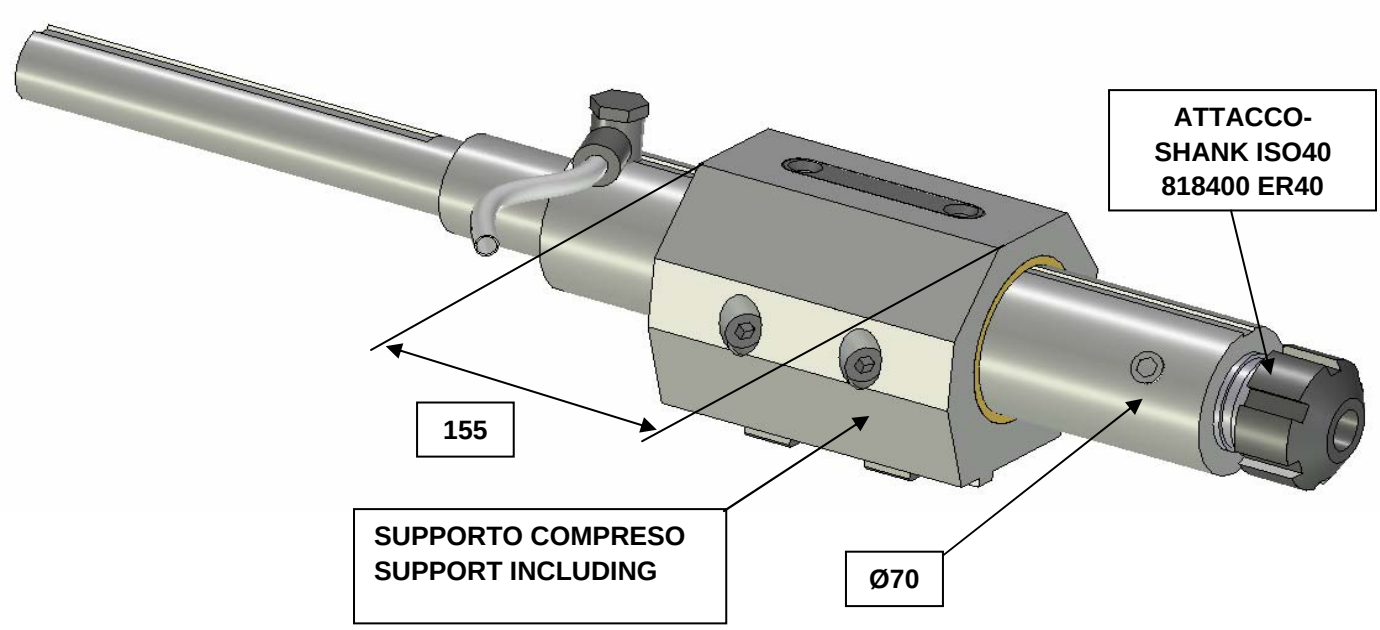
MODELLO MODEL	L	GRUPPO COMPLETO COMPLETE UNIT	PINZE ER ER COLLETS
AS32	220 max 75 min	A396700	ER 32

IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,51:1 A RICHIESTA 1,71:1
UNIT IS SUPPLIED WITH RATIO 1,51:1 ON REQUEST -1,71:1

AA32	220 max 75 min	A396800	ER 32

IL GRUPPO E' FORNITO CON RAPPORTO DI TRASMISSIONE 1,48:1 A RICHIESTA 1,666:1
UNIT IS SUPPLIED WITH RATIO 1,48:1 ON REQUEST -1,666:1

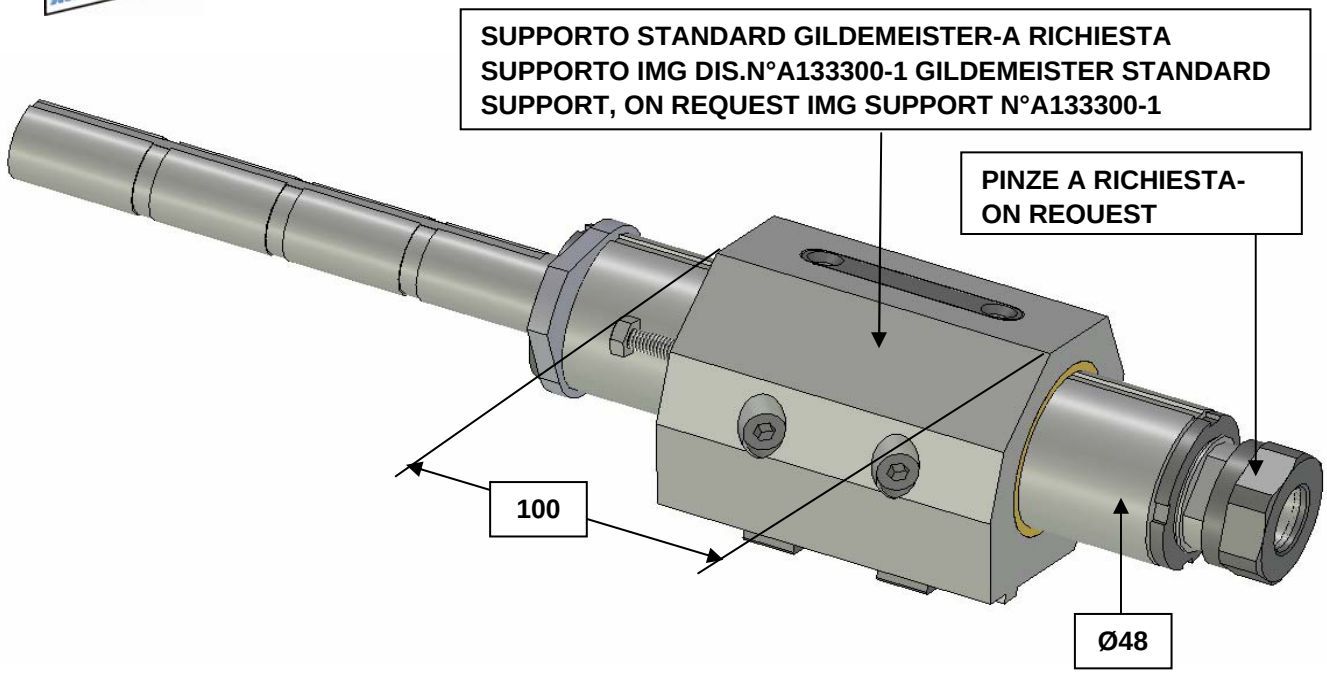
GRUPPO MANDRINO FISSO CON REFRIGERAZIOE INTERNA
STEADY SPINDLE WITH INNER COOLANT SISTEM
GILDEMEISTER GM32-GM35
DIS.N°819100



GRUPPO MANDRINO CONTROROTANTE (TIPO ORIGINALE) COUNTE ROTATING SPINDLE SYSTEM (ORIGINAL TYPE)

Gildemeister AS20-GS20-GM20

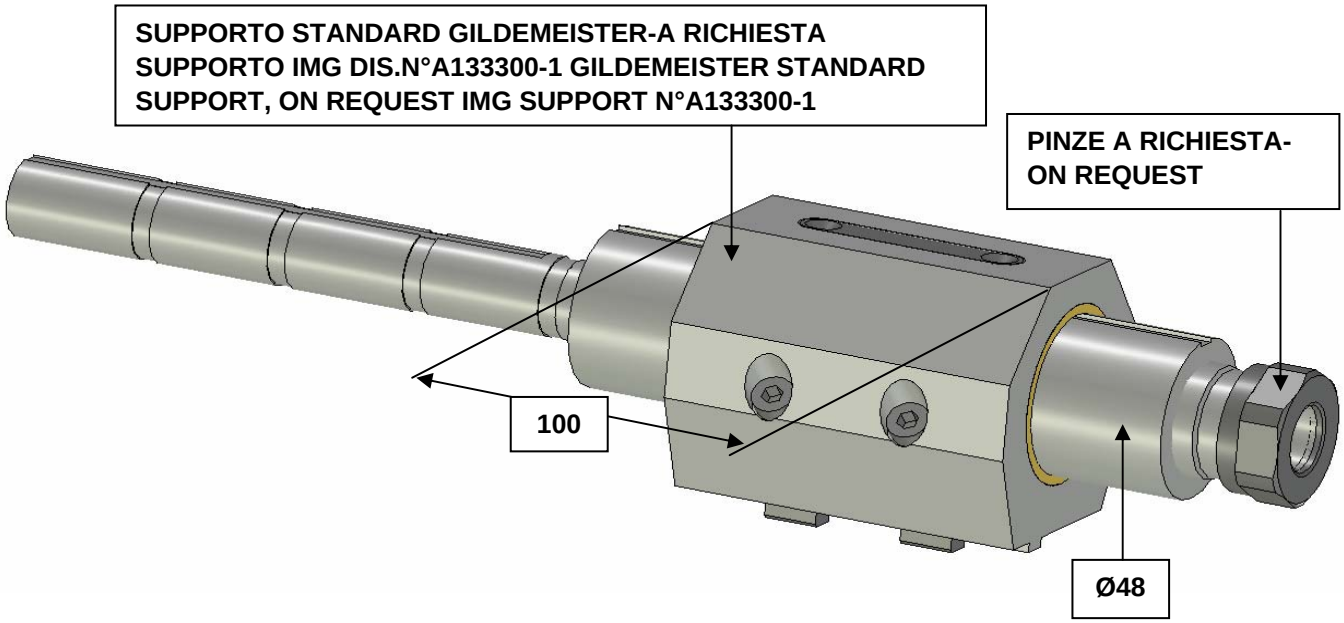
DIS.N°A397800



GRUPPO MANDRINO FISSO (TIPO ORIGINALE) STEADY SPINDLE (ORIGINAL TYPE)

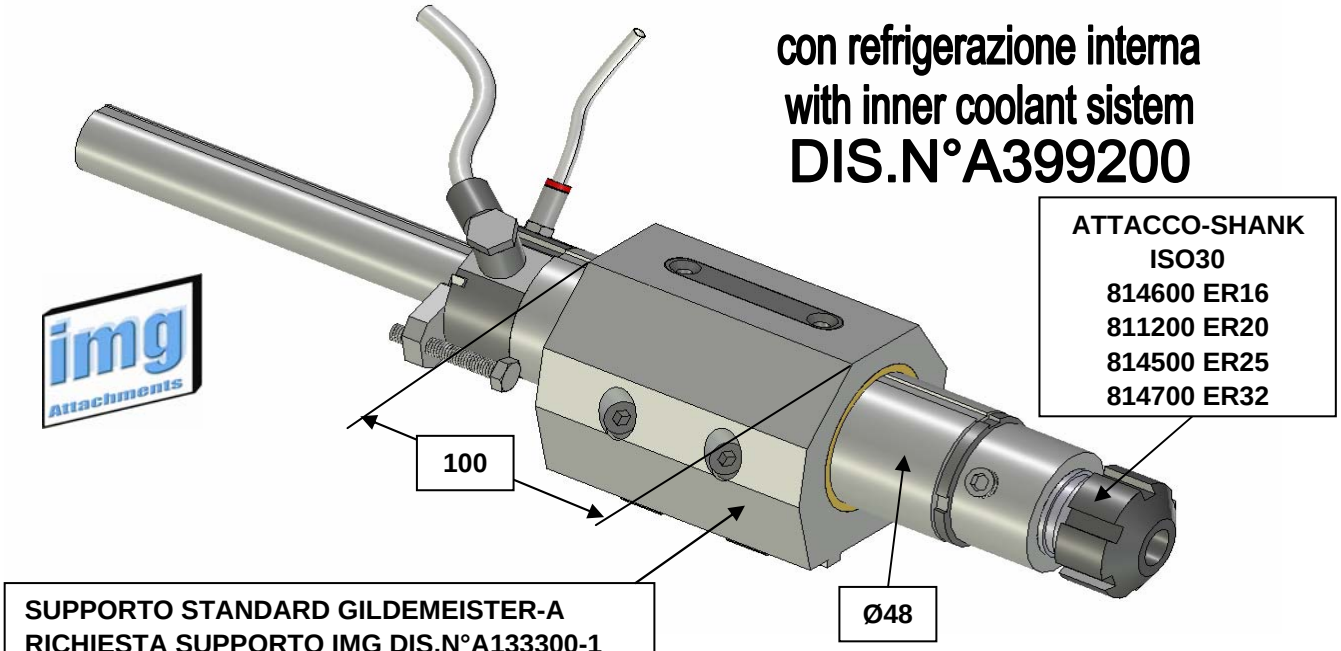
Gildemeister AS20-GS20-GM20

DIS.N°817900



GRUPPO MANDRINO CONTROROTANTE
COUNTE ROTATING SPINDLE SYSTEM
Gildemeister AS20-GS20-GM20

con refrigerazione interna
with inner coolant sistem
DIS.N°A399200

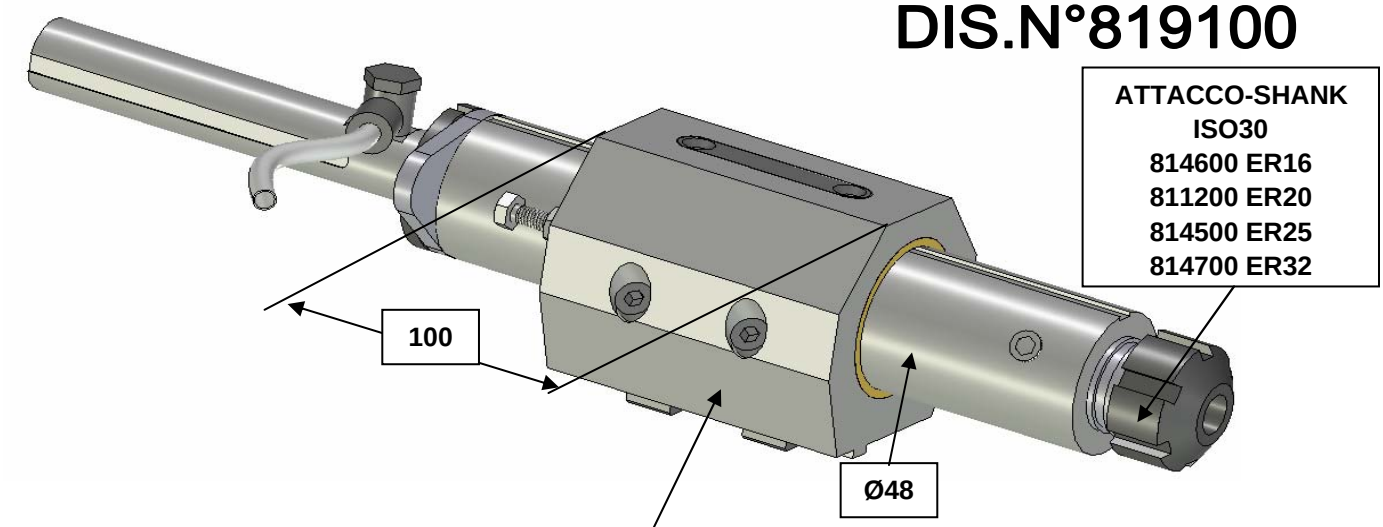


SUPPORTO STANDARD GILDEMEISTER-A
RICHIESTA SUPPORTO IMG DIS.N°A133300-1
GILDEMEISTER STANDARD SUPPORT, ON
REQUEST IMG SUPPORT N°A133300-1

DIS.N°A399300
senza refrigerazione interna
without inner coolant sistem

GRUPPO MANDRINO FISSO
STEADY SPINDLE

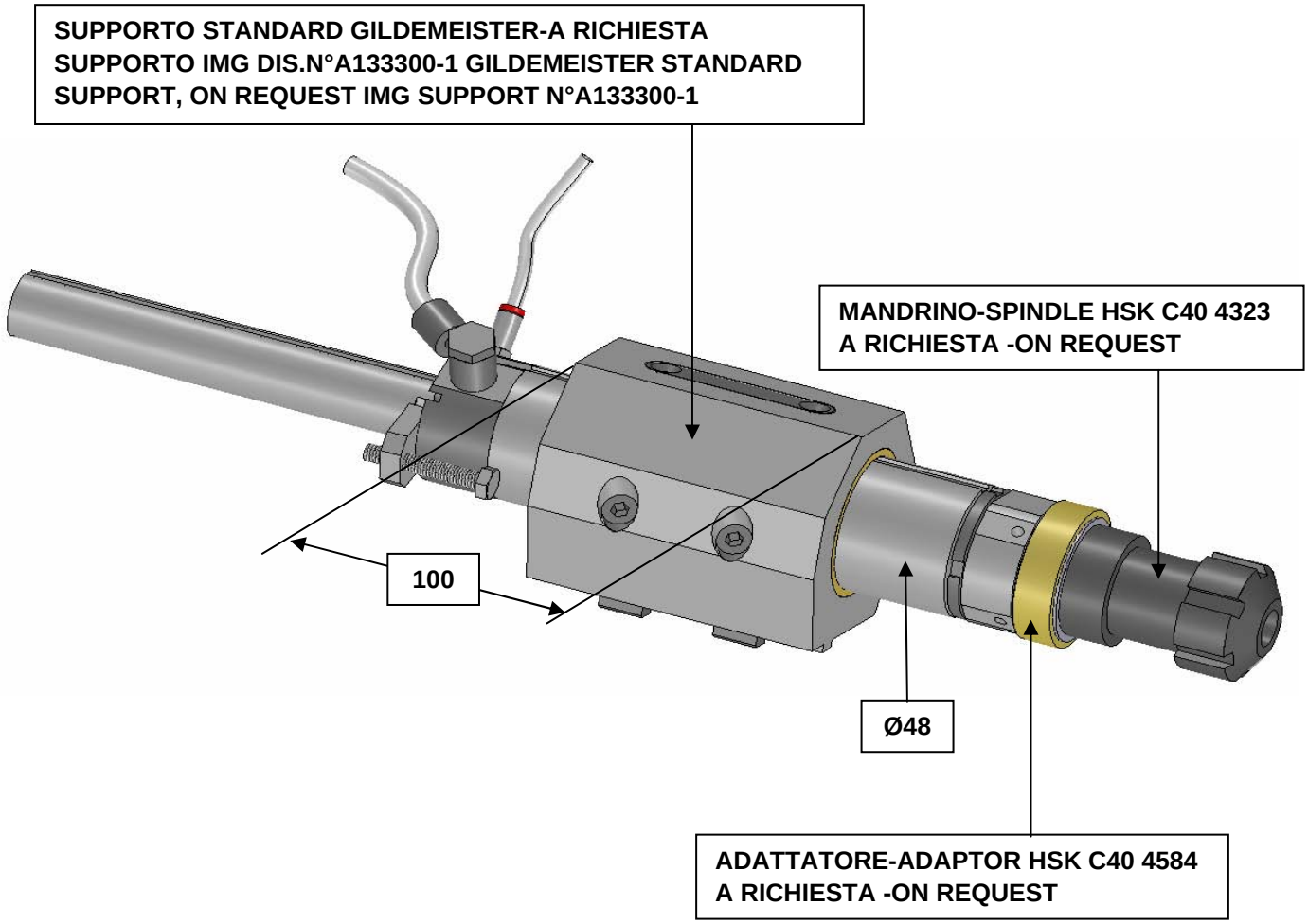
con refrigerazione interna
with inner coolant sistem
DIS.N°819100



SUPPORTO STANDARD GILDEMEISTER-A
RICHIESTA SUPPORTO IMG DIS.N°A133300-1
GILDEMEISTER STANDARD SUPPORT, ON
REQUEST IMG SUPPORT N°A133300-1

DIS.N°818600
senza refrigerazione interna
without inner coolant sistem

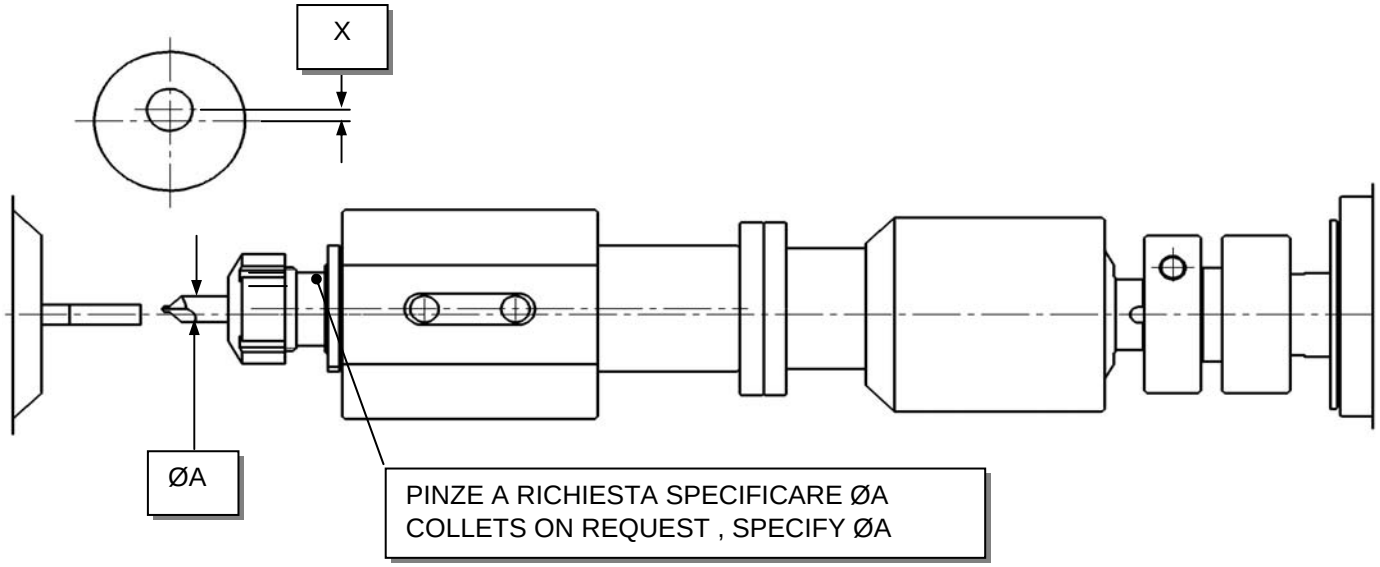
GRUPPO MANDRINO CONTROROTANTE CON REFRIGERAZIONE INTERNA
COUNTE ROTATING SPINDLE SYSTEM WITH INNER COOLANT
Gildemeister AS20-GS20-GM20
Dis.N°A399400



GRUPPO MANDRINO CONTROROTANTE PER LAVORAZIONI DISASSATE

COUNTEROTATING SPINDLE ASSEMBLY FOR WORKING MISALIGNED

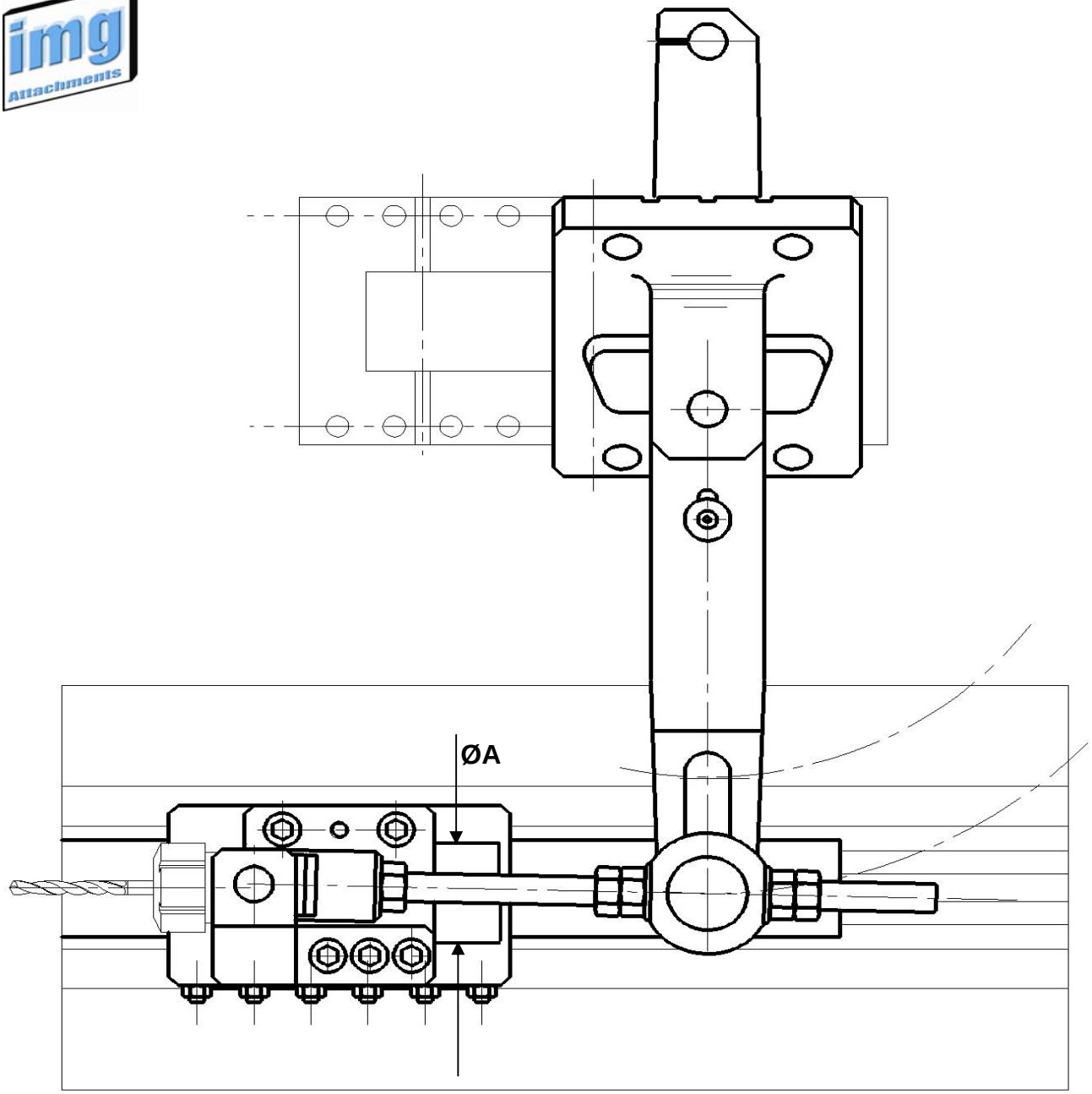
Gildemeister AS20-GS20-GM20



CON STOP MANDRINO
WITH SPINDLE STOP

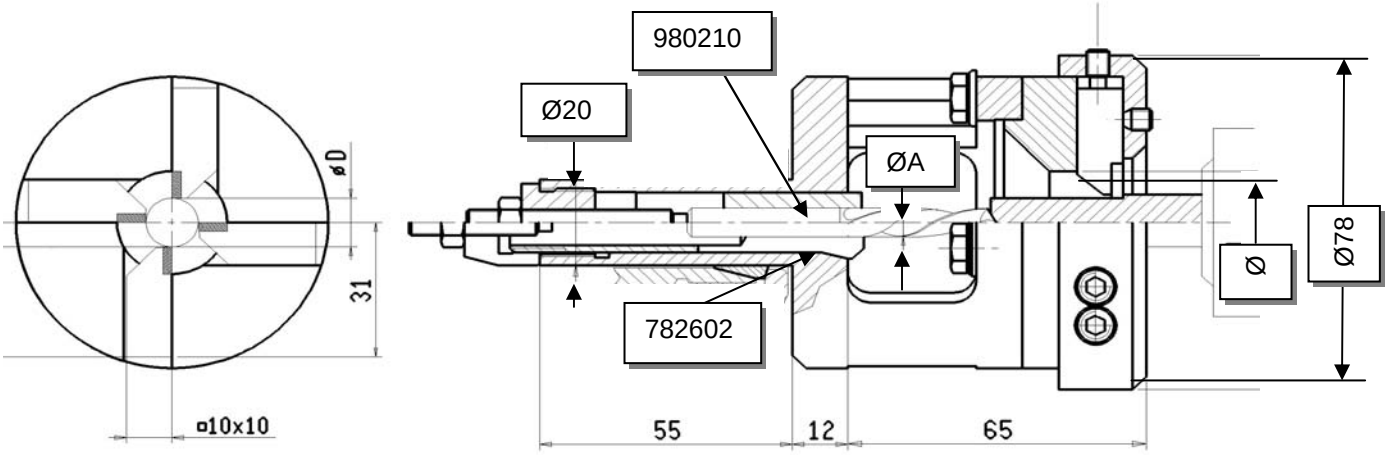
GRUPPO UNIT	X	PINZE COLLETS
A3910300	2,2	ER 25

GRUPPO SLITTA CON COMANDO INDIPENDENTE PER MANDRINO POS.6
SLIDE WITH INDEPENDENT FEEDING SYSTEM FOR SPINDLE POS.6



MODELLO MODELL	GRUPPO UNIT	ATTACCO MANDRINO ØA SPINDLE SHANK
AS48	976700	50
AS25	9710600	40

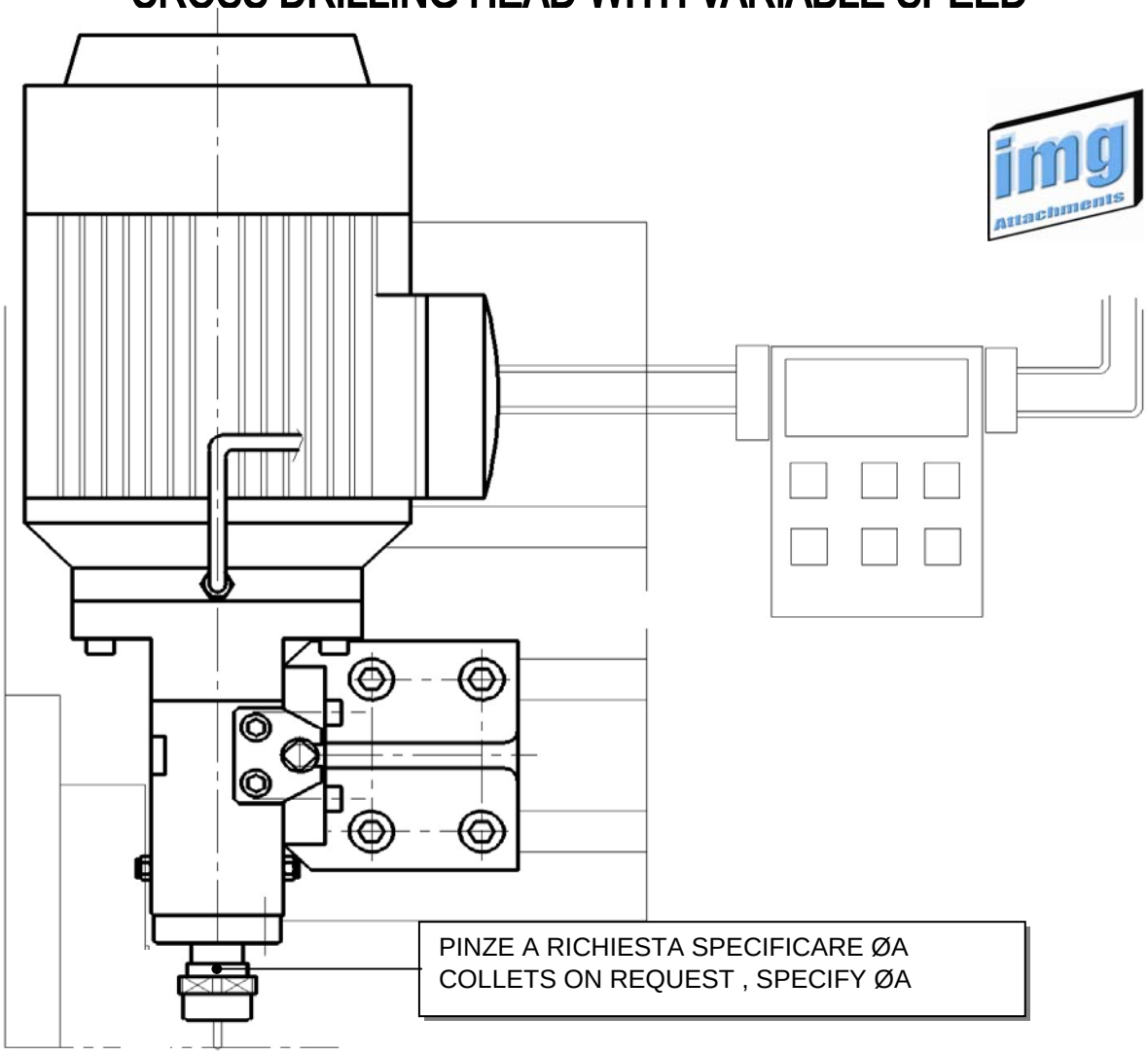
TESTINA PER TORNITURA CON PORTA PUNTA
TURNER HEAD WITH DRILL HOLDER



GRUPPO COMPLETO COMPLETE UNIT
980300

PINZA-COLLET N°782602 A RICHIESTA SPECIFICARE ØA-ON REQUEST SPECIFY ØA
BOCCOLA-BUSH N°980210 A RICHIESTA SPECIFICARE ØA-ON REQUEST SPECIFY ØA

GRUPPO TESTINA A FORARE CON VELICITA' VARIABILE
CROSS DRILLING HEAD WITH VARIABLE SPEED

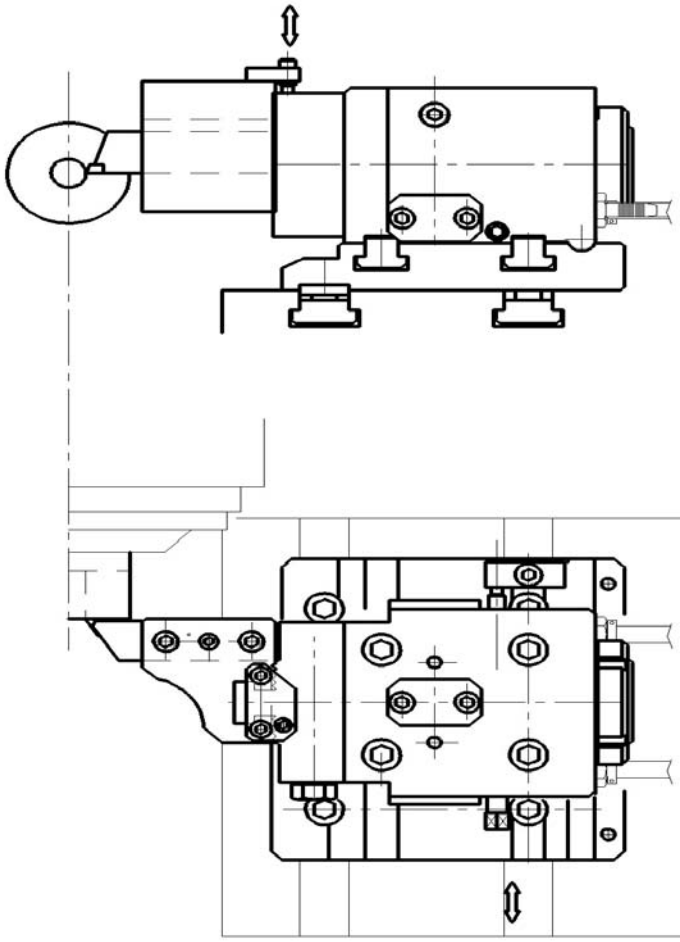


A430200 TESTINA CON INGRANAGGI ELICOIDALI-DRILLING HEAD WITH HELICAL GEARS
A430800-1 TESTINA CON INGRANAGGI ELICOIDALI+CUSCINETTI PRECARICATI
A430800-1 DRILLING HEAD WITH HELICAL GEARS WITH PRELOADED BEARINGS

MODELLO MODEL	POS.	TESTINA	ADATTATORE	PINZA COLLETS
AS20-GS20-GM20	4	A430200	A430900	ER 16
		A430800-1	A430900	ER 20
	5	A430200	A431000	ER 16
		A430800-1	A431000	ER 20
AS25	4	A430200	A431100	ER 16
		A430800-1	A431100	ER 20
	5	A430200	A431200	ER 16
		A430800-1	A431200	ER 20

Gruppo porta utensile per intestatura con stacco pneumatico
Facing toolholder group with pneumatic actuator

Gruppo particolarmente adatto per non rovinare la superficie durante il ritorno dell' utensile
Tollholder used to face parts that haven't got to show any scratches caused by the rapid return of the tool



Comando pneumatico
Pneumatic actuator

MODELLO MODEL	POS.	TORRETTA (A) TURRET (A)	PORTA UTENSILE (C) TOOLHOLDER (C)	BASE (B)
AS67	1-2-3-4-5	0090700	8733100 25x25	0091000
AS100	1-2-3-4-5	0090700	8733100 25x25	0090900